NBS TECHNICAL NOTE

Infrared Reflectances of Metals at Cryogenic Temperatures-A Compilation From the Literature

P. F. DICKSON AND M. C. JONES

167



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CONTENTS

PAGE

ABSTRACT 1 1. INTRODUCTION . 1 SPECTRAL REFLECTANCE 6 2. 2.1 6 Aluminum . . . 7 Table 2.1 Spectral Reflectance of Aluminum Figure 2. 1 Spectral Reflectance of Aluminum 9 2.2 Antimony Table 2.2 Spectral Reflectance of Antimony . 10 . 11 Figure 2.2 Spectral Reflectance of Antimony 2.3 Bismuth and Bismuth-Tellurium Alloys Table 2.3 Spectral Reflectance of Bismuth and Bismuth-Tellurium Alloys . 12 Figure 2.3 Spectral Reflectance of Bismuth and Bismuth-Tellurium Alloys . 13 2.4 Copper . . . 14 . 15 Table 2.4 Spectral Reflectance of Copper Figure 2.4 Spectral Reflectance of Copper . 17 2.5 Gold . 18 19 Table 2.5 Spectral Reflectance of Gold . Figure 2.5 Spectral Reflectance of Gold . . 20 2.6 . 21 Lead . . Table 2.6 Spectral Reflectance of Lead. . 22 . 23 Figure 2.6 Spectral Reflectance of Lead . 2.7 Nickel . 24 Table 2.7 Spectral Reflectance of Nickel Figure 2.7 Spectral Reflectance of Nickel . 25 . 26 2.8 Silver . . . 27 Table 2.8 Spectral Reflectance of Silver . 29 Figure 2.8 Spectral Reflectance of Silver 2.9 . 30 Sodium Table 2.9 Spectral Reflectance of Sodium . 31 Figure 2.9 Spectral Reflectance of Sodium . 32 2.10 Tin . 33 . . Table 2.10 Spectral Reflectance of Tin . . 34 Figure 2. 10Spectral Reflectance of Tin . . 35 2.11 Brass . 36 Figure 2.11 Spectral Reflectance of α -Brasses . 37

3.	TOTA	L RE	FLEC'	TANC	E	•		•		•	38
	Table	3.1	Total	Refle	ctance	\mathbf{of}	Alumi	num	•		39
	Table	3.2	Total	Refle	ctance	of	Coppe	r			41
	Table	3.3	Total	Refle	ctance	\mathbf{of}	Gold	••			43
	Table	3.4	Total	Refle	ctance	\mathbf{of}	Lead	•			44
	Table	3.5	Total	Refle	ctance	\mathbf{of}	Nicke	l and	Nickel		
			Alloy	3		•			•		45
	Table	3.6	Total	Refle	ctance	\mathbf{of}	Silver		•		47
	Table	3.7	Total	Refle	ctance	of	Steel	and V	arious		
			Stainl	ess St	teels						4 8
	Table	3.8	Total	Refle	ctance	\mathbf{of}	Tin		•		51
	Table	3.9	Total	Refle	ctance	of	Vario	us Br	asses		52
	Table	3.10	Total	Refle	ctance	of	Vario	us M	etals		
			and A	lloys	•	•		•	•	•	53
4.	REFE	RENC	CES .		•			•			58

INFRARED REFLECTANCES OF METALS AT CRYOGENIC TEMPERATURES--A COMPILATION FROM THE LITERATURE

P. F. Dickson and M. C. Jones

Spectral and total reflectances for metals at cryogenic temperatures in the infrared wavelength region are compiled from the literature. Information concerning sample preparation and purity, radiation source, and methods of reflectance measurement are also presented. Observations regarding the effects on reflectance of temperature, oxide layer, wavelength, and sample preparation are given.

Key Words: Compilation, cryogenic, infrared, metals, reflectance.

1. Introduction

Calculation of radiative heat transfer at cryogenic temperatures requires a knowledge of thermal radiative properties of materials at these temperatures. From the nature of thermal radiative processes at low temperatures it is evident that one needs data in the infrared, and in particular in the far infrared. This can be seen from Wien's displacement law for a black body ($\lambda_{max} T = 2898 \mu^{\circ} K$). The wavelength of maximum emitted radiative energy shifts from $\lambda \cong 9.8 \mu$ at room temperature ($T = 295^{\circ} K$) to $\lambda \cong 725 \mu$ at 4°K. This survey comprises information, summarized here in graphical and tabular form, currently available in the infrared wavelength region (through mid-1966) on thermal radiative properties of metals, in particular, reflectances, at cryogenic temperatures.

The survey was undertaken as a preliminary to an experimental program. As will be evident, very little work has been done in the far

infrared, the only reported measurements beyond 14μ being those of Aronson, et al. [1964] on stainless steel, an aluminum alloy, a magnesium alloy, and chromium. The $\pm 5\%$ error quoted by these authors serves to underline the difficulty of making reflectance measurements on highly reflecting materials in the far infrared by conventional spectrophotometric techniques.

Theoretical considerations and experimental techniques in determining optical constants of metals were reviewed by Givens [1958] and Ehrenreich [1965], and a review of the subject at low temperatures was given by Corruccini [1962]. Previous surveys on total emissivity data at low temperature have been given by Fulk and Reynolds [1957a] and Corruccini [1957].

Since the surveys of Fulk and Corruccini were published (containing no spectral data at low temperatures) several spectral studies have appeared in the literature. Along with this aspect there has also been an apparent realization by the same workers that the older data in the literature are of little more than qualitative interest due to their irreproducibility; the reflectance of a metallic surface depends strongly on the method by which it was prepared. Much effort has gone into producing surfaces of high purity with no work-hardened surface layer present. This has culminated in the highly reproducible pure metallic surfaces produced by ultra-high-vacuum vapor deposition (~ 10^{-10} mm Hg) by Bennett at the Michelson Laboratory. The room temperature reflectances of these surfaces are higher than what had previously been achieved. They are discussed and used below as a comparison with the work of other authors to illustrate the effects of both temperature and surface preparation. Such was the improvement in room temperature reflectances obtained by the use of ultra-high-vacuum vapor deposition that one can only regret, as yet, no similar measurements have been

reported at low temperature and longer wavelength where even higher reflectances are to be expected. Rate of deposition also has an effect on reflectance as indicated by Bennett, Silver, and Ashley [1963], with greater reflectance values obtained for increased deposition rates.

In view of this later work it has seemed desirable to present the results of this compilation in two sections. Section 2 consists of all spectral data reported and contains only one work published before 1959. Section 3 contains total reflectance data and is mostly older data, some of which were reviewed previously by Fulk and by Corruccini. However, original references are given where known. The word "total," as here applied to reflectance, means the value obtained by integration over all wavelengths. It should be remembered that this value is dependent on the wavelength distribution of incident flux.

The total or spectral reflectance $(\rho_t \text{ or } \rho_{\lambda})$ of a surface may be obtained by a number of direct experimental techniques. It may also be obtained indirectly for an opaque surface from a measurement of the absorptance $(\alpha_t \text{ or } \alpha_{\lambda})$, for then $\rho = 1 - \alpha$. A second indirect method is to calculate the normal reflectance $(\rho_{\lambda,0})$ from measurements of the refractive index n_{λ} and the absorption coefficient k_{λ} by use of the Fresnel formula

$$\rho_{\lambda,0} = \frac{(n_{\lambda} - 1)^{2} + k_{\lambda}^{2}}{(n_{\lambda} + 1)^{2} + k_{\lambda}^{2}}$$

Measurements of the total or spectral emittance ($\varepsilon_t \text{ or } \varepsilon_{\lambda}$) have also been used in the past by invoking Kirchoff's law: $\alpha_t = \varepsilon_t \text{ and } \alpha_{\lambda} = \varepsilon_{\lambda}$. Recently, however, a theoretical question has arisen as to the general applicability of Kirchoff's law [Ashby and Schocken, 1964], and this seems to be particularly important at long wavelengths and low temperatures.

In the tables and graphs which follow, reflectances are reported as such when they are either from direct measurements or derived from measurements of α or n and k; reflectances are not derived from emittance measurements. Reflectances are normal (ρ_0) unless otherwise stated. It may be noted that in the limit of zero absorptance the ratio of hemispherical to normal absorptance approaches the value 4/3 for metals [Jakob, 1949].

The methods by which data were obtained are indicated in the tables below by the following general classification:

- Method 1. Direct measurement of normal reflectance by multiple reflection techniques.
- Method 2. Direct measurement of normal reflectance or absorptance by calorimetric techniques.
- Method 3. Calculation, by either the original authors or the present authors, of normal reflectance from optical constants n and k determined by:

 (a) measurements of absorptance at oblique incidence for two polarization components (perpendicular and parallel to the plane of incidence)
 by a calorimetric technique, or
 (b) measurement of the phase shift and relative magnitudes of the perpendicular and parallel components of a reflected beam at oblique incidence.
- Method 4. Measurement of absorptance or emittance by rate of boil-off of a cryogenic liquid. This method gives total hemispherical values.

Method 5. Direct measurement of normal emittance by comparison of emitted radiation with that emitted by a black body at the same temperature.

These general experimental techniques are referred to in the tables, and any variations, when applicable, are noted.

Information as to type of radiation source (e.g., monochromatic, wavelength band, total radiation from a source at a given temperature) accompanies the data. Techniques of surface preparation are also given.

The temperature region of primary interest was that below 100°K; therefore, only those metals for which data were available in this region are presented. However, for comparison and completeness, selected data on these materials at room temperature are also given if available.

Theory predicts that the reflectance of a metal in the infrared region will increase with decreasing temperature and increasing wavelength. Also, surface preparation is known to have a significant effect on reflectance values obtained. Results of this survey indicate that reflectance increases for preparation techniques in the following order: mechanical polishing, high vacuum vapor deposition, electropolishing, and ultra-high-vacuum deposition. Oxidation or impurities on the surface layer generally decrease reflectance, but the effect seems much smaller for oxidation than previously believed. Alloys have lower reflectances than pure metals. Although data available on any metal listed are not complete enough for a quantitative check, reflectances given tend to follow the aforementioned expectations.

2. Spectral Reflectance

Of particular current interest are data on reflectance as a function of wavelength (spectral reflectance, ρ_{λ}). Effects on reflectance of surface preparation, temperature, and alloy composition may also be observed in the graphs and tables which follow. Results show that, to obtain reproducible results, care must be taken to define surface preparation as well as other experimental techniques.

2.1 Aluminum

Variation of normal spectral reflectance $(\rho_{\lambda,0})$ with temperature, deposition vacuum, and wavelength is well illustrated for aluminum in figure 2.1. As is seen, reflectance of ultra-high vacuum $(\sim 10^{-10} \text{ mm Hg})$ evaporated films [Bennett, et al. 1963] is significantly higher than those values obtained using the usual high vacuum $(\sim 10^{-6} \text{ mm Hg})$ techniques. Room temperature reflectances of high-vacuum deposited films calculated from the optical constants of Golovashkin, et al. [1960] and measured directly by Bennet, et al. [1962] show excellent agreement.

Bennett, et al. [1962] state that, contrary to popular belief, the oxide layer formed on aluminum has almost no effect on the infrared reflectance. Calculations on oxide layers from 10 to 100 Å thick show the change in reflectance to be less than 0.1% for $\lambda > 1.5 \mu$. A 22 Åthick film is reported formed after several weeks' exposure.

Reference		Golovashkin,	Motulevich,		and Shubin		[1960]									Bennett,	Silver, and		Ashley [1963]									
Method		3(b)														1												
Radiation Source		Monochromatic														Monochromatic												
Sample Preparation		Vacuum deposition (no magnitude	given)		Sample purity: 99.99%											uhv = vacuum deposition at				S	Sampre purity = 77.777%	T - Doom townshired	a Innaradula I Innaratura					
	٩, ٥	$T = 295^{\circ}K$	0.8894	0.9211	0.9604	0.9698	0.9738	0.9762	0.9775	0.9794	0.9818	0.9817	0.9819	0.9829	0.9806	λ(μ) ρ _{λ, 0} (uhv)	3 0.9805	4 0.9826	5 0.9843	6 0.9856	7 0.9866	8 0.9872	9 0.9874	10 0.9876	11 0.9879	12 0.9882	13 0.9884	14 0.9886
Reflectance		$T = 78^{\circ} K$	0.9156	0.9424	0.9734	0.9791	0.9803	0.9830	0.9844	0.9861	0.9879	0.9875	0.9870			ρ _{λ, 0} (uhv)	0.9208	0.9205	0.9194	0.9175	0.9162	0.9157	0.9117	0.9057	0.8977	0.8862	0.8773	0.8676
		Л, µ	0.8	0.9	1.2	1.5	2.0	2.5	3.0	4.0	5.0	6.0	7.0	8.0	0.0	у(п)	0.300	0.350	0.400	0.450	0.500	0.550	0.600	0.650	0.700	0.750	0.775	0.800

TABLE 2.1 SPECTRAL REFLECTANCE OF ALUMINUM

Reference		Bennett,	Bennett, and	Ashley [1962]								
Method		1										
Radiation Source		Monochromatic				-						
Sample Preparation		Vacuum deposition at	10 mm Hg.	fresh = freshly deposited.	aged = aged in air for	several weeks.	Sample purity: 99.998%	T = Room temperature				
	0.9892 0.9896 0.9902 0.9918 0.9918 0.9923 0.9923 0.9933	$\lambda(\mu) \rho^{\lambda}, 0 \rho^{\lambda}, 0$ (fresh) (aged)	5 0.9812 0.9772	6 0.9823 0.9784 7 0.9831 0.9794	8 0.9837 0.9801 9 0.9841 0.9807	10 0.9845 0.9812 11 0.9849 0.9816 12 0.9854 0.9821	13 0.9857 0.9836 14 0.9861 0.9830	16 0.9868 0.9838 18 0.9873 0.9845 20 0.0070 0.0653	22 0. 9883 0. 9856 24 0. 9887 0. 9861	26 0.9890 0.9864	28 0.9893 0.9867	32 0.9898 0.9872
Reflectance	0.825 0.8657 16 0.850 0.8677 18 0.850 0.8677 18 0.875 0.8677 18 0.900 0.8744 20 0.975 0.9742 22 0.950 0.9243 26 1.000 0.9402 28 1.200 0.9637 30 1.500 0.9742 32 2.000 0.9779 32	$\lambda(\mu) \qquad \begin{array}{cc} \rho_{\lambda, 0} & \rho_{\lambda, 0} \\ \text{(fresh) (aged)} \end{array}$	0.550 0.9094 0.9049	0.600 0.9048 0.9021 0.650 0.8989 0.8976	0.700 0.8900 0.8886 0.750 0.8761 0.8761	0.775 0.8678 0.8678 0.800 0.8604 0.8596 0.825 0 8569 0 8556	0.875 0.8759 0.8730	0.900 0.8920 0.8894 0.925 0.9072 0.9030 0.950 0.9192 0.9154	1. 200 0. 9596 0. 9585	1.500 0.9676 0.9658	2.000 0.9718 0.9699	4.000 0.9795 0.9758



Reference	Potapov	[1965]								Shklyarevskii,	Avdeenko, and	Padalka [1959]	to check
Method	3(a)*									3(b)			v [1965]
Radation Source	Monochromatic									Monochromatic			as used by Potapo
Sample Preparation	Cast samplemechanically	polished.	Composition:	Sb = 99.7%	Ca = .02%	Mg = .01%				Vacuum precipitation on silver	plated glass surface.		using normal incidence of light, w
flectance	٥ [,] ۸, ٥	$(T = 2.5^{\circ}K)$	0.6771 0.6488	0.6321 0.6171	0.6132 0.6154	0.6108 0.6082	0.5963	0.6696	0.8154	ure 2.2 for $\rho_{\lambda,0}$.)	0°K and 290°K)		ct measurement of $\rho_{\lambda,0}$,
Re	Л, Ц		1 2	ω 4	ω v	7 8	6	10	12	(See fig	(T = 11)		[#] Dire

 $\rho_{\lambda_{\rm p},0}$ values calculated from optical constants. Excellent agreement was obtained.

TABLE 2.2 SPECTRAL REFLECTANCE OF ANTIMONY





AND BISMU'TH-TELLURIUM ALLOYS	Radiation l
LECTANCE OF BISMUTH	Sample
TABLE 2.3 SPECTRAL REF	

Reference	Potapov	[1965]														
Method	3(a)															
Radiation Source	Monochromatic															
Sample Preparation	Electropolished	(Spectroscopically pure	"Hilger" bismuth)	(. 05% and . 5% Te added to	pure Bi)											
	ith-		Bi + .05% Te	0.5388	0.5408	0.5426	0.5375	0.5465	0.5425	0.5343	0.5303	0.5240	0.5016	0.4457	0.3977	0.4371
ance	and Bismı um Alloys	0 at 2.5°K	Bi + .5% Te	0.5266	0.5249 0.5193	0.5240	0.5098	0.4720	0.4214	0.3757	0.3464	0.4570	0.6444	0.7924	1	1
Reflect	Bismuth Telluri	,ر ^د	Bi	0.6260	0.5842	0.5963	0.5902	0.5968	0.6085	0.6145	0. 6358	0.6547	0.6377	0.6340	0.6440	
		Л, Ц		1	2 5	4	S	9	2	∞	6	10	11	12	13	14





- △ Bismuth
 Bismuth + .05% Te
 □ Bismuth + .5 % Te $T = 2.5^{\circ} K$ Potapov (1965)

2.4 Copper

Results of Roberts [1960], Biondi[1956], and Rayne [1959] for electropolished samples are seen to have significantly higher reflectances than those of Padalka and Shklyarevskii [1962] for high-vacuum deposited samples (fig. 2.4). Variations with temperature for a given preparation technique follow expectations. A correction for an oxide layer of 35-Åthickness was carried out by Padalka and Shklyarevskii [1962]. Although a significant effect on refractive index and absorption coefficient was found, the effect on reflectance was less than 0.2% at 1µ and .005% at 11µ (present authors' calculations). The 35-Å thickness correction followed Roberts' [1960] results which showed a 30-Å to 40-Å equilibrium oxide layer thickness after exposure to air.

Reference	Padalka and	Shklvarevskii		[1962]										Dohowta			[1960]												
Method	3(b)													3/1-1	1010														
Radiation Source	Monochromatic													Monochumatio															
Sample Preparation	Vacuum deposition at 10 ⁻⁵	mm Hg.	۲	Sample impurities $< 10^{-0}$										Elactuanalichad and undurand		-12	in vacuum (2 x 10 mm Hg).		anten adoutat of u one in		11111. Sampre purity / 99.999								
nce	۹ ^۸ , ۵	$= 82^{\circ} K$ T $= 295^{\circ} K$	9571 .9530	9833 .9808	9885 . 9860	9902 .9879	9911 .9888	9916 .9892	9919 .9894	9921 .9896	9923 .9899	9924 . 9901	9926 . 9903		A, U	90°K 300°K	5162 0.5003	5567 0.5490	5935 0.5859	6514 0.6527	6872 0.7012	9119 0.8715	9682 0.9508	9811 0.9740	9873 0.9835	9914 0.9881	9935 0.9908	9941 0.9917	9944 0.9920
Reflecta	γ, μ	F				4	Ŀ0	6	. 2	∞		10	11	λ, μ			0.3650 0.	0.4050 0.	0.4360 0.	0.5000 0.	0.5500 0.	0.5780 0.	0. 6000 0.	0.6500 0.	0.7500 0.	1.0000 0.	1.5000 0.	2.0000 0.	2.5000 0.

TABLE 2.4 SPECTRAL REFLECTANCE OF COPPER

Reflectance	Sample Preparation	Radiation Source	Method	Reference
$p_0 = 1 - \alpha_0 = 0.9956$	Electropolished	Frequency	2	Rayne
(limiting value for $T < 100^{\circ}$ K)		band from		[1959]
(See figure 2.4.)		1.8 µ to 4.0 µ		
$\rho_{\lambda,0} = 0.995$	Electropolished	Monochromatic	2	Biondi
(limiting value for $\lambda > 1.5 \mu$)	Purity > 99.999%			[1956]
$(T = 4.2^{\circ}K)$ (See figure 2.4.)				

TABLE 2.4 SPECTRAL REFLECTANCE OF COPPER (continued)



2.5 Gold

In view of the high reflectance values of gold obtained in the infrared at room temperature by Bennett and Ashley [1965] using ultrahigh-vacuum deposition, it would be interesting to make these measurements at cryogenic temperatures using the same sample preparation technique. Such a result would be extremely useful in view of the potential use of gold as a standard of reflectance and in view of the wide application of gold plating in dewar construction.

	Reference	Padalka		and	Chlamon culder	I I I I I I I I I I I I I I I I I I I	[1961]							Bennett	and	A 2 h 1 2	(attiev	[1965]										
	Method	3(b)												1														
OF GOLD	Radiation Source	Monochromatic												Monochromatic														
2.5 SPECTRAL REFLECTANCE	Sample Preparation	Vacuum deposition at 10 ⁻⁵		mm Hg.		$P_{11}r_{1}t_{V} > 99, 99\%$								Ultra-high vacuum deposition	at 10 ⁻⁹ mm Hg.		P_{11} , P_{1											
TABLE		0	, 295° K	0.9623	0.9831	0.9868	0.9881	0.9887	0.9891 0.9894	0.9895	0.9897	0.9899	0.9900	e)	ρ _{λ,} 0	0.9939	0.9939	0.9940	0.9940 0.9940	0.9940	0.9940	0.9940 0.9940	0.9941	0.9941	0.9941	0.9941	0.9942 0.9942	
	e	, م کم	Х	558	359	395	908) 14	719 19	22	123	24	25	ratur	(m)Y	6	10	11	17	14	16	18	22	24	26	28	32	
	Reflectanc		82°	0.96	0.98	0.98	56 °0	0.99	0, 90 0, 90	0.99	0.99	56°0	0.99	oom tempe	ρ _{λ,0}	0.8708	0.9116	0.9566	0.9795	0.9839	0.9860	0.9878 0.9896	0.9914	0.9930	0.9938	0.9938	0.9939 0.9939	
			٨, μ	1	2	ŝ	4	ۍ ب	9 6	~ ∞	6	10	11	(Ro	γ(۳)	0.575	0.600	0.650	0.800	0.900	1.000	1.200	2.000	3.000	4.000	5.000	6.000 7.000	

19

0 0030



2.6 Lead

Measurements of optical constants of lead made by Golovashkin [1965] immediately after deposition and after several days in vacuum gave identical results. No effect of oxidation on results was found after one day in air; although, after several days in air, noticeable changes in optical constants (of unstated magnitude) were observed by the original author.

Reference	Golovashkin		[1965]						•																	
Method	3(b)																									
Radiation Source	Monochromatic																									
Sample Preparation	Vacuum deposition at	. 4	$5 - 8 \times 10^{-7} \text{ mm Hg}$.			Furity / 39. 333+ %								-												
		293° K	0.6746	0.7512	0.8046	0.8387	0.8631	0.8801	0.8940	0.9030	0.9110	0.9210	0.9319	0.9377	0.9424	0.9443	0.9463	0.9495	0.9508	0.9523	0.9542	0.9552	0.9554	0.9563	0.9571	
Ð	٩ [,] 0	78°K	1	0.7836	0.8392	0.8829	0.9093	0.9361	0.9515	0.9614	0.9671	0.9728	0.9766	0.9791	0.9800	0.9811	0.9815	0.9812	0.9818	0.9817	0.9826	0.9835	0.9843	0.9846	0.9849	
Reflectanc		4° K	1	! 1	0.8511	0.9001	0.9315	0.9547	0.9721	0.9809	0.9843	0.9874	0.9899	0.9898	0.9893	0.9892	0.9890	0.9896	0.9902	0.9907	0.9914	0.9915	0.9916	0.9918	0.9919	
H		٨, ل	0.7	0.8	0.9	1.0	1.1	1.2	1.3	1.4	1.5	1.7	2.0	2.5	3.0	3.5	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	-

TABLE 2. 6 SPECTRAL REFLECTANCE OF LEAD



 $\begin{array}{l} O \quad T = \quad 4^{\circ} K \\ \Delta \quad T = \quad 78^{\circ} K \\ \Box \quad T = \quad 293^{\circ} K \end{array} \right\} \text{Golovashkin (1965)}$

Reference Roberts [1959] Method 3(b) Monochromatic Radiation Source Electropolished nickel bar of **Preparation** 99.98% purity. Sample 0.5739 0.6444 0.6678 0.6865 0.7068 0.7209 0.7433 0.7433 0.7602 298°K 0.4882 0.8494 8899 0.8651 0.8128 0.8377 0.8770 . . ρ, ν, 0 = 88°K 0.5708 0.6452 0.6711 0.6886 0.7089 0.7195 0.7429 0.7585 0.7818 0.8507 0.4766 0.8135 0.8357 0.8685 0.8826 8954 Reflectance H **.** 365 0.436 0.546 0.60 0.65 0.75 0.85 0.85 1.00 1.10 1.25 1.50 1.75 1.95 2.20 2.40 2.65 λ, μ **。**

TABLE 2.7 SPECTRAL REFLECTANCE OF NICKEL



 $\begin{array}{c} O \quad T = 88^{\circ} K \\ \Delta \quad T = 298^{\circ} K \end{array} \right\} \text{ Roberts (1959)}$

2.8 Silver

Ultra-high-vacuum deposited silver is seen in figure 2.8 to have a reflectance significantly higher than that of a film deposited using the usual high-vacuum techniques. It is noteworthy that Biondi's results for electropolished samples at 4.2°K show even higher reflectance than ultra-high-vacuum room temperature values. As in the case of gold, the reflectance at cryogenic temperatures of ultra-high-vacuum deposited silver would be an extremely useful result.

Reference	Padalka and	Chklwowenski		[1961]	-										Biondi	[1956]	
Method	3(b)														2		
Radiation Source	Monochromatic		•												Monochromatic		
Sample Preparation	Vacuum deposition at 10 ⁻⁵	mm of Ha	11111 OF 118.		Purity > 99.99%										Electropolished		
	0	$T = 295^{\circ}K$	0.9791	0.9855	0.9868	0.9873	0.9875	0.9877	0.9880	0.9882	0.9885	0.9887	0.9890	0.9893	value		. 8)
eflectance	ργ	T = 82°K	0.9816	0.9878	0.9891	0.9895	0.9899	0.9901	0.9902	0.9903	0.9905	0.9907	0.9909		0. 9956 (limiting	r \lambda .5 \mu)	"K)(See figure 2
R¢		∧• H.	1	2	ŝ	4	Ŋ	9	2	80	6	10	11	12	ρ _{λ.0} = (fo	(T = 4.2)

TABLE 2.8 SPECTRAL REFLECTANCE OF SILVER

Reference	Bennett	and		Ashley		[1965]	_										-			
Method	1																			
Radiation Source	Monochromatic																			
Sample Preparation	Ultra-high vacuum deposition	at 10 ⁻⁹ mm Hg.)			Purity > 99.999+ %														
)	۰, ۵	0.9950	0.9951	0.9952	0.9953	0.9954	0.9954	0.9955	0.9955	0.9956	0.9956	0.9956	0.9956	0.9957	0.9957	0.9958	0.9958	0.9958	
	rature	(т) _V	2	∞	6	10	11	12	13	14	16	18	20	22	24	26	28	30	32	
Reflectance	Room tempe	٥, ۲, ٥	0.9564	0.9706	0.9786	0.9831	0.9860	0.9880	0.9894	0.9916	0.9929	0.9936	0.9938	0.9939	0.9940	0.9942	0.9944	0.9946	0.9948	
	()	γ(h)	0.400	0.450	0.500	0.550	0.600	0.650	0.700	0.800	0.900	1.000	1.200	1.500	2.000	3.000	4.000	5.000	6.000	

TABLE 2.8 SPECTRAL REFLECTANCE OF SILVER (continued)



2.9 Sodium

At the time this publication went to press, additional work of Mayer and Hietel [1966] on the alkali metals, potassium and cesium, became available. Wavelength range investigated was essentially that here reported for sodium. For details, consult the original reference.

Referen ce		Hietel [1965]																														
Method		3(b)																														
Radiation Source		Monochromatic																														
Sample Preparation																		•														
		293°K	0.924	0.909	0.905	0.910	0.930	0.944	0.957	0.974	0.968	0.970	0.974	0.976	0.981	0.989	0.992	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993	0.993
	٥ , ٥	195°K	0.912	1	0.921	0.910	0.924	0.932	0.945	0.965	0.975	!	0.986	t I	0.990	0.993	0.995	0.995	0.995	0.995	0.995	0.996	0.996	0.996	0.996	0.995	0.996	0.996	0.996	0.995	0.995	0.995
eflectance		90°K	0.905	0.902	0.907	0.904	0.908	0.920	0.939	0.960	0.983	0.990	0.995	0.995	0.997	0.999	0.999	0.997	0.998	0.997	0.998	0.998	0.998	0.998	0.998	0.998	0.998	;	0.998	;	:	:
E C	-	, L	0.2968	0.3126	0.3342	0.3655	0.4047	0.4348	0.4916	0.5460	0. 6000	0.6500	0.7000	0.7500	0.8000	0.9000	1.0000	1.1000	1.2000	1.3000	1.4000	1.5000	1. 6000	1.7000	1.8000	1.9000	2.0000	2.1000	2.2000	2.3000	2.4000	2.5000

TABLE 2.9 SPECTRAL REFLECTANCE OF SODIUM



 $T = 90^{\circ} K$ $T = 195^{\circ} K$ $T = 293^{\circ} K$ Hietel (1965)

2.10 Tin

Optical constants of tin were measured by Golovashkin and Motulevich [1965] immediately after vapor deposition and after one day in vacuum with identical results. After a 48-hour exposure to atmosphere, the change in n was 2 to 3% and k < 1%. This variation in optical constants affected the reflectance by less than 0.002% for $\lambda > 5\mu$ (present authors' calculation).

Reference		Golovashkin		מוות	Motulariah		[1065]															
Method		3(b)																				
Radiation Source		Monochromatic																-				
Sample Preparation		Vacuum deposition at	9-01-0	o x 10 mm ng.				Furity / 99. 99%														
		293°K	.8205	.8130	.8140	.8330	.8587	. 8908	.9205	.9396	.9490	.9541	.9580	.9623	.9645	.9654	.9660	.9668	.9671	.9676	.9681	
	٩, ٥	78°K	.8068	.7833	.7727	.8247	.8858	.9254	.9518	.9693	.9773	.9812	.9835	.9834	.9846	.9852	.9857	.9856	.9849	.9837	.9836	
Reflectance		4.2°K	.8398	.7978	.7661	.8200	.8859	.9355	.9592	.9745	.9808	.9828	.9856	.9879	.9885	.9889	.9894	.9891	.9886	.9880	.9871	
	-	1 n . v	. 93	66.	1.2	1.35	1.5	1.7	2.0	2.5	3.0	3.5	4.0	5.0	6.0	7.0	8.0	9.0	10.0	11.0	12.0	

TABLE 2.10 SPECTRAL REFLECTANCE OF TIN



2.11 Brass

Results of spectral reflectance measurements on various electropolished α -brasses at 4.2°K by Biondi and Rayne [1959] using Method 2 are presented in figure 2.11 compared with pure copper.



3. Total Reflectance

Until recently, nearly all the reflectance data reported in the literature were total normal reflectance $(\rho_{t,0})$ or total hemispherical reflectance (ρ_t) . For this reason, many of the results below have been presented in previous surveys but are given here for completeness. Results of Betz, Olson, Schurin, and Morris [1958] are for total normal emittance $(\epsilon_{t,0})$ and are reported as such.

Reference	Fulk and		Reynolds	1	[1957b]																					
Method	4																									
Radiation Source	Source at		300°K																							
Sample Drenaration	0.001 in Kaiser foil unannealed	0. 0015 in Cockron home foil	0.0015 in. Hurwich home foil	mat side	0.0015 in. Hurwich home foil	bright side	0.020 in. cold acid cleaned	0.020 in. hot acid cleaned,	Alcoa process	0.020 in. Alcoa No. 2 reflector	plate	0.020 in. Alcoa No. 2 reflector	plate sanded with fine emery	0.020 in. Alcoa No. 2 reflector	plate cleaned with alkali	0.020 in. wire brush, emery	paper, steel wool, cold acid	0.020 in. wire brush	0.020 in. Liquid honed	Aluminum vaporized onto both	sides of 0.0005 in. plastic	Mylar	Aluminum sprayed onto stainless	steel	Aluminum sprayed onto stainless	steel and wire brushed
Reflectance or Emittance	p. = 0. 982	t 0.982	0.979	$(T = 76^{\circ}K)$	0.978		0.972	0.971		0.974		0.968		0.965		0.955		0.94	0.986	0.96			0.93		0.94	

TABLE 3.1 TOTAL REFLECTANCE OF ALUMINUM

Reflectance or Emittance	Sample Preparation	Radiation Source	Method	Reference
p = 0.957	Foil	Source at	4	Ziegler and
$(T = 77^{\circ}K)$		273°K		Cheung [1956]
p_n= 0.9889	Electropolished	Source at room	2	Ramanathan
$(T = 2.0 \text{ to } 4.2^{\circ} \text{K})$	Sample impurities <.01%	temperature		[1952]
		$(\lambda_{mean} \approx 14\mu)$		
βt = 0.945	Foil (dry buffed)	Source at	4	Blackman, Egerton and
$(T = 90^{\circ}K)$		293°K		Truten [1948]
Aluminum Alloy 24-ST				
$f_{\rm L}0$ T = 83.3°K T = 422.2°K				
0.011 0.004 0.022 0.006	as received from the supplier. cleaned with a liquid detergent.	1	Ŋ	Betz, Olson, Schurin, and
0.022 0.006 0.022 0.044	polished mechanically. oxidized in air at red heat for			Morris [1958]
	30 minutes			

TABLE 3.1 TOTAL REFLECTANCE OF ALUMINUM (continued)

Reference	Betz, Olson, Schurin, and Morris [1958]	Fulk and Reynolds (1957b)
Method	μ	4
Radiation Source	1	Source at 300°K
Sample Preparation	Electrolytic copper, Federal Specification QQ-C-576 or QQ-C-502. as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.	 0. 005 in. Millrun sheet (annealed) 0. 005 in. dilute chromic acid dipl 0. 005 in. wet polished with pumic 0. 005 in. dry polished with plastic polishing wax abrasive polishing wax abrasive 0. 005 in. electrolytically cleaned 0. 020 in. liquid honed 0. 020 in. liquid honed 0. 015 in. fine emery Commercial copper sphere polished Commercial copper sphere Alleghany silver sphere Alleghany silver sphere tinned
Reflectance or Emittance	^e t,0 T = 83.3°K T = 422.2°K 0.066 0.005 0.025 0.065 0.165	$f_{t} = 0.985$ 0.983 0.982 0.982 0.912 0.912 0.977 0.977 0.97 0.97 0.97 0.98 0.98 0.98

TABLE 3.2 TOTAL REFLECTANCE OF COPPER

Reference	Zimmerman [1955]	Ramanathan [1952]	Weiss [1948]	Blackman, Egerton and Truten [1948]
Method	4	N	2	4
Radiation Source	Source at 300°K	Source at room temperature (λ _{mean} ≈14µ)	Frequency band: λ=2 to 18 μ	Source at 293°K
Sample Preparation	Polished copper (solid copper sheet)	 Electropolished Mechanically polished 	Pure copper (carefully prepared)	 Polished (reduced) Matt (reduced) Polished
Reflectance or Emittance	$p_t = 0.985$ (T = 77.3°K)	(1) $p_{t,0} = 0.9938$ (2) $p_{t,0} = 0.9853$ (T = 2.0 to 4.2°K)	ρ _t = 0.992 (T = 90°K)	(1) $p_t = 0.981$ (2) = 0.968 (3) = 0.965 (T = 90°K)

TABLE 3.2 TOTAL REFLECTANCE OF COPPER (continued)

Reflectance	Sample Preparation	Radiation . Source	Method	Reference
$(T = 76^{\circ}K)$		Source at	4	Fulk and
(1) $p_t = 0.990$ (2) $n = 0.984$	Gold - 0. 0015 in. Foil	300° K		Reynolds
(3) $h = 0.977$	0.000040 in. Foil			[1957b]
(4) $p_{t} = 0.938$	0.00001 in. Leaf			
(5) Å= 0.975	Gold plate - 0.0002 in. on stain-			
	less steel 1% silver in			
	gold			
(6) $R_{\rm f} = 0.973$	0.0001 in. on stainless			
	steel 1% silver in gold			
(7) $R_{f} = 0.972$	0.00005 in. on stainless			
	steel 1% silver in gold			
(8) $R_{\rm f} = 0.975$	0.0002 in. on copper, 1%			
	silver in gold			
(9) $p_{\rm f} = 0.983$	24K gold plate on stainless			
	steel			
(10) $R = 0.980$	Gold vaporized onto both			
	sides of 0.0005 in.			
	Mylar plastic			
$(T = 77.3^{\circ}K)$		Source at	4	Zimmerman
(1) $A_{\rm H} = 0.986$	(1) Electroplated (unbuffed)	300° K		[1955]
(2) $\theta_{\rm f} = 0.985$	(2) Gold wash			1
(3) $\rho_{\rm f} = 0.984$	(3) Dry buffed			
(4) R = 0.982	(4) Polished (kerosene buff)			
ρ _t = 0.974	Foil (equivalent to buffed surface)	Source at	4	Blackman,
$(T = 90^{\circ} K)$		293° K		Egerton, and Truten [1948]
				1

TABLE 3.3 TOTAL REFLECTANCE OF GOLD

Reference	Fulk and	Reynolds	[1957b]	Ramanathan	[1952]
Method	4			4	
Radiation Source	Source at	300°K		Black body	temperature (λ mean ≈ 14μ)
Sample Preparation	0.004 inch foil	(commercial sheet)		Electropolished	Impurities < 0. 005%
Reflectance	ρ _t = 0.964	$(T = 76^{\circ} K)$		ρ _{t0} = 0.9885	$(T = 2.0 to 4.2^{\circ} K)$

TABLE 3.4 TOTAL REFLECTANCE OF LEAD

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Reference	Fulk and Reynolds [1957b]	Betz, Olson, Schurin, and	Morris [1958]	Betz, Olson, Schurin, and Morris [1958]	
Method	4	Ŋ		Ŋ	
Radiation Source	Source at 300°K	I I		1	
Sample Preparation	 (1) .004 inch foil (2) Plated on copper. (3) Plated on copper. 	Commercial Grade A	as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.	Aircraft grade, annealed condition	finish with RMS rating of 15 microinches. finish with RMS rating of 2 microinches.
Reflectance or Emittance	$\begin{array}{l} \text{Nickel} \\ (1) & \rho_t = 0.978 \\ (2) & \theta_t = 0.967 \\ (3) & \rho_t = 0.973 \\ (1) & (1) & (1) = 20^{\circ} \text{K} \end{array}$	Nickel $\hat{t}_1, 0$ T = 83.3° K T = 422.2° K	0.153 0.088 0.055 0.036 0.174 0.070	Hastelloy B $\varepsilon_{t,0}(T = 83.3^{\circ}K)$	0.065 0.032

Betz, Olson, Schurin, and Morris [1958]	Betz, Olson, Schurin, and Morris [1958]
ъ	ц
	1
Grade AMS 5530C, annealed condition finish with RMS rating of 15 microinches. finish with RMS rating of 2 microinches.	as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.
^e t, 0 K T = 422.2°K 0.120 0.078	<pre>k, 0 K T = 422.2°K 0.110 0.110 0.130</pre>
Hastelloy C T = 83.3°1 0.111 0.043	Inconel X T = 83.3°1 0.055 0.055 0.067 0.067

TABLE 3.5 TOTAL REFLECTANCE OF NICKEL AND NICKEL ALLOYS (continued)

Reflectance	Sample Preparation	Radiation Source	Method	Reference
(1) $P_{t} = 0.9916$ (2) $P_{t} = 0.9918$ (3) $P_{t} = 0.9918$ ($T = 75.8^{\circ}$ K) (4) $P_{t} = 0.9924$	Electroplated	Black body at temperature: (1) 268°K (2) 300°K (3) 325°K (4) 367°K	4	Cline [1962]
$(T = 76^{\circ} K) \begin{pmatrix} (1) & \rho_{t} = 0.992 \\ (2) & \rho_{t} = 0.991 \\ (2) & \rho_{t} = 0.993 \\ (3) & \rho_{t} = 0.993 \\ (4) & \rho_{t} = 0.991 \\ (4) & \rho_{t} = 0.983 \\ (T = 20^{\circ} K) & (6) & \rho_{t} = 0.987 \end{cases}$	 (1) Sheet (2) Silver plate (careful preparation) nickel strike on stainless steel (3) Silver plate (careful preparation) nickel and copper strike on stainless steel (4) Allegheny Silver Spray Proces on stainless steel (5) Plated on copper 	Source at 300°K	4	Fulk and Reynolds (1957b)
$(T = 77.3^{\circ} K)$ (1) $p_{t} = 0.9917$ (2) $p_{t} = 0.988$ (3) $p_{t} = 0.984$	 (1) Silver-lume (2) Electroplate (unbuffed) (3) Dry buffed 	Source at 300°K	4	Zimmerman [1955]
(1) $p_{t} = 0.977$ (T = 90°K) (2) $p_{t} = 0.964$	(1) Chemically deposited(2) Foil-polished	Source at 293°K	4	Blackman, Egerton, and Truten [1948]

TABLE 3.6 TOTAL REFLECTANCE OF SILVER

TABLE 3.7 TOTAL REFLECTANCE OF STEEL AND VARIOUS STAINLESS STEELS

Reference	Betz, Olson, Schurin, and Morris [1958]	Betz, Olson, Schurin, and Morris [1958]	Betz, Olson, Schurin, and Morris [1958]
Method	ن م	ц	۲
Radiation Source	1	1	1
Sample Preparation	Grade MIL-S-5059A, annealed condition finish with RMS rating of 15 microinches finish with RMS rating of 2 microinches	Aircraft grade, subzero cooled and tempered. finish with RMS rating of 2 microinches. cleaned with liquid detergent	Grade QQ-5-763A, annealed condition. finish with RMS rating of 15 micrinches finish with RMS rating of 2 microinches
Reflectance or Emittance	Stainless Steel Type 316 $ \begin{array}{c} \varepsilon_{t,0} \\ T = 83.3^{\circ}K \\ 0.045 \\ 0.100 \\ 0.027 \\ 0.080 \\ \end{array} $	Stainless Steel Type AM 350 ^e t, 0 T = 83.3°K T = 422.2°K 0.161 0.110 0.111	Stainless Steel Type 446 $t_{\mu}, 0$ T = 83.3° KT = 422.2° K0.1670.1550.158

Q DEFIECTANCE OF STEEL AND VADIOUS STAINIESS STEEL F < E C E ٢ c F F < F

TABLE 3.7 TOTAL REFLEC	TANCE OF STEEL AND VARIOUS	STAINLESS STE	ELS (cont	inue d)
Reflectance or Emittance	Sample Preparation	Radiation Source	Method	Reference
Stainless Steel Type 17-7PH ⁶ t, 0 T = 83.3°K T = 422.2°K	Grade MIL-S-25043A, annealed condition	1	Ŋ	Betz, Olson, Schurin, and Morris [1958]
0. 044 0. 093 0. 022 0. 048	finish with RMS rating of 15 microinches. finish with RMS rating of 2 microinches.			
Stainless Steel Type PH15-7MO	RH950 condition	1	Ŋ	Betz, Olson, Schurin, and
$T = 83.3^{\circ}K$ $T = 422.2^{\circ}K$				Morris [1958]
0.044 0.074 0.022 0.080	finish with RMS rating of 15 microinches. finish with RMS rating of 2 microinches.			

~+:~ TOTAL REFLECTANCE OF STEEL AND VARIOUS STAINLESS STEELS (c ٢ TARTE 3 TABLE 3.8 TOTAL REFLECTANCE OF TIN

Reflectance	Sample Preparation	Radiation Source	Method	Reference
$(T = 76^{\circ} K)$		Source at	4	Fulk and
(1) $h_{\rm f} = 0.987$	(1) 0.001 inch foil	300° K		Reynolds
(2) $p_{t} = 0.98$	(2) Tinned copper ball			(1957b)
(1) Tin: $\rho_{t,0}^{=}$ 0.9876)	Electropolished.	Black body at	4	Ramanathan
(2) $Tin + 1\%$ Indium:) $T =$	Inpurities in tin < . 004%	room		[1952]
$\rho_{t,0} = 0.9875$) 2.0 to to	Indium: chemically pure	temperature		
(3) Tin + 5.4% Indium:) 4.2°K $\rho_{t,0}^{=} 0.9826$)		$(\lambda_{\rm mean} \approx 14\mu)$		
$ \rho_{\rm t} = 0.962 $ (T = 90°K)	Foil (0. 0025 cm thick) Approximately equivalent to	Source at	4	Blackman, Egerton, and
	builed surface.	293° K		Truten [1948]

Reflectance	Sample Preparation	Radiation Source	Method	Reference
$\rho_{t} = 0.971$ (T = 76°K)	Yellow brass, 0.001 inch Shim stock (65% Cu, 35% Zn)	Source at 300°K	4	Fulk and Reynolds [1957b]
(1) $\rho_{t} = 0.90$ (2) $\rho_{t} = 0.89$ $\int T = 77.4^{\circ} K$	 (1) Hand polished, some scratches (2) Partly oxidized, with gas flame 	Source at 273°K	4	Ziegler and Cheung [1956]
β _{t0} ⁼ 0.9822 (T = 2.0 to 4.2°K)	Electropolished ("commercial" stock)	Black body at room temperature (λ _{mean} ≈14µ)	2	Ramanathan [1952]
ρ _t = 0.954 (T = 90°K)	Mechanically polished (64% Cu)	Source at 293°K	4	Blackman, Egerton, and Truten [1948]

TABLE 3.9 TOTAL REFLECTANCE OF VARIOUS BRASSES

Reference	Betz, Olson, Schurin, and Morris [1958]	Betz, Olson, Schurin, and Morris [1958]	Fulk and Reynolds [1957b]
Method	ιn	ν	4
Radiation Source	1	1	Source at 300°K
Sample Preparation	Federal specifications QQ-B- 667 , Composition: Copper = $92-96\%$ Aluminum = $4-7\%$ Iron = $4-7\%$ Iron = $< 0.5\%$ as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.	Federal specifications QQ-B-667, Composition: Copper = $88-92.5\%$ Aluminum = $6-8\%$ Iron = $<3.5\%$ Manganese = $\leq 1\%$ as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.	Very mossy and smeared-looking plated surface
Reflectance or Emittance	Aluminum Bronze $(4-7\%)$ r, 0 $T = 83.3 \cdot K$ $T = 422.2 \cdot K$ 0.041 0.041 0.038 $0.0300.038$ $0.0300.058$ 0.080	Aluminum Bronze $(6-8\%)$ T = 83.3°K T = 422.2°K 0.104 0.060 0.104 0.060 0.241 0.062 0.241 0.062	<u>Cadmium</u> ρ _t = 0.97 (T = 76°K)

TABLE 3.10 TOTAL REFLECTANCE OF VARIOUS METALS AND ALLOYS

Reflectance or Emmittance	Sample Preparation	Radiation Source	Method	Reference
$\frac{\text{Chromium}}{(1) \beta_{t}} = 0.92 \text{ (T} = 76^{\circ} \text{K})$	(1) Chromium plate on copper	(1) Source at 300°K	. 4	(1) Fulk and Reynolds [1957b]
(2) $\rho_t = 0.916 (T = 77.4^{\circ} K)$	(2) Bright, plated on monel cylinder	(2) Source at 273°K		(2) Ziegler and Cheung [1956]
Cobalt Alloy N-155		1	Ŋ	Betz, Olson,
^c t,0 T = 83.3°K T = 422.2°K				schurin, and Morris [1958]
0.058 0.120 0.033 0.041 0.100 0.072	as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.			
Iron (Armco Ingot) ^ε t, 0 T = 83.3°K T = 422.2°K	Finishing with RMS rating of 2 microinches	1	Ω	Betz, Olson, Schurin, and Morris [1958]
0.010 0.222 0.465	 oxidized in air at"red heat for 30 min.			

TABLE 3. 10 TOTAL REFLECTANCE OF VARIOUS METALS AND ALLOYS (continued)

Reference	Weiss [1948]	Betz, Olson, Schurin, and Morris [1958]		Ziegler and Cheung [1956]	Fulk and Reynolds [1957a]	Fulk and Reynolds [1957b]
Method	N	Ŋ		4	1 1	4
Radiation Source	Frequency band from 2 to 18 µ	1		Source at 273°K	Source at 290°K	Source at 300°I,
Sample Preparation	Electrolytic	Arc melted, unalloyed (Climax Molybdenum Co.)	as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.	Hand polishedsome scratches.		Rhodium plated on stainless steel.
Reflectance or Emittance	$\frac{\text{Iron}}{\rho_{\text{t}}=0.903 \ (\text{T}=90^{\circ} \text{K})}$	Molybdenum t, 0 t, 0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\frac{\text{Monel}}{p_t} (T = 77.4^\circ \text{K})$	<u>Platinum</u> p _t = 0.904 (T = 85°K)	<u>Rhodium</u> ρ _t = 0.922 (T = 76°K)

TABLE 3. 10 TOTAL REFLECTANCE OF VARIOUS METALS AND ALLOYS (continued)

TABLE 3. 10 TOTAL REFLECTANCE OF VARIOUS METALS AND ALLOYS (continued)

Reference	<pre>(1) Fulk and Reynolds [1957b]</pre>	(2) Ziegler and Cheung [1956]	Betz, Olson, Schurin, and Morris [1958]		Betz, Olson, Schurin, and	Morris [1958]
Method	4		ហ		ß	
Radiation Source	<pre>(1) Source at 300°K</pre>	(2) Source at 273°K	1		1	
Sample Preparation	 (1) 50% Sn - 50% Pb, 0.002 inch surface on .005 in copper plate 	(2) 40% Sn - 60% Pb, surfaceapplied with air-gas torch	Pure metal.	as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.		as received from supplier. cleaned with liquid detergent. mechanically polished. oxidized in air at red heat for 30 min.
Reflectance or Emittance	Solder (1) $p_{t} = 0.97 (T = 76^{\circ} K)$	(2) ρ _t = 0.953 (T = 77.4°K)	Tantalum t, 0 T = 83, 3° K T = 422. 2° K	0. 030 0. 030 0. 028 0. 025 0. 030 0. 192 0. 420	Titanium Alloy C-110M	$\begin{array}{c} \varepsilon_{t,0} \\ T = 83.3^{\circ} K T = 422.2^{\circ} K \\ 0.014 & 0.082 \\ 0.014 & 0.082 \\ 0.014 & 0.082 \\ 0.083 & 0.110 \end{array}$

Reference	Fulk and Reynolds [1957a]	Ziegler and Cheung [1956]	Fulk and Reynolds [1957b]
Method	1	4	4
Radiation Source	Source at 300°K	Source at 273°K	Source at 300°K
Sample Preparation	Filament	Surface applied with air-gas torch.	0.0065 inch foil
Reflectance or Emittance	$\frac{Tungsten}{p_{t,0}^{-1} 0.901 (T = 85^{\circ}K)}$	Wood's metal (T = 77.4°K ρ_{t} = 0.84	<u>Zinc</u> ρ _t = 0.98 (T = 76°K)

TABLE 3.10 TOTAL REFLECTANCE OF VARIOUS METALS AND ALLOYS (continued)

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