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Sixth
Progress Report
on

Fire Detection in Aircraft Engine nacelles

by

C. S. McCamy and Wm. F. Roeser

Covering period 25 July 1953 to October 25, 1953

for
Headquarters
Wright Air Development Center
Wright-Patterson Air Force Base
Dayton, Ohio
Project No. 52-660A45

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1. Summary

Most of the measurements originally planned on flames of 100/130 gasoline, lubricating oil, and hydraulic fluid burning in air have been completed. The results are being summarized to aid in establishing what additional measurements should be made on these flames. Brief summaries of measurements completed thus far are given herein.

2. Measurements of Flame Characteristics Completed

Measurements have been made of (1) the total energy radiated (for wavelengths up to 7 microns), (2) the light emitted, (3) the maximum temperature attained by a No. 18 gage thermocouple, (4) the rate of temperature rise of a thermocouple placed in the flame, (5) the spectral radiation in five selected wave length bands, and (6) the flicker frequency of various natural gas flames and flames from burning liquids. The natural gas flames were stabilized on a burner with an inside diameter of 1-13/16", directed upward. Measurements were made on diffusion flames and flames with premixed air supplied by a blower. Air rates and gas rates were controlled. Lubricating oil, 100/130 gasoline, and hydraulic fluid were burned in an open steel cylinder six inches in diameter and two inches deep with a water cooled bottom. Fresh fluid was introduced at the bottom to maintain a constant level 1/4" below the rim. Measurements were made in still air and in winds with speeds up to 20 m.p.h. Measurements also have been made of the energy radiated by a gasoline fire burning in a shallow concrete pit four feet square.

2.1 Average Total Energy Radiated

The average total energy radiated per square centimeter by the flames was measured with a radiation pyrometer with a fused quartz lens. The energy radiated by gas flames ranged from 0.4 watts per square centimeter for a diffusion flame 40 cm in height to 1.8 watts per square centimeter for a blue premixed flame 30 cm in height with an air/fuel ratio of 8.6.

2.1. *General description of the apparatus*

2.1.1. *Introduction*

The apparatus consists of a cylindrical chamber of stainless steel, 10 cm in diameter and 15 cm in length. The chamber is evacuated to a pressure of 10^{-6} torr. The chamber is surrounded by a water jacket which is kept at a constant temperature of $25 \pm 0.1^\circ$ C. The chamber is equipped with a viewing window of fused silica, 2 cm in diameter. The chamber is connected to a vacuum pump and a gas inlet system. The gas inlet system consists of a gas cylinder, a pressure-reducing valve, and a flowmeter. The flowmeter is calibrated for the gas used. The chamber is equipped with a gas inlet valve and a viewing window. The chamber is surrounded by a water jacket which is kept at a constant temperature of $25 \pm 0.1^\circ$ C. The chamber is connected to a vacuum pump and a gas inlet system. The gas inlet system consists of a gas cylinder, a pressure-reducing valve, and a flowmeter. The flowmeter is calibrated for the gas used. The chamber is equipped with a gas inlet valve and a viewing window.

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The radiation from the flames of burning liquids ranged from 3.4 watts per square centimeter for the gasoline burning in still air to 7.0 watts per square centimeter for lubricating oil in still air. The flames from gasoline burning in a shallow concrete depression four feet square emitted 11 watts per square centimeter.

2.2 Visible Radiation

The light output of the flames was measured with a photronic cell having a spectral response similar to that of the normal eye. The luminous intensities of the gas flames ranged from less than one-tenth candlepower for the blue flames to 67 candlepower for a diffusion flame one meter in height. The luminous intensities of the flames of the liquids ranged from 15 candlepower for the burning lubricating oil to 269 candlepower for a gasoline flame in a wind with a speed of ten miles per hour.

2.3 Temperature Measurements with Thermocouples

Measurements were made of the maximum temperature attained by a bare 18 gage chromel-alumel thermocouple when it was placed in the various flames. Temperatures attained in the gas flames ranged from 510°C (950°F) for a 50 cm diffusion flame to 650°C (1202°F) for a 30 cm premixed blue flame. In the case of burning liquids, the thermocouple reached temperatures ranging from 410°C (770°F) for gasoline to 650°C (1202°F) for hydraulic fluid burning in a wind having a speed of twenty miles per hour.

2.4 Thermocouple Time Constants

The time required for a bare No. 18 gage chromel-alumel thermocouple to attain 63.2% of its steady state value (usually referred to as the time constant) ranged from six seconds in a gasoline flame in a 20 mile per hour wind to 12 seconds in a gasoline flame with no wind blowing.

The thermocouple time constants in the various natural gas flames studied were between 6 and 7 seconds.

2.5 Spectral Radiation

The spectral radiation of the various flames in five selected spectral bands was measured with a recording spectroradiometer.

The following is a list of the names of the persons who were present at the meeting held on the 15th day of June, 1954, at the residence of the said person, at the address of the said person, in the city of New York, State of New York.

2.3. VISITING LIST

The following is a list of the names of the persons who were present at the meeting held on the 15th day of June, 1954, at the residence of the said person, at the address of the said person, in the city of New York, State of New York.

2.4. DOMESTIC ASSISTANTS AND OTHERS

The following is a list of the names of the persons who were present at the meeting held on the 15th day of June, 1954, at the residence of the said person, at the address of the said person, in the city of New York, State of New York.

2.5. VISITING LIST

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For the burning liquids, the radiant flux density at a distance of one meter was less than 10^{-4} microwatts per square centimeter in the wavelength band from 230 to 290 millimicrons. In the wavelength range from 300 to 410 millimicrons, the values ranged from less than 10^{-4} microwatts per square centimeter for the hydraulic fluid in still air to 0.23 microwatts per square centimeter at one meter for the same fluid in a 20 mile per hour wind. In the wavelength range from 410 to 550 millimicrons, the radiant flux density ranged from 0.03 microwatts per square centimeter at one meter for hydraulic fluid burning in still air to 14 microwatts per square centimeter at one meter for gasoline burning in a 20 mile per hour wind. In the wavelength range from 550 to 700 millimicrons, the values ranged from 2 microwatts per square centimeter at one meter for lubricating oil burning in still air to 47 microwatts per square centimeter at one meter for hydraulic fluid burning in a 20 mile per hour wind. In the wavelength range from 700 to 2500 millimicrons, the values ranged from 300 microwatts per square centimeter at one meter for gasoline burning in still air to 4400 microwatts per square centimeter at one meter for hydraulic fluid burning in a 20 mile per hour wind.

With the exception of the premixed gas flame 35 cm. in height with an air-fuel ratio of 9.6, which gave a flux density of about 10^{-2} microwatts per square centimeter at one meter in the wavelength range from 230 to 290 millimicrons, the flux densities from the gas flames were within the ranges or less than those observed for the flames of the liquids for the corresponding wavelength bands.

2.6 Flame Flicker

Periodic variations in the radiation from the flames studied have been determined from simultaneous records of the radiation emitted in 5 selected wavelength bands, from harmonic analysis of the electrical output of a radiometer, and from high speed motion pictures taken in color and in black and white at speeds up to 1000 frames per second.

The records show that the periodic variations occur simultaneously in all of the wavelength bands. The fundamental flicker frequency of the flames studied ranged from 3 to 18 cycles per second. Winds up to 20 m.p.h. over the surface of the burning liquids only slightly increased the fundamental frequency. In some cases one or more harmonic frequencies were observed.

3. Measurement of Flame Characteristics in Progress

Additional measurements are being made of the electrical conduction by flames of burning liquids and of the rate of increase in the radiation as the rate of combustion increases from the instant of ignition.

4. Measurements Anticipated

It is planned to make measurements similar to those given above on premixed flames of different fuel-air ratios from jet burners.

5. Financial Condition

Expenditures and commitments on this project:

April 25, 1952 through June 30, 1953	\$20,895.87
July 1, 1953 through September 30, 1953	<u>7,736.49</u>
Total through September 30, 1953	<u>\$28,632.36</u>

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