BLACK BOX MAXIMIZATION

of

CIRCULAR COVERAGE

by

C.T. Zahn, Jr.

Applied Mathematics Division

To

U.S. Army Signal Air Defense Engineering Agency
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Operations Research Section

Applied Mathematics Division

Final Report (Volume 1) to the

U.S. Army Signal Air Defense Engineering Agency

(MIPR AB1600-2409-3232)

IMPORTANT NOTICE

Approved for public release by the director of the National Institute of Standards and Technology (NIST) on October 9, 2015.
PREFACE

This is the first volume of a two-volume final report on a project dealing with mathematical and computational methods for the optimization of radar siting with respect to coverage. It contains a detailed investigation of a convenient idealization of the siting problem, chosen as a suitable "test case" on which to evaluate alternate methods of calculation and analysis. This material is being presented separately because it forms a natural self-contained unit for expository purposes. The second volume will (among other topics) discuss the relationship of the actual siting problem to the simplified version treated in the present volume.

L.S. Joel, Project Manager
ABSTRACT

The principal problem considered is that of determining which placement of \( n \) discs of equal radius will cover as much as possible of a circular area \( A \). Extensive computer experiments were performed to find the optimal arrangements and to compare the performances of several "black box" maximization methods as applied to this problem. A second version, in which \( A \) is divided into subregions and each disc is regarded as contributing to the coverage of only one subregion, is also treated. Related mathematical results and questions are discussed.
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I. THE PROBLEM

1. Description of Covering Problem

We are given a circular area $A$ of radius $R$, centered at the origin of the XY-plane, and a specified number $n$ of circular discs $C_i$ $(1 \leq i \leq n)$ all having the same radius $r < R$. How should the $n$ discs be placed so that they cover as great a portion of $A$ as possible? And for this optimal placement of the discs, what is the ratio between (i) the area of the portion of $A$ covered by the discs, and (ii) the total area of $A$?

To describe the problem more precisely we shall make the following definitions. A placement or configuration of $n$ discs is uniquely determined by specifying the $(X,Y)$ coordinates of centers of the discs. If we suppose that the $n$ discs are ordered by their indices $C_1, C_2, \ldots, C_n$, we may construct the vector $X=(X_1, Y_1, X_2, Y_2, \ldots, X_n, Y_n)$ where $(X_i, Y_i)$ denotes the center of the disc $C_i$. This vector $X$ with $2n$ components completely determines a configuration of the $n$ discs with respect to the large area $A$. The configuration of Figure 1 would be represented by the vector $X=(-11, 6, -1, 12, -3, 3, -5, -4, 6, 1, 12, 7)$. Now for each vector there is a uniquely determined area of that region of the plane which is within $A$ and at least one of the discs $C_i$. In set theoretic notation this region would be given as $\bigcup_{i=1}^{n} C_i \cap A$. In Figure 1 the region we want is shaded. It should be clear that the ratio referred to above is a function $F(X)$. If we restrict the pairs $(X_i, Y_i)$ by requiring that the centers of all discs lie within $A$, then our problem is that of maximizing the function $F(X)$ over some bounded subregion of $2n$-dimensional Euclidean space.

2. Some Related Problems

There are several problems that are closely related to our problem and which seem to be somewhat more interesting from a purely mathematical viewpoint.
Since their solution for the most part involves obtaining a solution to the general problem stated in I-1 we shall briefly mention these others:

(a) Given discs of radius $r < R$, what is the minimum number of them required to completely cover $A$?

(b) Given $r < R$, what is the maximum number of discs of radius $r$ that can be packed into $A$ so that there is no overlap between discs and each disc lies entirely within $A$? See Figure 2.

(c) Given the number $n$ of discs, what is the minimum radius $r$ for which these discs can completely cover $A$?

(d) Given the number $n$ of discs, what is the maximum radius $r$ consistent with packing?

(e) Given the value of $P=nr^2$, what values of $n$ and $r$ determine the best coverage?

Certain of the above classes of problems lend themselves to direct analytical solution. For example problem (a) above with $r=1/2$ can be solved briefly as follows. For complete coverage it is required that the circumference of $A$ be covered. Remembering that a regular hexagon inscribed in a circle of radius $R$ has edges of length $R$, we see that at least six discs are required to cover the circumference. But if exactly six are used then the center of $A$ is left uncovered and a seventh disc is required. It can then be shown that seven discs are in fact sufficient and the problem is solved. A similar argument can be used to show that $r=1/2$ is the solution to (c) when $n=7$. Problem (b) in the case $r=1/2$ can also be solved easily.

Probably the least trivial analytical solution in this class of problems is due to Neville (2) who solved problem (c) in the case $n=5$. He showed that the minimum radius required is approximately .609. It is interesting to note that the configuration of discs that achieves complete coverage with this radius does not have central symmetry. In fact the boundaries of three discs (see Figure 3)

---

(1) We assume $R=1$ for convenience; it should be noted that the ratio of coverage depends only on $r/R$ and therefore our assumption involves no loss of generality.

pass thru a point near the center of A whereas the other two discs are considerably displaced from its center. If three of the disc-boundaries are required to pass through the center of A, the minimum radius needed for complete coverage increases to .610, and it rises to .618 if all five boundaries are required to pass through the center.

3. Some Related Mathematical Literature

The several paragraphs that follow contain references to some mathematical papers that are relevant to the problems discussed in this paper. We hope the interest of these topics will be an adequate compensation for the lumpiness of their presentation.

An interesting result concerning coverage by discs of equal size is the following theorem of R. Kerschner:  

If \( N(r) \) is the smallest number of discs of radius \( r \) needed to cover a plane set of area \( A \), then

\[
\lim_{r \to 0} \pi r^2 N(r) = 2\pi \sqrt{3} \frac{A}{9}.
\]

This formula suggests the possibility of using

\[
N_0(r) = 2 \sqrt{\frac{3}{9}} r^2
\]

as an estimate for the minimum number of discs of radius \( r \) required to completely cover a large disc whose area is \( \pi \) (i.e. whose radius is \( R = 1 \)). For example, \( N_0 \left( \frac{3}{8} \right) = 9 \) to the nearest integer whereas 10 discs at this radius can be made to cover 99% of the area \( A \), as indicated in Table 1.

The following theorem of Verblunsky relates to how fast the convergence is in Kerschner's result:

(1) "The Number of Circles Covering a Set" Amer. J. Math. 61 (1939), p. 665
(2) S. Verblunsky, "On the Least Number of Unit Circles which can cover a Square", J. London Math. Soc. 24 (1949), pp. 164-170.
There is a number \( c > 1/2 \) such that, for all small enough \( r \)

\[
N(r) - (2 \sqrt{3}/9r^2) > (2 \sqrt{3}c/9r)
\]

where \( N(r) \) is the least number of discs of radius \( r \) required to cover a square of area 1. This means that the approximation \( N_0(r) \) suggested above converges at best on the order of \((1/r)\). In the absence of other knowledge, however, this might be used to get some idea of what sort of coverage might reasonably be expected with a particular pair \((n, r)\). The Verblunsky result applies to coverage of a square but it seems quite likely that the convergence is similar for the circular coverage problem.

The following result\(^3\) establishes a relationship between the problems of packing and covering. If \( r_1 \) and \( r_2 \) denote respectively the maximum \( r \) for packing and the minimum \( r \) for covering with \( n \) discs then

\[
3r_2 > 4r_1
\]

This is true whenever the region to be covered or packed is convex. We can use this result to get a lower bound on \( r_2 \) if we know \( r_1 \), and vice versa.

The 2-dimensional case of a more general theorem of D. Gale\(^4\) implies that any plane set of diameter 2 can be covered by three properly-chosen sets each of diameter \( \sqrt{3} \). The author also points out that no three sets each of diameter \( < \sqrt{3} \) will cover a disc of diameter 2. This essentially solves problem (c) for the case \( n=3 \) and indicates that a disc is the "hardest" set to cover among sets of equal diameter.


An interesting related problem arises if the \( n \) discs \( C_i \) are "thrown down" independently at random, i.e. with their centers uniformly distributed subject only to the condition that they overlap the circular area \( A \). Here \( F(X) \) becomes a random variable whose mean is an appropriate reference point in deciding which values of \( F(X) \) might be considered high ones. The value of such a reference point is enhanced if one also has at hand the standard deviation \( \sigma \) of \( F(X) \), which can be obtained from

\[
\sigma^2 = M_2 - (M_1)^2
\]

where \( M_2 \) is the second moment of \( F(X) \) and \( M_1 \) is the mean (i.e., the first moment).

Such problems of "random coverage" have been treated in the technical literature. The basic theorem on this subject, due to A. Kolmogoroff\(^5\) can be stated for our purposes as follows: Suppose one has a probability distribution over a specified class of sets \( S \) in \( m \)-dimensional Euclidean space\(^6\). Then the measure\(^7\) \( \mu(S) \) of a set \( S \) is a random variable. If points of the Euclidean space are denoted \( x=(x_1,\ldots,x_m) \) and \( y=(y_1,\ldots,y_m) \), then the mean of \( \mu(S) \) is given by\(^8\)

\[
M_1 = \int \text{Prob} \ (x \text{ is in } S) \, dx_1\cdots dx_m,
\]

its second moment by

\[
M_2 = \int\int \text{Prob} \ (x \text{ is in } S \text{ and } y \text{ is in } S) \, dx_1\cdots dx_m \, dy_1\cdots dy_m,
\]

and similarly for higher moments.


\(^{(6)}\) In our case \( m=2 \) and the sets \( S \) are non-empty intersections of the circular disc \( A \) with the union of \( n \) circular discs of radius \( r \).

\(^{(7)}\) "Measure" is here a generic term which means "length" in one-dimensional situations, "area" in two dimensions, and "volume" in three.

\(^{(8)}\) The integral formally extends over the entire Euclidean space, but in most applications the integrand is zero outside some bounded region.
This theorem was rediscovered by H.E. Robbins (9), who used it to study the one-dimensional analog of our problem, i.e., random coverage of a linear interval by smaller intervals. He calculated $M_1$ and $M_2$ for this case, and observed that his formula for $M_1$ remains valid for the two-dimensional ("circles") case that concerns us here. Subsequently J. Bronowski and J. Neyman (10) treated the random coverage of a fixed rectangle by smaller rectangles with sides parallel to those of the fixed one. Robbins (11) solved the m-dimensional generalization of the problem for rectangles, and also treated random coverage of a rectangle by circular discs. L.A. Santalo (12) treated random coverage of an m-dimensional rectangle by spheres (13), and also the coverage of a (two-dimensional) rectangle by rectangles of random orientation. He also solved the problem of random coverage of a sphere in m-dimensional space by smaller spheres, which for m=2 is the problem that concerns us.

Of the many formulas derived in these papers, only two will be cited here. Both refer to the area of a circular region $A$ of radius $R=1$, which is covered by the union of $n$ circular discs $C_i$ of radius $r < 1$, whose centers are independently chosen and uniformly distributed over a disk of radius $1+r$ concentric with $A$.

(13) Note that a "sphere" is just a linear interval in one-dimensional situations, and is a circular disc in two dimensions.
The first formula, due to Robbins, gives the mean \((14)\) of this "random covered area" as

\[ M_1 = \pi \left[ 1 - \left( \frac{r}{l+r} \right)^2 \right] ; \]

this must be divided by the area \(\pi\) of A to obtain the mean of the ratio \(F(X)\). The second formula, due to Santalo, gives the corresponding variance as

\[
\sigma^2 = 2\pi \int_0^{2r} \left[ 1 - 2\pi r^2 - 2r^2 \arccos \left( \frac{t}{2r} \right) + \frac{1}{2} \left( 4r^2 - t^2 \right)^{1/2} \right] \frac{2r^2 \left( \arccos \left( t/2r \right) \right)}{\pi (1+r)^2} \, dt
\]

\[
- \frac{1}{2} t \left( 4 - t^2 \right)^{1/2} \, dt + \left( 1 - \frac{2r^2}{(1+r)^2} \right) n \left\{ \pi^2 - 2\pi \left( 2r^2 - 1 \right) \arccos r \right\}
\]

\[
- 3r(1-r^2)^{1/2} + \pi + 2r(1-r^2)^{3/2} - \arcsin r \right) \}
\]

\[
- \pi^2 \left( 1 - \frac{r}{l+r} \right)^2 \, 2n ;
\]

this must be divided by \(\pi^2\) to obtain the variance of \(F(X)\).

\((14)\) See Table 0 for values of \(M_1 / \pi\) pertinent to this study.
II. ATTEMPTS AT ANALYTICAL SOLUTION

1. Formula for Maximand

Returning to the main problem presented in I-1, we shall describe some attempts that were made to obtain an analytical solution. Problems involving the maximization of a function of several variables can usually be handled by calculus if the function \( P(X) \) can be written as an expression involving the components of \( X \) and familiar functions of them. The first step in any attempt at an analytical solution to our problem is to obtain some "formula" for that portion of the area of \( A \) that is covered by the configuration \( X=(X_1,Y_1,\ldots,X_n,Y_n) \).

2. The Two-Disc Problem

An initial attempt was made to derive a "formula" for the area covered by two discs of radius \( r < R=1 \). The parameters describing the placement (see Figure 4) of the discs were

(i) \( \overline{d_1} \) and \( \overline{d_2} \), the distances from the center of \( A \) to the centers of discs \( C_1 \) and \( C_2 \) respectively,

(ii) \( \theta \), the angle between these two distances (\( \theta \leq \pi \)).

It was thought that with these parameters in place of \( (X_1,Y_1,X_2,Y_2) \), it would be easier to obtain the formula desired (1). It was found that a single formula could not be obtained for the area covered but an algorithm was devised which uses no less than 8 "formulas", depending on certain geometric properties of the covering configuration (2).

3. Abandonment of Analytical Methods

The impossibility of obtaining any reasonable "formula" for the function we are trying to maximize in the relatively trivial case \( n=2 \) seems to indicate the futility of the analytical approach especially when \( n \) is larger.

(1) Every configuration of \( n \) discs can actually be specified by only \( (2n-1) \) variables, by arbitrarily setting \( X_i=0 \). This involves no loss in generality, for if we are given a configuration where \( X_i \neq 0 \), then a rotation of the coordinates can be performed so as to make \( X_i=0 \). Such a rotation will not alter the coverage of the configuration.

(2) See Appendices I and II.
On this sad note the general analytical approach was abandoned and another method of a somewhat experimental nature, using high-speed electronic computers, was adopted.
III. BLACK BOX MAXIMIZATION

1. General Description

Procedures collectively known as "Black Box Maximization" have been used recently to search for the maximum value of a function\(^{(1)-(4)}\). They are employed when the following conditions exist:

(i) It is required to maximize a certain function \(F(X)\), where \(X\) ranges over some finite set of objects \(S\).

(ii) For each individual \(X\) it is possible to calculate \(F(X)\), but there is no neat analytical expression for \(F(X)\).

(iii) The function \(F\) has some sort of continuity which makes it possible to define, for each \(X\) in \(S\), a subset \(N(X)\) of the points of \(S\) in such a way that the value of \(F\) at \(X\) differs from the value of \(F\) at any point of \(N(X)\) by a small amount. This set \(N(X)\) is called the set of neighbors of \(X\).

In one such method, the search for the maximum of \(F\) over \(S\) proceeds as follows: Pick some point \(X_1\) in \(S\) as a starting point and calculate \(F(X_1)\). Then determine the points belonging to \(N(X_1)\) and compute \(F\) for each of these points. Among the members of \(N(X_1)\) select one that yields the highest function value. If this point \(X_2\) has a higher function value than \(X_1\), then repeat the process with \(X_2\) replacing \(X_1\). However, if \(F(X_2) \leq F(X_1)\), then \(X_1\) is a relative maximum of \(F\) and the iteration terminates.


The method we have just described is known as the method of "steepest ascent", since in selecting the new point $X_2$ we picked that member of $N(X_1)$ with the greatest function value. Two other methods which might be employed are worthy of notice. If we select as $X_2$, that neighbor of $X_1$ which has the smallest value of $F$ among those whose function values are greater than $F(X_1)$, this is known as the method of "slowest ascent" or "least positive ascent." This method derives its rationale by analogy with the case of searching for the absolute maximum of a function of 2 variables where the function can be considered as a surface in 3 space with hills and valleys representing extrema. There is some intuitive reason for surmising that following a "river bed" may lead to a higher peak than a "steep climb" would obtain. The third method, known as the "first positive ascent," derives its value from the fact that the selection of the new point $X_2$ at each stage generally takes less computation than for the other two methods, and thus saves valuable time when an electronic computer is being used to solve the problem. In this method the members of $N(X_1)$ are arbitrarily ordered into a sequence $N_1, N_2, \ldots, N_p$. $F(N_1)$ is computed and if it exceeds $F(X_1)$ then $N_1$ is selected as $X_2$. If $F(N_1) < F(X_1)$ the computation is repeated with $N_2$ and so on until one of the neighbors of $X_1$ is selected or all the neighbors are exhausted. If the latter occurs, then no points of $N(X_1)$ have a higher function value than $X_1$, so $X_1$ is a relative maximum of $F$.

There is no known way of selecting one of these methods as best, even given certain characteristics of the maximand. Gleason (op cit) presents interesting statistics comparing the "steepest ascent" with the "slowest ascent" for one particular problem, but no general comparison seems possible short of numerous experiments.

2. Application to the Coverage Problem

We observed in II-2 that the function $F(X)$ we want to maximize could not be expressed in any neat formula. In fact, where more

(*) See reference (1) p.10.
than two discs are involved, the construction of an algorithm to calculate the function would probably be too difficult and time-consuming to be worthwhile. What we need, first of all, is an approximation for $F(X)$. We assume that the circular area $A$ is centered at the origin and its radius $R$ is a positive integer. Furthermore, the radius $r$ of the discs is also a positive integer. The points of the plane $(p,q)$ where both $p$ and $q$ are integers are called grid-points and the area of $A$ is approximated by the number of grid-points $n_1$ which lie inside the boundary of $A$. We shall also require that each pair $(X_1,Y_1)$ determining the center of a disc $C_i$ be a grid-point. Our estimate for the portion of $A$ covered by the discs is the number of grid-points $n_2$ that lie inside $A$ and at least one of the discs (see Figure 5). The ratio $F(X)$ is approximated by the quotient $n_2/n_1$.

The problem is now to maximize $F(X)$ where $F$ is given by the approximation, over all vectors $X$ such that the components are integers $j$ in the range $-R \leq j \leq R$. In this form the problem satisfies conditions (i) and (ii) of III-1. To satisfy the third condition we must specify the neighborhood $N(X)$ for each vector $X$ in the domain of $F$. We shall define $N(X)$ to be all those vectors in the domain of $F$ which can be derived from $X$ by adding $\pm 1$ to exactly one component of $X$. This means that each $X$ has $4n$ neighbors except in the boundary situations (some component of $X$ is $\pm R$) where it has less.

The problem as now formulated can be submitted to the methods of maximization described above. Some rather slight deviations from the general method were employed because of certain peculiarities of our problem, but for the most part these methods were the techniques that were programmed for use on a computer.

(5) Since the function $F(X)$ is a ratio, the value of $F$ is not changed if $R,r$ and the vector $X$ are all multiplied by a constant factor.
3. **Drawbacks of the Methods**

At this point we should acknowledge several rather sobering facts about our method. The Black Box Maximization methods described (steepest, slowest, and first positive ascent) all find a point which is a relative or "local" maximum of the function; if one were certain beforehand that the function has only one such "local" maximum, there would be no further problem. Unfortunately, this is usually not the case because one is dealing primarily with functions whose behavior is generally unknown. The best way to increase the probability of hitting on the true "global" maximum seems to be to repeat the search many times with random initial points and different schemes of ascent. Secondly, the discretizing of the problem which was effected in order to be able to approximate the function has introduced some error into the numerical results. Although theoretically the mesh can be refined to obtain any accuracy desired, the limitations set by time and the size of computer memory make it impossible to refine the mesh indefinitely.

4. **A Related Topic**

A topic related to the methods discussed in III of this report is that of maximizing an "unknown" function whose every evaluation requires physical experimentation and so, besides being costly, involves experimental errors. Since the classical paper of Box and Wilson appeared, much work has been published in statistical journals on the design of efficient exploration schemes for such "response surfaces"; we mention here only a paper of Box and Hunter and those by Brooks.

---

(6) "Point" is used here to mean an element in a vector space, i.e., a vector.
(7) The mesh is refined by multiplying the appropriate variables by a constant factor; this doesn't sound like refinement but it amounts to the same.
IV. THE COMPUTER PROGRAM

1. Specializations and Subroutines

The technique we have described was programmed\(^1\) and coded in FORTRAN and SAP for use on an IBM 704 electronic computer. The code has been debugged and a large body of data has been collected. There are several things which didn't appear in the preceding description of the method but were necessary additions or at least were clearly indicated.

The procedure for choosing an initial "vector" \(X\) to begin a search was left unspecified in the foregoing. As the computer code was written, the selection is made as follows:

(i) Using "steepest ascent", the initial \(X\) is chosen by randomly generating a certain number of vectors and selecting the one that achieves the highest function value.

(ii) Using either "slowest ascent" or "first positive ascent", the initial \(X\) is selected by a single random generation.

(iii) Using any of the methods, the initial \(X\) may be read into the computer as an input variable.

Another variation on the general method that was present in the program was refinement of the mesh. In III-2 we required that \(R\) and \(r\) be positive integers and that the centers of the discs be grid-points (i.e. \(X_i\) and \(Y_i\) must be integers for all \(i\)). The value of \(R\) is further limited by the program to the powers of 2, and each time a relative maximum is achieved with some value of \(R\), the mesh is refined by doubling \(R\), \(r\) and \(X\). This is effectively the same as if we had actually refined the mesh of grid-points by constructing new lines halfway between those that already define our grid-points. After this refinement has been carried out, the search is continued until a relative maximum is found. The mesh is then refined once again and so on until the mesh is as fine as we desire. Since the fineness of the mesh is indicated by the value of \(R\), we specify as an input to the program the maximum value of \(R\) indicating the final mesh size. The reason for this successive refinement is that if the search is begun with a coarse mesh,

\(^{1}\) See Appendix III
the bulk of the searching process can be done in a lesser amount of time; this is because the amount of computation depends very strongly on the number of grid-points, as might be expected.

There are ten subroutines that are called for by the main program; a listing of these and a brief description of each follows:

MK2T-computes and stores in memory a table of the squares of all positive integers less than 1000.

XBAR-randomly generates n pairs of coordinates \((X_i, Y_i)\) where \(X_i^2 + Y_i^2 < R^2\) with \(X_i\) and \(Y_i\) integers.

SUMX-computes for the current \(X\) and mesh size \(R\), the number of grid-points which lie inside the large circle \(A\) and at least one of the discs. This number is called NSUM.

RAT-computes the total number of grid-points in \(A\) and divides NSUM by this number to get RATIO, our \(P(X)\).

VECTOR-for each particular value of \(r\), selects those points near the boundary of a disc which should be scanned to determine whether some movement of a disc represents a gain or loss in \(NSUM^{(2)}\).

NEAR-for each disc \(C_j\) a determination is made of those discs near enough to \(C_j\) so that they might overlap \(C_j\) if \(C_j\) were moved by one unit in some direction. For example, in Figure 1 it should be quite clear that disc \(C_1\) need not be considered when we are interested in knowing what effect small changes in the position of \(C_2\) have on the value of NSUM.

SCAN 1-computes the change in NSUM due to one of the four possible changes in the position of a particular disc \(C_j\), when the disc is entirely within the boundary of \(A\) and would still be so even after one of the four changes in its position.

SCAN 2-performs the same computation as SCAN 1 when the disc \(C_j\) is partially outside \(A\) or might be after a single move.

XNEW-changes the "vector" \(X_1\) to the new "vector" \(X_2\) indicated by the search procedure.

REFINE-multiples the variables \(R\), \(r\) and \(X\) by two, thereby effecting the mesh refinement.

(2) See IV-2(v) for details
For each of the different methods of ascent a separate program has been written. Each program uses the ten subroutines to do the bulk of the work.

2. Short Cuts in the Program

Some special techniques and short-cuts were used in the program and subroutines; they were devised partly to save time in computation and partly as a result of certain peculiarities of the specific problem to be solved.

(i) The restrictions that were imposed on the problem in III-2 may seem somewhat artificial. As a matter of fact, there was a definite reason for recasting the problem in such a way that almost all the variables involved are integers. The computer for which the program was written (IBM 704) has separate sets of instructions to deal with integer variables and non-integer variables, and the time required to add two integers is two machine cycles\(^{(3)}\) where the (floating) addition of two non-integers takes from 7 to 11 cycles. It was thought that this difference would affect greatly the total time required for a run.

(ii) The computation of the table of integer squares up to 1000 which is done by the subroutine MK2T was inserted into the program to save time also. A single multiplication takes 20 machine cycles on the IBM 704 whereas looking up the square of an integer from a table stored in the memory takes only 4 cycles.

(iii) In the calculation of NSUM, the total number of grid-points that are covered by the configuration \(X\), it is possible to simplify the computation procedure by the following short-cut:

The calculation of NSUM is performed by scanning all the grid-points on some vertical line \(x=k\), an integer. The lowest grid-point on the line that is also inside \(A\), is the first to be scanned. For each successive grid-point proceeding in the direction of positive \(y\) values, a decision is made as to whether or not the point falls

\(^{(3)}\) A machine cycle in the IBM 704 requires 12 micro-seconds.
in one of the discs $C_j$. Suppose that a certain grid-point $(x,y)$ is determined to be inside a disc $C_j$ with center $(x_0,y_0)$ as in Figure 6. Rather than continuing on to the next adjacent point, we calculate the quantity $(y_0-y)$ and draw the conclusion that all points between $(x,y)$ and 

$$(x, y + 2(y_0-y))=(x, 2y_0-y)$$

are also inside $C_j$. The number of points to be scanned has thus been substantially reduced.

(iv) The subroutine NEAR (see IV-1) saves some time in computation by selecting from the set of discs, those that have no effect on small movements of a certain disc $C_j$. For example, if the program were about to determine what changes occur in NSUM as a result of moving disc $C_6$ of Figure 1 to any of the four positions possible, it would not be necessary to consider discs $C_1, C_2, C_3$ or $C_4$ in making this calculation. When the total number of discs is larger this short-cut in the computation should be quite effective.

(v) The general method calls for computing the function value $F(x)$ for all vectors $X$ that are "neighbors" of the current vector $X_1$. From our definition of neighbor we can see that a neighbor of $X_1$ corresponds to a configuration derived from that of $X_1$ by moving some $C_j$ one mesh-unit in one of four directions. Fortunately it is not necessary to compute $F(x)$ at all neighboring points. Whichever method of ascent is to be used, the important value to be computed is

$$\Delta F = F(x) - F(X_1)$$

and for each $X$ this can be computed without computing either $F(x)$ or $F(X_1)$. We ask the questions: How many mesh-points that were not covered by $X_1$ are covered by $X$? How many points that were covered by $X_1$ are not covered by $X$? The answer to the first question tells us how many points have been gained and the answer to the second, how many have been lost. The difference between these two is the net gain in covered points due to changing $X_1$ to $X$. In Figure 7 the two separate sets of mesh-points indicate respectively the set of points that could either be "lost" or "gained" by moving the disc to the right. Furthermore, for any direction, two similar sets of mesh-points can
be selected to scan in computing $\Delta F$.

(vi) Using the terminology of the preceding section (v), only points that are within $A$ are candidates for classification as gains or losses. Therefore, if the disc $C_j$ being scanned is inside $A$ by at least a mesh-unit (that is, all points of $C_j$ are inside $A$ and no closer than one mesh-unit from the boundary of $A$), then all the points on the periphery of $C_j$ are inside $A$ and qualify as possible gains or losses. In this case SCAN 1 is used to compute $\Delta F$. However if $C_j$ overlaps $A$, we must determine for each mesh-point being scanned whether it lies inside $A$. In this case SCAN 2 is used.

3. Inputs and Outputs

Very few input variables are required for the program. A list of the most important and a description of each follows\(^4\):

$N7$-the number of separate cases to be done.

$J7$-this variable indicates whether or not the initial "vector" is to be read in as an input.

$KO$-Initial radius of large area $A$ (this must be some power of 2).

$NC$-The number of covering discs.

$N$-The number of random selections of a "vector" to choose the initial vector.

$KBIG$-This number represents the finest mesh to be used.

$JXPO$-Satisfies the equation $2^{JXPO} = KO$.

$IRO$-Initial radius of covering discs (satisfies $IRO < KO$).

$M4$-Number of times each case is to be repeated with different initial "vectors".

As far as outputs are concerned, a fairly readable format has been devised. Initially, a general description of the case to be done and the important inputs are printed out. Next the initial "vector" is printed out with its function value RATIO. Each move that occurs is printed out and the final configuration at each mesh size is recorded with its RATIO. The total number of moves that have been made is also printed out when the final configuration has been attained.

\(^4\) Integer variables in a FORTRAN code must be designated by a symbol beginning with one of the letters $I,J,K,L,M,N$. This is why the radius $R$ of the disc $A$ to be covered is denoted by $KO$. 
V. RESULTS OF COMPUTER RUNS

1. Description of Cases Studied

A systematic series of runs was completed of cases involving between two and ten discs where the ratio \( r/R \) took on interesting values\(^{(1)} \) between 0 and 1. Table 1 gives the fraction of \( A \) that was covered by the best configuration found during the search for the global maximum. Diagrams of these configurations can be found in Figures 8-44. These numbers are accurate to about \( \pm 0.002 \). A detailed explanation of the convergence properties of the approximation is given in Part VI.

2. Closeness of Relative Maxima

In the cases where 2, 3 or 4 discs were used to cover, the final configurations were all global maxima. In the other cases there were as many as 5 different local maxima found. Two configurations were considered to be different if the configurations were geometrically unlike. For example, the configurations of Figures 45 and 46 are considered to be the same whereas both are different from that of Figure 47.

Diagrams of the local maxima that were found in several cases are depicted in Figures 45-60. The value of RATIO is included with each configuration. It should be pointed out that the three best configurations for the case\(^{(2)} \) (6,1/2) differ in function values by at most \( 0.006 \). In case (10,3/8) the two best local maxima differ by less than \( 0.002 \), and in case (9,5/16), with the mesh refined to 256, the two local maxima differ by less than \( 0.0002 \). In the latter case the ratios must be considered as indistinguishable due to the error of the approximation at this mesh\(^{(3)} \).

\(^{(1)} \) A case is not interesting if complete coverage is possible with a smaller number of discs, or if all discs can be placed inside \( A \) so as not to overlap.
\(^{(2)} \) The following notation specifies the situation \( n=6, r=1/2 \) (and \( R=1 \)). This method of denoting cases will be used consistently in the rest of the paper.
\(^{(3)} \) See Part VI.
**TABLE 0**

<table>
<thead>
<tr>
<th>r</th>
<th>n=2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>.373</td>
<td>.409</td>
<td>.442</td>
<td></td>
</tr>
<tr>
<td>3/8</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>.321</td>
<td>.371</td>
<td>.418</td>
<td>.461</td>
<td>.501</td>
<td>.538</td>
</tr>
<tr>
<td>7/16</td>
<td>---</td>
<td>---</td>
<td>.322</td>
<td>.385</td>
<td>.442</td>
<td>.494</td>
<td>.541</td>
<td>.583</td>
<td>.622</td>
</tr>
<tr>
<td>1/2</td>
<td>---</td>
<td>.298</td>
<td>.376</td>
<td>.445</td>
<td>.507</td>
<td>.562</td>
<td>.610</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>5/8</td>
<td>.274</td>
<td>.381</td>
<td>.473</td>
<td>.551</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>11/16</td>
<td>.304</td>
<td>.420</td>
<td>.516</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>3/4</td>
<td>.334</td>
<td>.456</td>
<td>.556</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>13/16</td>
<td>.362</td>
<td>.490</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>7/8</td>
<td>.388</td>
<td>.521</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>15/16</td>
<td>.414</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>1</td>
<td>.437</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
<td>---</td>
</tr>
</tbody>
</table>

(* ) The centers of the discs are randomly chosen from a uniform distribution on the circular disc of radius \((1+r)\).

The entry in the table is the expected value of the ratio of coverage where \(n\) discs of radius \(r\) are randomly placed as described.

This table contains the mean coverage for the same cases for which Table 1 gives the maximum coverage.
### TABLE 1

Maximum Ratio of Coverage with Case \((n, r)\)

<table>
<thead>
<tr>
<th>(r)</th>
<th>(n = 2)</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>.773</td>
<td>.824</td>
<td>.879</td>
</tr>
<tr>
<td>3/8</td>
<td>--</td>
<td>--</td>
<td>--</td>
<td>.700</td>
<td>.794</td>
<td>.896</td>
<td>.950</td>
<td>.978</td>
<td>.992</td>
</tr>
<tr>
<td>7/16</td>
<td>--</td>
<td>--</td>
<td>.747</td>
<td>.846</td>
<td>.915</td>
<td>.979</td>
<td>.999</td>
<td>1.000</td>
<td>1.000</td>
</tr>
<tr>
<td>1/2</td>
<td>--</td>
<td>.721</td>
<td>.862</td>
<td>.936</td>
<td>.979</td>
<td>1.000</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>9/16</td>
<td>.600</td>
<td>.815</td>
<td>.937</td>
<td>.989</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>5/8</td>
<td>.686</td>
<td>.883</td>
<td>.982</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>11/16</td>
<td>.762</td>
<td>.935</td>
<td>.999</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>3/4</td>
<td>.829</td>
<td>.972</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>13/16</td>
<td>.889</td>
<td>.994</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>7/8</td>
<td>.939</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>15/16</td>
<td>.979</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1</td>
<td>1.000</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

"--" indicates all discs can be packed into large circle.

"X" indicates total coverage is possible.
In general it was found that the differences between the local maxima in each case were on the order of one or two per cent of the total coverage. The largest such difference that was observed was in case (8,3/8) where peaks of height .905 and .947 were found, constituting a difference of about 4%.

3. Details for the Six-Disc Case

A more detailed study was made of the local maxima achieved with 6 covering discs at radii of 5/16,3/8,7/16,1/2 and 9/16. The case (6,5/16) is one that we termed "not-interesting" in V-1 because all of the discs can be placed inside A so as not to overlap each other; thus the ratio of coverage can be calculated accurately. The case (6,9/16) is also "not-interesting" because total coverage is possible. Figures 48-52 and 61-67 contain diagrams of the local maximum configurations for these cases.

An interesting phenomenon occurs in these cases. The best placement of the discs in case (6,7/16) is a "central" or "flower-petal" configuration (see Figure 64), but in the case (6,1/2) the same "central" configuration is merely the third best. This seems to indicate that there is an intermediate value of r between 7/16 and 1/2, where the "central" and "triangular" (see Figure 48) configurations both cover equal portions of the total area. The "ring" (see Figure 63 or 65) configuration of case (6,7/16) seems to be a fairly natural analogy to either the "triangular" configuration or the "diamond" (see Figure 51) configuration of case (6,1/2).

A further comparison was made between the "triangular" and "diamond" configurations. Three cases were used-- (6,17/32=.531); (6,69/128=.539); (6,35/64=.547). In each case the "triangular" configuration of discs was the best, but its margin of victory decreased as the value of r increased. Table 2 (see p. 23) contains the results of the comparison.

(4) The final mesh was 256 for all cases.
### TABLE 2
Comparison of Two Six-Disc Configurations

<table>
<thead>
<tr>
<th>r</th>
<th>triangular</th>
<th>diamond</th>
<th>difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>.531</td>
<td>.99591</td>
<td>.99496</td>
<td>.00095</td>
</tr>
<tr>
<td>.539</td>
<td>.99802</td>
<td>.99768</td>
<td>.00034</td>
</tr>
<tr>
<td>.547</td>
<td>.99932</td>
<td>.99928</td>
<td>.00004</td>
</tr>
</tbody>
</table>

### TABLE 3
Comparison of Two Ten-Disc Configurations

<table>
<thead>
<tr>
<th>r</th>
<th>Central</th>
<th>Other</th>
<th>Difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>.375</td>
<td>.9924</td>
<td>.9911</td>
<td>.0013</td>
</tr>
<tr>
<td>.383</td>
<td>.9973</td>
<td>.9957</td>
<td>.0016</td>
</tr>
<tr>
<td>.391</td>
<td>.9996</td>
<td>.9985</td>
<td>.0011</td>
</tr>
<tr>
<td>.398</td>
<td>1.0000</td>
<td>.9998</td>
<td>.0002</td>
</tr>
<tr>
<td>.406</td>
<td>1.0000</td>
<td>1.0000</td>
<td>.0000</td>
</tr>
</tbody>
</table>
The chart shows that both configurations achieve total coverage at approximately equal values of r.

Runs were also made of several cases involving ten discs at radii between \( \frac{3}{8} = .375 \) and \( \frac{13}{32} = .406 \). The two types of relative maxima were compared at five different values of the radius r. Diagrams of these relative maximum configurations for \( r = \frac{3}{8} \) are contained in Figures 45 and 47. In all five cases the "central" configuration (Figure 47) was the best placement but usually by only a tenth of a percent. This data appears in Table 3 (see p.23).

Once again the two types of relative maxima achieve total coverage almost simultaneously.

4. Comparison with Analytical Solution

A run was made to compare our method with the analytical results of Neville for the case of five discs which was mentioned in II-3. According to Neville the smallest value of r for which coverage with 5 discs is possible is \( .609375 \); this is called the "critical radius". The results of the run were quite surprising. The ratio of coverage was \( .999942 \), just less than total coverage. It had not been suspected that the method we used would achieve a configuration exactly like that of Neville (see Figure 3), since other runs seemed to show that the ratio of coverage for configurations that are associated with almost total coverage is rather insensitive to changes in the configuration. This made it seem likely that the configuration achieved by the computer run would not resemble the Neville configuration too closely. The configuration arrived at by our searching technique (see Figure 68) bears a remarkable resemblance to that of Neville. Each configuration contains three discs that intersect in a point very near the center of A and two others symmetrically placed with centers substantially displaced from the center of A.

An analytical solution to the covering problem for the cases where \( n=2 \) and \( \frac{1}{2} < r < 1 \) is contained in Appendix II. A comparison of the numbers gotten from computer runs with the true values showed excellent agreement, usually differing by less than \( .002 \).
5. **Comparison of Search Methods**

A comparison was made of different methods of search to determine the frequency of occurrence of "global" maxima and to get some idea of the time required by the different methods. Five "methods" were programmed and run. They are all derived from the three described in III-1, with minor variations.

(1) **Plateau Steepest Ascent:** this is basically the "steepest-ascent" method with two exceptions. First--if at some stage of the search there are no positive moves\(^5\) indicated for the current configuration \(X\), then the neighborhood of \(X\) is effectively enlarged by allowing each disc to move to any one of the eight grid-points surrounding its center (points A through H in Figure 69). This is done only when no moves are possible under the original definition of "neighbor". Second--if both of these searches fail to obtain a positive move then a search is made to determine if all four moves (that is, a move from 0 to one of B, D, F, H in Figure 69) of some disc are zero moves (i.e. leave RATIO unchanged). If such a disc is found, successive random placements of its center are tried until the value of RATIO is increased. If 25 trials fail to accomplish anything the search is abandoned, and the refinement of mesh is made, etc. This second feature is what gives the procedure the name "Plateau".

In a function of a single variable \(f(x)\) one says that a point \(x_0\) is on a plateau of the function if all points \(x_0\) in some neighborhood of \(x_0\) have equal function values. In two dimensions a plateau, analogously defined, can be visualized as being a flat portion of the surface represented by the function \(g(x,y)\). An intuitive idea of the meaning of "plateau" is possible in these two cases precisely because a "picture" of the function can be represented in three dimensions or less.

\(^5\) A positive move from a configuration \(X\) is effected by changing \(X\) to one of its neighbors \(X_0\) such that \(F(X_0) > F(X)\). It is accomplished by a change in the position of a single disc in one of the coordinate directions by one mesh unit.
Although we can't visualize plateaus in higher dimensional spaces, we nevertheless define plateau analogously as a neighborhood of the space on which the function is defined throughout which the function is constant. In our case we have considered $F$ as a function of two variables, the coordinates of the center of a single disc, and so we have the type of plateau that makes sense visually.

It should be mentioned here that this particular feature of the "Plateau Steepest Ascent" method did not have nearly the same significance as did the first feature (the enlargement of neighborhood). That is to say, the results in using the steepest ascent method were more drastically altered by neighborhood enlargement than by the "plateau" feature.

(ii) Least Positive Ascent: this is the "slowest ascent" described in III-1.

(iii) First Positive Ascent: as described in III-1.

(iv) Cycle First Positive Ascent: this is the same as (iii) except that the first disc whose moves are to be tried is the disc immediately following the disc that was last moved. The discs are ordered in a cycle $C_1, C_2, \ldots, C_{n-1}, C_n, C_1$ etc. for this purpose. This variation of (iii) was used because the return to $C_1$ at each stage seemed to introduce some bias that was undesirable.

(v) Cycle First Positive Ascent with Eight Degrees of Freedom: this resembles (iv) except that throughout the search the neighborhood of $X$ is the enlarged neighborhood employed by the Plateau Steep Ascent.

Two cases, $(6, 1/2)$ and $(10, 3/8)$, were selected to be used in the comparison. Each case was known to have non-global local maxima that occurred quite frequently, and the configurations were quite distinct from a visual standpoint. Table 4 describes the frequency of occurrence of the global maximum in both cases, according to

(6) Two final configurations are deemed equivalent, in this comparison, if they are similar geometrically and achieve nearly identical values of RATIO.
### TABLE 4

Comparison of the Five Ascent Methods for Two Cases

<table>
<thead>
<tr>
<th>Method</th>
<th>Case</th>
<th>Trials</th>
<th>Global Maxima</th>
<th>Time</th>
<th>Global Max Per Trial</th>
<th>Time Per Trial</th>
<th>Glob M Per Min</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. i</td>
<td>(6,1/2)</td>
<td>25</td>
<td>13</td>
<td>44m</td>
<td>.52</td>
<td>1.76m</td>
<td>.295</td>
</tr>
<tr>
<td>2. ii</td>
<td>&quot;</td>
<td>10</td>
<td>47m</td>
<td>.40</td>
<td>1.88m</td>
<td>.213</td>
<td></td>
</tr>
<tr>
<td>3. iii</td>
<td>&quot;</td>
<td>11</td>
<td>34m</td>
<td>.44</td>
<td>1.36m</td>
<td>.324</td>
<td></td>
</tr>
<tr>
<td>4. iv</td>
<td>&quot;</td>
<td>7</td>
<td>19m</td>
<td>.28</td>
<td>.76m</td>
<td>.368</td>
<td></td>
</tr>
<tr>
<td>5. v</td>
<td>&quot;</td>
<td>8</td>
<td>52m</td>
<td>.32</td>
<td>2.08m</td>
<td>.154</td>
<td></td>
</tr>
<tr>
<td>6. i</td>
<td>(10,3/8)</td>
<td>25</td>
<td>5</td>
<td>82m</td>
<td>.20</td>
<td>3.28m</td>
<td>.061</td>
</tr>
<tr>
<td>7. ii</td>
<td>&quot;</td>
<td>21</td>
<td>0</td>
<td>89m</td>
<td>.00</td>
<td>4.24m</td>
<td>.000</td>
</tr>
<tr>
<td>8. iii</td>
<td>&quot;</td>
<td>24</td>
<td>0</td>
<td>71m</td>
<td>.00</td>
<td>2.96m</td>
<td>.000</td>
</tr>
<tr>
<td>9. iv</td>
<td>&quot;</td>
<td>25</td>
<td>5</td>
<td>40m</td>
<td>.20</td>
<td>1.60m</td>
<td>.125</td>
</tr>
<tr>
<td>10. v</td>
<td>&quot;</td>
<td>20</td>
<td>5</td>
<td>90m</td>
<td>.25</td>
<td>4.50m</td>
<td>.056</td>
</tr>
</tbody>
</table>
which method was used. The last column is probably the most 
significant because the cost depends on the time consumed and not 
the number of trials.

From this point of view the Cycle First Positive Ascent(iv) is 
clearly the best. There is another point of view, however, that may 
be still more significant in a comparison of these five methods. The 
point is this--the method to be preferred is the method that tends 
to reach more different peaks. Such a method would reach the global 
maximum less often but one would feel more confident of the highest 
peak among five or ten than he would if only two or three distinct 
peaks had been found. Table 5 contains a record of the number of 
distinct peaks that were found by each method. It seems to indicate 
that the variations of the "first positive ascent" method are better 
than the others at locating different peaks.

6. Critical Values of Radius

Considering problems (c) and (d) of I-2 once again, we define 
the "low critical radius" of n discs $r_1(n)$ as the answer to problem 
(d) and the "high critical radius," $r_2(n)$ as the answer to problem (c). 
Neville(7) refers to the latter simply as the "critical radius" but 
we want to study both. For any number of discs n the cases that are 
"interesting" are the cases $(n,r)$ where $r_1(n) \leq r \leq r_2(n)$.

A determination was made of $r_1(n)$ and $r_2(n)$ for all n in the 
range $1 \leq n \leq 10$ (Table 6). Some of the values were found by using 
the search methods and others could be determined analytically. 
For example we can calculate $r_1(n)$ for $2 \leq n \leq 5$ by the following 
argument:

We want to place the n discs in a ring around the center of A in 
such a way that the discs are packed in as tightly as possible without 
overlapping. Under these conditions each disc requires a sector cut off 
by an angle $\theta = 2\pi/n$. Referring to the diagram in Figure 70 we can 
immediately write

$$r/(1-r) = \sin \frac{\theta}{2} \quad \text{and} \quad \theta = 2\pi/n$$

which reduces finally to

$$r = \frac{\sin(\pi/n)}{1+\sin(\pi/n)}$$

### TABLE 5

Number of Different Peaks Found by the Five Methods

<table>
<thead>
<tr>
<th>Method</th>
<th>Peaks</th>
</tr>
</thead>
<tbody>
<tr>
<td>i</td>
<td>3</td>
</tr>
<tr>
<td>ii</td>
<td>4</td>
</tr>
<tr>
<td>iii</td>
<td>4</td>
</tr>
<tr>
<td>iv</td>
<td>3</td>
</tr>
<tr>
<td>v</td>
<td>4</td>
</tr>
</tbody>
</table>

### TABLE 6

Low and High Critical Radii for up to Ten Discs

<table>
<thead>
<tr>
<th>n</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>r_1(n)</td>
<td>1.0</td>
<td>.50</td>
<td>.464</td>
<td>.414</td>
<td>.370</td>
<td>.333</td>
<td>.333</td>
<td>.302</td>
<td>.276</td>
<td>.266</td>
</tr>
<tr>
<td>r_2(n)</td>
<td>1.0</td>
<td>1.0</td>
<td>.866</td>
<td>.707</td>
<td>.609</td>
<td>.555</td>
<td>.500</td>
<td>.437</td>
<td>.422</td>
<td>.398</td>
</tr>
<tr>
<td>Δr</td>
<td>0</td>
<td>.500</td>
<td>.402</td>
<td>.293</td>
<td>.239</td>
<td>.222</td>
<td>.167</td>
<td>.135</td>
<td>.146</td>
<td>.132</td>
</tr>
</tbody>
</table>
and this formula is valid so long as the ring configuration is clearly the optimum packing.

For small values of n \( r_2(n) \) can be calculated by noting that to achieve total coverage, all of the circumference of A must be covered. For a given n the minimum \( r \) required to cover the circumference is given by:

\[
r = \sin \pi/n
\]

If total coverage is in fact achieved at this value of \( r \) then \( r_2(n) \) has been found. This argument was found to be valid for \( n=2,3,4 \).

Table 6 shows that the length \( \Delta r \) of the interval \( (r_1(n), r_2(n)) \) shows a tendency to decrease with \( n \), although not monotonically. Thus for larger \( n \) there is a smaller range of interesting cases. In fact when \( n=10 \) the interval is \((.266,.398)\) whose length is only \(.132\), whereas when \( n=2 \) the interval is \((.50,1.0)\) of length \(.500\).

7. Efficiency of Covering Configuration

It was thought that some measure of the efficiency of a covering might be useful in some applications. The efficiency should give some indication of ratio of coverage versus total covering area available. We therefore define the efficiency \( E(n,r) \) as the ratio between the maximum area (not per cent!) coverable by \( n \) discs of radius \( r \), and the total composite area of the \( n \) discs. If we denote the best per cent coverage by \( C(n,r) \) and remember that we have been assuming \( R=1 \) we obtain the formula for efficiency:

\[
E(n,r) = \frac{\pi C(n,r)}{n \pi r^2} = \frac{C(n,r)}{nr^2}
\]

The values of \( C(n,r) \) are contained in Table 1, and \( E(n,r) \) in Table 7. For most pairs \( (n,r) \) the efficiency is greater than \( 1/2 \) but two cases were found where it was less than \( 1/2 \). Specifically, \( E(3,7/8)=.435 \) and \( E(4,3/4)=.444 \).

Several runs were made to obtain data pertaining to problem (e) of II-2. The value of \( P=nr^2 \) was set at 1.5 (or as nearly as possible)\(^{(8)}\),

\( (8) \) The possible values of \( r \) are restricted to numbers of the form \( k/64 \) where \( k \) is a positive integer < 64.
TABLE 7

<table>
<thead>
<tr>
<th>r</th>
<th>n=2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/16</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>.985</td>
<td>.934</td>
<td>.900</td>
<td></td>
</tr>
<tr>
<td>3/8</td>
<td>1</td>
<td>1</td>
<td>.989</td>
<td>.936</td>
<td>.907</td>
<td>.842</td>
<td>.772</td>
<td>.706</td>
<td></td>
</tr>
<tr>
<td>7/16</td>
<td>1</td>
<td>.974</td>
<td>.883</td>
<td>.796</td>
<td>.731</td>
<td>.653</td>
<td>.580</td>
<td>.522</td>
<td></td>
</tr>
<tr>
<td>1/2</td>
<td>1</td>
<td>.961</td>
<td>.863</td>
<td>.749</td>
<td>.653</td>
<td>.571</td>
<td>.500</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>9/16</td>
<td>.948</td>
<td>.858</td>
<td>.740</td>
<td>.625</td>
<td>.527</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>5/8</td>
<td>.878</td>
<td>.753</td>
<td>.629</td>
<td>.512</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>11/16</td>
<td>.807</td>
<td>.659</td>
<td>.528</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>3/4</td>
<td>.737</td>
<td>.576</td>
<td>.444</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>13/16</td>
<td>.674</td>
<td>.502</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>7/8</td>
<td>.614</td>
<td>.435</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>15/16</td>
<td>.556</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1</td>
<td>.500</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

"X" indicates total coverage is possible, so increases in 
P=nr^2 are just wasted.

TABLE 8

<table>
<thead>
<tr>
<th>Case</th>
<th>(4,39/64)</th>
<th>(5,35/64)</th>
<th>(6,1/2)</th>
<th>(7,15/32)</th>
<th>(8,7/16)</th>
<th>(9,13/32)</th>
<th>(10,25/64)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ratio</td>
<td>.973409</td>
<td>.980666</td>
<td>.979418</td>
<td>.995094</td>
<td>.999432</td>
<td>.999130</td>
<td>.999626</td>
</tr>
<tr>
<td>nr^2</td>
<td>1.485</td>
<td>1.495</td>
<td>1.500</td>
<td>1.538</td>
<td>1.531</td>
<td>1.485</td>
<td>1.526</td>
</tr>
<tr>
<td>E(n,r)</td>
<td>.655</td>
<td>.656</td>
<td>.653</td>
<td>.647</td>
<td>.653</td>
<td>.673</td>
<td>.655</td>
</tr>
</tbody>
</table>
and the corresponding efficiencies were calculated. At first it was suspected that efficiency would always be better when \( n \) was larger, but the results in Table 8 contradict the conjecture. The efficiency of \((5, \frac{35}{64})\) is .656 and that of \((6, 1/2)\) is only .653. This discrepancy could hardly be due to the errors involved in the approximation because the approximation tends almost always to be an under estimate of the true value (see VI).

The Kerschner result cited in Part I-3 can be rewritten slightly to read:

\[
\lim_{r \to 0} \frac{A}{N(r)\pi r^2} = \frac{9}{2\pi} \sqrt{3} = .827
\]

The expression on the left is the limit of the efficiency in the case of total coverage as the number of circles increases and \( r \) decreases.

Denoting \( \lambda = 2 \frac{\sqrt{3}}{9} \) we get the following corollary to the Kerschner theorem:

Given a set \( S \) of area \( P/\lambda \) and \( \epsilon > 0 \), there exists a number \( r_0 > 0 \) such that \( | r^2 N(r) - P | < \epsilon \) when \( r < r_0 \).

This follows immediately by writing Kerschner's theorem as:

\[
\lim_{r \to 0} r^2 N(r) = \lambda \left(\frac{P}{\lambda}\right) = P
\]

If we define the potential \( P \) of a set of \( N \) discs of radius \( r \) as \( P = N r^2 \), the above corollary says that any set of area \( P/\lambda \) can be covered by a set of discs with potential arbitrarily close to \( P \).

In particular, if the set is a disc of radius \( R \), then we have \( \pi R^2 = P/\lambda \) or \( R = (P/\pi \lambda)^{1/2} \) where \( 1/\pi \lambda = .827 \). If we put \( P = 1.5 \) we get \( R = 1.114 \) and this means that a disc of radius 1.114 can be "almost" covered by discs with a potential of 1.5.
VI. CONVERGENCE OF THE APPROXIMATION

Some estimates of the accuracy of the approximation used in the search methods have been determined. The approximation was introduced in the calculation of the ratio of coverage (RATIO). The convergence of the approximation as the mesh is refined was studied by an auxiliary computer program called RATIO CONVERGENCE which calculates the value of RATIO for a particular configuration at mesh sizes 8, 16, 32, 64, 128. Several of the configurations were simple enough so that the ratio of coverage could also be calculated accurately by analytical methods. Table 9 gives the results of several runs performed to estimate the convergence.

The configuration of the first case in Table 9 consists of a single disc of radius r=1/2 centered at the center of A. This means that the ratio of coverage should be exactly .250. The table indicates that at a mesh of 64 the approximation differs by only .0006 from the correct ratio of coverage\(^{(1)}\). At a mesh of 256 the difference is only .00016.

In the first three cases the change in RATIO between mesh 64 and mesh 128 was less than or equal to .0004.

In the fourth case the configuration involved two discs and the correct ratio of coverage was computed using the algorithm referred to in II-2. The true ratio of coverage was found to be .40225 which means the approximation differs by less than .001 from the correct value at mesh 64.

\(^{(1)}\) A final mesh of 64 was the one used in most of the computer maximization experiments.
### TABLE 9

Comparison of Ratio Convergence at Different Meshes

<table>
<thead>
<tr>
<th>Case</th>
<th>Mesh=8</th>
<th>16</th>
<th>32</th>
<th>64</th>
<th>128</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>.233161</td>
<td>.243380</td>
<td>.247426</td>
<td>.249436</td>
<td>.249840</td>
</tr>
<tr>
<td>2</td>
<td>.865285</td>
<td>.894073</td>
<td>.897972</td>
<td>.899681</td>
<td>.899998</td>
</tr>
<tr>
<td>3</td>
<td>.860104</td>
<td>.882724</td>
<td>.885179</td>
<td>.886295</td>
<td>.885882</td>
</tr>
<tr>
<td>4</td>
<td>.378238</td>
<td>.392182</td>
<td>.398440</td>
<td>.401354</td>
<td>.402049</td>
</tr>
</tbody>
</table>

### TABLE 10

Results of Several Cases Showing Positive Second Difference in \( C(n,r) \)

<table>
<thead>
<tr>
<th>Case</th>
<th>Ratio(Mesh of 256)</th>
<th>First Difference</th>
<th>Second Difference</th>
</tr>
</thead>
<tbody>
<tr>
<td>(5,3/8)</td>
<td>.700365</td>
<td>+ .093803</td>
<td>+ .007942</td>
</tr>
<tr>
<td>(6,3/8)</td>
<td>.794168</td>
<td>+ .101745</td>
<td></td>
</tr>
<tr>
<td>(7,3/8)</td>
<td>.895913</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(8,5/16)</td>
<td>.773017</td>
<td>+ .051449</td>
<td>+ .004903</td>
</tr>
<tr>
<td>(9,5/16)</td>
<td>.824466</td>
<td>+ .056352</td>
<td></td>
</tr>
<tr>
<td>(10,5/16)</td>
<td>.880818</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Two other configurations were tried in which all discs lie entirely inside A and no overlap occurs. The cases were \((6, 5/16)\) and \((6, 2/8)\). In the former case the approximate ratio at mesh 256 was \(0.584940\) and the true ratio was \(0.585937\), a difference of \(0.001\). In the latter case the approximate ratio was \(0.374503\) and the exact value \(0.375000\), a difference of \(0.0005\).

These tests of the accuracy of the approximation seem to indicate that at a mesh of 64 one can expect accuracy\(^{(2)}\) on the order of \(\pm 0.002\). At a mesh of 256 the accuracy is usually about twice as good. Most runs used a final mesh of 64 since the additional time required to increase to a mesh of 256 did not seem to be warranted by the additional accuracy obtained.

An attempt was made to obtain rigorous limits for the error involved in approximating the covered area by the number of grid-points.

Let \(L(r)\) denote the number of lattice points inside the disc defined by \(x^2 + y^2 \leq r^2\), and let

\[
D(r) = |\pi r^2 - L(r)| .
\]

It is easily shown\(^{(3)}\) that \(D(r)\) converges to zero as \(r \to \infty\), but the question of just how fast is another matter entirely.

\(^{(2)}\) This refers to the error in estimating \(F(X)\) by the approximation \(n_2/n_1\) defined in III-2. The error involved in estimating a relative maximum of \(F(X)\) by one of the final configurations produced by the computer program is somewhat larger.

Hilbert and Cohen-Vossen show that
\[ D(r) \leq \frac{1}{4} \sqrt{2} \pi r \]
or in other words
\[ D(r) = O(r) \]

Landau\(^4\) shows that
\[ D(r) = O(r^{2/3}) , \]
in fact\(^5\)
\[ D(r) = O(r^{37/56+\epsilon}) \text{ for any } \epsilon > 0 , \]
but that
\[ D(r) \neq O(r^{1/2}) \]

These have been somewhat improved\(^6\) to read,
\[ D(r) = O(r^{15/23+\epsilon}) \text{ for any } \epsilon > 0 \]

The best result to date seems to be
\[ D(r) = O(r^{13/20}) \]

which was shown by Loo-Keng Hua in 1940\(^7\).

The "conjectured" result is
\[ D(r) = O(r^{1/2+\epsilon}) \text{ for } \epsilon > 0 \]
and it has already been pointed out above that this is the best result possible.


Obtaining numerical upper bounds for $D(r)$ from these results would involve a great deal more effort than seems worthwhile here. The problem is clearly tied in with fairly high-powered number theoretical investigations and is considerably non-trivial. Furthermore, the error bounds that may be derived from the Hilbert and Cohen-Vossen inequality are so bad that there is some real doubt as to whether the subsequent tightening of this inequality is substantial enough to help us out.

There is also the problem of estimating the error for $n$ possibly (and indeed probably) overlapping discs. The above results pertain to the estimation of the area of a single disc without any bites taken out of it, whereas we have a considerably more involved situation, especially since we really want as tight an inequality as possible.

A recent paper by H.L. Mitchell, III\(^{(8)}\) gives a large amount of numerical results concerning $L(r)$, the number of lattice-points (grid-points) in a circle of radius $r$. The paper includes calculations of $D(r)$ and also $D(r)/r^{1/2}$. The latter values were calculated to get some evidence for the conjecture that $D(r) = O(r^{1/2+\epsilon})$ for every $\epsilon > 0$ mentioned above.

---

VII. A CONJECTURE REFUTED BY THE STUDY

During the research on the covering problem the following conjecture, essentially a "law of diminishing returns", was formulated:

If \( C(n,r) \) denotes the maximum ratio of coverage attainable with \( n \) discs of radius \( r \), then

\[
C(n+1,r) - C(n,r) \leq C(n,r) - C(n-1,r)
\]

This means that the successive gains in coverage by the addition of discs one at a time are monotonically non-increasing. Unfortunately two of the cases that were studied produced results that contradict the conjecture. Table 10 gives the values of the ratio of coverage for the cases involved and the differences. According to the conjecture the second difference should be a negative number, but Table 10 shows the two cases found in which it is positive. The amount by which it is positive is large enough so that the error of the approximation couldn't be responsible for the sign of the second difference.
VIII. THE SECOND COVERING PROBLEM

1. Description of Problem

The second covering problem that was studied is somewhat more complex. We are given a circular area \( A \) of radius \( R \) and a certain number of straight lines which intersect the area \( A \) and divide it into \( m \) regions \( R_i \) \((1 \leq i \leq m)\). In addition, we are given a certain number \( n \) of circular discs of radius \( r < R \). The problem is to find that placement of the \( n \) discs which "covers" the largest amount of the area of \( A \) subject to the following restriction:

A point is considered to be covered if and only if it lies inside some disc whose center lies within the same region as the point in question.

For example, the area of \( A \) that is covered by the three discs of Figure 71 is shaded. Note that the part of disc \( C_1 \) that is in \( R_1 \) is not covered because \( C_1 \) is not centered in \( R_1 \), but rather in \( R_2 \).

2. Analysis of Problem

A configuration of \( n \) discs that maximizes the coverage will necessarily have a given number \( n_i \) of discs centered in each region \( R_i \). Furthermore, the placement of the \( n_i \) discs in \( R_i \) constitutes the best coverage of \( R_i \) by \( n_i \) discs independently of what occurs in other regions.

This observation enables us to separate the problem into two parts and solve it as follows:

(i) For each pair \((i,j)\) subject to \( 1 \leq i \leq m \) and \( 1 \leq j \leq n \), calculate the maximum area of region \( R_i \) that can be covered by \( j \) discs. Denote this area by \( A(i,j) \).

(ii) Let \( \Phi \) be the family of \( m \)-dimensional vectors, \( V=(n_1,n_2,\ldots,n_m) \) such that the \( n_i \) are all non-negative integers and \( \sum_{i=1}^{m} n_i=n \). Now for each \( V \in \Phi \) define the sum,
the maximum coverage we seek is then given by

$$S_{\text{max}} = \text{Max } \{S(V) : V \in \Phi\}.$$

Portion (ii) of the solution is a purely combinatorial problem whose solution depends only on the values of the entries in the matrix $A(i,j)$. We shall return to this problem later.

3. Computing $A(i,j)$

According to the above formulation, the first step in a solution to the problem is the calculation of the matrix $A(i,j)$ for $1 \leq i \leq m$, $1 \leq j \leq n$. For a particular $(i,j)$ this means finding the maximum area of a specific region $R_i$ that can be covered with $j$ discs. If the region $R_i$ were circular, then the calculation would be that of the problem described earlier (Part I). This strong similarity suggested the possibility of using a similar method to calculate $A(i,j)$. As it turned out, only very minor changes were necessary to transform the methods of solving the earlier problem into methods which will compute $A(i,j)$. The changes essentially amount to restricting the centers of discs to grid-points inside $R_i$ and not counting points outside $R_i$ when computing the coverage of a particular configuration. So far as the computer programs were concerned, these changes were effected with a minimum of difficulty, considering the usual consternation that results from altering computer codes. The basic reason for this was that the new problem differed from the former only in the region to be covered, and therefore many of the complexities of the program were unchanged.

The program accepts as inputs certain parameters specifying the lines that, along with the boundary of the large circle, form the boundaries of each region $R_i$ in question. A line is specified as a "lower slope" or an "upper slope" at input time, according as the region $R_i$ lies above or below the line. As is well known, any line in the plane (excepting vertical lines) can be written in the form

$$y = px + q$$
We assumed further that our lines have rational slopes and y-intercepts. That is, \( p = \frac{p_1}{p_2} \) and \( q = \frac{q_1}{q_2} \) where \( p_1, p_2, q_1, q_2 \) are integers. This will be true whenever the line passes through at least two grid-points\(^1\). Our equation then can be written as,

\[
y = \frac{p_1 x}{p_2} + \frac{q_1}{q_2}
\]

or

\[
(p_2 q_2) y = (p_1 q_2) x + (q_1 p_2),
\]

which is of the form \( ay = bx + c \),

where \( a, b, c \) are integers. These three integers \( a, b, c \) are the input parameters that specify a line \( L \). If \( L \) were further specified as a lower slope for the region \( R_1 \), then any point \( (x, y) \) which lies in \( R_1 \) must satisfy

\[
y \geq px + q = \frac{b}{a} x + \frac{c}{a},
\]

that is, \( ay \geq bx + c \). It should be noted that this inequality can be tested by the computer using integer arithmetic. This is precisely why we required that \( p \) and \( q \) be rational. For any \( (x, y) \), only a finite number of tests need be made to decide if \( (x, y) \) lies in \( R_1 \).

An example of the results of using this program to compute \( A(i, j) \) for a particular region \( R_1 \) \((r = 3/8)\) is given in Figures 72-75. The only interesting cases are \( j = 1, 2, 3, 4 \) since total coverage would certainly be possible with 5 discs of the same radius. Since the computer program is essentially the same as that used in the solution of the former covering problem, there seemed no need for an exhaustive examination of cases. The particular difficulties in the second problem may in fact lie in the combinatorial question described in Part VIII-2.

\(^1\) Suppose the line \( y = px + q \) goes through points \( P_1 = (r, s) \) and \( P_2 = (t, u) \); then it can be shown easily that \( p = \frac{(u-s)}{(t-r)} \) and \( q = s - pr \). Therefore if \( r, s, t, u \) are integers, then \( p \) and \( q \) are rational.
4. Combinatorial Aspect

Returning to the second part of the problem described in VIII-2 we find that the combinatorial problem can be reformulated\(^{(2)}\) as an integer linear programming problem. We shall use \(a_{ij}\) instead of \(A(i,j)\) below, where "i" indexes subregions including a fictitious zero-th subregion to absorb any unused discs. Let the matrix \((x_{ij})\), \(0 \leq i \leq M, 0 \leq j \leq N\) be defined as follows:

\[ x_{ij} = 1 \text{ if exactly } j \text{ discs are allotted to the } i\text{-th subregion and } x_{ij} = 0 \text{ otherwise.} \]

We can then express the problem as follows:

Maximize \( \sum_{i,j} a_{ij}x_{ij} \) subject to constraints

(a) \( x_{ij} \geq 0 \) \( 0 \leq i \leq M, \quad 0 \leq j \leq N \)

(b) \( \sum_{j=0}^{N} x_{ij} = 1 \) \( 0 \leq i \leq M \)

(c) \( \sum_{i,j} jx_{ij} = N \)

(d) \( x_{ij} \) an integer \( 0 \leq i \leq M, \quad 0 \leq j \leq N \)

As such, the problem can be handled at least in principle by the methods developed by Gomory\(^{(3)}\). Perhaps an especially effective algorithm can be constructed for the special problem involved here. This remark is added because the general method of Gomory has been found to converge unacceptably slowly in some cases.

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\(^{(2)}\) This integer programming formulation was suggested by A.J. Goldman (NBS Operations Research Section).

APPENDIX I. ALGORITHM AND ANALYSIS FOR TWO DISC COVERAGE FORMULA

1. Description of Parameters

Suppose given a circle \( A \) of radius \( =1 \), and two other circles \( B \) and \( C \), of radius \( r < 1 \), whose centers are at respective distances \( d_1 \) and \( d_2 \) from the center of circle \( A \). Let \( \theta \) be the angle between

(i) the segment joining the center of \( B \) to that of \( A \), and

(ii) the segment joining the center of \( C \) to that of \( A \) (see Figure 4).

We construct an algorithm to compute the area\(^1\) of the "coverage set" \( M \) which is common to circle \( A \) and at least one of the two circles \( B \) and \( C \), \( M = A \cap (B \cup C) \).

We may assume that the interiors of \( B \) and \( C \) both meet the interior of \( A \)(i.e., both \( A \cap B \) and \( A \cap C \) are non empty). Further restrictions on parameters \( (r, \theta, d_1, d_2) \) are as follows:

(i) \( 0 < r < 1 \)

(ii) \( d_1 - r < 1; d_2 - r < 1 \) since \( A \cap B \) and \( A \cap C \) are non empty.

(iii) \( 0 \leq \theta \leq \pi \) since replacing \( \theta \) by \( (2\pi - \theta) \) or \((-\theta) \) does not change area.

(iv) \( d_1 \leq d_2 \); we may assume for convenience that \( B \)'s center is no further from \( A \)'s center than \( C \)'s center is.

We shall create an additional parameter \( c \)(depending on \( \theta, d_1, d_2 \)),

\[
c = (d_1^2 + d_2^2 - 2d_1d_2 \cos \theta)^{1/2};
\]

then \( c \) is the length of the segment joining the center of \( B \) to that of \( C \) as can be shown easily from the law of cosines.

---

\(^1\) \( |X| \) shall mean the area of \( X \); thus area of \( M = |M|, \) etc.
There follows an analysis, case by case, of the various configurations that require different treatment when calculating the coverage area in terms of the given parameters \( r, \theta, d_1, d_2 \) and the defined parameter \( c \).

2. **Intersection of Two Discs.**

We begin by calculating the area common to two discs of radii \( r \) and \( R \) respectively with distance of centers \( d_1 < r + R \) (see Figure 76a). In case \( \alpha < \pi/2 \) the area may be calculated as follows \(^{(2)}\).

\[
\text{Area} = \text{Sector} \left( Q_1 0_1 Q_2 \right) - \Delta_{01Q_2} + \text{Sector} \left( Q_2 0_2 Q_1 \right) - \Delta_{02Q_1},
\]

\[
\text{Sector} \left( Q_1 0_1 Q_2 \right) = \left( 2\beta / 2\pi \right) \pi r^2 = R^2 \beta,
\]

\[
\text{Sector} \left( Q_2 0_2 Q_1 \right) = \left( 2\alpha / 2\pi \right) \pi r^2 = r^2 \alpha,
\]

\[
\Delta_{01Q_2} + \Delta_{01Q_1} = 2(\Delta_{02Q_1}) = d_1 R \sin \beta.
\]

We finally get the formula

\[
\text{Area} = R^2 \beta + r^2 \alpha - d_1 R \sin \beta.
\]

In case \( \alpha > \pi/2 \) (see Figure 76b) the area is:

\[
\text{Area} = \text{Sector} \left( Q_2 0_2 Q_1 \right) + \left( \text{Sector} \left( Q_1 0_1 Q_2 \right) - 2(\Delta_{02Q_1}) \right).
\]

This formula reduces to the same formula as the case \( \alpha < \pi/2 \) by a similar argument.

Furthermore in case \( \alpha = \pi/2 \) our formula gives

\[
\text{Area} = R^2 \beta + \pi r^2 / 2 - d_1 R \sin \beta
\]

which is correct also. We have thus shown that for \( 0 < \alpha < \pi \),

\[
(1) \quad \text{Area} = R^2 \beta + r^2 \alpha - d_1 R \sin \beta.
\]

Use of the law of cosines on \( \Delta_{01Q_2} \) yields

\[
r^2 = d_2^2 + R^2 - 2d_1 R \cos \beta
\]

\[
R^2 = d_1^2 + r^2 - 2r_1 \cos \alpha,
\]

\( (2) \) The symbol \( \Delta_{01Q_2} \) means the triangle with these vertices. Sector \( \left( Q_1 0_1 Q_2 \right) \) shall denote the area of the sector taken in a clockwise sense from \( Q_1 \) to \( Q_2 \) about \( 0_1 \).
whence we get $\alpha$ and $\beta$ as

$$\alpha = \text{arc} \cos \left(\frac{r^2 + d_1^2 - R^2}{2rd_1}\right)$$

$$\beta = \text{arc} \cos \left(\frac{R^2 + d_1^2 - r^2}{2Rd_1}\right).$$

In particular we notice that if both discs are of equal radius $r$, and $d_1 = c$, then we get

$$\text{(2)} \quad \text{Area} = 2r^2 \text{arc} \cos \left(\frac{c}{2r}\right) - cr \sin \left(\text{arc} \cos \left(\frac{c}{2r}\right)\right).$$

If $R = 1$ and $r < 1$, the common area becomes

$$\text{(3)} \quad \text{Area} = \beta + r^2 \alpha - d_1 \sin \beta,$$

where $\alpha$ and $\beta$ are given as

$$\text{(4)} \quad \alpha = \text{arc} \cos \left(\frac{r^2 + d_1^2 - l}{2rd_1}\right),$$

$$\text{(5)} \quad \beta = \text{arc} \cos \left(\frac{l + d_1^2 - r^2}{2d_1}\right).$$

3. Intersection of Three Discs.

We now calculate the area common to three discs where the common area is bounded by three circular arcs (see Figure 77a). In this figure $A_1, B_1$ and $C_1$ represent the respective centers of $A, B$ and $C$ and $P, Q, S$ represent the points of intersection of the three circular arcs. The common area will be calculated by adding together the area of $\triangle PQS$ and the three areas each bounded by one of the arcs and its associated chord. We call these slivers (see Figure 77b).

First we must calculate $\beta$, the angle subtended at $A_1$ by the arc $PS$ of disc $A$. Using the law of cosines on $\triangle A_1B_1S$ and $\triangle A_1C_1P$, remembering that $B_1S = r = C_1P$ and putting (3) $R = 1$, we get

$$\alpha + \beta = \text{arc} \cos \left(\frac{d_1^2 - r^2 + 1}{2d_1}\right)$$

$$\beta + \gamma = \text{arc} \cos \left(\frac{d_2^2 - r^2 + 1}{2d_2}\right)$$

Adding the two equations and subtracting the equation $\alpha + \beta + \gamma = \theta$, we get

$$\beta = \text{arc} \cos \left(\frac{d_1^2 - r^2 + 1}{2d_1}\right) + \text{arc} \cos \left(\frac{d_2^2 - r^2 + 1}{2d_2}\right) - \theta.$$
Referring to Figure 77b, we calculate the area of the sliver associated with angle $\beta$ as the difference between the sector $(A_1PS)$ and $\Delta A_1PS$. Denoting the area of the sliver as $S_\beta$ we have,

$$S_\beta = \text{Sector (}A_1PS\text{)} - \Delta A_1PS$$

$$= (\beta/2\pi) \pi - xy$$

$$= \beta/2 - \sin (\beta/2) \cos (\beta/2)$$

(6)

$$= (\beta - \sin \beta)/2$$

We must now calculate the angles $\delta$ and $\epsilon$ of Fig 77a. We shall present the argument leading to the calculation of $\delta$; the calculation of $\epsilon$ is similar.

Referring to Fig 78 we wish to calculate the angle $\angle QC_1P = \delta_1 + \delta_2$. Notice that $P$ might lie on the left side of $B_1C_1$, say at $P'$, in which case the angle $\delta_2$ if measured by $(\delta_4 - \delta_3)$ would be negative. The formulas we shall derive will not be affected by this difference, as can be readily checked.

We note immediately that

(7) $\delta = \delta_1 + \delta_4 - \delta_3$ so that we need only to calculate $\delta_1, \delta_3, \delta_4$.

Using the law of cosines or sines on the proper triangles and noticing that $\triangle QC_1B_1$ is isosceles we obtain

$$\cos \delta_1 = (c/2)/r = c/2r,$$

$$\sin \frac{\delta_3}{d_1} = \sin \theta/c,$$

$$1 = r^2 + d_2^2 - 2rd_2 \cos \delta_4.$$

Solving for $\delta_1, \delta_3, \delta_4$ we get

(8) $\delta_1 = \arccos (c/2r)$

(9) $\delta_3 = \arcsin (d_1 \sin \theta/c)$

(10) $\delta_4 = \arccos ((r^2 + d_2^2 - 1)/2rd_2)$
Substituting into equation (7) we get

\[ \delta = \arccos\left(\frac{c}{2r}\right) + \arccos\left(\frac{c^2 + d^2 - 1}{2rd_2}\right) + \arcsin\left(d_1 \sin \frac{\theta}{c}\right) \]

We get a similar expression for \( \epsilon \),

\[ \epsilon = \arccos\left(\frac{c^2 + d^2 - 1}{2rd_2}\right) + \arcsin\left(\frac{c}{2r}\right) - \arcsin\left(\frac{d_2 \sin \frac{\theta}{c}}{c}\right) \]

An argument similar to that leading to equation (6) can be used to show that

\[ S_\delta = r^2\left(\frac{\delta - \sin \delta}{2}\right), \]
\[ S_\epsilon = r^2\left(\frac{\epsilon - \sin \epsilon}{2}\right). \]

Referring to Figures 77a, b we can readily see that the sides \( s_1, s_2, s_3 \) of \( \triangle PQS \) are given by

\[ s_1 = 2 \sin \left(\frac{\beta}{2}\right), \]
\[ s_2 = 2r \sin \left(\frac{\delta}{2}\right), \]
\[ s_3 = 2r \sin \left(\frac{\epsilon}{2}\right) \]

The area of \( \triangle PQS \) can then be gotten from the semiperimeter formula

\[ \text{Area } \Delta = \sqrt{s(s-s_1)(s-s_2)(s-s_3)}, \]

where \( s = \frac{s_1 + s_2 + s_3}{2} \).

In our case \( s = \sin(\beta/2) + r \sin(\delta/2) + r \sin(\epsilon/2) \), and the common area of the three discs is

\[ \text{Area} = \sqrt{s(s-s_1)(s-s_2)(s-s_3) + \frac{1}{2}(\beta \sin \beta + r^2(\delta \sin \delta + \epsilon \sin \epsilon))}. \]

4. Additional Parameters

In the algorithm which is to follow shortly it is necessary to calculate the distance from \( A_1 \), the center of \( A \), to the two points, \( Q \) and \( Q_0 \), where the discs \( B \) and \( C \) intersect. \( A_1 \) we label these points so that \( Q \) is the closer to \( A_1 \) and refer to their distances from \( A_1 \) as \( u \) and \( v \),

\[ u = A_1 Q; \quad v = A_1 Q_0; \quad u \leq v \]

If we consider the discs \( B \) and \( C \) as already occupying fixed positions
in the plane and consider all possible positions of $A_1$ we notice almost immediately (referring to Fig 79) that $A_1$ must lie below $B_1C_1$ and to the left of $QQ_0$. This is because $d_1 > d_2$ and $u < v$. We distinguish two cases.

If $A_1$ lies in the region $R_1$, we have the following equations:

(15) \[ u^2 = r^2 + d_2^2 - 2rd_2 \cos \varphi_2, \quad (0 \leq \varphi_2 < \pi/2) \]

(16) \[ \varphi_1 + \varphi_2 = \arccos(c/2r), \quad (0 \leq \varphi_2 < \pi/2) \]

(17) \[ \sin \varphi_1/d_1 = \sin \theta/c \]

and these can be solved for the value of $u^2$ as:

(18) \[ u^2 = r^2 + d_2^2 - 2rd_2 \cos \left[ \arccos \left( c/2r \right) - \arcsin \left( d_1 \sin \theta/c \right) \right] \]

If $A_1$ lies in region $R_2$, say at $A_1'$ in the figure, then we get the equations:

(19) \[ u^2 = r^2 + d_2^2 - 2rd_2 \cos \varphi_2 \quad (0 \leq \varphi_2 < \pi/2) \]

(20) \[ \varphi_1 - \varphi_2 = \arccos \left( c/2r \right) \quad (0 \leq \varphi_1 < \pi/2) \]

(21) \[ \sin \varphi_1/d_1 = \sin \theta/c \]

and these can be solved for the value of $u^2$ as:

(22) \[ u^2 = r^2 + d_2^2 - 2rd_2 \cos \left( \varphi_0 + \varphi_1 \right) \]

(23) \[ v^2 = r^2 + d_2^2 - 2rd_2 \cos (\varphi_0 + \varphi_1) \]

We notice that the expressions in brackets in equations (4) and (8) differ only in sign and since $\cos x$ is an even function ($\cos(-x) = \cos x$) the formulas for $u^2$ are identical.

In the first case ($A_1$ in $R_1$) we have the following expressions

(20) \[ v^2 = r^2 + d_2^2 - 2rd_2 \cos (\varphi_0 + \varphi_1) \] where $\varphi_0$ is given by

(21) \[ \varphi_0 = \arccos \left( c/2r \right) \] and $\varphi_1$ is given by

(22) \[ \varphi_1 = \arcsin \left( d_1 \sin \theta/c \right) \]

In the second case ($A_1$ in $R_2$) we have

(23) \[ v^2 = r^2 + d_2^2 - 2rd_2 \cos (\varphi_0 + \varphi_1) \] where $\varphi_1$ is given by
(24) \[ \psi_1 = \arcsin \left( \frac{d_1 \sin \theta}{c} \right) \quad \text{and} \quad \phi_o \text{ is given by (10)}. \]

Once again the formulas for \( v^2 \) are identical so there is no need to make a distinction between the cases.

Recalling that we are assuming \( R=1 \), the situation that \( Q \) lies inside \( A \) is expressed by \( u \leq 1 \) or equivalently \( u^2 \leq 1 \). Similarly \( Q_o \) lies inside \( A \) if and only if \( v^2 \leq 1 \). Thus we have a perfectly effective test for this situation.

5. Analysis of Cases.

We suppose throughout that both discs \( B \) and \( C \) meet the large circle \( A \), and that \( B \) is at least as close as \( C \) to the center of \( A \). We also assume that the radius \( r \) of \( B \) and \( C \) is less than that of \( A \) and that \( \theta \) measures the smaller angle formed at the center of \( A \). These assumptions are equivalent to the algebraic restrictions on parameters contained in (i), (ii), (iii) and (iv) of this Appendix I-2.

Case \( F^1 \): Both discs are entirely within \( A \). This is the case when

\[ d_2 + r \leq 1. \]  

This says that disc \( C \) is inside \( A \), but we agreed that \( B \) was at least as close in, so both must lie inside. We distinguish two subcases.

Subcase \( F_{11} \): \( B \) and \( C \) overlap. This is true when

\[ c < 2r (4), \]

and the formula for the common area covered is

\[ \text{Area} = 2\pi r^2 - |B \cap C|. \]

where \( |B \cap C| \) is found according to equation (2).

Subcase \( F_{12} \): \( B \) and \( C \) don't overlap. This is true when

\[ c \geq 2r, \]

and the formula for the area covered is

\[ \text{Area} = 2\pi r^2. \]

(4) The quantity \( c \) denotes the distance of centers of \( B \) and \( C \) and is calculated by

\[ c = \left( d_1^2 + d_2^2 - 2d_1 d_2 \cos \theta \right)^{1/2}. \]
Case F2: B is entirely inside A, C partially so. This is true when \( d_1 + r < 1 < d_2 + r \). Again we distinguish two subcases.

Subcase F21: B and C overlap. The condition is (26) and the area is given by

\[
(30) \quad \text{Area} = \pi r^2 + |A \cap C| - |B \cap C|.
\]

where \( |A \cap C| \) is given by (3),(4),(5) with \( d_2 \) replacing \( d_1 \) in all three formulas for obvious reasons. \( |B \cap C| \) is given by (2).

Subcase F22: B and C don't overlap. The condition is (28) and the formula for the area is

\[
(31) \quad \text{Area} = \pi r^2 + |A \cap C|.
\]

Case F3: Both B and C are only partially inside A and they overlap. The condition is (26) and \( d_1 + r > 1 \).

We now consider in order the subcases of F3 beginning with the case \( \theta = \pi \) and the case \( c = 0 \). We eliminate the possibility \( c = 0 \) early in the game since we call for division by \( c \) in many cases.

Subcase F30: The centers of B, A and C are collinear in the order indicated so that the condition is \( \theta = \pi \); it can be easily established that in this case \( u < 1 \) necessarily and that the common region \( B \cap C \) lies entirely within A. The area is then given by

\[
(32) \quad \text{Area} = |A \cap B| + |A \cap C| - |B \cap C|.
\]

Subcase F31: B and C are coincident. The conditions are

\[
(33) \quad \theta = 0; \quad d_1 = d_2
\]

and the area is given by

\[
(34) \quad \text{Area} = |A \cap B|
\]

which is calculated by equations (3),(4),(5).
Subcase $F_{32}$: The centers of $A$, $B$ and $C$ are collinear but $B$ and $C$ are not coincident, and the two intersection points of discs $B$ and $C$ lie inside $A$. The conditions are

$$\theta = 0; \quad d_1 \neq d_2; \quad u^2 < 1$$

where $u^2$ is given by

$$u^2 = r^2 + d_1 d_2.$$  

It can be readily verified that equation (18) reduces to (36) under the conditions of (35). The area is given by

$$\text{Area} = \pi r^2 + |A \cap C| - |B \cap C|.$$

Subcase $F_{33}$: The same conditions hold as for $F_{32}$ except the two intersection points of $B$ and $C$ lie outside $A$. The condition is

$$u^2 = r^2 + d_1 d_2 \geq 1$$

and the area is given by

$$\text{Area} = |A \cap B|.$$

In the following situations we shall describe the cases according to the conditions on the parameters and let the reader figure out the geometry for himself. First we define two new parameters $\theta_1$ and $\theta_2$.

$$\theta_1 = \arccos \left( \frac{(1+d_i^2-r^2)/2d_i}{1} \right) \quad i=1,2.$$  

Referring to Figure 78b $\theta_1$ is the angle $\angle QA_1 B_1$ and $\theta_2$ the angle $\angle C A_1 Q_0$.

Subcase $F_{34}$: The conditions are

$$\theta \neq 0; \quad u^2 < 1; \quad v^2 < 1; \quad \theta < \theta_2$$

and the area is given by

$$\text{Area} = \pi r^2 + |A \cap C| - |B \cap C|.$$

(5) See Appendix I-6 for an explanation of the inequalities on the $\theta_1$. See Appendix I-4 for definitions of $u$ and $v$. 

(5)
Subcase \( F_{35} \): The conditions are
\[ u^2 < 1; \quad v^2 < 1; \quad \theta > \theta_2 \]
and the area is given by
\[ \text{Area} = |A \cap B| + |A \cap C| - |B \cap C|. \]

Subcase \( F_{36} \): The conditions are
\[ u^2 < 1; \quad v^2 > 1 \]
and the area is given by
\[ \text{Area} = |A \cap B| + |A \cap C| - |B \cap C \cap A|. \]

where the last term is the common area of the triangular region whose area is calculated in Appendix I-3, equation (14).

Subcase \( F_{37} \): The conditions are
\[ u^2 < 1; \quad v^2 = 1; \quad \theta < \theta_2 \]
and the area is given by
\[ \text{Area} = |A \cap B| + |A \cap C| - |B \cap C \cap A|. \]

Subcase \( F_{38} \): The conditions are
\[ u^2 < 1; \quad v^2 = 1; \quad \theta > \theta_2 \]
and the area is given by
\[ \text{Area} = |A \cap B| + |A \cap C| - |B \cap C|. \]

Subcase \( F_{39} \): The conditions are
\[ u^2 = 1; \quad v^2 = 1 \]
and the area is given by
\[ \text{Area} = |A \cap B|. \]

(6) \( \theta \neq 0 \) will be true for all cases \( F_{34} \) through \( F_{43} \).
Subcase $F_{40}$: The conditions are
\begin{equation}
(53) \quad u^2 = 1; \quad v^2 > 1; \quad \theta < \theta_1
\end{equation}
and the area is given by
\begin{equation}
(54) \quad \text{Area} = | A \cap B |
\end{equation}

Subcase $F_{41}$: The conditions are
\begin{equation}
(55) \quad u^2 = 1; \quad v^2 > 1; \quad \theta > \theta_1
\end{equation}
and the area is given by
\begin{equation}
(56) \quad \text{Area} = | A \cap B | + | A \cap C |
\end{equation}

Subcase $F_{42}$: The conditions are
\begin{equation}
(57) \quad u^2 > 1; \quad v^2 > 1; \quad \theta < \theta_1
\end{equation}
and the area is given by
\begin{equation}
(58) \quad \text{Area} = | A \cap B |
\end{equation}

Subcase $F_{43}$: The conditions are
\begin{equation}
(59) \quad u^2 > 1; \quad v^2 > 1; \quad \theta > \theta_1
\end{equation}
and the area is given by
\begin{equation}
(60) \quad \text{Area} = | A \cap B | + | A \cap C |
\end{equation}

The final case occurs when both discs $B$ and $C$ meet $A$ but not each other.

Case $F_{44}$: The conditions are
\begin{equation}
(61) \quad d_2 + r > 1; \quad d_1 + r > 1; \quad c > 2r
\end{equation}
and the area is given by
\begin{equation}
(62) \quad \text{Area} = | A \cap B | + | A \cap C |
\end{equation}

6. Special Cases

Most of the formulas for the area covered that are presented in Appendix I-5 can be verified by a consideration of the geometry of the configurations. An exception to this is the formula
\[ \pi r^2 + | A \cap C | - | B \cap C | \]
which appears in cases $F_{32}$ and $F_{34}$. 
Referring to Figure 80 and denoting the areas indicated as $G_1, G_2$ and $G_3$ we get the following expression for the area covered:

\[(63) \quad \text{Area} = |A \cap C| + |A \cap B| - G_1\]

but we also have the equations

\[(64) \quad G_1 + G_2 + G_3 = \pi r^2\]
\[(65) \quad G_1 + G_2 = |B \cap C|\]
\[(66) \quad G_1 + G_3 = |A \cap B|\]

Solving for $G_1$ and substituting in (63) we get

\[(67) \quad \text{Area} = |A \cap C| - |B \cap C| + \pi r^2.\]

As regards the inequalities on the $\theta_1$, if $\theta < \theta_2$ then the portion of disc B that lies outside A is inside C. If $\theta > \theta_2$ then this portion doesn't meet C and the area is calculated accordingly. Figures 81a and 81b refer respectively to cases $F_{34}$ and $F_{35}$ and the inequalities can be seen geometrically. The inequalities on $\theta$ and $\theta_1$ are similarly motivated.
APPENDIX II. ANALYTICAL SOLUTION\(^{(1)}\) FOR N=2

This section deals with the maximization of \(F(X)\) in the very simple case \(n=2\). As noted in the main text, and explained in detail in Appendix I, \(F(X)\) is given by one of eight different formulas, depending on the nature of the configuration formed by the fixed circle \(A\) of radius \(R=1\) (this is the circle "to be covered") and the two "covering circles" \(C_1\) and \(C_2\) of radius \(r < 1\). Despite this complication, we shall show that the problem can be solved analytically.

To avoid trivial cases, the assumption \(1/2 < r < 1\) will be made throughout. As in Appendix I, the following notation will be used:

- \(d_1\) = distance from \(C_1\)'s center to \(A\)'s center,
- \(d_2\) = distance from \(C_2\)'s center to \(A\)'s center,
- \(c\) = distance between \(C_1\)'s center and \(C_2\)'s center,
- \(\theta\) = angle between radius of \(A\) through \(C_1\)'s center and that through \(C_2\)'s center.

Thus we have, by the Law of Cosines,

\[
c^2 = d_1^2 + d_2^2 - 2d_1 d_2 \cos \theta.
\]

The function to be maximized is given, in set theoretic notation, by

\[
\pi F(X) = G(d_1,d_2,\theta) = \text{Area } (A \cap C_1) + \text{Area } (A \cap C_2) - \text{Area } (A \cap C_1 \cap C_2).
\]

A preliminary remark which greatly simplifies the situation is that \(\theta = \pi\) for any configuration which maximizes \(F(X)\). To prove this, temporarily regard \(d_1\) and \(d_2\) as fixed, but \(\theta\) as variable. That is, regard \(C_1\) as fixed but \(C_2\) as rotatable around the center of \(A\). Then the first two areas in the right hand side of eq(2) are constant, but the third area is a decreasing function of \(C\) and therefore (cf. eq(1)) is a decreasing function of \(\theta\) for \(0 < \theta < \pi\) and an increasing function of \(\theta\) for \(\pi < \theta < 2\pi\).

In what follows, therefore, \(\theta = \pi\) will be assumed, so that eqs(1) and (2) become, respectively,

\[
c = d_1 + d_2,
\]

\[
G(d_1,d_2,\pi) = g(d_1,d_2) = \text{Area } (A \cap C_1) + \text{Area } (A \cap C_2) - \text{Area } (C_1 \cap C_2),
\]

where eq(4) follows from the observation that \(A \cap C_1 \cap C_2 = C_1 \cap C_2\) when \(\theta = \pi\).

---

\(\text{(1)}\) This solution is due to B.K. Bender and A.J. Goldman (NBS Operations Research Section). C.T. Zahn Jr. suggested several expository improvements.
Next it will be shown that, for every configuration maximizing $F(X)$,

\begin{align}
(5) & \quad d_1 + d_2 = c \leq 2r, \\
(6) & \quad d_1 + r \geq 1 \quad i=1,2.
\end{align}

Condition (5) asserts that $C_1$ and $C_2$ meet, while condition (6) asserts that $C_1$ and $C_2$ "stick out" past $A$, or at least are not entirely interior to $A$.

For the proof, first assume tentatively that $c > 2r$ for some configuration which maximizes $F(X)$. Then $d_1 + r \leq 1$ cannot hold for both $i=1$ and $i=2$, since this would imply

$$4r < c + 2r = (d_1 + r) + (d_2 + r) \leq 2,$$

contradicting the hypothesis $r > 1/2$. Thus at least one of the functions $\text{Area} (A \cap C_i)$ ($i=1,2$) is a strictly decreasing function of $d_1$ near the configuration in question. For such an $i$, we can slightly decrease $d_1$ and thus increase $\text{Area} (A \cap C_i)$ without violating the condition $c > 2r$.

Thus one of the first two areas in eq(4) is increased, the other is unchanged, and the third remains zero since $C_1$ and $C_2$ are disjoint when $c > 2r$. Therefore $g(d_1,d_2)$ has been increased, violating the assumption that the original configuration was maximizing. So the tentative assumption that $c > 2r$ is untenable, i.e. condition (5) holds for every maximizing configuration.

Now temporarily regard $c$ and thus the third area in eq(4), as fixed, so that eq(3) is a constraint on $d_1$ and $d_2$. For any configuration in which $d_1 + r > 1$ but $d_2 + r < 1$, it would be possible to decrease $d_1$ slightly (thus increasing $\text{Area} (A \cap C_1)$) and to increase $d_2$ by the same amount so that $d_2 + r < 1$ is not violated and $\text{Area} (A \cap C_2)$ retains the value $\pi r^2$. Thus $g(d_1,d_2)$ would be increased, and so the original configuration could not have been maximizing. A similar argument applies with $i=1$ and $i=2$ interchanged. Therefore a maximizing configuration either obeys (6) for $i=1,2$, or obeys

\begin{align}
(6a) & \quad d_i + r \leq 1 \quad \text{for } i=1,2.
\end{align}

Under the condition (6a), however, the first two areas in eq(4) have the value $\pi r^2$ and only the third one is variable. This area is minimized (i.e. $g(d_1,d_2)$ is maximized) by choosing $d_1$ and $d_2$ (and thus $c=d_1+d_2$) as large as possible. Subject to (6a), these choices are
\[ d_i = 1 - r \quad (i = 1, 2), \text{ which still satisfy } (5) \text{ since} \]
\[ c = 2 - 2r \leq 2r \text{ because } r > 1/2. \]

But these choices also obey (6). This completes the proof that (5) and (6) hold for all configurations maximizing \( F(X) \).

In what follows, therefore, conditions (5) and (6) will be assumed.

It is convenient to introduce the following quantities:

- \( 2\theta_i \): angle intercepted at \( A \)'s center by subtended arc of \( C_i \),
- \( 2\phi_i \): angle intercepted at \( C_i \)'s center by subtended arc of \( A \),
- \( z_1 \): length of common chord of \( A \) and \( C_i \),
- \( 2\gamma \): angle intercepted at center of either \( C_1 \) or \( C_2 \) by subtended arc of the other of \( C_1 \) or \( C_2 \),
- \( z \): length of common chord of \( C_1 \) and \( C_2 \).

It is readily found that
\[ (7) \quad \cos \theta_i = \frac{(1 - r^2 + d_i^2)}{2d_i}, \]
\[ (8) \quad \cos \phi_i = \frac{(1 - r^2 - d_i^2)}{2rd_i}, \]
\[ (9) \quad \cos \gamma = \frac{c}{2r}, \]
\[ (10) \quad \sin \theta_i = r \sin \phi_i = \frac{1}{2}z_1, \quad r \sin \gamma = \frac{1}{2}z, \]
\[ (11) \quad \text{Area}(A \cap C_i) = \pi r^2 + \frac{1}{2} \sin 2\theta_i - r^2 \phi_i, \]
\[ (12) \quad \text{Area}(C_1 \cap C_2) = 2r^2 \gamma - r^2 \sin 2\gamma. \]

From the geometry of the situation, it follows that
\[ (13) \quad d(\text{Area}(A \cap C_i))/d(d_i) = -z_1; \]

an analytical derivation of this will be given later. Exactly the same argument shows that
\[ \Delta g/\Delta d_i = z - z_1 \quad (i = 1, 2). \]

So that (see eq(4)) we have
\[ (14) \quad \Delta g/\Delta d_i = z - z_1 \]

Now it will be shown that there is precisely one maximizing configuration, the one characterized rather elegantly by
\[ (15) \quad z_1 = z_2 = z \]
or equivalently, via eq(10), by
\[ (16) \quad \phi_1 = \phi_2 = \gamma. \]

Note that as might be expected, the maximizing configuration is symmetric in the sense that \( d_1 = d_2 \).
To prove eq(15), tentatively suppose it false. Without loss of
generality suppose \( z_1 \neq z \). Then the function \( g(d_1,d_2) \) assumes its
maximum on the triangle

\[ T: \quad d_1 \geq 1-r, \quad d_2 \geq 1-r, \quad d_1 + d_2 \leq 2r, \]
defined in the \((d_1,d_2)\)-plane by conditions (5) and (6), at a point
at which \( \frac{\partial g}{\partial d_1} \) does not vanish. Such a point must lie on the
boundary of \( T \), and in fact not on its horizontal leg (endpoints
excluded); this follows from standard calculus arguments. If the
point is on the vertical leg of \( T \) (upper end-point excluded), then
on the one hand \( \frac{\partial g}{\partial d_1} \) must be non-positive and thus negative, so that
\( z < z_1 \) by eq(14), and on the other hand \( d_1 + r=1 \) so that \( C_1 \) is internally
tangent to \( A \), implying \( z_1 = 0 \). Since \( z < z_1 \) and \( z_1 = 0 \) are incompatible,
this case is ruled out. If the point is on the hypotenuse of \( T \)
(upper endpoint excluded), then on the one hand \( \frac{\partial g}{\partial d_1} \) must be non-
negative and thus positive, so that \( z > z_1 \), and on the other hand
\( c=2r \) so that \( C_1 \) and \( C_2 \) are internally tangent, implying \( z=0 \). Since
\( z > z_1 \) and \( z=0 \) are incompatible, this case is also ruled out.
Finally, if the point is the upper vertex of \( T \), then on the one hand
consideration of the directional derivative along the hypotenuse of
\( T \) yields

\[ (17) \quad \frac{\partial g}{\partial d_1} - \frac{\partial g}{\partial d_2} = (z-z_1)-(z-z_2) = z_2 - z_1 \leq 0, \]
while on the other hand \( z_1 = 0 \) and \( z=0 \) as above. This implies \( z_2 = 0 \),
so that \( C_1 \) and \( C_2 \) are externally tangent to each other and internally
tangent to \( A \). Such a configuration can only occur if \( r=1/2 \), contradicting
our assumption that \( r > 1/2 \). So every alternative to eq(15) has been
ruled out, and the equation must hold. To describe the maximizing
configuration more explicitly, let \( x \) denote the common value of
\( d_1 \) and \( d_2 \). Eqs(8), (9) and (16) then yield

\[ (1-r^2-x^2)/2rx=x/r, \]
which implies that

\[ (18) \quad x=((1-r^2)/3)^{1/2}. \]
As a check, note that \( x \to 1/2 \) as \( r \to 1/2 \) and \( x \to 0 \) as \( r \to 1, \)
as would be anticipated.
The maximum coverage ratio \( F_{\text{max}} \) can now be found in terms of \( r \).

First we have, from eq(4), (11), (12) and (16)

\[
\pi F_{\text{max}} = 2\pi r^2 + (2\epsilon_1 - 4r^2 \psi)\sin 2\epsilon_1 + 2r^2 \sin 2\psi.
\]

From eq(7) and (18), however,

\[
\cos \epsilon_1 = 2((1-r^2)/3)^{1/2} = 2x,
\]

which with the aid of eqs(9), (10) and (16) yields

\[
2r^2 \sin 2\psi = 4r^2 \sin \phi_1 \cos \psi = 4r(\sin \epsilon_1)(x/r) = 2 \sin \epsilon_1 \cos \epsilon_1 = \sin 2\epsilon_1.
\]

Thus the last two terms in the above expression for \( \pi F_{\text{max}} \) cancel each other, leading to

\[
(19) \quad \pi F_{\text{max}} = 2\pi r^2 + 2\arccos(2x) - 4r^2 \arccos(x/r),
\]

where \( x \) is given by (18).

The value of \( x \) and maximum coverage \( (F_{\text{max}}/\pi) \) are compared in Table 11 with the corresponding values \( \epsilon_0 \) and RATIO obtained by the computer. As can be seen, the agreement is excellent.

We conclude with an analytical derivation of eq(13).

First use eq(11) to write

\[
\frac{d(Area(A \cap C_1))}{d(d_1)} = 2\sin^2 \epsilon_1 \left( \frac{d\epsilon_1}{d(d_1)} \right) - 2r^2 \sin^2 \phi_1 \left( \frac{d\phi_1}{d(d_1)} \right).
\]

By eq(10), this can be written

\[
(20) \quad \frac{d(Area(A \cap C_1))}{d(d_1)} = z_1 \sin \epsilon_1 \left( \frac{d\epsilon_1}{d(d_1)} \right) - r \sin \phi_1 \left( \frac{d\phi_1}{d(d_1)} \right).
\]

From eqs(7) and (8), however,

\[
\begin{align*}
\sin \epsilon_1 \left( \frac{d\epsilon_1}{d(d_1)} \right) &= -(1-r^2) / 2d_1^2, \\
-r \sin \phi_1 \left( \frac{d\phi_1}{d(d_1)} \right) &= -(1-r^2 + d_1^2) / 2d_1^2.
\end{align*}
\]

Substitution of these results into eq(20) yields eq(13).

---

(2) This table was prepared by C.T. Zahn, Jr.
**TABLE 11**

Comparison of Analytic and Computer Solutions (*) for the Case \( n=2 \)

<table>
<thead>
<tr>
<th>( \Gamma )</th>
<th>( x )</th>
<th>( x_c )</th>
<th>( F_{max}/\pi )</th>
<th>( \text{RATIO}^{max} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>9/16</td>
<td>.47735</td>
<td>.47754 (**)</td>
<td>.601</td>
<td>.600</td>
</tr>
<tr>
<td>5/8</td>
<td>.45069</td>
<td>.45069</td>
<td>.686</td>
<td>.686</td>
</tr>
<tr>
<td>11/16</td>
<td>.41926</td>
<td>.41753</td>
<td>.762</td>
<td>.762</td>
</tr>
<tr>
<td>3/4</td>
<td>.38188</td>
<td>.38181</td>
<td>.829</td>
<td>.829</td>
</tr>
<tr>
<td>13/16</td>
<td>.33657</td>
<td>.33802</td>
<td>.889</td>
<td>.889</td>
</tr>
<tr>
<td>7/8</td>
<td>.27951</td>
<td>.28128</td>
<td>.939</td>
<td>.939</td>
</tr>
<tr>
<td>15/16</td>
<td>.20091</td>
<td></td>
<td>.979</td>
<td>.979</td>
</tr>
</tbody>
</table>

(*) \( x \) is the distance of the centers of each of \( C_1 \) and \( C_2 \) from that of \( A \) in the optimal configuration, and \( F_{max}/\pi \) is the value of coverage obtained from the configuration, i.e. the maximum coverage. The corresponding values \( x_c \) and RATIO\(^{max}\) are those obtained from the computer simulation at a mesh of 256.

(**) At the coarser mesh of 64, the value is \( x_c = .476 \).
APPENDIX III. THE FORTRAN PROGRAM

C FIRST POSITIVE GRADIENT SEARCH METHOD
S MAIN PROGRAM
S ONE, OCT 1000000
S P2 OCT 237105624673

1001 FORMAT (72H)
1
DIMENSION A(50), IP(50), JQ(50), IP0(50), JQ0(50), K2(1000), IT(4,512),
XJ(4,512), IB(4,512), JB(4,512)
DIMENSION NX(4), IPX(50), JQX(50)
READ1001
PRINT1001

1000 READ1, J7, K0, NC, N, KBIG, JXP0, JFACT, IRO, N4
1 FORMAT (7110)
IDX=1
CLA P2
STO I4
PRINT 2011, IDX2
PRINT 2012, NC, IRO, K0, N, KBIG, N4
2 K=K0
IR=IRO
NEWX=0
JXP=JXP0
50 IF (J7) 3, 10, 10
10 RFAD9, (IP (IX), JQ (IX), IX=1, NC)
GO TO 4
3 CALL XBAR(JXP,K,IP,JQ,K2,NC,I4)
4 CALL SUMX(K, IP, JQ, IR, NC, NSUM, K2)
PRINT 2020, IDX, (IX, IP(IX), JQ(IX), IX=1, NC)
CALL RAT (K, K2, NSUM, RATIO)
PRINT 2021, RATIO
PRINT 2022, K
6 KSQ=K2(K)
IRQ=K2(IR)
CALL VECTOR(IT, JT, IB, JB, K2, IR)
CLA IR
S
ALS 1
STO IR3
S
SUB ONE
S
STO MAX
9 FORMAT (1017)
7 DO 2005 I0=1, NC
CALL NFAR (NS, IO, IPX, JQX, IR3, IP, JQ, NC)
INT5=IP(10)
INT6=JQ(IO)
INT7=K-IR-1
IF (K2(INT5)+K2(INT6)-K2(INT7)) 1234, 1234, 1235
1234 IF (NS) 1238, 2005, 1238
1238 DO 1300 IXS=1, 4
CALL SCAN1 (IT, IB, JT, JB, IO, K2, JD, IP, JQ, IXS, MAX, NS, IPX, JQX, KSQ, IRO)
IF (JD) 1300, 1300, 1307
1300 CONTINUE
GO TO 2005
1235 DO 1250 IXS=1,4  
   CALL SCAN2(IT,IB,JT,JB,IO,K2,JD,IP,JQ,IXS,MAX,NS,IPX,JQX,KSO,IRQ)  
   IF(JD)1250,1250,1307  
1250 CONTINUE  
2005 CONTINUE  
   IF(K-KSIG)18,19,19  
1307 IXO=IO  
   MX2=IXS  
   CALL XNEW(MX2,IP,JQ,IXO)  
   NEWX=NEWX+1  
   GO TO 7  
18 PRINT 2027, NEWX  
   PRINT 2030,K,(IX,IP(IX),JQ(IX)),IX=1,NC  
   CALL SUMX(K,IP,JQ,IR,NC,NSUM,K2)  
   CALL RAT(K,K2,NSUM,RATIO)  
   PRINT 2021,RATIO  
   CALL REFINE (IT,JT,IB,JB,NC,K,IR,IP,JQ,JXP,FACT)  
   PRINT 2032,K  
   GO TO 6  
19 CALL SUMX(K,IP,JQ,IR,NC,NSUM,K2)  
   CALL RAT(K,K2,NSUM,RATIO)  
   PRINT 2040,K,(IX,IP(IX),JQ(IX)),IX=1,NC  
   PRINT 2041,RATIO  
   PRINT 2042,NEWX  
53 IF(IDX-N4)41,42,42  
41 IDX=IDX+1  
   GO TO 2  
42 IF(IDX2-N7)43,44,44  
43 IDX2=IDX2+1  
   GO TO 1000  
2010 FORMAT(1H1,19X,55HFIRST POSITIVE GRADIENT SEARCH FOR MAXIMUM CIRCL)  
   XE COVER)  
2011 FORMAT(1H1,19X,5HCASE ,12//)  
2012 FORMAT(20X,10H THERE ARE ,12,26H COVERING DISCS OF RADIUS ,13,1H/1)  
   X3/20X,25H MONTE CARLO IS USED WITH ,13,8H TRIALS/20X,19HFINAL MESH  
   X SIZE IS ,14,13H. KICK OFF ,13,7H TIMES*)  
2020. FORMAT(///15X,22HINITIAL CONFIGURATION ,14//(15X,12,4H) ,15,18))  
2021 FORMAT( ///15X,9HRATIO IS ,F10,6)  
2022 FORMAT( ///10X,8H MESH IS ,14//)  
2027 FORMAT(///10X,13,21H MOVES HAVE RFEN MADF)  
2030 FORMAT(///15X,31HRELATIVE MAXIMUM UNDER MESH OF ,14,21H IS THE CON)  
   FIGURATION//(15X,12,4H) ,15,18))  
2032 FORMAT(///10X,19H MESH IS REFINED TO ,14)  
2040 FORMAT(///15X,41HRELATIVE MAXIMUM WITH FINAL MESH SIZE OF ,14,21H  
   X IS THE CONFIGURATION//(15X,12,4H) ,15,18))  
2041 FORMAT(///15X,24H FINAL VALUE OF RATIO IS ,F10,6)  
2042 FORMAT(///15X,26HTOTAL NUMBER OF MOVES WAS ,13///5(10X,10HXXXXXXX  
   XXXX))))  
END
THE NATIONAL BUREAU OF STANDARDS

The scope of activities of the National Bureau of Standards at its major laboratories in Washington, D.C., and Boulder, Colorado, is suggested in the following listing of the divisions and sections engaged in technical work. In general, each section carries out specialized research, development, and engineering in the field indicated by its title. A brief description of the activities, and of the resultant publications, appears on the inside of the front cover.

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