NATIONAL BUREAU OF STANDARDS REPORT

7702

Output Maintenance of Sealed-Reflector Approach and Runway Light Lamps

> By Robert T. Vaughan



U. S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS

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NATIONAL BUREAU OF STANDARDS REPORT

NBS PROJECT

NBS REPORT

0201-20-02411

September 1962

7702

Output Maintenance of Sealed-Reflector Approach and Runway Light Lamps

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> > For

Ship Aeronautics Division Bureau of Naval Weapons Department of the Navy Washington 25, D.C.

Project No. TED NBS SI-5003

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U. S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS

Output Maintenance of Sealed-Reflector Approach and Runway Light Lamps

1. SCOPE

This report presents an analysis of the periodic measurements of the relative output of 6.6-ampere and 20-ampere approach-light lamps. Curves are presented showing the decrease in output with burning time for the complete lamps and for selected zones of the lamps for both vertical and horizontal positions of the seating planes.

2. MATERIALS TESTED

Six each of four types of lamps were tested:

(1) Type 20A/PAR56/1: a 500-watt, 20-ampere, PAR 56 approach-light lamp with a C-6 filament and a prismatic cover. Rated life is 50 hours. The designed burning position is with the seating plane vertical.

(2) Type 20A/PAR56/3: a 500-watt, 20-ampere, PAR 56 approach-light lamp with a CC-6 filament with a collector grid and a stippled cover. Rated life is 75 hours. The designed burning position is with the seating plane horizontal.

(3) Type 6.6A/PAR56/2: a 200-watt, 6.6-ampere, PAR 56 approach-light lamp with a C-13 filament and a prismatic cover. Rated life is 500 hours. The designed burning position is with the seating plane vertical.

(4) Type 6.6A/PAR56/3: a 200-watt, 6.6-ampere, PAR 56 approach-light lamp with a CC-6 filament and a stippled cover. Rated life is 300 hours. The designed burning position is with the seating plane horizontal.

3. PROCEDURE

The six lamps of each type were put into two groups of three lamps each and labeled:

20A/PAR56/1-V	20A/PAR56/1-H
20A/PAR56/3-V	20A/PAR56/3-H
6.6A/PAR56/2-V	6.6A/PAR56/2-H
6.6A/PAR56/3-V	6.6A/PAR56/3-H

For each type, the lamps of the "V" group were burned with their seating planes vertical, and the lamps of the "H" group were burned with their seating planes horizontal.

The lamps were seasoned, and initial lumen and intensity distribution measurements were made. The lamps were then put on life test in their respective positions, and the lumen and intensity distribution measurements were repeated at periodic intervals: every 35 hours for the 20-ampere lamps and every 100 hours for the 6.6-ampere lamps. The measurements were made for each lamp with its full surface exposed and with only one-third (upper,middle and lower thirds) of its surface area exposed. For the horizontally burned lamps, "upper and lower thirds" have little meaning except that they refer to the lamp position during the photometric measurements.

The intensity distributions were measured in the vertical plane at the horizontal angle zero degrees. In addition, measurements were made in the vertical planes at $+15^{\circ}$ H and at -15° H for the 20-ampere prismatic cover lamps, and at $+5^{\circ}$ H and -5° H for the 20-ampere stippled cover lamps. These intensity distributions at $\pm 15^{\circ}$ H and $\pm 5^{\circ}$ H were so similar to the distributions at 0°H that measurements were made only at 0°H on the 6.6-ampere lamps.

The measurements were made using a photoelectric photometer employing a color-corrected photocell at a distance of 30 meters from the test lamp. The output current of the photocell was measured and recorded by a d-c amplifier and a self-balancing recording potentiometer.

Each lamp under test was mounted in turn on a goniometer to permit rotation about a fixed horizontal axis perpendicular to the photometric axis and about a secondary axis perpendicular to the first and initially vertical, giving angles analogous to degrees of latitude and longitude respectively. In this report these angles are referred to as vertical and horizontal respectively. The test lamp was mounted in a holder which was originally alined so that the seating plane of the lamp was perpendicular to the photometric axis when the horizontal and vertical angular settings of the goniometer were 0.0 degrees.

In presenting intensity distribution data, angles are taken as positive when the photometric axis is above or to the right of, as viewed from the light, the geometric axis of the light.

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The results of these measurements are given in figures 1 through 17 and tables I through IV.

As shown in tables I and II, initially all of the 20-ampere lamps had approximately the same lumen output, about 12,000 lumens. The 6.6-ampere lamps with the prismatic covers had a lumen output of about 3,000 lumens, while the lumen output of the stippled-cover type was about 3,250 lumens.

The initial peak intensities of the 20-ampere lamps were approximately 47 kilocandles for the prismatic-cover type and 410 kilocandles for the stippled-cover type. For the 6.6-ampere lamps, the initial peak intensities were approximately 14 kilocandles and 160 kilocandles for the prismatic- and stippled-cover types, respectively.

The relative peak intensities of the 20-ampere lamps, measured with full surface exposure, decrease with burning time in the following order: The 56/1-V (prismatic cover, burned with the seating plane vertical) and 56/3-H (stippled cover, burned with the seating plane horizontal) groups had the highest intensity maintenance, and the 56/3-V (stippled cover, burned with the seating plane vertical) and 56/1-H (prismatic cover, burned with the seating plane horizontal) groups followed in that order. See figures 1 and 2.

For the 6.6-ampere lamps, the 56/2-V group (prismatic cover, burned with the seating plane vertical) had the highest intensity maintenance, remaining above 100% relative intensity throughout the test.

Next in order came the 56/3-V group (stippled cover, burned with the seating plane vertical), 56/3-H group (stippled cover, burned with the seating plane horizontal), and 56/2-H group (prismatic cover, burned with the seating plane horizontal). See figure 12.

Except for the 6.6-ampere lamps with stippled covers, all of the lamp types showed better maintenance of both peak intensity and lumen output when they were burned in their design position (see figures 1, 2, 8, 12, and 16).

In general, the relative lumen output of the lamps decreased more slowly than the relative peak intensity (see Table I). Therefore, maintenance of total lumen output is not a good measure of the performance of the lamps.

Figures 1 and 2 show no significant differences in the relative intensities for measurements made at the various horizontal angles.

With only the upper one-third area of the lamps exposed, the effect of vertical burning is readily seen for both the 20-ampere and 6.6ampere lamps in figures 3, 4, 10, and 11. In each case the decrease

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in intensity for the upper zone is much greater than for the middle and lower zones. The effect of horizontal burning is similarly shown, though not as markedly, for the type 56/2 (prismatic cover) 6.6-ampere lamps in figure 10: the decrease in intensity for the middle zone is greater than for the upper and lower zones. There are no significant differences, however, among the relative peak intensity curves for the upper, lower, and middle zones of the horizontally burned (stippled cover) 6.6-ampere and both types of the horizontally burned 20-ampere lamps (see figures 3, 4, and 11).

There were no appreciable changes in the shapes of the relative intensity distribution curves for any of the four types of lamps. Tables I and II show a maximum change of about 6.6% in beam width at 50% of peak intensity for the horizontally burned 20-ampere (prismatic cover) lamps. At 25% of peak intensity the maximum change in beam width was about 4.3% for both types of the vertically burned 20-ampere lamps.

Tables I and II show a maximum shift in the location of the direction of the peak intensity of 0.6° in the upward direction for both types of the vertically burned 20-ampere lamps. The maximum shift for the 6.6ampere lamps was 0.7° downward for the horizontally burned lamps of the urismatic-cover type.

Tables III and IV show the times during the life test when the first evidence, as determined by voltage measurements, of shorted filament turns appeared. None of the 12 6.6-ampere lamps, and only 3 of the 12 20-ampere lamps showed evidence of shorted turns during their rated life.

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FULL EXPOSURE

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Lamp	Design Position of Seating	Rated			Peak	Approx. Lumen	Relative Peak	Relative Lumen	Angular Shift of Peak	Beam Width at 50% of Peak	Beam Width at 25% of Peak	
Group	Plane	Life	Burni	ing Time	Intensity	Output*	Intensity	Output	Intensity	Intensity	Intensity	Voltage
		Hours	s Hours	% Rated Life	Kilocandle	s Kilo- lumens	%	%	Degrees	Degrees	Degrees	volts
56/1-0	Vert.	50	Initial		46.3	12,10	100	100	9	12.0	16.1	25.2
20A/PAR56/1			35	70	38.7	10.27	83	85	0.4	12.0	16.5	25.6
Prismatic			70	140	30.8	8.80	66	73	0.6	12.0	16.8	26.1
			105	210	27.3	7.98	59	66	0° 6	12.2	16.6	26.2
56/1-H	Vert.	50	Initial	ŧ	48.1	12.28	100	100	â	12.0	16.1	25.5
20A/PAR56/1			35	70	33.5	8,96	. 69	73	0.1	11.8	16.3	25.8
Prismatic			70	140	23.9	6.80	49	55	0.2	11.5	16.2	26.4
	9		105	210	17.4	5.14	36	42	0.2	11.2	16.2	26.8
56/3-V	Horiz.	75	Initial	8	411	12.44	100	100	8	6.6	9°0	27.3
20A/PAR56/3			35	47	293 ,	9.84	71	79	0.5	6.8	9.1	27.1
Stippled			70	63	223	8.28	54	67	0.6	6.7	9.1	27.6
			105	140	177	6.81	43	55	0° 0	7.0	9.4	27.3
56/3-H	Horiz.	75	Initial	8	410	12.05	100	100	, 1 ,	6.5	8°6	26.7
20A/PAR56/3	•		35	47	376	10.59	92	82	0.2	6.5	8.5.	27.1
Stippled			70	93	279	9.41	68	78	0.4	6 • 6	8.7	27.9
			105	140	232	7.51	57	62	0.4	6.6.	8.7	27.2

* The lumen output of these lamps was measured with a 60-inch integrating sphere. The accuracy of these measurements is not known, but the values are estimated to be not more than 10% low. However, since all measurements were made with the lamps in the same position, the relative lumen values are not affected by this systematic error. 5

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FULL EXPOSURE

	Design Position of					Арргож.	Relative	Relative	Angular shift	Beam Width at 50%	Beam Width at 25%	
Lamp Group	Seating	Rated Life Hours	Burnir Hours 7	ng Time Rated Life	Peak Intensity Kilocandles	Lumen Output* Kilo- lumens	Peak Intensity %	Lumen Output %	of Peak Intensity Degrees	of Peak Intensity Degrees	of Peak Intensity Degrees	Voltage Volts
56/2-V 6.6A/PAR56/2 Prismatic	Vert.	500	Initial 100 200 300 400 500	20 20 60 100 120	14.0 15.0 15.0 15.0 15.0	2.98 3.14 3.05 3.05 3.01 2.95	100 107 1107 107 107 107	100 105 102 102 101 99	0° 0° 0° 0 0° 0° 0° 0° 0 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0° 0	11.6 11.6 11.4 11.4 11.4 11.4 11.4	15.6 15.5 15.5 15.5 15.5 15.5	27.0 27.6 27.6 28.0 28.5 28.5 28.5 28.5
56/2-H 6.6A/PAR56/2 Prismatic	Vert。	500	Initial 100 200 300 400 500 600	- 20 40 60 100 120	14.7 13.8 13.1 12.4 11.3 11.0 10.2	3.02 2.95 2.81 2.59 2.59 2.44	100 94 89 85 77 75 70	100 98 89 84 81	-0-4 -0.4 -0.5 -0.5	11.6 11.6 11.6 11.8 11.8 11.7 11.7	15.7 15.5 15.5 15.4 15.4	26.8 27.0 27.1 27.5 28.1 28.3
56/3-V 6.6A/PAR56/3 Stipled	Horiz.	300	Initial 100 200 300 400 500 600	- 33 67 100 133 167 200	158 171 166 158 152 150	3, 24 3, 25 3, 26 3, 18 3, 18 3, 20	100 108 105 96 95	100 104 98 98 97	-0-1 -0.1 0.2 0.2 0.2	、、、、、、、、、、、、 、、、、、、、、、、、、、、、、、、、、、、、、	7,55 7,55 7,66 7,66 7,66 7,66	28.4 28.8 29.0 29.3 29.5 30.2 30.9
56/3-H 6.6A/PAR56/3 Stippled	Horiz.	300	Initial 100 200 300 400 500 600	33 67 100 167 200	161 170 166 152 145 138 '	3.28 3.18 3.00 2.87 2.74 2.60 s burned o	100 106 95 91 86	100 97 92 88 84 79	- 0.1 0.2 0.1 0.1	ດີດີດີດີ 2000 - 1000 2000 - 1000 2000 2000 - 1000 2000 2000 2000 - 1000 2000 2000 - 1000	7.3 7.1 7.1 7.0 7.0 7.0	28.4 28.7 28.9 29.3 29.6 29.6

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* See footnote in Table I.

TABLE	IV.	TIME	OF	FIRST	EVIDENCE	OF	SHORTED	FILAMENT	TURNS
				6.6	6-Ampere I	lamp	s		

					-			
	Rated H	Filament		Bı	rning Ti	.me (Hour	s)	
Lamp No.	<u>Life</u> Hours	Туре	100	. 200	300	400 .	500	,600
56/2-1V -2V -3V	500	C-13						
56/2-1H -2H -3H	500	C-13						
56/3-1V -2V -3V	300	CC-6						
56/3-1H -2H -3H	300	CC-6					[[] x (]	Burned out

1	Rated	Filament	Ē	urning Time	(Hours)	
Lamp No.] F	Life Hours	Туре	35.	. 70	105 .	.140
56/1-1V	50	C-6				х
-2V -3V				(Broken)		x

х

х

х

TABLE	III.	TIME	OF	FIRST	EVIDENCE	OF	SHORTED	FILAMENT	TURNS
				20-	Ampere La	mps			

C-6

CC-6

CC-6

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56/1-1H

56/3-1V

56/3-1H

-2H

-3H

-2V

-3V

-2H

-3H

50

75

75

х

x

х

(Burned out)

 \mathbf{x}

x









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