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3481

SOME FRACTIONAL FACTORIAL ARRANGEMENIS FOR FACTORS AT TWO LEVELS<br>by<br>W. H. Clatworthy W. S. Connor<br>M. Zelen

U. S. DEPARTMENT OF COMMERCE

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Office of Basic Instrumentation

# NATIONAL BUREAU OF STANDARDS REPORT NBS PROJECT <br> 1103-40-5118/52-1 28 July 1954 3481 

SOME FRACTIONAL FACTORIAL ARRANGEMENTS FOR FACTORS AT TWO LEVELS

by<br>W. H. Clatworthy<br>W. S. Connor<br>M. Zelen

Statistical Engineering Laboratory

## U. S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS

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## FOREWORD

This is a technical report on Research in Applications of Mathematical Statistics to Problems of the Chemical Corps, for the Biological Laboratories, Chemical Corps, U. S. Department of the Army carried out in the Statistical Engineering Laboratory (NBS Project Number 1103-40-5118/52-1).

T. 工. AIt Acting Chief,<br>National Applied Mathematics Laboratories

A.V. Astin

Director,
National Bureau of Standards


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## Some Fractional Factorial Arrangements for Factors at Two Levels

## by

W.H. Clatworthy, W.S. Connor, and M. Zelen

1. Introduction. This report contains 68 experimental arrangements or plans for fractional replication of factorial designs of the $2^{n}$ series, where $n$, the number of factors, ranges from 5 to 12 and each factor is at two levels. The plans include arrangements which are $1 / 2,1 / 4,1 / 8,1 / 16$, and $1 / 32$ of a full replication and which involve $8,16,32,61$,, 128 , and 256 measurements. With but two exceptions the experimental units have been assigned to blocks.

A bibliography which is not exhaustive is given at the end of this introduction. Several of the designs given in this report may be found in these references. However this report represents an independent effort.

A brief description of the plans follows. Each plan has a designation of the form
Plan n.r.k
which refers to the $1 / \mathrm{r}$ replication of the $2^{n}$ factorial design with $2^{n} / r k$ incomplete blocks of $k$ experimental units each. For example, Plan 7.2 .4 refers to the $1 / 2$ replicate of the $2^{7}$ factorial design with 16 blocks of 4 experimental units each.
Pa

In all the designs the $n$ factors, each at two levels, are designated by capital letters A, B, C, etc. Small letters refer to assignment of the factors to the experimental units, the presence of small letter $x$ meaning that the high level of factor $X$ is applied and the absence of small letter $X$ meaning that the low level of factor $X$ is applied. For example, in Plan 5.2.4 the five factors are $A, B, C, D$, and $E$. In block 1 of this design one of the experimental units receives the treatment combination de, i.e., low levels of factors $A, B$, and $C$ and high levels of factors $D$ and $E$ are applied to the experimental unit. The symbol "(l)" is also found in block l, indicating that low levels of all factors of the design are applied to one experimental unit of block l.

A main effect or interaction is said to be estimable if it is confounded only with higher order interactions. In any plan in which a main effect is confounded with two-factor interactions, it is explicitly stated which two-factor interactions are involved.

For each design there is given a fundamental confounding relationship composed of groups of capital letters (representing main effects and interactions) connected with equal signs. The equal signs are read "is confounded with". The fundamental confounding relationship is useful in determining how the main effects and interactions are confounded with each other as a
result of the design being a fractional part of a complete replication. For example, in Plan 6.4 .4 the fundamental confounding relationship is

$$
I=A B C E=A B D F=C D E F
$$

To determine how the main effects and interactions are confounded by the $1 / 4$ replication of the full $2^{6}$ factorial, each term of the fundamental confounding relationship is multiplied by the main effect or interaction in question with the understanding that $X^{2}=1$ where $X=A, B, C$, etc. and $I(X \ldots Z)=X \ldots Z$. For example, the confounding of main effect $A$ is given by

$$
A=B C E=B D F=A C D E F
$$

Note that multiplication by $B C E, B D F$, and $A C D E F$ give exactly the same result, except for order of the groups. The other confounding relationships are:

$$
\begin{aligned}
\mathrm{B} & =\mathrm{ACE}=\mathrm{ADF}=\mathrm{BCDEF} \\
\mathrm{C} & =\mathrm{ABE}=\mathrm{ABCDF}=\mathrm{DEF} \\
\mathrm{D} & =\mathrm{ABCDE}=\mathrm{ABF}=\mathrm{CEF} \\
\mathrm{E} & =\mathrm{ABC}=\mathrm{ABDEF}=\mathrm{CDF} \\
\mathrm{~F} & =\mathrm{ABCEF}=\mathrm{ABD}=\mathrm{CDE} \\
\mathrm{AB} & =\mathrm{CE}=\mathrm{DF}=\mathrm{ABCDEF}
\end{aligned}
$$


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\begin{aligned}
\mathrm{AC} & =\mathrm{BE}=\mathrm{BCDF}=\mathrm{ADEF} \\
\mathrm{AD} & =\mathrm{BCDE}=\mathrm{BF}=\mathrm{ACEF} \\
\mathrm{AE} & =\mathrm{BC}=\mathrm{BDEF}=\mathrm{ACDF} \\
\mathrm{AF} & =\mathrm{BCEF}=\mathrm{BD}=\mathrm{ACDE} \\
\mathrm{CD} & =\mathrm{ABDE}=\mathrm{ABCF}=\mathrm{EF} \\
\mathrm{CF} & =\mathrm{ABEF}=\mathrm{ABCD}=\mathrm{DE} \\
\mathrm{ACD} & =\mathrm{BDE}=\mathrm{BCF}=\mathrm{AEF} \\
\mathrm{ACF} & =\mathrm{BEF}=\mathrm{BCD}=\mathrm{ADE}
\end{aligned}
$$

The treatment combinations were assigned to the blocks so as to confound interactions $A B, B C$, and $A C$ with the blocks. If $b$ is the number of blocks, then certain $b-1$ of the confounding relationships designate which effects cannot be estimated because of block confounding. These are listed for each design as "Block confounding" wherein each group of letters designates a confounding relationship.

Examination of the totality of confounding relationships for Plan 6.4 .4 reveals that the main effects $A, B, C, D, E$, and F are estimable, that the two-factor interactions which are not already confounded with blocks are confounded with other twofactor interactions and hence are not estimable, and that no three-factor interaction is estimable. Thus in this design it is impossible to estimate any interaction unless one is prepared to assume that some other interaction(s) of the same order is(are) negligible.

In some of the plans where the number of treatment combinations is large, the blocks are not written out in full. For such designs only the initial block is recorded in detail and one treatment combination is given for each of the remaining blocks. The other blocks are obtained by successively multiplying the treatment combinations in the initial block by each of the given treatment combinations with the proviso that $x^{2}=1$, ( $x=a, b, c$, etc.). For example, Plan 10.4 .8 is such a design. The initial block consists of the following eight treatment combinations
(1), abcd, efhj, abcdefhj, eghk, abcdeghk, fgjk, abcdfgjk.

To obtain the treatment combinations for block 2 , say, one multiplies these eight groups by ab (the treatment combination listed for block 2), obtaining
ab, cd, abefhj, cdefhj, abeghk, cdeghk, abfgjk, cdfgjk.

Although the plans in this report have been carefully checked, there is always the possibility of errors. The authors would appreciate hearing from anyone discovering errors.

The authors wish to express their thanks to Mrs. Lola Deming for checking the plans and to Mrs. Yvette Cocozzella who did the typing.

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& 2+2+2+2
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$$

$\frac{\text { Plan } 5.2 .4}{\text { each. }} 5$ factors, $1 / 2$ replication, 4 blocks of 4 units Factors: A,B,C,D,E
$I=A B C D E$
Block confounding: $A B, A C, B C$.
All main effects and all two-factor interactions except $A B$, $A C$, and $B C$ are estimable.

## Blocks

| 1 | $\underline{2}$ | $\underline{3}$ | 4 |
| :---: | :---: | :---: | :---: |
| $(1)$ | $a b$ | $a c$ | $a d$ |
| abcd | $c d$ | $b d$ | $b c$ |
| de | abde | acde | ae |
| abce | ce | be | bcde |

## 14

$\frac{\text { Plan } 5.2 .8}{\text { each. }} 5$ factors, $1 / 2$ replication, 2 blocks of 8 units
Factors: A,B,C,D,E
$I=A B C D E$
Block confounding: $A B$
All main effects and all two-factor interactions except $A B$ are estimable.

| Blocks |  |
| :---: | :---: |
| 1 | $\underline{2}$ |
| (1) | $a c$ |
| abcd | bd |
| de | acde |
| abce | be |
| $a b$ | bc |
| cd | ad |
| abde | bcde |
| ce | $a e$ |

El

Plan 6.2.4. 6 factors, $1 / 2$ replication, 8 blocks of 4 units each.

Factors: A,B,C,D,E,F
$I=A B C D E F$
Block confounding: ABF, ACF, BC, ABE, EF, BCEF, ACE.
All main effects, all two-factor interactions except $A D, B C$, and EF are estimable. Twelve of the three-factor interactions are confounded in pairs as follows:

$$
\begin{array}{ll}
\mathrm{ABC}=\mathrm{DEF} & \mathrm{ADE}=\mathrm{BCF} \\
\mathrm{ABD}=\mathrm{CEF} & \mathrm{ADF}=\mathrm{BCE} \\
\mathrm{ACD}=\mathrm{BEF} & \mathrm{AEF}=\mathrm{BCD},
\end{array}
$$

while the remaining eight three-factor interactions are confounded with blocks.

## Blocks

| 1 | $\underline{2}$ | $\underline{3}$ | $\underline{4}$ | 5 | $\underline{6}$ | 1 | $\underline{8}$ |
| ---: | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $(1)$ | $a b$ | $a c$ | $b c$ | ae | be | $c e$ | abce |
| abcd | cd | $b d$ | $a d$ | $b c d e$ | acde | abde | de |
| bcef | acef | abef | ef | abcf | cf | bf | af |
| adef | bdef | cdef | abodef | df | abdf | acdf | $b c d f$ |

$\frac{\text { Plan } 6.2 .8}{\text { each. }} 6$ factors, $1 / 2$ replication, 4 blocks of 8 units
Factors: A,B,C,D,E,F
$I=A B C D E F$
Block confounding: ABF, ACF, BC
All main effects and all two-factor interactions except BC are estimable. Sixteen of the twenty three-factor interactions are confounded in pairs as follows:

| $\mathrm{ABC}=\mathrm{DEF}$ | $\mathrm{ACE}=\mathrm{BDF}$ |
| :--- | :--- |
| $\mathrm{ABD}=\mathrm{CEF}$ | $\mathrm{ADE}=\mathrm{BCF}$ |
| $\mathrm{ABE}=\mathrm{CDF}$ | $\mathrm{ADF}=\mathrm{BCE}$ |
| $\mathrm{ACD}=\mathrm{BEF}$ | $\mathrm{AEF}=\mathrm{BCD}$, |

while the remaining four three-factor interactions are confounded with blocks.

Blocks

| 1 | $\underline{2}$ | $\underline{3}$ | 4 |
| :--- | :--- | :--- | :--- |
| $(1)$ | $a b$ | $a c$ | $b c$ |
| abcd | $c d$ | $b d$ | $a d$ |
| bcef | acef | abef | $e f$ |
| adef | bdef | cdef | abcdef |
| abce | ce | be | ae |
| de | abde | acde | $b c d e$ |
| af | $b f$ | $c f$ | $a b c f$ |
| bcdf | acdf | $a b d f$ | $d f$ |


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Plan 6.2.16. 6 factors, $1 / 2$ replication, 2 blocks of 16 units

Factors: A,B,C,D,E,F
$I=A B C D E F$
Block confounding: $A B F$
All main effects and all two-factor interactions are estimable. The three-factor interactions ABF and CDE are confounded with blocks while all others are confounded in pairs as follows:

| $\mathrm{ABC}=\mathrm{DEF}$ | $\mathrm{ACD}=\mathrm{BEF}$ | $\mathrm{ADE}=\mathrm{BCF}$ |
| :--- | :--- | :--- |
| $\mathrm{ABD}=\mathrm{CEF}$ | $\mathrm{ACE}=\mathrm{BDF}$ | $\mathrm{ADF}=\mathrm{BCE}$ |
| $\mathrm{ABE}=\mathrm{CDF}$ | $\mathrm{ACF}=\mathrm{BDE}$ | $\mathrm{AEF}=\mathrm{BCD}$ |

Blocks

| 1 |  | 2 |  |
| :---: | :---: | :---: | :---: |
| (I) | $a b$ | $a c$ | $b c$ |
| abcd | cd | bd | ad |
| bcef | acef | abef | ef |
| adef | bdef | cdef | abcdef |
| abce | ce | be | ae |
| de | abde | acde | bcde |
| af | bf | cf | $a b c f$ |
| bcdf | $a c d f$ | $a b d f$ | df |

Plan 7.2.4. 7 factors, $1 / 2$ replication, 16 blocks of 4 units each.

Factors: A,B,C,D,E,F,G
$I=A B C D E F G$
Block confounding: ABFG, ACFG, BC, ABEG, EF, BCEF, ACEG, ABEF, EG, $\mathrm{BCEG}, \mathrm{ACEF}, \mathrm{FG}, \mathrm{AB}, \mathrm{AC}, \mathrm{BCFG}$

All main effects, 15 of the 21 two-factor interactions, and 26 of the 35 three-factor interactions are estimable. The twofactor interactions
$A B, A C, B C, E F, E G, F G$
and the three-factor interactions
$A D E, A D F, A D G, B D E, B D F, B D G, C D E, ~ C D F, ~ C D G$
are confounded with blocks.

Blocks

| 1 | $\underline{2}$ | 3 | 4 | 5 | 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | ab | ac | bc | ae | be |
| abcd | cd | bd | ad | bcde | acde |
| defg | abdefg | acdefg | bcdefg | ad.fg | bdfg |
| abcefg | cefe | befe | aefg | befg | acfg |
| 7 | 8 | 9 | 10 | 11 |  |
| ce | abce | af | bf | cf |  |
| abde | de | bedf | acdf | abdf |  |
| cdfg | abcdfg | adeg | bdeg | cdeg |  |
| abfg | fg | bceg | aceg | abeg |  |
| 12 | 13 | 14 | 15 | 16 |  |
| abcf | ef | abef | acef | bcef |  |
| df | abcdef | cdef | bdef | adef |  |
| abcdeg |  | abdg | acdg | bcdg |  |
| eg | abcg | cg | bg | ag |  |

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Plan 7.2.8. 7 factors, $1 / 2$ replication, 8 blocks of 8 units
Factors: A,B,C,D,E,F,G
$I=A B C D E F G$
Block confounding: ABFG, ACF, BCG, BCEF, ACEG, ABE, EFG
All main effects, all two-factor interactions, and all threefactor interactions except

ABE, ACF, ADG, BCG, BDF, CDE, and EFG
are estimable.

|  |  |  | Block |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 2 | 3 | 4 | 5 | 1 | 6 | 8 |
| (1) | ab | ac | bc | ae | ce | be | abce |
| abcd | cd | bd | ad | bcde | abde | acde | de |
| bcef | acef | abef | ef | $a b c f$ | bf | cf | af |
| adef | bdef | cdef | abcdef | df | acdf | abdf | bcdf |
| cdfg | abcdfg | adfg | bdfg | acdefg | defg | bcdefg | abdefg |
| abfg | fg | befg | acfg | befg | abcefg | aefg | cefg |
| bdeg | adeg | abcdeg | cdeg | abdg | bcdg | dg | acdg |
| aceg | bceg | eg | abeg | cg | ag | abcg | bg |

Plan 7.2.16. 7 factors, $1 / 2$ replication, 4 blocks of 16 units each.

Factors: A,B,C,D,E,F,G
$I=A B C D E F G$
Block confounding: ABFG, ACF, BCG
All main effects, all two-factor interactions, and all threefactor interactions except $A C F, B C G$, and CDE are estimable.

Blocks

| 1 |  |
| :--- | :--- |
| (I) | abce |
| abcd | de |
| bcef | af |
| adef | bcdf |
| cdfg | abdefg |
| abfg | cefg |
| bdeg | acdg |
| aceg | bg |


| 3 |  |
| :--- | :--- |
| ac | be |
| bd | acde |
| abef | cf |
| cdef | abdf |
| adfg | bcdefg |
| bcfg | aefg |
| abcdeg | dg |
| eg | abcg |


| 2 |  |
| :--- | :--- |
| $a b$ | $c e$ |
| cd | abde |
| acef | $b f$ |
| bdef | acdf |
| abcdfg | defg |
| fg | abcefg |
| adeg | bcdg. |
| bceg | ag |


| 4 |  |
| :--- | :--- |
| bc | ae |
| ad | bcde |
| ef | abcf |
| abcdef | df |
| bdfg | acdefg |
| acfg | befg |
| cdeg | abdg |
| abeg | $c g$ |

Plan 7.2.32. 7 factors, $1 / 2$ replication, 2 blocks of 32 units Factors: A,B,C,D,E,F,G
$I=A B C D E F G$
Block confounding: ABFG
All main effects, all two-factor interactions and all threefactor interactions except CDE are estimable.

Blocks
1

| (7.) | abce | ab | $c e$ |
| ---: | :--- | :--- | :--- |
| abcd | de | $c d$ | $a b d e$ |
| bcef | af | acef | $b f$ |
| adef | bcdf | $b d e f$ | $a c d f$ |
| $c d f g$ | $a b d e f g$ | $a b c d f g$ | defg |
| abfg | $c e f g$ | fg | abcefg |
| bdeg | acdg | adeg | $b c d g$ |
| aceg | bg | $b c e g$ | $a g$ |

## 2

| ac | be | bc | ae |
| :---: | :---: | :---: | :---: |
| bd | acde | ad | bcde |
| $a b \in f$ | cf | ef | $a b c f$ |
| cdef | abdf | abcdef | df |
| adfg | bcdefg | bdfg | acdefg |
| $b c f g$ | aefg | acfg | befg |
| abcdeg | dg | cdeg | abdg |
| eg | abcg | $a b e g$ | cg |

$\frac{\text { Plan } 8.2 .8 .}{\text { each. }} 8$ factors, $1 / 2$ replication, 16 blocks of 8 units
Factors: A,B,C,D,E,F,G,H
$I=A B C D E F G H$
Block confounding: ABCD, ABCE, DE, ABDEG, CEG, CDG, ABG, BCH, ADH, AEH, BCDEH, ACDEGH, BEGH, BDGH, ACGH.

All main effects, all two-factor interactions except $B F$ and $D E$, and all three-factor interactions except ABG, ADH, AEH, BCH, CDG, and CEC are estimable. None of the four-factor interactions is estimable.

## Blocks

| 1 | 2 | 3 | 4 | $\underline{5}$ | 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | $a b$ | ac | bc | ad | bd |
| $a b f h$ | fh | bcfh | acfh | bdfh | adfh |
| bcfg | acfg | abfg | $f \mathrm{~g}$ | abcdfg | cdfg |
| acgh | bcgh | gh | abgh | cdgh | abcdgh |
| cdeh | abcdeh | adeh | bdeh | aceh | bceh |
| abcdef | cdef | bdef | adef | bcef | acef |
| bdefgh | adefgh | abcdefgh | cdefgh | abefgh | efgh |
| adeg | bdeg | cdeg | abcdeg | eg | abeg |
| 1 | 8 | $\underline{9}$ | 10 | 11 |  |
| cd | abcd | ae | be | ce |  |
| abcdfh | cdfh | befh | aefh | abcefh |  |
| bdfg | adfg | abcefg | cefg | befg |  |
| adgh | bdgh | cegh | abcegh | aegh |  |
| eh | abeh | acdh | bcdh | dh |  |
| abef | of | bcdf | acdf | abdf |  |
| bcefgh | acefgh | abdfgh | dfgh | $b c d f g h$ |  |
| aceg | bceg | dg | $a b d g$ | acdg |  |

## Plan 8.2.8. (Continued).

## Blocks

| 12 | 13 | 14 | 15 | 16 |
| :--- | :--- | :--- | :--- | :--- |
| abce | de | abde | acde | bcde |
| cefh | abdefh | defh | bcdefh | acdefh |
| aefg | bcdefg | acdefg | abdefg | defg |
| begh | acdegh | bcdegh | degh | abdegh |
| abdh | ch | abch | ah | bh |
| df | abcf | $c f$ | $b f$ | cf |
| acdfgh | bfgh | afgh | abcfgh | cfgh |
| bcdg | ag | bg | $c g$ | abcg |



Plan 8.2.16. 8 factors, $1 / 2$ replication, 8 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H
$I=\mathrm{ABCDEFGH}$
Block confounding: ABCD, ABEF, CDEF, BCEG, ADEG, ACFG, BDFG.
All main effects, all two-factor interactions, and all threefactor interactions are estimable. Fourteen of the 70 fourfactor interactions are confounded, with blocks while the remaining 56 are confounded in pairs.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | $a b$ | ac | bc |
| abcd | cd | bd | ad |
| abef | ef | bcef | acef |
| cdef | abcdef | adef | bdef |
| bceg | aceg | abeg |  |
| adeg | bdeg | cdeg | abcdeg |
| acfg | befg | $f g$ | abfg |
| bdfg | adfg | abcdfg | cdfg |
| efgh | abefgh | acefgh | bcefgh |
| abcdefgh | cdefgh | bdefgh | adefgh |
| abgh |  | bcgh | acgh |
| cdgh | abcdgh | adgh | bdgh |
| befh | acfh | ab fh | $f$ f |
| adfh | bdfh | cdfh | abcdfh |
| aceh | bceh |  | abeh |
| bdeh | adeh | abcdeh | cdeh |

Plan 8.2.16. (Cont inued)

## Blocks

| 5 | 6 | 1 | 8 |
| :---: | :---: | :---: | :---: |
| ae | be | ce | abce |
| bcde | acde | abde | de |
| bf | af | $a b c f$ | cf |
| acdf | $b c d f$ | df | $a b d f$ |
| abcg | cg | bg | ag |
| dg | abdg | acdg | $b c d g$ |
| cefg | abcefg | aefg | befg |
| abdefg | defg | bcdefg | acdefg |
| afgh | bfgh | cfgh | abcfgh |
| bcdfgh | acdfgh | abdfgh | dfgh |
| begh | aegh | abcegh | cegh |
| acdegh | bcdegh | degh | abdegh |
| abcefh | cefh | befh | aefth |
| defh | abdefh | acdefh | bcdefh |
| ch | abch | ah |  |
| $a b d h$ | dh | $b c d h$ | acdh |

(

Plan 8.2.32. 8 factors, $1 / 2$ replication, 4 blocks of 32 units each.

Factors: A,B,C,D,E,F,G,H
$I=A B C D E F G H$
Block confounding: ABCD, ABEF, CDEF
All main effects, all two-factor interactions, and all threefactor interactions are estimable. Six of the 70 four-factor interactions are confounded with blocks and the other 64 are confounded in pairs.

## Blocks

Combine blocks in Plan 8.2.16 as follows:
1 and 2
3 and 4
5 and 6
7 and 8 .
,
$\frac{\text { Plan } 8.2 .64}{\text { each. }} 8$ factors, $1 / 2$ replication, 2 blocks of 64 units
Factors: A,B,C,D,E,F,G,H
$I=A B C D E F G H$
Block confounding: ABCD
All main effects, all two-factor and all three-factor interactions are estimable. Two of the 70 four-factor interactions are confounded with blocks while the remaining 68 are confounded in pairs.

## Blocks

Combine blocks in Plan 8.2.16 as follows:
$1,2,3$, and 4
$5,6,7$, and 8 .

Plan 9.2.8. 9 factors, $1 / 2$ replication, 32 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H,J
$I=A B C D E F G H J$
Block confounding: ABFGJ, ACFG, BCJ, ADG, BDFJ, CDF, ABCDGJ, FGHJ, ABH, ACHJ, BCFGH, ADFHJ, BDGH, CDGHJ, $A B C D F H, A C E, B C E F G J, E F G$, $A B E J, C D E G, ~ A B C D E F J$, ADEF, BDEGJ, ACEFGHJ, BCEH, EHJ, ABEFGH, CDEFHJ, ABCDEGH, ADEGHJ, BDEFH.

The main effects, 33 of the 36 two-factor interactions, 71 of the 84 three-factor interactions and 111 of the 126 four-factor interactions are estimable. The following interactions are confounded with blocks:
$B D, F J, G H, A B G, A B H, A C E, A D G, A D H, B C F, B C J$, CDF, CDJ, EFG, EFH, EGJ, EHJ, ABEF, ABEJ, ACFG, $A C F H, A C G J, A C H J, A D E F, A D E J, B C E G, B C E H, B D F J$, BDGH, CDEG, CDEH, FGHJ.

Plan 9.2.8. (Continued).

## Blocks

1.(Initial Block)
(I) abcd aegh
bcdegh cefj abdefj acfgh
bdfghj

Block Multipliers

| $\frac{2}{2}$ | $\frac{3}{2}$ | 4 | 5 | $\frac{6}{1}$ | $\frac{1}{c e}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $a b$ | $a c$ | $b c$ | $a e$ | $b e$ | $c$ |
| $\frac{8}{a b c e}$ | $\frac{9}{a f}$ | $\frac{10}{b f}$ | $\frac{11}{c f}$ | $\frac{12}{a b c f}$ | $\frac{13}{e f}$ |
| $\frac{14}{a b e f}$ | $\frac{15}{a c e f}$ | $\frac{16}{b c e f}$ | $\frac{11}{a g}$ | $\frac{18}{b g}$ | $\frac{19}{c g}$ |

$\frac{20}{a b c g} \quad \frac{21}{e g} \quad \frac{22}{a b e g} \quad \frac{23}{a c e g} \quad \frac{24}{b c e g} \frac{25}{f g}$ $\frac{26}{a b f g} \quad \frac{27}{\operatorname{acfg}} \quad \frac{28}{b c f g} \quad \frac{29}{\text { aefg }} \quad \frac{30}{b e f g} \quad \frac{31}{c e f g} \quad \frac{32}{\text { abcefg }}$

Plan 9.2.16. 9 factors, $1 / 2$ replication, 16 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J
$I=A B C D E F G H J$
Block confounding: ABCDE, ABCF, DEF, BDEFGH, ACFGH, ACDEGH, $\mathrm{BGH}, \mathrm{BCEH}, \mathrm{ADH}, \mathrm{AEFH}, \mathrm{BCDFH}, \mathrm{CDFG}, \mathrm{ABEFG}, \mathrm{ABDG}, \mathrm{CEG}$ •

All main effects, all two-factor interactions, all three-factor interactions except

ACJ ; ADH, BFJ, BGH, CEG, and DEF
and all four-factor interactions except
ABCF, ABDG, AEFH, AEGJ, BCEH, BDEJ, CDFG, CDHJ, FGHJ are estimable.

## Blocks


$\frac{\text { Plan } 9.2 .32}{\text { each. }} 9$ factors, $1 / 2$ replication, 8 blocks of 32 units
Factors: A,B,C,D,E,F,G,H,J
$I=A B C D E F G H J$
Block confounding: $A B C D, C D E F, A B E F, A C E G, B D E G, A D F G, B C F G$
The main effects, all two-factor interactions, all three-factor interactions, and all four-factor interactions except those mentioned above are estimable.

## Blocks

1. (Initial Block)

| (I) | hj |
| :--- | :--- |
| abcd | abcdhj |
| abef | abefh |
| cdef | cdefhj |
| bdeg | bdeghj |
| aceg | acegh |
| adfg | adfghj |
| bcfg | bc土oij |
| bceh | bcej |
| adeh | adej |
| acfh | acfj |
| bdfh | $b d f j$ |
| cdgh | $c d g j$ |
| abgh | abgj |
| abcdefgh | $a b c d e f g j$ |
| efgh | efgj |

Block Multipliers
2. $a b$
3. ac
4. bc
5. ae
6. be
7. ce
8. abce

Plan 6.4.2. 6 factors, $1 / 4$ replication, 8 blocks of 2 units each.

Factors: A,B,C,D,E,F
$I=A B C E=A B D F=C D E F$
Block confounding: $A B, B C, A C, E F, A B E F, B C E F, A C E F$
All main effects are estimable. All two-factor interactions have two-and four-factor interactions as aliases. Threefactor interactions are aliases of main effects or of other three-factor interactions:

$$
\begin{aligned}
& \mathrm{ACD}=\mathrm{BDE}=\mathrm{BCF}=\mathrm{AEF} \\
& \mathrm{ACF}=\mathrm{BEF}=\mathrm{BCD}=\mathrm{ADE} .
\end{aligned}
$$

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :--- | :---: | :---: |
| $(1)$ | ab | $c e$ | abce |
| abcdef | $c d e f$ | abdf | df |
| 5 | $\underline{6}$ | 1 | $\underline{8}$ |
| acd | bcd | ade | bde |
| bef | aef | bcf | acf |



## 





$$
1
$$

$\qquad$ $=$
$\qquad$
$\frac{\text { Plan } 6.4 .4}{\text { each. }} 6$ factors, $1 / 4$ replication, 4 blocks of 4 units
Factors: A,B,C,D,E,F
$I=A B C E=A B D F=C D E F$
Block confounding: $A B, B C, A C$
The main effects are estimable, but all two factor-interactions have two- and four-factor aliases while all three-factor interactions are aliases of either main effects or three-factor interactions.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | $a b$ | acd | bcd |
| abcdef | cdef | bef | aef |
| abce | ce | bde | ade |
| df | abdf | acf | bef |

Plan 6.4.8. 6 factors, $1 / 4$ replication, 2 blocks of 8 units each.

Factors: A,B,C,D,E,F
$I=A B C E=A B D F=C D E F$
Block confounding: $A B$
The main effects are estimable. All two-factor interactions have two- and four-factor aliases while all three-factor interactions are aliases of either main effects or three-factor interactions.

Blocks

|  | Blocks |
| :--- | :--- |
| (I) | $\underline{2}$ |
| abcdef | acd |
| abce | bef |
| df | bde |
| ab | acf |
| cdef | bcd |
| ce | aef |
| abdf | ade |
|  | bcf |

Plan 7.4.4. 7 factors, $1 / 4$ replication, 8 blocks of 4 units
Factors: A, B, C, D, E, F, G
$I=A B C E=A B D F G=C D E F G$
Block confounding: ACD, BEF, ABCDEF, $B C, A B D, C E F, A D E F$ The main effects, 12 of the 21 two-factor interactions, and 5 of the higher order interactions are estimable. The following two-factor interactions are estimable:
$A D, A F, A G, B D, B F, B G, C D, C F, C G, D E, E F, E G$.

Blocks

| 1 | 2 | 3 | 4 | 5 | 6 | 1 | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | ab | df | abdf | dg | abdg | fg | abfg |
| abce | ce | abcdef | cdef | abcdeg | cdeg | abcefg | cefg |
| adefg | bdefg | aeg | beg | aef | bef | ade | bde |
| bcdfg | acdfg | bcg | acg | bcf | acf | bcd | acd |


$\frac{\text { Plan } 7.4 .8 .}{\text { each. }} 7$ factors, $1 / 4$ replication, 4 blocks of 8 units Factors: A,B,C,D,E,F,G
$I=A B C E G=A B D F=C D E F G$
Block confounding: $A B, A D, B D$
The main effects and all of the two-factor interactions except (for those already confounded in pairs by the fundamental identity)

$$
A B, A D, A F, B D, B F, D F
$$

are estimable. Six of the three-factor interactions have as aliases six other three-factor interactions.

| Blocks |  |  |  |
| :---: | :---: | :---: | :---: |
| 1 | $\underline{2}$ | 3 | 4 |
| (1) | ab | bed | acd |
| ce | abce | bde | ade |
| cg | abcg | bdg | adg |
| eg | abeg | bcdeg | acdeg |
| abdf | df | acf | bcf |
| abcdef | cdef | aef | bef |
| abcdfg | cdfg | afg | bfg |
| abdefg | defg | acefg | bcefg |



Plan 7.4.16. 7 factors, $1 / 4$ replication, 2 blocks of 16 units Factors: A,B,C,D,E,F,G
$I=\mathrm{ABCEG}=\mathrm{ABDF}=\mathrm{CDEFG}$
Block confounding: $A B$
All main effects and all two-factor interactions except $A B, A D, A F, B D, B F, D F$
are estimable.

## Blocks

Combine blocks in Pl an 7.4 .8 as follows:
1 and 2
3 and 4 .

Plan 8.4.4. 8 factors, $1 / 4$ replication, 16 blocks of 4 units each.

Factors: A,B,C,D,E,F,G,H
$I=\mathrm{ABCEG}=\mathrm{ABDFH}=\mathrm{CDEFGH}$
Block confounding: ACD, BEF, ABCDEF, BC, ABD, CEF, ADEF, DE, $\mathrm{ACE}, \mathrm{BDF}, \mathrm{ABCF}, \mathrm{BCDE}, \mathrm{ABE}, \mathrm{CDF}, \mathrm{AF}$

The main effects, all two-factor interactions except
$A F, A H, B C, B G, C G, D E, F H$,
and 19 of the higher order interactions are estimable.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 | 5 | 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | $a b$ | acd | bcd | aef | bef |
| adefh | bdefh | cefh | abcefh | dh | abdh |
| bcdeg | acdeg | abeg | eg | abcdfg | cdfg |
| abcfgh | cfgh | bdfgh | adfgh | bcegh | acegh |
| 1 | 8 | 9 | 10 | 11 |  |
| cdef | abcdef | agh | bgh | cdgh |  |
| ach | bch | defg | abdefg | acefg |  |
| bfg | afg | abcdeh | cdeh | beh |  |
| abdegh | degh | bcf | acf | $a b d f$ |  |
| 12 | 13 | 14 | 15 | 16 |  |
| abcdgh | efgh | abefgh | acdefgh | bcdefgh |  |
| bcefg | adg | bdg |  | abcg |  |
| ${ }_{\text {df }} \mathrm{aeh}$ | bcdfh abce | acdfh | abfh |  |  |

Plan 8.4.8. 8 factors, $1 / 4$ replication, 8 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H
$I=A B C E G=A B D F H=C D E F G H$
Block confounding: ACD, BEF, ABCDEF, BC, ABD, CEF, ADEF
The main effects, all two-factor interactions except $B C$ and $F H$, and 22 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 8.4.4 as follows:
1 and $13 \quad 5$ and 9
2 and $14 \quad 6$ and 10
3 and $15 \quad 7$ and 11
4 and 16 . 8 and 12 .

Plan 8.4.16. 8 factors, $1 / 4$ replication, 4 blocks of 16 units
Factors: A,B,C,D,E,F,G,H
$I=\mathrm{ABCEG}=\mathrm{ABDFH}=\mathrm{CDEFGH}$
Block confounding: ACD, BEF, ABCDEF
The main effects, all two-factor interactions, and 24 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 8.4.4 as follows:

$$
\begin{array}{ll}
1,7,11, \text { and } 13 & 3,5,9, \text { and } 15 \\
2,8,12 \text {, and } 14 & 4,6,10 \text {, and } 16 .
\end{array}
$$

Plan 8.4.32. 8 factors, $1 / 4$ replication, 2 blocks of 32 units each.

Factors: A,B,C,D,E,F,G,H
$I=A B C E G=A B D F H=C D E F G H$
Block confounding: ACD
The main effects, all two-factor interactions, and 26 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 8.4.4 as follows:
$1,4,6,7,10,11,13$, and 16
$2,3,5,8,9,12,14$, and 15 .

Plan 9.4.8. 9 factors, $1 / 4$ replication, 16 blocks of 8 units
Factors: A,B,C,D,E,F,G,H,J
$I=A B C E G J=A B D F H J=C D I F G H$
Block confounding: ACDJ, BEFJ, ABCDEF, BCJ, ABD, CEF, ADEFJ, DEJ, ACE, BDF, ABCFJ, BCDE, ABEJ, CDFJ, AF.

The main effects, all two-factor interactions except $A F$ and $C G$, and 69 of the higher order interactions are estimable.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 | 5 | 6 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | ab | ce | abce | cg | abcg |
| bcdeg | acdeg | bdg | ado | bde | ade |
| adefh | bdefh | acdfh | bedfh | acdefgh | bcdefgh |
| abcfgh | cfgh | abefgh | efgh | abfh |  |
| bdh ${ }^{\text {d }}$ | adhj | bcdehj | acdehj | bedghj | acdghj |
| ceghj | abcegh $j$ | ghj | abghj | ehj | abehj |
| abeff | ef ${ }^{\text {j }}$ | $a b c f j$ | cff | abcefej | cefgj |
| acdfgj | bedfg ${ }^{\text {j }}$ | adefg $j$ | bdefgj | adf j | bdfj |
| 1 | 8 | 9 | 10 | 11 |  |
| eg | abeg | df | abdf | cdef |  |
| bed | acd | bcefg | acefg | bfg |  |
| adfgh | bdfgh | aeh | beh | ach |  |
| abcefh | cefh | abcdgh | cdgh | abdegh |  |
| bdegh $j$ | adegh ${ }^{\text {j }}$ | bfh ${ }^{\text {d }}$ | afh ${ }^{\text {d }}$ | bcefh $j$ |  |
| chj | abchj | cdefgh $j$ | abcdefghj | dfghj |  |
| abfgj ${ }_{\text {acdef }}$ | fgo ${ }_{\text {bedef }}$ | abdej acg j | $\begin{aligned} & \mathrm{dej} \\ & \mathrm{bcgj} \end{aligned}$ | abcdj |  |

Plan 9.4.8. (Continued)

## Blocks

| 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: |
| abcdef | cdfg | abcdfg | defg | abdefg |
| afg | bef | aef | bcf |  |
| bch | acegh | bcegh | agh | bgh |
| degh | ahdh | dh | abcdeh | cdeh |
| acefh ${ }^{\text {j }}$ | bcfigh | acfghj | befghj | aefghj |
| abdfghi | defh ${ }^{\text {d }}$ | abdefh f | cdfh ${ }^{\text {d }}$ | abcdfh $j$ |
| cdj | abcdegj | cdegj | abdgj | dgj |
| begj | aj | bj | acej | bcej |

$\frac{\text { Plan 9.4.16. }}{\text { each. }} 9$ factors, $1 / 4$ replication, 8 blocks of 16 units Factors: A,B,C,D,E,F,G,H,J
$I=\mathrm{ABCEGJ}=\mathrm{ABDFHJ}=\mathrm{CDEFGH}$
Block confounding: ACDJ, BEFJ, ABCDEF, BCJ, ABD, CEF, ADEFJ. The main effects, all two-factor interactions, and 75 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 9.4 .8 as follows:

| 1 and 4 | 9 and 12 |
| :--- | ---: |
| 2 and 3 | 10 and 11 |
| 5 and 8 | 13 and 16 |
| 6 and 7 | 14 and 15. |

Plan 9.4.32. 9 factors, $1 / 4$ replication, 4 blocks of 32 units

Factors: A,B,C,D,E,F,G,H,J
$I=A B C E G J=A B D F H J=C D E F G H$
Block confounding: ACDJ, BEFJ, ABCDEF
All main effects, all two-factor interactions, and 79 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 9.tF. 8 äs
$1,4,10$, and 11
$2,3,9$, and 12
$5,8,14$, and 15
$6,7,13$, and 16 .

Plan 10.4.8. 10 factors, $1 / 4$ replication, 32 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H,J,K
$I=\mathrm{ABCDEFG}=\mathrm{ABCDHJK}=\mathrm{EFGHJK}$
Block confounding: ABEFHJ, CDEFHJ, ABCD, ACEH, BCFJ, ADFJ, BDEH, ACGK, BCEFGHJK, ADEFGHJK, BDGK, EGHK, ABFGJK, CDFGJK ABCDEGHK, ACFJ, BCEH, ADEH, BDFJ, EFHJ, AB, CD, ABCDEFFH, FGJK, ABEGHK, CDEGHK, ABCDFGJK, ACEFGHJK, BCGK, ADGK, BDEFGHJK

All main effects, 36 of the 45 two-factor interactions, and 178 higher order interactions are estimable. The following twofactor interactions are confounded with blocks: $A B, A C, A D, B C, B D, C D, E H, F J$, and $G K$.

## Blocks

| 1 | 2 | 3 | 4 | 5 | 6 | 1 | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (1) <br> abcd | $a b$ | a.c | b.c | of | abef | acef | bcef |
| efhj |  |  |  | 12 |  |  |  |
| abcdefhj | $\underline{2}$ | 10 | 11 | 12 | 13 | 14 |  |
| abcdeghk | eg | abeg | aceg | bceg | fg | abfg |  |
| abcdfg jk |  |  |  |  |  | 20 |  |
|  | 15 | 16 | 17 | 18 | 19 |  |  |
|  | acfg | befg | aeh | beh | ceh | abceh |  |
|  | 21 | 22 | 23 | 24 | 25 |  |  |
|  | afh | bfh | cfh | abcfh | agh | bgh |  |
|  | 27 | 28 | 29 | 30 | 31 | 32 |  |
|  | cgh | abcgh | aefgh | befgh | cefgh | abcefgh |  |

Plan 10.4.16. 10 factors, $1 / 4$ replication, 16 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K
$I=A B C D E F G=A B C D H J K=E F G H J K$
Block confounding: ABEFHJ, CDEFHJ, ABCD, ACEH, BCFJ, ADFJ, BDEH, ACGK, BCEFGHJK, ADEFGHJK, BDGK, EGHK, ABFGJK, CDFGJK, ABCDEGHK.

All main effects, 42 of the 45 two-factor interactions, and 188 higher order interactions are estimable: Interactions $A D, B C$, and FJ are confounded with blocks.

## Blocks

Combine blocks in Plan 10.4 .8 as follows:

| 1 and 12 | 17 and 28 |
| :--- | :--- |
| 2 and 11 | 18 and 27 |
| 3 and 10 | 19 and 26 |
| 4 and 9 | 20 and 25 |
| 5 and 16 | 21 and 32 |
| 6 and 15 | 22 and 31 |
| 7 and 14 | 23 and 30 |
| 8 and 13 | 24 and 29. |

Plan 10.4.32. 10 factors, $1 / 4$ replication, 8 blocks of 32 units Factors: A,B,C,D,E,F,G,H,J,K
$I=A B C D E F G=A B C D H J K=E F G H J K$
Block confounding: ABEFHJ, CDEFHJ, ABCD, ACEH, BCFJ, ADFJ, BDEH. All main effects, all two-factor interactions, and 193 higher order interactions are estimable.

## Blocks

Combine blocks in Plan 10.4 .8 as follows:
$1,6,12$, and 15
$2,5,11$, and 16
$3,8,10$, and 13
$4,7,9$, and 14
17, 22, 28, and 31
18, 21, 27, and 32
19, 24, 26, and 29
$20,23,25$, and 30 .

$\mid$


1

1
$\mid$


Plan 8.8.4. 8 factors, $1 / 8$ replication, 8 blocks of 4 units each.

Factors: A,B,C,D,E,F,G,H
$I=\mathrm{ABEGH}=\mathrm{ACFG}=\mathrm{BCEFH}=\mathrm{ABCD}=\mathrm{CDEGH}=\mathrm{BDFG}=\mathrm{ADEFH}$ Block confounding: EGH, FG, EFH, BEH, BG, BEFGH, BF

All main effects and the following two-factor interactions are estimable:
$\mathrm{AE}, \mathrm{AH}, \mathrm{BE}, \mathrm{BH}, \mathrm{CE}, \mathrm{CH}, \mathrm{DE}, \mathrm{DH}, \mathrm{EF}$, EG, EH, FH, GH

## Blocks

| $\underline{1}$ | $\underline{2}$ | $\underline{3}$ | 4 | 5 | 6 | 1 | $\underline{8}$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :---: | :---: |
| $(1)$ | abcd | aceffh | bdefgh | cdf | abf | adegh | bcegh |
| abcdefg | efg | bdh | ach | abeg | cdeg | bcfh | adfh |
| eh | abcdeh acfg | ace | cdefh abefh adg | bcg |  |  |  |
| abcdfgh | fgh | bde | bdfg | abgh | cdgh | bcef | adef |

Slial
$=$ 4 4.$-$$-1$
6



$+3$
1

$-$


4
$-1$

.


- 1
4

$=$



$2-14$ $\qquad$

Plan 8.8.8. 8 factors, $1 / 8$ replication, 4 blocks of 8 units each. Factors: A,B,C,D,E,F,G,H
$I=A B E G H=A C F G=B C E F H=A B C D=C D E G H=B D F G=A D E F H$ Block confounding: EGH, FG, EFH

All main effects and the following two-factor interactions are estimable:
$\mathrm{AE}, \mathrm{AH}, \mathrm{BE}, \mathrm{BH}, \mathrm{CE}, \mathrm{CH}, \mathrm{DE}, \mathrm{DH}, \mathrm{EF}, \mathrm{EG}, \mathrm{EH}, \mathrm{FH}, \mathrm{GH}$.
The following two-factor interactions are confounded with one another:

$$
\mathrm{AF}=\mathrm{CG}, \mathrm{AG}=\mathrm{CF}, \mathrm{BF}=\mathrm{DG}, \mathrm{BG}=\mathrm{DF} .
$$

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :--- | :--- | :--- | :--- |
| $(1)$ | acefgh | cdf | adegh |
| abcdefg | bdh | abeg | bcfh |
| eh | acfg | cdefh | adg |
| abcdfgh | bde | abgh | bcef |
| abcd | bdefgh | abf | bcegh |
| efg | ach | cdeg | adfh |
| abcdeh | ace | abefh | bcg |
| fgh | bdfg | cdgh | adef |

$\frac{\text { Plan 8.8.16. }}{\text { each. }} 8$ factors, $1 / 8$ replication, 2 blocks of 16 units Factors: A,B,C,D,E,F,G,H
$I=\mathrm{ABEGH}=\mathrm{ACFG}=\mathrm{BCEFH}=\mathrm{ABCD}=\mathrm{CDEGH}=\mathrm{BDFG}=\mathrm{ADEFH}$
Block confounding: Ex̂H
All main effects are estimable and the following two-factor interactions are estimable:
$\mathrm{AE}, \mathrm{AH}, \mathrm{BE}, \mathrm{BH}, \mathrm{CE}, \mathrm{CH}, \mathrm{DE}, \mathrm{DH}, \mathrm{EF}, \mathrm{EG}, \mathrm{EH}, \mathrm{FH}, \mathrm{GH}$ •
The following two-factor interactions are confounded with one another:

$$
\mathrm{AF}=\mathrm{CG}, \mathrm{AG}=\mathrm{CF}, \mathrm{BF}=\mathrm{DG}, \mathrm{BG}=\mathrm{DF}, \mathrm{AD}=\mathrm{BC} .
$$

## Blocks

| 1 | $\underline{c}$ |
| :--- | :--- |
| $(1)$ | $c d f$ |
| abcdefg | abeg |
| eh | cdefh |
| abcdfgh | abgh |
| abcd | abf |
| efg | cdeg |
| abcdeh | abefh |
| fgh | cdgh |
| acefgh | adegh |
| bdh | bcfh |
| acfg | adg |
| bde | bcef |
| bdefgh | bcegh |
| ach | adfh |
| ace | bcg |
| bdfg | adef |

$\frac{\text { Plan 9.8.4. }}{\text { each. }} 9$ factors, $1 / 8$ replication, 16 blocks of 4 units
Factors: A,B,C,D,E,F,G,H,J
$I:=\mathrm{ABEGHJ}=\mathrm{ACFGJ}=\mathrm{BCEFH}=\mathrm{ABCD}=\mathrm{CDEGHJ}=\mathrm{BDFGJ}=\mathrm{ADEFH}$ Block confounding:
figh , FGJ, EFH, AFHJ, AEFG, AGH, AEJ, ABEG,
$\mathrm{ABHJ}, \mathrm{ABFGH}, \mathrm{ABEFJ}, \mathrm{BEFGHJ}, \mathrm{BF}, \mathrm{BEH}, \mathrm{BGJ}$
All main effects and all two-factor interactions are estimable with the exception of: $A B, A C, A D, A F, B C, B D, B F, C D, C F$, DF, EG, HJ •

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | fgh | abcdfgh | abcd |
| abcdefg | abcdeh |  | efg |
| eghj | ef ${ }^{\text {j }}$ | abodefj | abcdegh |
| abcdfh ${ }^{\text {j }}$ | abcdg $j$ | g j | fh j |
| 5 | $\underline{6}$ | 7 | 8 |
| bdefgh | bde | ace | bdeg |
| ach | acfg | bdfg | acefgh |
| bdfj | bdghj | acghj | bdh |
| acegj | acefhj | bdeff ${ }^{\text {d }}$ | acfj |

Thlose $=$
$\qquad$


 2

(2)


## Blocks

| 9 | 10 | 11 | 12 |
| :---: | :---: | :---: | :---: |
| abf | abgh | cdgh | cdie |
| cdeg | cdefh | abefh | ab |
| abefghj | abej | cdej | cdefghj |
| cdhj | cdfg $j$ | abfg ${ }^{\text {j }}$ | abhj |
| 13 | 14 | 15 | 16 |
| adegh | adef | bcef | bcegh |
| bcfh | bcg | adg' | adfh |
| adj | adfghj | bcfgh | bcj |
| bcefgj | bcehj | adehj | adefgj |

Plan 9.8 .8 . 9 factors $1 / 8$ replication, 8 blocks of 8 units Factors: A,B,C,D, I, F,G,H,J
$I=A B E G H J=A C F G J=B C E F H=A B C D=C D E G H J=B D F G J=A D E F H$ Block confounding: EGHJ, FGJ, EFH, AFHJ, AEFG, AGH, AEJ All main effects and all two-factor interactions are estimable with the exception of:
$A B, A C, A D, B C, B D, C D$

## Blocks

| 1 | 2 | 3 | 4 | 5 | 6 | 1 | 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (1) | a.bec | bde | ace | abf | cdf | adef | bcef |
| abcdefg | efg | acfg | bdfg | cdeg | abeg | bcg | adg |
| fgh | abcdfgh | bdefgh | acefgh | abgh | cdgh | adegh | bcegh |
| abcdeh | eh | ach | bdh | cdefh | abefh | bcfh | adfh |
| ef ${ }^{\text {j }}$ | abcdefj | bdfj | acfj | abe j | cdej | adj | bcj |
| abcdgj | g ${ }^{\text {j }}$ | aceg ${ }^{\text {j }}$ | bdegj | cdfeg | abfg ${ }^{\text {j }}$ | bcefgj | adefg |
| eghj | abcdegh j | bdghj | acghj | abefghj | cdefghj | adfghj | bcfighj |
| abcdfinj | fh ${ }^{\text {f }}$ | acef'hj | bdefhj | cdhj | abhj | bcehj | adehj |

$\frac{\text { Plan 9.8.16. }}{\text { each. }} 9$ factors, $1 / 8$ replication, 4 blocks of 16 units Factors: A,B,C,D,E,F,G,H,J
$I=\mathrm{ABEGHJ}=\mathrm{ACFGJ}=\mathrm{BCEFH}=\mathrm{ABCD}=\mathrm{CDEGHJ}=\mathrm{BDFGJ}=\mathrm{ADEFH}$ Block confounding: EGHJ, FGJ, EFH

All main effects and all two-factor interactions are estimable with the exception of:

$$
A B, A C, A D, B C, B D, C D \text {. }
$$

## Blocks

Combine blocks in Plan 9.8.8 as follows:
1 and 2
3 and 4
5 and 6
7 and 8 .

Plan 9.8 .32 . 9 factors, $1 / 8$ replication, 2 blocks of 32 units

Factors: A,B,C,D,E,F,G,H,J
$I=A B E G H J=A C F G J=B C E F H=A B C D=C D E G H J=B D F G J=A D E F H$
Block confounding: EGHJ
All main effects and all two-factor interactions are estimable with the exception of:
$A B, A C, A D, B C, B D, C D$.

Blocks
Combine blocks in Plan 9.8 .8 as follows:

$$
1,2,3, \text { and } 4
$$

$$
5,6,7, \text { and } 8
$$

$\frac{\text { Plan } 10.8 .8}{\text { each. }} 10$ factors, $1 / 8$ replication, 16 blocks of 8 units Factors: A,B,C,D,E,F,G,H,J,K
$I=A B E G H J=A C F G J K=B C E F H K=A B C D K=C D E G H J K=B D F G J=A D E F H$
Rlock confounding: GHJ, EHK, EGJK, FHJK, FGK, EFJ, EFGH, EG, EHJ, GHK, JK, EFGHJK, EFK, FGJ, FH

All main effects and all two-factor interactions are estimable with the exception of:
$B D, E G, F H, J K$

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | eghj | dfk | defghjk |
| abcd | abcdeghj | abcfk | abcefghjk |
| aeg jk | ahk ! | adefg ${ }^{\text {d }}$ | adfh |
| bcdegjk | bcdhk | bcefgj | bcfh |
| acefgh | acf. ${ }^{\text {j }}$ | acdeghk | acdjk |
| bdefgh | bdf ${ }^{\text {d }}$ | beghk | b jk |
| cfh jk | cefgk | cdhj | cdeg |
| abdfh jk | abdefgk | abh j | abeg |
| 5 | 6 | 7 | 8 |
| dhjk | degk | fh $\mathbf{j}$ | efg |
| abchjk | abcegk | abcdfh $j$ | abcdefg |
| adegh | adj | aefghk | af jk |
| bceigh | bcj | bcdefghk | bcdf jk |
| acdefigjk | acdfhk | acegj | ach |
| befg jk | bfhk | bdegj | bdh |
| cdf | cdefighj | ck | ceghjk |
| $a b f$ | abefghj | 1abdk | abdeghjk |

Plan 10.8.8. (Continued).

## Blocks

| $\underline{9}$ | 10 | 11 | 12 |
| :---: | :---: | :---: | :---: |
| abej | abgh | abdefjk | abdfghk |
| cdej | cdgh | cef jk | cfghk |
| bgk | behjk | bdf'g | bdefh |
| acdgk | acdehjk | acfg | acefh |
| bcfghj | bcef | bcdgh jk | bcdek |
| adfghj | adei | aghjk | aek |
| abcefhk | abcfgjk | abcdeh | abcçj |
| defhk | dfg jk | eh | Gj |
| 13 | 14 | 15 | 16 |
| abdehk | abdejk | abefh | abfg ${ }^{\text {j }}$ |
| cehk. | cgjk | cdefh | cdfgj |
| bdgh j | bde | bfighjk | befk |
| acghj | ace | acdfghjk | acdefk |
| bcdfgk | bcdefh jk | bcg | bcehj |
| afgk | aefhjk | adg | adehj |
| abcdefj | abcdfgh | abcejk | abcghk |
| efj | fgh | dejk | dghk |

$\frac{\text { Plan } 10.8 .16}{\text { units each. }} 10$ factors, $1 / 8$ replication, 8 blocks of 16 Factors: A,B,C,D,E,F,G,H,J,K
$I=\mathrm{ABEGHJ}=\mathrm{ACFGJK}=\mathrm{BCEFHK}=\mathrm{ABCDK}=\mathrm{CDEGHJK}=\mathrm{BDFGJ}=\mathrm{ADEFH}$
Block confounding: GHJ, EHK, EGJK, FHJK, FGK, EFJ, EFGH
All main effects and two-factor interactions are estimable.

## Blocks

Combine blocks in Plan 10.8.8 as follows:

$$
\begin{aligned}
& 1 \text { and } 2 \\
& 3 \text { and } 4 \\
& 5 \text { and } 6 \\
& 7 \text { and } 10 \\
& 7 \text { and } 12 \\
& 13
\end{aligned} 14 \text { and } 14
$$

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Plan 10.8.32. 10 factors, $1 / 8$ replication, 4 blocks of 32 Factors: A,B,C,D,E,F,G,H,J,K
$I=A B E G H J=A C F G J K=B C E F H K=A B C D K=C D E G H J K=B D F G J=A D E F H$
Block confounding: GHJ, EHK, EGJK
All main effects and two factor interactions are estimable. Blocks

Combine blocks in Plan 10.8 .8 as follows:
$1,2,3$, and 4
$5,6,7$, and 8
9, 10, 11, and 12
$13,14,15$, and 16
$\frac{\text { Plan } 11.8 .8}{\text { each. }}$. 11 factors, $1 / 8$ replication, 32 blocks of 8 units Factors: A,B,C,D,E,F,G,H,J,K,L
$I=A B E G H J=A C F G J K=B C E F H K=A B C D K L=C D E G H J K L=B D F G J$
= ADEFri
Block confounding: GHJ, EHKL, EGJK, FHJK, FGKL, EFJ, EFGH, EGL , EHJ, GHK, JKL, EFGHJK, EFK, FGJ, FHL, AEG, AEHJL, AGHKL, AJK, AEFGHJK, $A E F K L, A F G J, ~ A F H, ~ A L, ~ A G H J, ~ A E H K, ~ A E G J K L$, AFH JKL , AFGK, AEF J, AEFG HL

All main effects and all two-factor interactions are estimable with the exception of: $A L, C J, D G$.

## Blocks



Plan 11.8.8. (Continued).

| Blocks |  |  |  |
| :---: | :---: | :---: | :---: |
| 9 | 10 | 11 | 12 |
| abej | abgh | abdefjk | abdfghk |
| 13 | 14 | 15 | 16 |
| abdehk | abdg jk | abefh | abfg ${ }^{\text {j }}$ |
| $\frac{17}{a b d r l}$ | $\frac{18}{\text { abdefgh } j l}$ | $\frac{19}{a b k I}$ | $\frac{20}{a b e g h j k I}$ |
| $\frac{21}{a b f h j k I}$ | $\frac{22}{a b e f g i}$ | $\frac{23}{a b d h} i 1$ | $a b \frac{24}{d e g l}$ |
| 25 | 26 | 27 | $\underline{28}$ |
| $\operatorname{def} j 1$ | dfghl | ejkl | ghkl |
| 29 | $\underline{30}$ | 31 | 32 |
| effkl | fg jkl | dehl | dg jl |

Plan 11.8.16. 11 factors, $1 / 8$ replication, 16 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L
$I=\operatorname{ABEGHJ}=\mathrm{ACFGJK}=\mathrm{BCEFHK}=\mathrm{ABCDKL}=\mathrm{CDEGHJKL}=\mathrm{BDFG}$ J
= ADEFH
Block confounding: GHJ, EHKL, EGJK, FHJK, FGKL, EFJ, EFGH, EGL, EHJ, GHK, JKL, EFGHJKL, EFK, FGJ, FHL All main effects and two-factor interactions are estimable.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | eghj | dfk | defgh jk |
| bcdegjk bdefgh | 5 | 6 | 7 |
| cfh jk | dh jk | degk | fh ${ }^{\text {d }}$ |
| adfgkl <br> abcdf j1 | 8 | $\underline{9}$ | 10 |
| abehkl | efg | abej | abgh |
| acdgh jl defj1 | 11 | 12 | 13 |
| befgkl bgh jl | abdef jk | abdfghk | abdehk |
| cdehkI <br> aeg jk <br> abcd <br> abdfh jk <br> acefgh | $\frac{14}{a b d g j k}$ | $\frac{15}{\text { abefh }}$ | $\begin{gathered} 16 \\ \operatorname{abfg} j \end{gathered}$ |



Plan 11.8.32. 11 factors, $1 / 8$ replication, 8 blocks of 32 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L

= BDFGJL = ALEFFL
Block confounding: GHJL, EHKL, EGJK, FHJK, FGKL, EFJ, EFGH All main effects and two-factor interactions are estimable.

| Blocks |  |  |  |
| :---: | :---: | :---: | :---: |
| (1) |  | abfg $j$ <br> acdefk |  |
| bcdegjk |  |  |  |
| bdefgh |  | adehj |  |
| cfhjk |  | abchth |  |
| adfgkl |  | bdjklcegl |  |
| abcef $j 1$ |  |  |  |
| abehkl |  | efghjkl |  |
| acdghjl |  | bcdfhl |  |
| def ${ }^{\text {l }}$ |  | abdegl |  |
| befgkl |  | ac jkl |  |
| bghjl |  | afhl |  |
| cdehkl |  |  | defghjkl |
| aeg jk abcd |  | befk |  |
| abdfh $j k$ |  | dghk |  |
| acefgh |  |  |  |
| ? | 3 | 4 | 2 |
| eghj | dfk | defgh jk | dhjk |
| 6 | 7 | 8 |  |
| . degk | fh ${ }^{\text {f }}$ | efg |  |

Plan 7.16.4. 7 factors, $1 / 16$ replication, 2 blocks of 4 units Factors: A,B,C,D,E,F,G

$$
\begin{aligned}
I & =A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G \\
& =\mathrm{EFG}=C D G=A B G=A D F=B C F=B D E=A C E
\end{aligned}
$$

## Block confounding: A

All main effects except $A$ are estimable. They are identified with two-factor interactions as follows:

$$
\begin{array}{ll}
B=A G=C F=D E & E=F G=B D=A C \\
C=D G=B F=A E & F=E G=A D=B C \\
D=C G=A F=B E & G=E F=C D=A B
\end{array}
$$

Blocks

| 1 | $\underline{\underline{1}}$ |
| :---: | :---: |
| $(1)$ | acfg |
| cdef | adeg |
| bdfg | abcd |
| bceg | abef |

Plan 7.16.8. 7 factors, $1 / 16$ replication, 1 block of 8 units
Factors: A,B,C,D,E,F,G

```
\(I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G\)
    \(=\mathrm{EFG}=\mathrm{CDG}=\mathrm{ABG}=\mathrm{ADF}=\mathrm{BCF}=\mathrm{BDE}=\mathrm{ACE}\)
```

All main effects are estimable. They are identified with twofactor interactions as follows:

$$
\begin{array}{ll}
A=B G=D F=C E & E=F G=B D=A C \\
B=A G=C F=D E & F=E G=A D=B C \\
C=D G=B F=A E & G=E F=C D=A B \\
D=C G=A F=B E &
\end{array}
$$

Block

| $(1)$ | abcd |
| :---: | :---: |
| acfg | bdfg |
| adeg | bceg |
| cdef | abef |

Plan 8.16.4. 8 factors, $1 / 16$ replication, 4 blocks of 4 units each.

Factors: A,B,C,D,E,F,G,H

```
\(I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H\)
    \(=\mathrm{EFGH}=\mathrm{CDGH}=\mathrm{ABGH}=\mathrm{ADFH}=\mathrm{BCFH}=\mathrm{BDEH}=\mathrm{ACEH}\)
```

Block confounding: $A B, A C, B C$
All main effects are estimable.

Blocks

| 1 | $\underline{2}$ | $\underline{3}$ | 4 |
| :---: | :---: | :---: | :---: |
| $(1)$ | acfg | cdef | adeg |
| abcd | bdfg | abef | bceg |
| abcdefgh | bdeh | abgh | bcfh |
| efgh | aceh | cdgh | adfh |

Plan 8.16 .8 . 8 factors, $1 / 16$ replication, 2 blocks of 8 units Factors: A, B,C,D,E,F,G,H
$I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H$
$=\mathrm{EFGH}=\mathrm{CDGH}=\mathrm{ABGH}=\mathrm{ADFH}=\mathrm{BCFH}=\mathrm{BDEH}=\mathrm{ACEH}$
Block confounding: $A B$
All main effects are estimable.

## Blocks

| 1 | $\underline{2}$ |
| :--- | :---: |
| $(1)$ | acfg |
| cdef | adeg |
| abcd | bdfg |
| abef | bceg |
| abcdefgh | bdeh |
| abgh | bcfh |
| efgh | aceh |
| cdgh | adfh |

II 8 8 $\square$ $x=-2+5$ E $1+2+2$ $m=1$ $-\quad \because \because \therefore \cdot$

$\mathrm{AR}-\mathrm{CO}=$ $18=$

$\square$ $-1+2 \cdot$ $2+2$
$+\cdots+2+0$

$\pm .=$


Plan 8.16.16. 8 factors $1 / 16$ replication, 1 block of 16 units each.

Factors: A,B,C,D,E,F,G,H
$I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H$
$=\mathrm{EFGH}=\mathrm{CDGH}=\mathrm{ABGH}=\mathrm{ADFH}=\mathrm{BCFH}=\mathrm{BDEH}=\mathrm{ACEH}$
All main effects are estimable.

Block

| (1) | abcdefgh |
| :--- | :--- |
| acfg | bdeh |
| adeg | bcfh |
| cdef | abgh |
| abcd | efgh |
| bdfg | aceh |
| bceg | adfh |
| abef | cdgh |

Plan 9.16.4: 9 factors, $1 / 16$ replication, 8 blocks of 4 units each.

Factors: A,B,C,D,E,F,G,H,J
$I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H J$
$=\mathrm{EFGHJ}=\mathrm{CDGHJ}=\mathrm{ABGHJ}=\mathrm{ADFHJ}=\mathrm{BCFHJ}=\mathrm{BDEHJ}=\mathrm{ACEHJ}$
Block confounding: $A B, A C, B C, A E, B E, C E, A B C E$
All main effects and the following two-factor interactions are estimable: AH, AJ, BH, BJ, CH, CJ, DH, DJ, EH, EJ, FH, FJ, GH,GJ,HJ.

## Blocks

| 1 | 2 | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | aceh | cdgh | adeg |
| abcdefgh | bdfg | abef | bcfh |
| abcdefgj | bdfghj | abefh $j$ | bcfj |
| hj | acej | cdg ${ }^{\text {d }}$ | adeghj |
| 5 | 6 | 7 | 8 |
| abcd | bdeh | abgh | bceg |
| efgh | acfg | cdef | adfh |
| efgj | acfghj | cdefh $j$ | adf $j$ |
| abcdh $j$ | bdej | abgj | bceghj |

# 1 

$-0^{-}=$ ron 4 P $\square$ (4) $\quad \therefore=$ $\square$ 1

Plan 9.16.8: 9 factors, $1 / 16$ replication, 4, blocks of 8 units
Factors: A,B,C,D,E,F,G,H,J
$I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H J$
$=\mathrm{EFGHJ}=\mathrm{CDGHJ}=\mathrm{ABGHJ}=\mathrm{ADFHJ}=\mathrm{BCFHJ}=\mathrm{BDEHJ}=\mathrm{ACEHJ}$
Blory confounding: $A B, A C, B C$
All main offects and the following two-factor interactions are $\epsilon$ itimable: $\mathrm{AH}, \mathrm{AJ}, \mathrm{BH}, \mathrm{BJ}, \mathrm{CH}, \mathrm{CJ}, \mathrm{DH}, \mathrm{DJ}, \mathrm{EH}, \mathrm{EJ}, \mathrm{FH}$, FJ, GH, GJ, HJ.

Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | aceh | cdgh | adeg |
| abcd | bdeh | abgh | bceg |
| abcdefgh | bdfg | abef | bcfh |
| efgh | acfg | cdef | adfh |
| efg ${ }^{\text {j }}$ | acfghj | cdefh ${ }^{\text {j }}$ | adfj |
| abcdefgj | bdfgh | abefh ${ }^{\text {j }}$ | bcfj |
| abcdhj | bdej | abgj | bceghj |
| hj | ace j | cdgj | adeghj |

Plan 9.16.16. 9 factors, $1 / 16$ replication, 2 blocks of 16 units
Factors: A,B,C,D,E,F,G,H,J
$I=A B C D=A B E F=C D E F=B C E G=A D E G=A C F G=B D F G=A B C D E F G H J$
$=\mathrm{EFGHJ}=\mathrm{CDGHJ}=\mathrm{ABGHJ}=\mathrm{ADFHJ}=\mathrm{BCFHJ}=\mathrm{BDEHJ}=\mathrm{ACEHJ}$
Block confounding: $A B$
All main effects and the following two-factor interactions are estimable: $A H, A J, B H, B J, C H, C J, D H, D J, E H, E J, F H, F J$, GH, GJ, HJ.

Blocks

| 1 |  | 2 |  |
| :---: | :---: | :---: | :---: |
| (1) | cdgh | aceh | adeg |
| abcd | abgh | bdeh | bceg |
| abcdefgh | $a b e f$ | $b d f g$ | bcfh |
| efgh | cdef | acfg | adih |
| efg j | cdefh $j$ | acfgh $j$ | $\operatorname{adf} j$ |
| $a b c d e f g j$ | abefh ${ }^{\text {j }}$ | bdfghj | bcif |
| abcdh j | $a b g j$ | bdej | bceghj |
| hj | cdgj | ace j | adeghj |

Plan 10.16.8. 10 factors, $1 / 16$ replication, 8 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H,J,K

```
\(I=A B C D J K=A B E F J=C D E F K=B C E G J K=A D E G=A C F G K=B D F G J\)
    \(=\mathrm{ABCDEFGH}=\mathrm{EFGHJK}=\mathrm{CDGHJ}=\mathrm{ABGHK}=\mathrm{ADFHJK}=\mathrm{BCFH}\)
    = BDEHK = ACEHJ
```

Block confounding: $A D, A E, D E, B C, A B C D, A B C E, B C D E$
All main effects are estimable. All two-factor interactions are estimable, except $\mathrm{AD}=\mathrm{EG}, \mathrm{AE}=\mathrm{DG}, \mathrm{AG}=\mathrm{DE}, \mathrm{BC}=\mathrm{FH}, \mathrm{BF}=\mathrm{CH}, \mathrm{BH}=\mathrm{CF}$, and $J \mathrm{~K}$.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | aek | abcd | bhj |
| adeg | dgk | bceg | abdeghj |
| bcfh | abcefhk | adfh | cfj |
| abcdefgh | bcdfghk | efgh | acdefgj |
| bcjk | abce j | adjk | chk |
| abcdeg jk | bedg j | egjk | acdeghk |
| fhjk | aefh ${ }^{\text {j }}$ | abcdfh jk | bfk |
| adefghjk | dfghj | bcefghjk | abdefgk |
| 5 | 6 | 1 | 8 |
| de j | abeh jk | acdh ${ }^{\text {j }}$ | bdeh |
| agj | bdghjk | ceghj | abgh |
| bcdefhj | acef jk | abdf $j$ | cdef |
| abcfghj | cdfg jk | befg | acfg |
| bedek | aceh | abdhk | cdehjk |
| abcgk | cdgh | beghk | acgh jk |
| defhk | abef | acdfk | bdefjk |
| afghk | bdfg | cefgk | abfgjk |



Plan 10.16.16. 10 factors, $1 / 16$ replication, 4 blocks of 16 unjts each.

Factors: A,B,C,D,E,F,G,H,J,K
$I=A B C D J K=A B E F J=C D E F K=B C E G J K=A D E G=A C F G K=B D F G J$
$=\mathrm{ABCDEFGH}=\mathrm{EFGHJK}=\mathrm{CDGHJ}=\mathrm{ABGHK}=\mathrm{ADFHJK}=\mathrm{BCFH}=\mathrm{BDEHK}=\mathrm{ACEHJ}$
Block confounding: $\mathrm{AD}, \mathrm{AE}, \mathrm{DE}$
All main effects are estimable. All two-factor interactions are estimable, except $A D=E G$, $A E=D G$, $A G=D E, B C=F H, B F=C H$, and $B H=C F$.

## Blocks

| 1 | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | aek | acdh j | dej |
| adeg | dgk | cegh $j$ | ag ${ }^{\text {j }}$ |
| befh | abcefhk | abdef | bcdefh $j$ |
| abcdefgh | bcdfghk | befg ${ }^{\text {d }}$ | abcfghj |
| bcjk | abce ${ }^{\text {j }}$ | abdhk | bcdek |
| abcdeg jk | bcdsj | beghk | abcgk |
| fhik | aefh ${ }^{\text {d }}$ | acdfk | defhk |
| adefghjk | dfgh ${ }^{\text {d }}$ | cefgk | afghk |
| bhj | abehjk | abcd | bdeh |
| abdeghj | bdgh jk | bceg | abgh |
| cf ${ }^{\text {j }}$ | acef jk | adfh | cdef |
| acdefej | cdfgjk | efgh | acfg |
| chk | aceh | ad jk | cdehjk |
| acdeghk | cdgh | egjk | acghjk |
| bfk | abef | abcdfh $j k$ | bdef jk |
| abdefgk | bdfg | bcefghjk | abfgjk |


-


1
 $10 \quad \cdots$ $+2+2+2+2+2+2+2+2$ 2 $\qquad$ $=$
 Hind
$1=1+1+0$ $\qquad$ $+\quad$


Plan 11.16.8. 11 factors, $1 / 16$ replication, 16 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L

```
I = ABCDJK = ABEFJ = CDEFKL = BCEGJKL = ADEGL = ACFGK = 3DFGJ
    = ABCDEFGH = EFGHJK = CDGHJ = ABGHKL = ADFHJKL = BCFFL = BDEHK
    = ACEHJ
```

Block confounding: DEFG, BCFG, BCDE, ACEF, ACDG, ABEG, ABDF, ABCDEFGHJKL, ABCH JKL, ADEHJKL, AFGHJKL, BDGHJKL, BEFH JKL, CDFF JKL , CEGHJKL.

All main effects are estimable. All two-factor interactions except the following are estimable:

$$
E F, D G, A C, B H \text {. }
$$

Blocks

| $\underline{l}$ | $\underline{2}$ | $\underline{3}$ | $\underline{4}$ |
| :--- | :--- | :--- | :--- |
| (I) | abdfj | abcd | cff |
| abcdefgh | ceghj | efgh | abdeghj |
| defgjl | abegl | abcefgjl | cdegl |
| abchjl | cdfhl | dhjl | abfhl |
| acefjk | bcdek | bdefjk | aek |
| bdghjk | afghk | acghjk | bcdighk |
| acdgkI | bcfajkl | bgkI | adfgjkI |
| befhkI | adehjkI | acdefhkI | bcehjkI |

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Plan 11.16.8. (Continued).

## Blocks

| 5 | 6 | 1 | 8 |
| :---: | :---: | :---: | :---: |
| bceg | bhj | abef |  |
| adfh | acdergj | cdgh | abcfoh $j$ |
| bedf jl | b.defghl | abdg j]. | T01 |
| aegh jl | acl | cefh jl | abcadehl |
| abfg jk | abcefhk | be jk | acdfk |
| cdehjk | dgk | adefgh jk | beghk |
| abdekl | abcdghjkI | bcdefgkl | aceg.jkI |
| cfghkl | ef jkl | ankl | bdíhjki |
| 2 | 10 | 11 | 12 |
| adeg | acdh $j$ | cdef | abce ${ }^{\text {j }}$ |
| befh | befg ${ }^{\text {d }}$ | abgh | dfghj |
| af jl | acefghl | cg jl | abcdfgl |
| bcdeghjl. | bdl | abdefhjl | ehl |
| cdfg jk | defthk | adjk | bfk |
| abeh jk | abcgk | bcefgh jk | acdeghk |
| cekl | ghjkl | aefgkl | bdeg jkI |
| abdfghkI | abcdef jkl | bcdhkl | acfh jkl |
| 13 | 14 | 15 | 16 |
| acfg | bcdgj | bdfg |  |
| bdeh | aefh $j$ | aceh | bcdefh |
| acdejl | bcefl | bejl | adefl |
| bfgh jl | adghl | acdfghjl | beghl |
| egjk | abdefgk | abcdeg jk | cefgk |
| abcdfhjk | chk | fhjk | abdhk |
| dfkl | abjkI | abcfkI | cdjkl |
| abceghkl | cdefgh jkl | deghkl | abefghjk |

Plan 11.16.16. 11 factors, $1 / 16$ replication, 8 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L
$I=A B C D J K=A B E F J=C D E F K L=B C E G J K L=A D E G L=A C F G K=B D F G J$
= ABCDEFGH $=$ EFGHJK $=$ CDGHJL $=$ ABGHKL $=$ ADFHJKL $=$ BCFHL
= $\mathrm{BDEHK}=\mathrm{ACEHJ}$
Block confounding: DEFG, BCFG, BCDE, ACEF, ACDG, ABEG, ABDF All main effects and two-factor interactions are estimable.

## Blocks

Combine blocks in Plan 11.16 .8 as follows:

| 1 and 2 | 9 and 10 |
| :--- | ---: |
| 3 and 4 | 11 and 12 |
| 5 and 6 | 13 and 14 |
| 7 and 8 | 15 and 16 |

$\frac{\text { Plan } 12.16 .8}{\text { units each. }} 12$ factors, $1 / 16$ replication, 32 blocks of 8
Factors: A,B,C,D,E,F,G,H,J,K,L,M
$I=A B C D J K=A B E F J=C D E F K L=B C E G J K L M=A D E G L M=A C F G K M$
$=\mathrm{BDFGJM}=\mathrm{ABCDPFGH}=\mathrm{EFGHJK}=\mathrm{CDGHJ}=\mathrm{ABGHKL}=\mathrm{ADFHJKL} M$
= BCFHLM $=\mathrm{BDEHKM}=\mathrm{ACEHJM}$
Block confounding: DEFG, BCFG, BCDE, ACEF, ACDG, ABEG, ABDF, ABCDEFGHJKL, ABCHJKL, ADEHJKL, AFGHJKL, BDGHJKL, BEFHJKL, CDFHJKL, CEGHJKL, LM, DEFGLM, BCFGLM, BCDELM, ACEFLM, ACDGLM, ABEGLM, ABDFLM, ABCDEFGHJKM, ABCHJKM, ADEHJKM, AFGHJKM, BDGHJKM, BEFHJKM, CDFHJKM, CEGHJKM

All main effects are estimable. All two factor interactions except the following are estimable:
$A F, G H, C E, B D$.

|  | Blocks |  |  |
| :---: | :---: | :---: | :---: |
| 1 | $\underline{2}$ | 3. | 4 |
| (1) | defgjl | abcd | bgkl |
| abcdefgh |  |  |  |
| acef jk |  |  |  |
| bdgh jk bcde j1m |  |  |  |
|  |  |  |  |
| afgh jlm |  |  |  |
| abdfklm |  |  |  |
| ceghklm |  |  |  |
| 5 | 6 | 1 | 8 |
| bceg | bcdf jl | abef | ahkl |
| 9 | 10 | 11 | 12 |
| abdf j | abegl | adeg | afjl |

Plan 12.16.8. (Continued).

## Blocks

| 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: |
| cdef | cgjl | cfj | cdeg 1 |
| 17 | 18 | 19 | $\underline{20}$ |
| acfg | dfkl | bhj | acl |
| 21 | 22 | 23 | 24 |
| dej | fgl | bdfg | bejl |
| 25 | 26 | 27 | 28 |
| acdh j | bdz | bfik | ehl |
| 29 | 30 | 31 | 32 |
| chk | bcefl | agj | adefl |

$$
x+2
$$

$\frac{\text { Plan } 12.16 .16}{\text { units each. }} 12$ factors, $1 / 16$ replication, 16 blocks of 16
Factors: A,B,C,D,E,F,G,H,J,K,L,M
$I=A B C D J K=A B E F J=C D E F K L=B C E G J K L M=A D E G L M=A C F G K M$
$=\mathrm{BDFGJM}=\mathrm{ABCDEFGH}=\mathrm{EFGHJK}=$ CDGHJL $=\mathrm{ABGHKL}=\mathrm{ADFHJKL} M$
$=\mathrm{BCFHL} M=\mathrm{BDEHKM}=\mathrm{ACEHJM}$
Block confounding: DEFG, BCFG, BCDE, ACEF, ACDG, ABEG, ABDF, ABCDEFGHJKL, ABCH JKL, ADEHJKL, AFGHJKL, BDGHJKL, BEFHJKL, CDFHJKL, CEGHJKL

All main effects and two-factor interactions are estimable.

## Blocks

Combine blocks in Plan 12.16 .8 as follows:

| 1 and 2 | 17 and 18 |
| :---: | ---: |
| 3 and 4 | 19 and 20 |
| 5 and 6 | 21 and 22 |
| 7. and 8 | 23 and 24 |
| 9 and 10 | 25 and 26 |
| 11 and 12 | 27 and 28 |
| 13 and 14 | 29 and 30 |
| 15 and 16 | 31 and 32 |

Plan 10.32.4. 10 factors, $1 / 32$ replication, 8 blocks of 4 units each.

Factors: A,B,C,D,E,F,G,H,J,K

$$
\begin{aligned}
I & =A B C D=A B E F=C D E F=A B G H=C D G H=E F G H=A B C D E F G H=A B J K \\
& =C D J K=E F J K=A B C D E F J K=G H J K=A B C D G H J K=A B E F G H J K=C D E F G H J K \\
& =A C E G J=B D E G J=B C F G J=A D F G J=B C E H J=A D E H J=A C F H J=B D F H J \\
& \cong B C E G K=A D E G K=A C F G K=B D F G K=A C E H K=B D E H K=B C F H K=A D F H K
\end{aligned}
$$

Block confounding: CD, CE, DE, ACEF, ADEF, AF, ACDF
All main effects are estimable, but no two-factor interactions are estimable.

## Blocks

| $\underline{1}$ | $\underline{2}$ | 3 | 4 |
| :---: | :---: | :---: | :---: |
| (1) | cdef | abcd | abef |
| abcdefgh | abgh | efgh | cdgh |
| ghjk | cdefgh jk | abcdgh jk | abefgh jk |
| abcdefjk | abjk | ef jk | cdjk |
| 5 | 6 | 1 | 8 |
| bcegj | bdfg j | adegj | acfgj |
| adfh | acehj | bcrinj | bdehj |
| bcehk | bdfhk | adehk | acfhk |
| adfgk | acegk | bcfgk | bdegk |


$\frac{\text { Plan } 10 \cdot 32.8}{\text { units each. }} 10$ factors, $1 / 32$ replication, 4 blocks of 8 Factors: A,B,C,D,E,F,G,H,J,K

I: Same as Plan 10.32 .4
Block confounding: CD, CE, DE
All main effects are estimable, but no two-factor interactions are estimable.

## Blocks

Combine blocks in Plan 10.32.4 as follows:
1 and 2
3 and 4
5 and 6
7 and 8

Plan 10.32.16. 10 factors, $1 / 32$ replication, 2 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K
I: Same as Pl an 10.32 .4
Block confounding: CD
All main effects are estimable, but no two-factor interactions are estimable.

## Blocks

Combine blocks in Plan 10.32.4 as follows:
$1,2,3$, and 4
$5,6,7$, and 8 .

Plan 11.32 .8 . 11 factors, $1 / 32$ replication, 8 blocks of 8 units Factors: A,B,C,D,E,F,G,H,J,K,L

$$
\begin{aligned}
I & =\mathrm{ABCDL}=\mathrm{ABEFL}=\mathrm{CDEF}=\mathrm{ABGH}=\mathrm{CDGHL}=\mathrm{EFGHL}=\mathrm{ABCDEFGH} \\
& =\mathrm{ABJK}=\mathrm{CDJKL}=\mathrm{EFJKL}=\mathrm{ABCDEFJK}=\mathrm{GHJK}=\mathrm{ABCDGHJKL} \\
& =\mathrm{ABEFGHJKL}=\mathrm{CDEFGHJK}=\mathrm{ACEGJL}=\mathrm{BDEGJ}=\mathrm{BCFGJ}=\mathrm{ADFGJ} \\
& =\mathrm{BCEHJ}=\mathrm{ADEHJ}=\mathrm{ACFHJ}=\mathrm{BDFHJ}=\mathrm{BCEGKL}=\mathrm{ADEGK}=\mathrm{ACFGK} \\
& =\mathrm{BDFGKL}=\mathrm{ACEHKL}=\mathrm{BDFTK}:=\mathrm{BCHFH}_{n}=\mathrm{ADFHKL}
\end{aligned}
$$

Block confounding: CD, CD, DE, ACEF, ADEF, AF, ACDF
All main effects are estimable; the following two-factor interactions are estimable:
$A L, B C, B D, B E, B F, B L, C G, C H, C J, C K, C L$, $\mathrm{DG}, \mathrm{DH}, \mathrm{DJ}, \mathrm{DK}, \mathrm{DL}, \mathrm{EG}, \mathrm{EH}, \mathrm{EJ}, \mathrm{EK}, \mathrm{EL}, \mathrm{FG}$, $\mathrm{FH}, \mathrm{FJ}, \mathrm{FK}, \mathrm{FL}, \mathrm{GL}, \mathrm{HL}, \mathrm{J}, \mathrm{KL}$

## Blocks

1
(1) abcdefgh gh jk abcdef jk bhjl acdefejl bgkl acdefhkI
?
cdef abgh cdefghjk abjk bodefhj1 agjl bodefgkl ahkl

3
abcd efgh cdgh abcdghjk abefghjk ef jk cdjk acdhjl aefhjl befgjl bedejl acdgkI aefgkl befhkl bcahkl

Plan 11.32.8. (Continued).

## Blocks

| 5 | $\underline{6}$ | 1 | 8 |
| :--- | :--- | :--- | :--- |
| bcegj | bdfgj | adegj | acfgj |
| adfhj | acehj | bcfhj | bdehj |
| bcehk | bdfhk | adehk | acfhk |
| adfgk | acegk | bcfgk | bdegk |
| ceghl | dfghl | abdeghI | abcfghI |
| abdfl | abcel | cfl |  |
| cejkI | dfjkI | abdejkI | abcfjkI |
| abdfghjkI | abceghjkI | cfghjkI | deghjkI |

Plan 11.32.16. 11 factors, $1 / 32$ replication, 4 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L
I: Same as Plan ll.32.8
Block confounding: CD, CE, DE
All main effects and the following two-factor interactions are estimable:
$A C, A D, A E, A F, A L, B C, B D, B E, B F, B L, C G$, CH, CJ, CK, CL, DG, DH, DJ, DK, DL, EG, EH, $\mathrm{EJ}, \mathrm{EK}, \mathrm{EL}, \mathrm{FG}, \mathrm{FH}, \mathrm{FJ}, \mathrm{FK}, \mathrm{FL}, \mathrm{GL}, \mathrm{HL}, \mathrm{J}$, KL

## Blocks

Combine blocks in Plan ll.32.8 as follows:
1 and 2
3 and 4
5 and 6
7 and 8
$\frac{\text { Plan } 11.32 .32}{\text { units each. }} 11$ factors, $1 / 32$ replication, 2 blocks of 32 Factors: A,B,C,D,E,F,G,H,J,K,L
I: Same as Plan 11.32.8
Block confounding: CD
All main effects and the following two-factor interactions are estimable:
$A C, A D, A E, A F, A L, B C, B D, B E, B F, B L, C G$, $\mathrm{CH}, \mathrm{CJ}, \mathrm{CK}, \mathrm{CL}, \mathrm{DG}, \mathrm{DH}, \mathrm{DJ}, \mathrm{DK}, \mathrm{DL}, \mathrm{EG}$, EH, $E J, E K, E L, F G, F H, F J, F K, F L, G L, H L, \pi$,

KL

## Blocks

Combine blocks in Plan ll.32.8 as follows:
$1,2,3$, and 4
$5,6,7$, and 8 .

Plan 12.32.8. 12 factors, $1 / 32$ replication, 16 blocks of 8 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L,M
$I=\mathrm{ABCDLM}=\mathrm{ABEFL}=\mathrm{CDEFM}=\mathrm{ABGHM}=\mathrm{CDGFL}=\mathrm{EFGHLM}=\mathrm{ABCDEFGH}$
$=\operatorname{ABJKM}=\mathrm{CDJKL}=\mathrm{EFJKL} M=\mathrm{ABCDEFJK}=\mathrm{GHJK}=\mathrm{ABCDGHJKL} M$

= $\operatorname{BCEHJM}=\mathrm{ADEHJ}=\mathrm{ACFHJM}=\mathrm{BDFHJ}=\mathrm{BCEGKL} M=\mathrm{ADEGK}=\mathrm{ACFGKM}$
$=\mathrm{BDFGKL}=\mathrm{ACEHKL}=\mathrm{BDEHKM}=\mathrm{BCFHK}=\mathrm{ADFHKL} M$
Block confounding: CD, CE, $\mathrm{DE}, \mathrm{ACEF}, \mathrm{ADEF}, \mathrm{AF}, \mathrm{ACDF}, \mathrm{KLM}$, CDKLM, CEKLM, DEKLM, ACEFKLM, ADEFKLM, AFKLM, ACDFKLM

All main effects and two-factor interactions are estimable except for the following:
$A F, B G, C D, C E, C H, D E, D H, E H, G H, G J, H J$, JK, JM •

(I) abcdefgh af jkm bcdeghjkm bgkl acdefhkl abfe. ilm cdehjlm

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Plan 12.32.8. (Continued).

## Blocks

| 5 | $\underline{6}$ | $\underline{1}$ | $\underline{8}$ |
| :---: | :---: | :---: | :---: |
| cdef | bfm | abef | acdfm |
| $\underline{9}$ | $\underline{10}$ | $\underline{11}$ | $\underline{12}$ |
| del | bclm | abcel | adim |
| $\underline{13}$ | $\underline{14}$ | $\underline{15}$ | $\underline{16}$ |
| cf1 | bdeflm | abdfl | aceflm |

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Plan 12.32.16: 12 factors, $1 / 32$ replication, 8 blocks of 16 units each.

Factors: A,B,C,D,E,F,G,H,J,K,L,M
I: Same as Plan 12.32.8
Block confounding: CD, CE, DE, ACEF, ADEF, AF, ACDF
All main effects and two-factor interactions are estimable except for the following:

$$
A F, C D, C E, D E, G H, G J, H J, J K
$$

## Blocks

Combine blocks in Plan 12.32 .8 as follows:

| 1 and 2 | 9 and 10 |
| :--- | ---: |
| 3 and 4 | 11 and 12 |
| 5 and 6 | 13 and 14 |
| 7 and 8 | 15 and 16 |

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$\frac{\text { Plan 12.32.32. }}{\text { units each. }} 12$ factors, $1 / 32$ replication, 4 blocks of 32 Factors: A,B,C,D,E,F,G,H,J,K,L,M

I: Same as Plan 12.32.8
Block confounding: CD, ACEF, ADEF
All main effects and two factor interactions are estimable except for $C D$.

## Blocks

Combine blocks in Plan 12.32 .8 as follows:
$1,2,3$, and 4
$5,6,7$, and 8
9, 10, 11, and 12
$13,14,15$, and 16 •

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