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## Four Versatile MIDAS Compatible Modules

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## NOTE

Certain commercial products are identified in this paper in order to specify adequately the experimental procedure, or to cite relevant examples. In no case does such identification imply recommendation or endorsement by the National Bureau of Standards, nor does it imply that the products or equipment identified are necessarily the best available for the purpose.

# FOUR VERSATILE MIDAS COMPATIBLE MODULES 

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Four versatile MIDAS compatible modules are documented. These modules include a precision digital to analog converter, a progranmable up/ down counter, a high speed stepping motor indexer, and an amplifier controller-filter-V/F converter.

Key Words: Data acquisition system; MIDAS; MIDAS amplifier controller; MIDAS digital to analog converter; MIDAS modules; MIDAS stepping motor indexer; MIDAS up/down counter.

## INTRODUCTION

The MIDAS (Modular Interactive Data Acquisition System) is widely used at the National Bureau of Standards as a versatile interface between experimental apparatus and a computer. A general description of the MIDAS is available in NBS Technical Note 790. Although many modules for this system are now commercially available, not all experimental situations can be adequately controlled by the existing designs.

The purpose of this Technical Note is to document four modules that have been developed in the Electro-Optics Group at the National Bureau of Standards for use in their computer controlled experiments. The versatility of these four modules make them suitable for use in a wide variety of experimental situations that cannot be handled by the existing commercial modules.

The four modules described in this publication are: (1) a high precision digital to analog converter (DAC), (2) a fully progranmable up/down counter with a compare register and precision time base, (3) a high speed stepping motor indexer with fully adjustable output parameters, and (4) an amplifier controller that controls a Keithley Model 18000 programmable current amplifier and has an on-board precision filter and voltage to frequency converter for long-term signal averaging.
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## MODULE DESCRIPTION

The precision DAC module converts a four digit input from the MIDAS bus into an analog level. An input of $\varnothing \varnothing \emptyset \emptyset$ presents a voltage of 0.00000 $\pm .00004$ volts at the output (when properly adjusted for zero offset). An input of 9999 presents $9.9990 \pm .0005$ volts at the output. The output is linear to $\pm .3 \mathrm{mV}$ and has a maximum worst case drift error of .5 mV . Each BCD count is equivalent to 1 mV and settling time is $50 \mu \mathrm{sec}$.

## PRE-OPERATION ADJUSTMENTS

Current output or voltage output may be selected (see Fig. 1) via the strapping option on the board: $\mathrm{I}=\mathrm{I}_{\text {out }}, \mathrm{V}=\mathrm{V}_{\text {out }}, 0=$ Output pin ( $\mathrm{I}_{\text {out }}$ should never be hooked to $\mathrm{V}_{\text {out }}$ or converter will be destroyed).

The offset should be adjusted as follows: select module, reset module, then adjust the offset pot (R7) for 0.0000 volts at the analog output.

Next input 9999 to module (i.e. 9999:) and adjust gain pot (R9) for 9999 mV at the analog out (or -1.24987 mA in current mode).

Recheck the offset adjustment as discussed above, if necessary readjust R7. If this adjustment is changed it will be necessary to recheck the gain adjustment also.

## MIDAS COMMANDS

| \# | puts MIDAS into command mode |
| :--- | :--- |
| B-M | selects module position on bus |
| ; | reset DAC logic (not necessary except to zero output) |
| $0-9$ | input number of up to four digits to be converted |
| $:$ | load and go |
| EXAMPLE:\#H1234: changes the output from its previous value to <br> 1234 mV. |  |

## CIRCUIT DESCRIPTION

A complete circuit diagram of DAC module is shown in Fig. 1. The board layout and parts list is shown in Fig. 2.

Chip U4 decodes the presence of "0-9", ":" and ";" from the MIDAS bus. The uccurrence of an integer from 0 to 9 shifts the BCD data from the conmand bus lines ( $\overline{\mathrm{C} 1}, \overline{\mathrm{C} 2}, \overline{\mathrm{C} 3}$ and $\overline{\mathrm{C} 4}$ ) into shift registers U9, U10,

U11 and U12 respectively. When a ":" is decoded, a "GO" (output of A4 pin 4) is created whose leading edge strobes the contents of U9, U10, U1l and U12 into latches U16, U17, U18 and U19 respectively. The trailing edge of "GO'" then triggers the monostable U7, the $\overline{\mathrm{Q}}$ output of which resets the shift registers to $\emptyset$. The output of the latches then drives the digital to analog converter chip (U18). The logic is reset by either a decoded ";" from the data bus or an "init" from the MIDAS controller.

The output of the DAC ranges from 0 to -1.24987 mA . This current is converted to a voltage output by an amplifier (U19) utilizing the internal feedback resistor in the DAC to obtain the output of 0 to 9.999 volts. The gain and offset of the DAC are adjustable by potentiometers R9 and R6 respectively. The $\pm 15$ VDC supply for the DAC is obtained from a voltage to voltage switching converter (U17) operating at approximately 40 kHz .

More information on the DAC chip may be obtained from Publication PDS-332 available from Burr-Brown Research Corporation.


Fig. 1: Schematic diagram for precision DAC.


| LAYOUT: PRECIIION DAC |  |
| :--- | :---: |
| DATE: 12/1/76 | SHT 2 OF 2 2 |
| DESIGN: J. FOWLER |  |
| M. A. LIND | 232.14 |

$\check{\square}$

$$
\begin{array}{r}
5.5 \\
0.0 \\
00 \\
00 \\
-0 \circ \\
00> \\
0
\end{array}
$$

This versatile MIDAS module features a presetable and readable UP/ DOWN counter, a presetable compare register, and a progranmable time base. It can be applied to a wide variety of experimental situations such as normal event counting, quadrature up/down counting of optical and magnetic encoders, long term integration of polarity sensitive voltage controlled oscillator (VCO) frequency measurements, or as a self-contained fully progranmable time base.

## OPERATION

All front panel connections are TTL compatible. A low or logic " 0 " input may be generated by a closure to ground. The schmidt trigger inputs generally provide sufficient hysteresis to allow operation at high or logic ' 1 '" levels with no pull-up resistor. In extremely noisy environments a $1 \mathrm{k} \Omega$ pull-up resistor is recommended.

## Input

The counter changes on the positive transition of the COUNTER IN input. It will increment when the UP/DOWN input is high and decrement when the UP/DOWN input is low. The maximum counting rate is limited to 1 MHz and the UP/DOWN input may be changed . $75 \mathrm{\mu s}$ prior to the positive transition of the count input. The counter counts through zero and automatically keeps track of the sign (i.e., when counting down the counter will display $2,1,0,-1,-2$, etc.). Resetting or presetting the counter always forces the sign positive, thus only positive numbers may be loaded into the counter and the compare register.

## Output

There are three basic outputs from the counter which can be directed to the COUNTER OUT connector via the switches at U17 (see Fig. 3). These signals appear as follows:
zero: If \#6 is closed the output will go high for one count period on the positive edge of the count input when all decades of the counter contain zero. This function is inhibited during a load counter operation.
equal: If \#4 is closed the output will go high for one period when the contents of the counter and compare registers are equal. This function is also inhibited during a load counter or load register operation.
carry: If \#2 is closed the output will go high with the leading edge of the count impulse at the count of

> 000000 when counting up or at 999999 when counting down, and it goes low with the negative going edge of the same count pulse. This "carry" signal may be used to cascade counter modules if more than six decades are needed.

There is some delay in processing these signals. Therefore the counting frequencies should be limited to 500 kHz if they are to be used.

The counter may be gated in one of three ways:

1. Internally via direct cormands from the MIDAS.
2. Internally via the programmable time base discussed below.
3. Externally via the EXT GATE IN. A low signal inhibits the counter if the MIDAS controlled gate is closed and the time base gate is not active.

These three gating modes are 'OR' ed together so that the counter is enabled if any one of these gates are active.

The gating signal is available at the GATE OUT terminal for external use. This output will be low true when the gate is open and the counter is enabled. By using the GATE OUT signal more than one module may be controlled from the same time base.

The module will signal the controller that it is busy when the gate is activated by any one of the three methods mentioned above. The busy signal to the controller will be terminated, a module done signal generated (a wait will be satisfied) and the counter will be inhibited when one of the following conditions are satisfied:

1. The gate is closed by one of the methods mentioned above.
2. Switch \#5 is closed and a zero count is detected on the counter.
3. Switch \#3 is closed and the contents of the counter and the compare register are equal.
4. Switch \#1 is closed and a carry is generated by the counter.

The time base oscillator output is available at the TIME BASE OUT connector. This signal is present at all times and is periodic with a period that is determined by the programmed time base. For the highest accuracy it is suggested that all applications requiring the use of the time base be synchronized with the falling edge of this signal. The output will make a negative transition within 500 ns of a 'T"' conmand regardless of its previous state. The overall accuracy of the time base is limited to approximately one part in $10^{5}$.

## MIDAS COUNTER AND REGISTER COMMANDS

P select counter to be loaded
Q select compare register to be loaded
R reset counter and close gates
> ready counter or register for input
0-9 up to six digits may be loaded into the counter or register
< load the number into the counter or register
U dump the contents of the counter onto the MIDAS bus
[ open counter gate
] close counter gate
The $P$ and $Q$ commands control a flip-flop, therefore, if the counter only is to be loaded, the P command need be given only once after the module has been powered up.

It should be noted that there is no direct way to clear the compare register, only reloading it will change its contents.

As mentioned above the counter counts through zero and keeps track of the sign automatically. Because all the counter circuitry is enclosed in one LSI chip, one problem does arise which will give an incorrect count and sign. If the counter is reset to zero and one starts to count down, after the first count the device will read +999999 , then 999998 etc. This problem can be circumvented by presetting the counter to 1 before gating. The count will then read 1, $0,-1,-2$, etc. No problem exists if the first count is positive.

MIDAS TIME BASE COMMANDS
Programming the time base requires a three character sequence:
S selects the time base to be progranmed
$0->\quad$ selects period of time base
T triggers the time base by resetting it to max and enabling the time base gate to the counter
$1 \mu \mathrm{sec}$
10
100
1 msec
10
100
1 sec 1

## 10

100
. 01

9
1 min
1 hr
10 min

0

0
20 msec

## PROGRAMMING EXAMPLES

The command sequence
\#HRP>1234<
puts the MIDAS in command mode, selects the bin position $H$ containing the counter module, resets the counter, and loads the number 1234 into the counter. This number will be visible on the front panel display.

Q>56789<
loads the number 56789 into the register.
S6T
triggers the time base gate open for 1 second.
opens the counter gate for one second while the MIDAS is in a WAIT mode. After one second the wait is cleared and the MIDAS continues.

The time base and the counter can be combined to provide a high accuracy fully programmable time delay. To do this set switch 3 to ON , and 5 and 6 to OFF. Connect TIME BASE OUT to COUNTER IN. The command sequence
\#H] $\mathrm{Q}>500<$ S4R [*
selects the module, closes the gate, loads 500 into the compare registers, sets the time base to 100 Hz , resets the counter, opens the gate, and puts the MIDAS in WAIT mode. The elapsed time in $1 / 100$ second intervals is displayed on the front panel. The WAIT clears after five seconds and the MIDAS continues.

## CIRCUIT DESCRIPTION

A complete set of schematic diagrams for this module is shown in Fig. 3 and 4 . The printed circuit board layout and parts list is illustrated in Fig. 6.

The major portion of this module is designed around a MOSTEK MK 50395 N MOS counter chip (U53). This chip contains a six digit BCD counter, a six digit static register, a digital comparator, a latch, a scan counter, a multiplexer and decoder driver. A complete description of the chip is available from MOSTEK in their application notes and data sheets.

Because all interaction with the chip must be done synchronously with its scan clock, a buffer between the MIDAS bus and the chip is necessary. This four bit by six digit buffer (U41-U44) is used both to load the counter from the command bus and to unload the counter onto the data bus of the MIDAS. A complete set of timing diagrams for the loading and unloading sequence that are described below is shown in Fig. 5.

The control signals for this module are decoded from the ASCII characters on the command bus lines $\overline{\mathrm{C} 1}-\overline{\mathrm{C} 7}$ via U8, U11, U12, U19 and U16 and are strobed by a combination of S1, CMND and ADDR. The following sequence of events loads a number into the counter or compare register. A ' $P$ " input from the bus will set flip-flop U26B and a "Q" will reset the same flip-flop, selecting either the counter or compare register. A ">" will then clear the buffer and set f1ip-flop U23A steering the buffer registers (U41, U42, U43 and U44) to the command bus data lines (CI, $\overline{\mathrm{C} 2}, \overline{\mathrm{C} 3}$, and $\overline{\mathrm{C} 4}$ ) via multiplexer U45. Any digit " $0-9$ " input on the command bus will produce the strobe NUMBER and shift the number present on the bus into the buffer. When the desired digits have been input, a "<" resets U23A which steers the multiplexer (U45) back to the counter output lines. It also sets U33A and resets U33B. This synchronizes the load sequence of the counter chip with the proper digit strobes from the counter chip.

The data input to the counter chip (U53) must be multiplexed using the digit strobes supplied by the chip. The leading edge of the next strobe for digit one (U28 pin 12) clocks the Q output of U33A high and the $\bar{Q}$ output of U33B low. This in turn sets U26A which enables the proper load line to U53 (counter or compare register). On the trailing edge of this first digit strobe the buffer register shifts the first digit to pin 9 of U41, U42, U43 and U44. On the leading edge of the next digit strobe this data is loaded into U53, and on the trailing edge, the shift registers are clocked again. This continues until the sixth digit is loaded by the re-occurrence of the digit 1 strobe. On the trailing edge of the second digit 1 strobe, U26A is clocked low which disables the load lines to U53 thus ending the load cycle.

The " $U$ " initiates the sequence that dumps the contents of the counter onto the MIDAS data bus. The ' U ' strobe resets the counter U39 to " 9 " and sets f1ip-f1op U32A. The Q output of U32A enables the D input of U32B. On the trailing edge of digit strobe 1 , the $Q$ output of U32B is clocked high, enabling the buffer register clock. Anomalies within the digit strobe timing on the counter chip cause the BCD data at the counter output to remain valid for at least 100 ns after the leading edge of the next digit strobe. Thus, the leading edge of digit strobe 2 is a convenient time to clock the data from digit 1 into the buffer register. The remaining five digits are shifted into the buffer on the leading edges of digit strobes $3,4,5,6$ and 1 respectively.

On the trailing edge of the second occurrence of digit strobe 1 , U32B is clocked low, disabling the clocks to the buffer. When the $\bar{Q}$ output of U32B goes high, U34B is clocked high starting the dump cycle to the MIDAS data bus. At this point all three inputs to U30A are high which triggers the monostable U35A. The trailing edge of the pulse output by U35A triggers the monostable U40A. Plus or minus from U23B is encoded by portions of U2 and strobed onto the data bus by the first DATAS. The buffer register (U41-U44) is shifted one place on the trailing edge of the pulse from U40A and state counter U39 is clocked which rolls it over from " 9 " to " 0 " thus disabling the plus or minus gating and enabling the outputs from the buffer to the bus.

Just after the leading edge of DATAS, the controller forces CONTB (U30A pin 3) low until the data has been taken from the bus. When CONTB goes high again U35A is triggered once again starting another output cycle. This cycle is identical to the last cycle except that the data from the buffer (in this case, the MSD of the counter output) is strobed onto the bus. This sequence continues until all six output digits are strobed onto the data bus. After the seventh data strobe, the state counter contains the number " 6 " $(9,0,1,2,3,4,5,6)$. The " 6 " is decoded by U38C whose output disables any further data strobes, forces an MEOT onto the MIDAS bus and resets U34B ending the unload sequence.

The counter chip (U53) has a self-scanning, multiplexed display output consisting of six digit strobes and seven segment outputs which drive an LED display.

The front panel inputs to the counter chip (UP/DN, COUNT INPUT and EXT GATE IN) drive schmidt triggers (U25). The COUNT input goes directly to the CNT input of the counter chip. The UP/DN indirectly drives the UP/DN input of the counter chip via U23B and U24C which form a control network to keep the counter from 'rolling over" if it counts down thru zero.

The EXTERNAL GATE IN is one of three gate signa1s at U20 which may disable the CNT INH line to the counter chip, thus permitting counting. Another input is controlled by the output of U13B which enables counting upon receipt of a "[" from the command decoder and disables upon receipt of a "]". The third input is the output of U14A which synchronizes on the on-board time base. These gating functions are also available to the GATE OUT connector.

The counter may be set up via the PC switch (U17) to automatically stop the count on any one or all of the three condition outputs of the counter chip ( $\emptyset,=$, carry) independent of the gate function mentioned above. These three conditions may also be utilized via "counter out" to gate other counters or devices in the outside world (these are also set up by the p.c. switch).

The on-board time base consists of a 10.000 MHz crystal oscillator which is divided down to 1 MHz by decade counter U58. This square wave drives the LSI time base generator U59. The time base generator U59 divides the 1 MHz input by various integral amounts controlled by the output of latch U60. The latch is loaded whenever a number is decoded from the MIDAS bus preceded by an ' S ''. The output of the time base (pin 1 of U59) is connected to the TIME BASE OUT connector at the front panel.

The counter may be gated by the time base when a ' $T$ " is decoded from the control bus. This signal triggers monostable U10A whose output sets U14B and forces the output of U59 to a high state for the period of the monostable. On the following clock pulse from U58, the output of U59 goes low clocking the $\bar{Q}$ of U14A low. This signal disables the counter chip "CNT INH" input and clocks the $Q$ output of U14B low. The "CNT INH" remains disabled for one cycle of the output of U59 when the $\bar{Q}$ output of U14A is clocked high enabling it again.


Fig. 4: Schematic diagram for up/down counter: Sheet 2


## MODULE DESCRIPTION

This MIDAS compatible module outputs a pulse train for a clock input and a level for directional control suitable for many high speed stepping motor systems. The outputs are directly compatible with the Aerotech System 400 S High Speed Stepping Motor Buffer/Translator or any similar devices using either 12 volt CMOS or 5 volt TTL logic.

The clock rate ramps linearly up and down in frequency to provide for slow starting and stopping speeds and high slew speeds. The minimum and maximum clock rate as well as the ramp slope and pulse width are adjustable to meet the input loading requirements of a specific stepping motor application.

Under program control the module will direct 1-99999 clock pulses to any one of the three output channe1s. Manual controls are also provided on the front panel to aid in set up and check out of the stepping motor system.

## PREOPERATION ADJUSTMENTS

There are several adjustments that should be made before operation with a stepping motor. A scope and a frequency counter will be useful in making these adjustments.

The normal sense of the individual clock outputs may be set at a high or low level by strapping the C1, C2, and C3 terminals between A16 and A21 to the HI or LO post (see Fig. 9). Similarly the maximum voltage of the clock and direction outputs may be strapped to either +5 or +12 at the posts labeled C1, C2, C3, D1, D2, D3 adjacent to 423.

The output pulse width is adjusted using the following procedure. Set the manual controls to CHANNEL 1 and STEP/CONT switch to the CONT position. Attach a scope to the CH1 CLK output and press RUN. Adjust the OUTPUT PULSE ADJUST until the desired pulse width is attained. Further adjustment beyond the range of the pot is possible by replacing the capacitor mounted on the posts adjacent to the pot.

The maximum and minimum frequency may be adjusted in the following way. Monitor test point T2 with a scope or frequency counter. Notice the three terminals adjacent to A36. Short the terminal labeled T1 to LO. Now adjust the MIN FREQ ADJUST pot for the minimum frequency desired. Now short the terminal labeled T1 to HI and adjust the MAX FREQ ADJUST pot for the maximum desired frequency.

The ramp slope may be adjusted using the RAMP SLOPE ADJUST pot. The easiest way to do this is to put a low frequency square wave ( 0 and 5 volts) on Tl while monitoring the positive side of the capacitor located just above the pot. The ramp slope may be adjusted further by replacing the resistor on the posts near the pot.

Commands: 1-99999 steps to be output
: channel 1 forward
; channel 1 reverse
< channel 2 forward
= channel 2 reverse
> channel 3 forward
? channe1 3 reverse
Initializing the module clears everything.
A typical command sequence is:
\# puts MIDAS in command mode
H address of module (B - M)
1
0
number of steps desired
2
3
: start stepping channel 1 in the forward direction.
It is possible to wait on the module by inserting an * at the end of the command string while under remote control.

NOTE: Panic Feature - To stop the clock output or correct an error one need only address some other module and then readdress this module. This halts all operations and clears the module to ready it for another input command string.

The operation of the module proceeds as described below. Upon receiving one of the direction commands the module activates the DIRection level and starts the clock of the appropriate channel. The clock pulses start at the preset minimum frequency and increase linearly at the rate $s \in t$ by the ramp. At the appropriate time the frequency will ramp down at the same rate to reach the minimum before shutting off.

## MANUAL OPERATION

The channel select switch enables one of the three channels to be controlled. Only one channel may be operated at a time.

The FWD/REV switch determines the state of the direction output when the run button is depressed.

The STEP/CONT switch selects either a single step or a continuous output in manual operation. In the CONT mode the clock rate will be determined by minimum frequency adjustment.

The RUN button activates the outputs.

## CIRCUIT DESCRIPTION

A complete set of schematic diagrams for the modules are shown in Figs. 7 and 8. The printed circuit board layout and parts list is illustrated in Fig. 9 and a timing diagram is given in Fig. 10.

When the module receives an INIT or is readdressed, U5 issues a RESET command which clears the counters U31-U35 to zero and resets clock enable flip-f1op U14 and U15. A11 the other commands are decoded by U2, U6, and U7 from ASCII characters input from the conmand bus. Any number " $0-9$ " decoded from the bus creates a LOAD pulse at U3 pin 4. This pulse fires a 20 ns monostable (U36) which parallel loads counter U21. Because of the propagation delay between the parallel input and output of the counter chips, successive load pulses shift the data to the next counter in the string (U21-U25).

When a forward or reverse command is decoded, the appropriate direction flip-flop for the specific channel is set-up; a clock enable flipf1op is set (U14A or U14B or U15A), and a GO pulse is created at U20 pin 8. This GO sets both the RUN flip-flop (U39A) and the RAMP CONTROL flipflop (U39B). A high signal on the RAMP CONTROL line starts the RAMP UP period.

The output of the RUN flip-flop forces a MODB and sets up U38B for synchronization with the leading edge of the first full clock pulse from the CLK1 line. U38B then gates CLK2 to the clock output section. CLK2 begins to count U21-U25 down and U31-U35 up until a LEVEL DETECT signal is generated. This signal inhibits U31-U35 from further counting and denotes the end of the RAMP UP period.

When U40 pin 13 goes high, the count in U21-U25 is less than or equal to the count in U31-U35; and the RAMP CONTROL flip-flop (U39B) is clocked low which starts the ramp down period. During this period U21U25 are still counting toward zero. When a zero count is attained, a borrow is propagated from U25 which resets the RUN flip-flop and shuts off CLK2.

The ramp generator and consequently the frequency of the CLK1 line is controlled by the level of the RAMP CONTROL line. The comparator U41 senses the state of the line and controls the current generator U42. A high (low) level at the input of U41 will cause U42 to charge (discharge) C21 at a rate controlled by R26. When the voltage on C21 reaches 6.8 volts it is clamped by D4. At this time a LEVEL DETECT signal is generated by U44. The voltage on C21 is buffered by U43, scaled by R32, and level shifted by U45. This signal then drives the VCO (U46) whose minimum frequency is set by R42.

The clock output section contains logic for the manual or automatic control of the clock and direction outputs. Multiplexer U13 normally outputs the sense of the FWD/REV f1ip-flops, and multiplexer U12 outputs the state of the channel select f1ip-f1ops (U14A, U14B, U15A).

Whenever a CLK2 pulse is received, monostable U11 fires. This strobes the enable line of multiplexer U12 which sends a clock pulse (width determined by U11) out the clock line whose channel select flipflop is set. The normal sense of these clock lines is controlled by the EXOR gates (U16B, U16C, U16D).

Whenever the front panel RUN button is depressed, U19A and U19B are reset and when it is released U19B is set. The output of U19B controls multiplexers U12 and U13. These multiplexers direct the sense of the FWD/REV switch out to the DIRECTION connectors. They also direct the sense of the channel select switch out to the clock connectors and CLK1 to the clock control circuitry. The first CLKl pulse fires monostable U11 which pulses the enable line of multiplexer U12. The multiplexer, in turn, pulses the selected clock line and clocks up U19A. If the STEP/ CONT switch is in STEP position, U19A immediately resets itself and U19B. If this switch is in the continuous position, U19A and U19B are not reset and successive clock pulses are permitted to be sent out the selected clock line until the RUN switch is released. Releasing the RUN switch resets U19A and U19B and stops the clock pulse.

Fig. 7: Schematic diagram for high speed stepping motor indexer: Sheet 1


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ACTIVE COMPONENTS：



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| LAYOUT：HIGH SPEED STEPPING MOTOR |  |
| :--- | :--- | :---: |
| INDEXER |  | \left\lvert\, \(\left.\begin{array}{l|c|}\hline DATE： \& 12 / 20 / 75 <br>

\hline DESIGN：M．A．LIND <br>

J．FOWLER OF 4\end{array}\right.\right]\)| 232.14 |
| :---: |
| $(301) 921-2191$ |



Fig. 10: Timing diagrams for high speed stepping motor indexer.

## MODULE DESCRIPTION

This MIDAS compatible module is designed to control a Keithley Model 1800 Progranmable Current Amplifier. The amplifier gain is displayed on a front panel readout. There is also included on the board a driver that can be used to activate a relay for remote biasing of the current amplifier, a two pole active filter with an overload indicator, and a bi-polar VCO.

## PREOPERATION ADJUSTMENTS

Short the SIGNAL IN connector to ground. Adjust the FILTER TRIM (R28) for a zero reading at the FILTER OUT connector. With the DIRECT/ FILTER switch in the DIRECT position adjust the POSITIVE ABS. TRIM (R34) for a zero reading at U26 pin 6, and then adjust the NEGATIVE ABS. TRIM (R33) for a zero reading at U27 pin 6. Next adjust the POLARITY TRIM (R25) so that the POLARITY connector just goes positive, and POSITIVE POLARITY LED just turns on.

Now adjust the VCO TRIM (R32) to give as close to a zero frequency output at the VCO OUT connector as is possible. With 10.000 volts at the SIGNAL IN connector adjust the VCO GAIN (R31) to give a 10.000 kHz signal at the VCO OUT connector.

MIDAS COMMANDS

COMMAND
3
4
5
6
7
8
9
:
S
R

AMPLIFIER GAIN (A/V)

$$
\begin{aligned}
& 10^{-3} \\
& 10^{-4} \\
& 10^{-5} \\
& 10^{-6} \\
& 10^{-7} \\
& 10^{-8} \\
& 10^{-9} \\
& 10^{-10}
\end{aligned}
$$

turns on the relay driver
turns off the relay driver

## CIRCUIT DESCRIPTION

A complete set of schematic diagrams for the module is shown in Figs. 11 and 12. The printed circuit board layout and parts list is illustrated in Fig. 13.

The command lines C1-C7, CMND, ADDR, and S1 are decoded by U1-U5 produce a strobe at U5 pin 13 if any ASCII character " $0-15$ " is detected. The character is then latched in U6 and " 5 " added to it in U7. The three lower order bits of U7 are complemented to provide the correct code for
the remote programming of the current amplifier. The ' R " and the ' S ' clock the flip-flop U18 low or high respectively. This flip-flop controls Q1 which can be used as a relay driver.

The number stored in the latch U6 is displayed on the front panel. Chips U8-U15 provide for the display multiplexing and the creation of the "-" sign.

The SIGNAL IN from the front panel feeds a bi-polar over voltage detector (U20, U21). A voltage of greater than $\pm 12$ volts at the SIGNAL IN cause Q14 to turn on and trigger the monostable U16. The output of the monostable is wire ORed to the level itself to indicate both long and short term overload conditions. U19 then drives the PREFILTER OVERLOAD indicator.

The SIGNAL IN also feeds a two pole adjustable active filter (U23, U24). The output of U24 is fed into a buffer amplifier which drives the FILTER OUT connector.

The input to the precision rectifier (U26, U27) comes either directly from the SIGNAL IN or from the output of the filter via S3. The output of the rectifier drives the high stability VCO (U28). The polarity of the signal is detected by U22 which drives the POSITIVE POLARITY indicator and the POLARITY output.



|  |
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