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**NATIONAL BUREAU OF STANDARDS REPORT**

7006

A HIGH VACUUM PROTECTIVE CIRCUIT

by

E. P. Levine\*  
R. M. Mills

\*Participating in Junior Scientist  
and Engineer Program 1960



**U. S. DEPARTMENT OF COMMERCE  
NATIONAL BUREAU OF STANDARDS**

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## ABSTRACT

An alarm device is described which protects the vacuum system of a mass spectrometer in the event of a malfunction during the operator's absence. The vacuum pressure is monitored by a thermocouple vacuum gauge which is connected to a meter-relay. If the thermocouple reading falls below a certain predetermined level, indicating a loss of vacuum, or if the diffusion pump cooling system fails, a system of relays is made to act in such a way that the diffusion pumps are turned off, a calibrated meter replaces the meter-relay to give an accurate reading of the vacuum level, and an alarm bell is sounded.

## INTRODUCTION

A time-of-flight mass spectrometer is under construction here which will be used to study ionic reactions in a flame. The mass spectrometer has three sections: a flame chamber operated at several centimeters of pressure, an intermediate vacuum region which is kept between  $10^{-3}$  and  $10^{-4}$  mm of Hg, and a final, high vacuum, drift tube region maintained at about  $10^{-5}$  mm of Hg. Oil diffusion pumps are used in the last two sections. It is often desirable to allow the vacuum pumps to run when the operator is not at the controls of the mass spectrometer. However, if a leak in the vacuum system develops, or if the diffusion pump cooling system fails, serious damage will be done to the pumps if they are not turned off. The device described was designed to automatically protect the vacuum system from such damage.





Thermocouple tubes may be used to detect a loss of vacuum in time to protect the diffusion pumps, but at pressures below  $10^{-3}$  mm of Hg, they are not capable of furnishing accurate vacuum readings. An ionization vacuum gauge is therefore used in the drift tube section to indicate when a suitably high vacuum has been reached. However, as with the diffusion pumps, damage will be done to the ionization gauge if it is operated at pressures above  $10^{-3}$  mm of Hg and thus the protective circuit turns off the ionization gauge together with the diffusion pumps if it is being used at the time of an alarm.

### DESIGN

The protective system can be operated without the automatic arrangements described above when switch,  $S_1$ , shown in figure (2) is in the manual position. In this position the circuit alarms only in the event of a cooling water failure. A microammeter which has been calibrated to give pressure readings is connected to one of the two thermocouple tubes, depending on the position of switch  $S_2$  shown in figure (2). Relay  $R_6$  is essentially an on-off switch for the thermocouple gauge heaters. The circuit is used in the manual position in the early part of the pumping operation before high vacuum has been reached. After the diffusion pumps begin to operate, the circuit may be switched to the automatic position. Figure (1) is a block diagram of the system in the automatic position. If the thermocouple readings are maintained at a sufficiently high level and if water flows through the diffusion pumps cooling jackets at a satisfactory rate, the relay switching system supplies power to the diffusion pumps. The wiring is such that the mechanical pump switch must be on in order for the power to reach the diffusion pumps. Likewise, the ionization gauge can be operated only if one or both of the diffusion pumps are on. In the automatic position, the thermocouple tubes are no longer connected to the microammeter; instead the thermocouple tube outputs are placed in series and connected to the meter relay. If low emf values from either gauge cause the indicating pointer of the meter relay to fall below an adjustable level, the power to the diffusion pumps is cut off, the alarm bell is sounded, and the calibrated microammeter replaces the meter relay so the operator can quickly observe where the vacuum failure has occurred.





Closing the circuit between the indicating and adjustable pointers in the meter relay shorts current away from relay R<sub>2</sub>, causing it to deactuate. Resistors R<sub>8</sub> and R<sub>9</sub> were chosen so that (a) sufficient current flows when the meter relay circuit is open to actuate relay R<sub>2</sub>, (b) a sufficiently small current flows through R<sub>2</sub> when it is shorted by the closed meter relay circuit to deactuate relay R<sub>2</sub>, and (c) the maximum allowable current through the meter relay is not exceeded. Relay R<sub>3</sub> is actuated whenever R<sub>2</sub> is actuated. It is used to connect either the meter relay or microammeter to the thermocouple vacuum gauges.

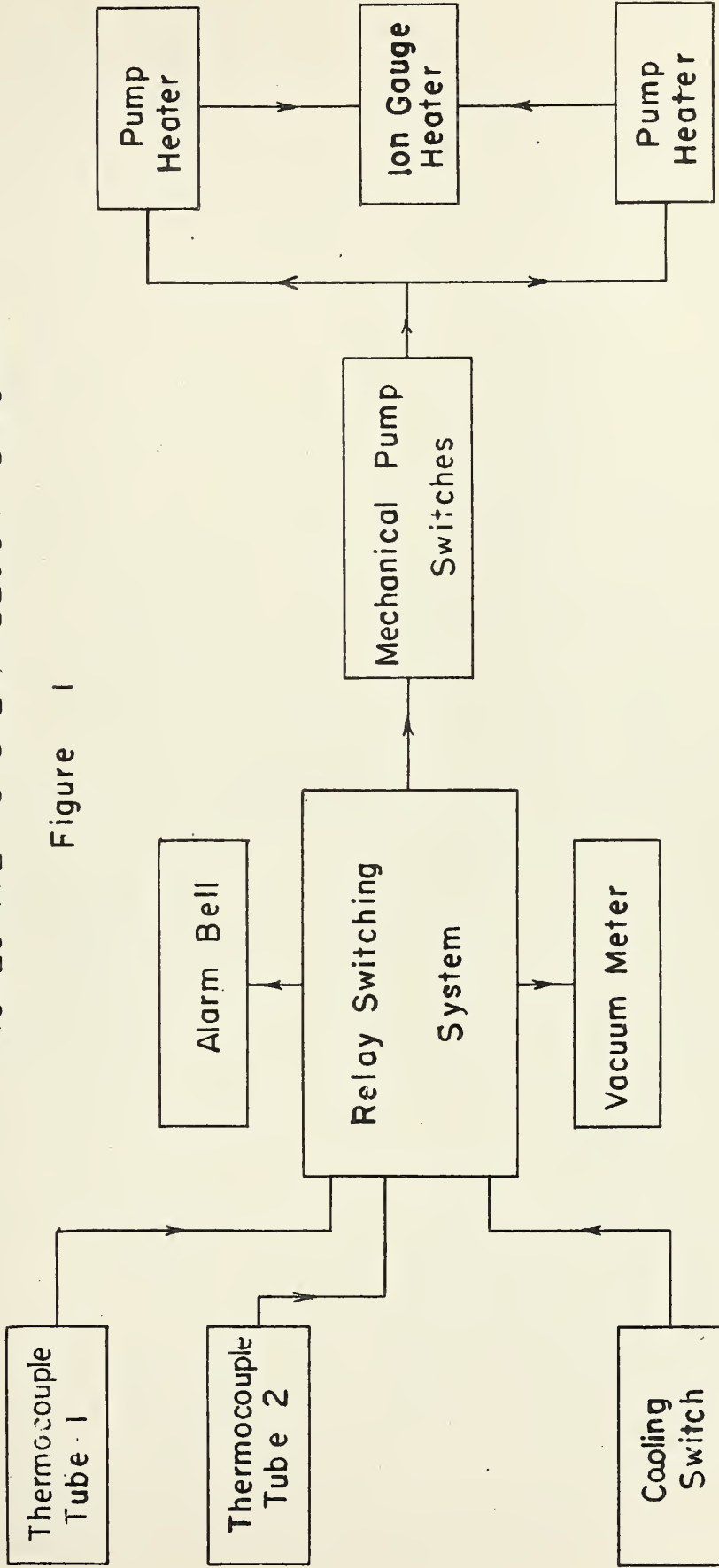
The outlet of the cooling tubing is impeded slightly so that there is a pressure rise when water is flowing properly. It is this pressure rise that causes a pressure sensitive switch to make when the water is on and break when water is not flowing. It was necessary to use relay R<sub>5</sub> with the pressure switch to handle the power requirements of the diffusion pump heaters. Note that power from relay R<sub>5</sub> must pass through the diffusion pump switches before reaching the alarm bell. This prevents the alarm from sounding when both the diffusion pumps and water are turned off.

Figure (3) shows the front panels of the vacuum protective and control systems.

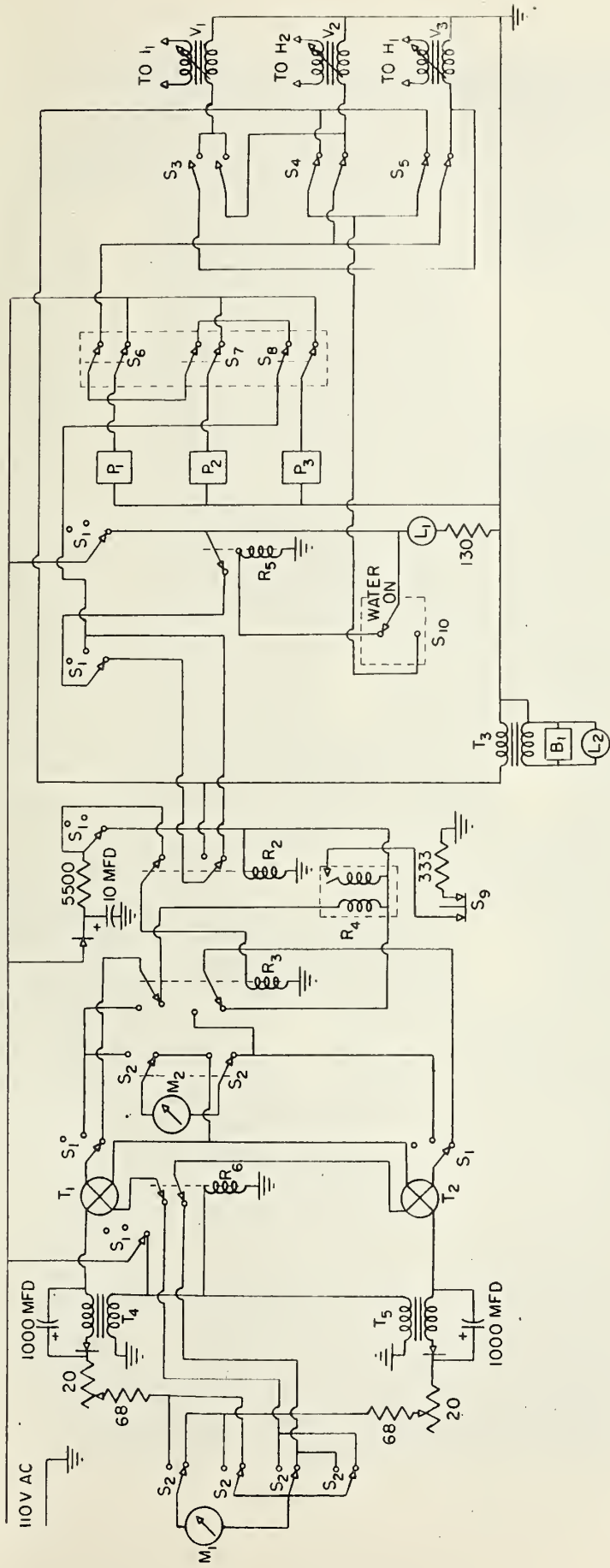


PROTECTIVE SYSTEM BLOCK DIAGRAM

Figure 1







- B<sub>1</sub> ALARM BELL
- H<sub>1</sub> H<sub>2</sub> OIL DIFFUSION PUMP HEATERS
- I<sub>1</sub> IONIZATION GAUGES
- L<sub>1</sub> PILOT LAMP NE51
- L<sub>2</sub> PILOT LAMP 47
- M<sub>1</sub> THERMOCOUPLE HEATER CURRENT METER
- M<sub>2</sub> THERMOCOUPLE VACUUM METER
- P<sub>1</sub> P<sub>2</sub> P<sub>3</sub> MECHANICAL PUMPS
- R<sub>2</sub> R<sub>3</sub> DPDL RELAYS
- R<sub>4</sub> METER RELAY
- R<sub>5</sub> R<sub>6</sub> SPDT AC RELAY
- S<sub>1</sub> MASTER SWITCH
- S<sub>2</sub> THERMOCOUPLE GAUGE SELECTOR
- S<sub>3</sub> IONIZATION GAUGE SWITCH
- S<sub>4</sub> S<sub>5</sub> OIL DIFFUSION PUMP HEATER SWITCHES
- S<sub>6</sub> S<sub>7</sub> S<sub>8</sub> MECHANICAL PUMP SWITCHES
- S<sub>9</sub> RESET BUTTON
- S<sub>10</sub> WATER PRESSURE SWITCH
- T<sub>1</sub> T<sub>2</sub> THERMOCOUPLE TUBES
- T<sub>3</sub> T<sub>4</sub> T<sub>5</sub> 6 VOLT FILAMENT TRANSFORMERS
- V<sub>1</sub> V<sub>2</sub> V<sub>3</sub> VARIABLE TRANSFORMERS

FIG. 2 - PROTECTIVE SYSTEM IN NORMAL OPERATING STATE





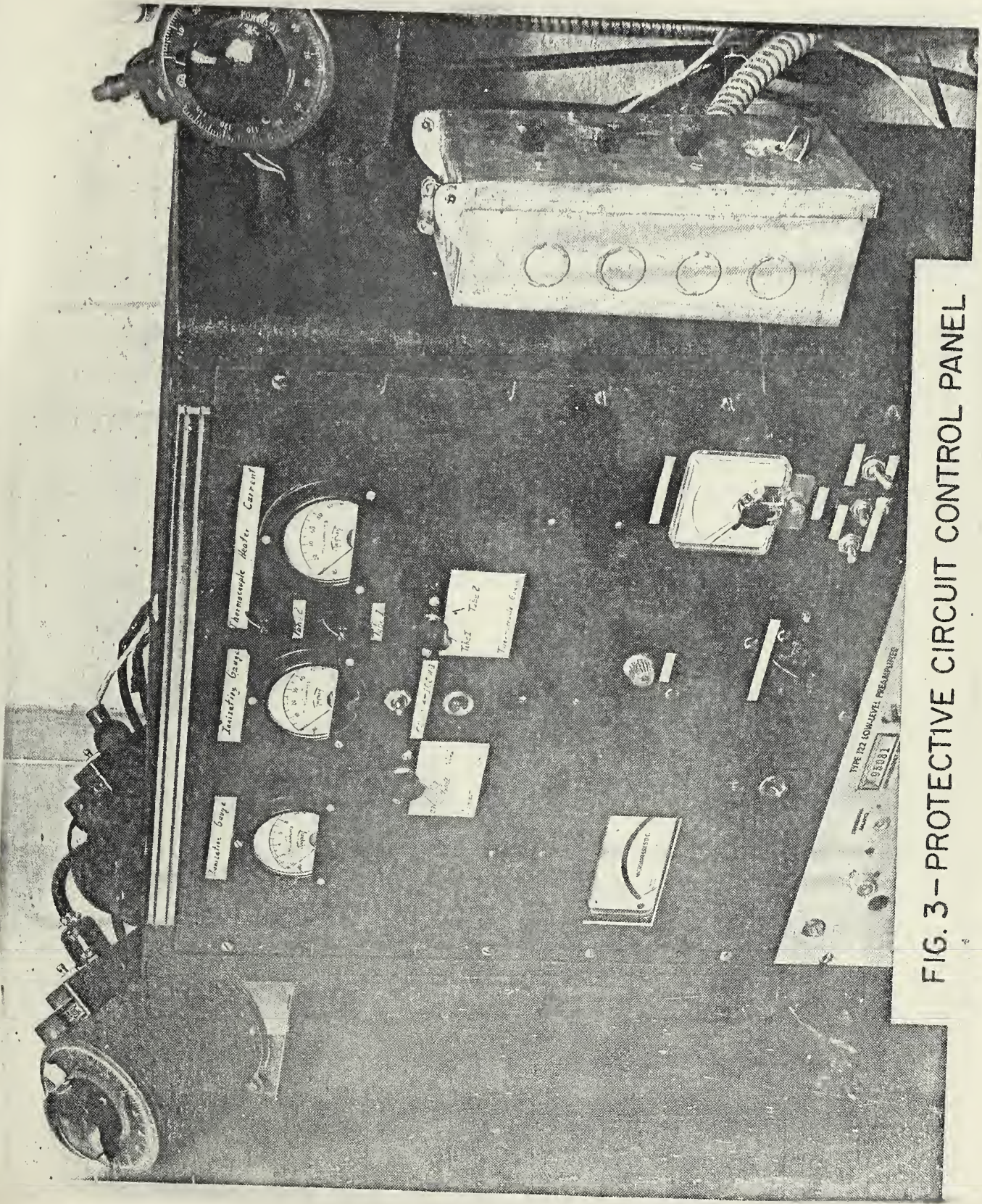


FIG. 3- PROTECTIVE CIRCUIT CONTROL PANEL





U.S. DEPARTMENT OF COMMERCE

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NATIONAL BUREAU OF STANDARDS

A. V. Astin, *Director*



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**HEAT.** Temperature Physics. Heat Measurements. Cryogenic Physics. Rheology. Molecular Kinetics. Free Radicals Research. Equation of State. Statistical Physics. Molecular Spectroscopy.

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**CHEMISTRY.** Surface Chemistry. Organic Chemistry. Analytical Chemistry. Inorganic Chemistry. Electrodeposition. Molecular Structure and Properties of Gases. Physical Chemistry. Thermochemistry. Spectrochemistry. Pure Substances.

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**MINERAL PRODUCTS.** Engineering Ceramics. Glass. Refractories. Enameled Metals. Constitution and Microstructure.

**BUILDING RESEARCH.** Structural Engineering. Fire Research. Mechanical Systems. Organic Building Materials. Codes and Safety Standards. Heat Transfer. Inorganic Building Materials.

**APPLIED MATHEMATICS.** Numerical Analysis. Computation. Statistical Engineering. Mathematical Physics.

**DATA PROCESSING SYSTEMS.** Components and Techniques. Digital Circuitry. Digital Systems. Analog Systems. Applications Engineering.

**ATOMIC PHYSICS.** Spectroscopy. Radiometry. Mass Spectrometry. Solid State Physics. Electron Physics. Atomic Physics.

**INSTRUMENTATION.** Engineering Electronics. Electron Devices. Electronic Instrumentation. Mechanical Instruments. Basic Instrumentation.

Office of Weights and Measures.

### BOULDER, COLO.

**CRYOGENIC ENGINEERING.** Cryogenic Equipment. Cryogenic Processes. Properties of Materials. Gas Liquefaction.

**IONOSPHERE RESEARCH AND PROPAGATION.** Low Frequency and Very Low Frequency Research. Ionosphere Research. Prediction Services. Sun-Earth Relationships. Field Engineering. Radio Warning Services.

**RADIO PROPAGATION ENGINEERING.** Data Reduction Instrumentation. Radio Noise. Tropospheric Measurements. Tropospheric Analysis. Propagation-Terrain Effects. Radio-Meteorology. Lower Atmosphere Physics.

**RADIO STANDARDS.** High frequency Electrical Standards. Radio Broadcast Service. Radio and Microwave Materials. Atomic Frequency and Time Standards. Electronic Calibration Center. Millimeter-Wave Research. Microwave Circuit Standards.

**RADIO SYSTEMS.** High Frequency and Very High Frequency Research. Modulation Research. Antenna Research. Navigation Systems. Space Telecommunications.

**UPPER ATMOSPHERE AND SPACE PHYSICS.** Upper Atmosphere and Plasma Physics. Ionosphere and Exosphere Scatter. Airglow and Aurora. Ionospheric Radio Astronomy.

