

# NATIONAL BUREAU OF STANDARDS REPORT

1565

CONFIDENCE AND TOLERANCE INTERVALS  
FOR THE NORMAL DISTRIBUTION

by

Frank Proschan



U. S. DEPARTMENT OF COMMERCE  
NATIONAL BUREAU OF STANDARDS

U. S. DEPARTMENT OF COMMERCE  
Charles Sawyer, Secretary



NATIONAL BUREAU OF STANDARDS  
A. V. Astin, Acting Director

## THE NATIONAL BUREAU OF STANDARDS

The scope of activities of the National Bureau of Standards is suggested in the following listing of the divisions and sections engaged in technical work. In general, each section is engaged in specialized research, development, and engineering in the field indicated by its title. A brief description of the activities, and of the resultant reports and publications, appears on the inside of the back cover of this report.

1. **ELECTRICITY.** Resistance Measurements. Inductance and Capacitance. Electrical Instruments. Magnetic Measurements. Electrochemistry.
2. **OPTICS AND METROLOGY.** Photometry and Colorimetry. Optical Instruments. Photographic Technology. Length. Gage.
3. **HEAT AND POWER.** Temperature Measurements. Thermodynamics. Cryogenics. Engines and Lubrication. Engine Fuels.
4. **ATOMIC AND RADIATION PHYSICS.** Spectroscopy. Radiometry. Mass Spectrometry. Physical Electronics. Electron Physics. Atomic Physics. Neutron Measurements. Nuclear Physics. Radioactivity. X-Rays. Betatron. Nucleonic Instrumentation. Radiological Equipment. Atomic Energy Commission Instruments Branch.
5. **CHEMISTRY.** Organic Coatings. Surface Chemistry. Organic Chemistry. Analytical Chemistry. Inorganic Chemistry. Electrodeposition. Gas Chemistry. Physical Chemistry. Thermochemistry. Spectrochemistry. Pure Substances.
6. **MECHANICS.** Sound. Mechanical Instruments. Aerodynamics. Engineering Mechanics. Hydraulics. Mass. Capacity, Density, and Fluid Meters.
7. **ORGANIC AND FIBROUS MATERIALS.** Rubber. Textiles. Paper. Leather. Testing and Specifications. Organic Plastics. Dental Research.
8. **METALLURGY.** Thermal Metallurgy. Chemical Metallurgy. Mechanical Metallurgy. Corrosion.
9. **MINERAL PRODUCTS.** Porcelain and Pottery. Glass. Refractories. Enamelled Metals. Building Stone. Concreting Materials. Constitution and Microstructure. Chemistry of Mineral Products.
10. **BUILDING TECHNOLOGY.** Structural Engineering. Fire Protection. Heating and Air Conditioning. Exterior and Interior Coverings. Codes and Specifications.
11. **APPLIED MATHEMATICS.** Numerical Analysis. Computation. Statistical Engineering. Machine Development.
12. **ELECTRONICS.** Engineering Electronics. Electron Tubes. Electronic Computers. Electronic Instrumentation.
13. **ORDNANCE DEVELOPMENT.** Mechanical Research and Development. Electromechanical Fuzes. Technical Services. Missile Fuzing Research. Missile Fuzing Development. Projectile Fuzes. Ordnance Components. Ordnance Tests. Ordnance Research.
14. **RADIO PROPAGATION.** Upper Atmosphere Research. Ionospheric Research. Regular Propagation Services. Frequency Utilization Research. Tropospheric Propagation Research. High Frequency Standards. Microwave Standards.
15. **MISSILE DEVELOPMENT.** Missile Engineering. Missile Dynamics. Missile Intelligence. Missile Instrumentation. Technical Services. Combustion.

**NBS PROJECT**

3011-60-0002

3 April 1952

**NBS REPORT**

1565

**CONFIDENCE AND TOLERANCE INTERVALS  
FOR THE NORMAL DISTRIBUTION**

by

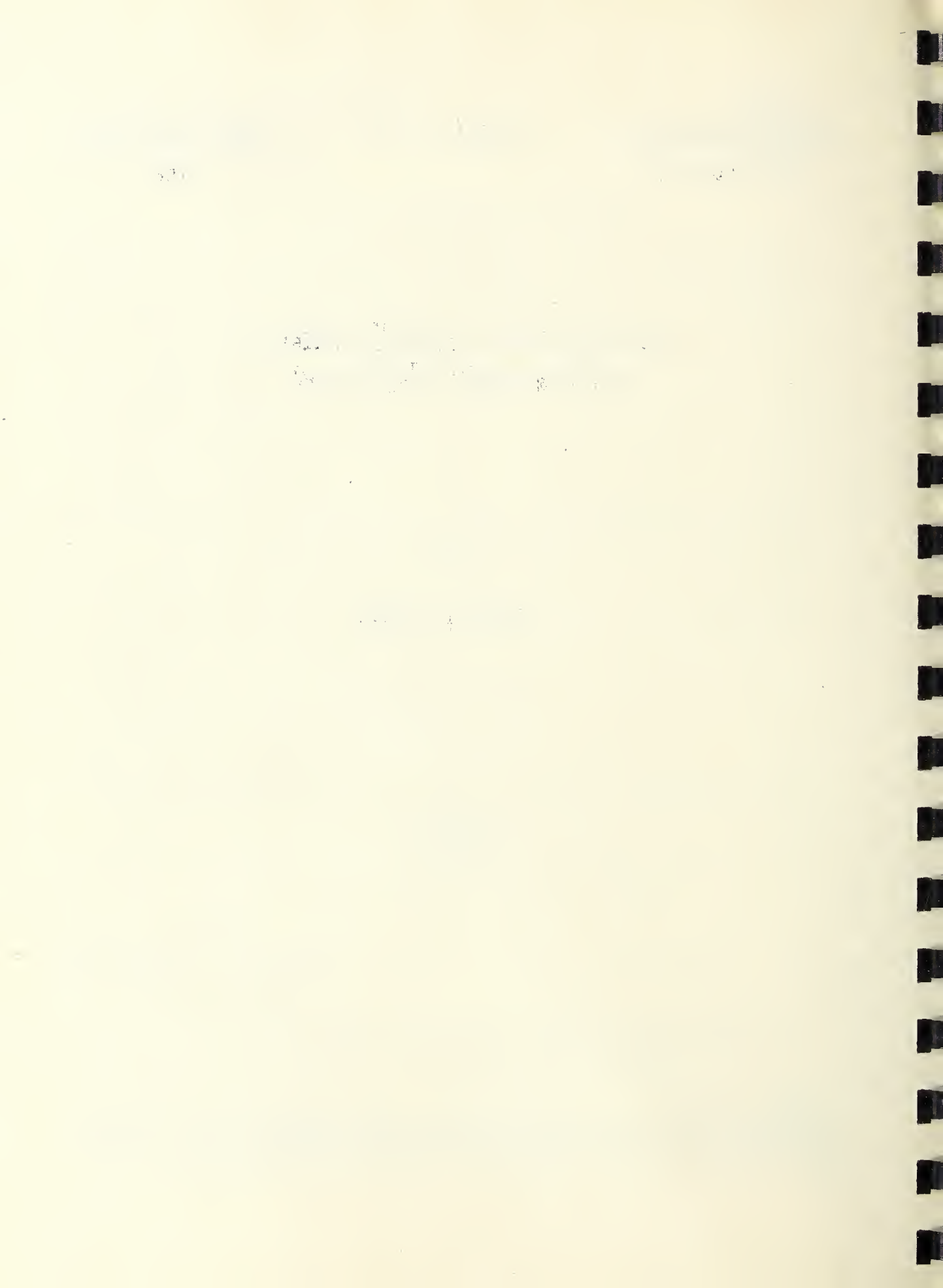
**Frank Proschan**



This report is issued  
in any form, either in  
from the Office of the

Approved for public release by the  
Director of the National Institute of  
Standards and Technology (NIST)  
on October 9, 2015

ion, reprinting, or reproduction  
ermission in writing is obtained  
Washington 25, D. C.



## FOREWORD

This is the text of an invited address, "On intervals of the form  $\bar{X} \pm ks$ ," presented by F. Proschan of the Statistical Engineering Laboratory (Section 3 of Division 11, Applied Mathematics) at the 111th Annual Meeting of the American Statistical Association, Boston, Massachusetts, 28 December 1951. It will appear in published form at a later date in the Journal of the American Statistical Association.

Confidence and tolerance intervals for the normal distribution are presented for the various cases of known and unknown mean and standard deviation. Practical illustration and interpretation of these intervals are given. Tables are presented permitting a comparison among the intervals. Finally, the relationship between the two types of intervals is described.

J. H. Curtiss  
Chief, National Applied  
Mathematics Laboratories

A. V. Astin  
Acting Director  
National Bureau of Standards

The first part of the document is a letter from the  
author to the editor, dated 10/10/1950. The letter  
discusses the author's interest in the subject of  
the book and his desire to contribute to the  
field. The author mentions that he has been  
working on this subject for some time and  
has accumulated a considerable amount of  
material. He expresses his hope that the  
editor will find the material of interest and  
will accept it for publication. The letter  
concludes with a request for the editor's  
reply.

Very truly yours,  
[Signature]

Editor, [Journal Name]

CONFIDENCE AND TOLERANCE INTERVALS  
FOR THE NORMAL DISTRIBUTION

by

Frank Proschan

1. Introduction. Discussions of the theory of errors will sometimes state that the mean  $\pm$  the probable error will include 50 percent of future observations (assumed normally distributed). This, of course, is true only if the mean and the probable error of the population itself are used. Unfortunately, in most practical problems, one or both of those may not be known. Experimenters who use the sample mean  $\pm$  the sample probable error with the expectation that this interval will contain 50 percent of future observations may be seriously deluding themselves.

However it is possible to construct intervals of the type  $\bar{x} \pm ks$  ( $\bar{x}$  = sample mean,  $s$  = sample standard deviation) which will, on the average, include 50 percent of the population. From this, one is led to a more general consideration of such intervals, and to the uses to which they can be put.

2. Summary. All populations discussed in this paper are normal unless otherwise specified. Let  $\mu$ ,  $\sigma$  refer to the population mean and standard deviation respectively.

Any one of four possible situations may exist: (a)  $\mu$ ,  $\sigma$  both known; (b)  $\mu$  unknown,  $\sigma$  known; (c)  $\mu$  known,  $\sigma$  unknown; (d)  $\mu$ ,  $\sigma$  both unknown.

Let  $m$  represent either  $\mu$  or  $\bar{x}$ ; let s.d. represent either

THE UNIVERSITY OF CHICAGO

PH.D. THESIS

[The following text is extremely faint and illegible due to the quality of the scan. It appears to be the title page and the beginning of the thesis text.]



$\sigma$  or  $s$ . Then two important types of assertions may be made about intervals of the form

$$\bar{x} \pm k \text{ s.d.} \quad (1)$$

A. Confidence Interval. The probability is  $\gamma$  that the interval (1) contains the population mean (or alternately, the second sample mean).

B. Tolerance Interval. In repeated samples, the proportion,  $p$ , of the population contained in (1) is

B.1)  $a$ , on the average.

B.2)  $P$ , or more,  $\gamma$  of the time.

In this paper, a comparison is made among the values of  $k$  appropriate to the respective cases obtained from various combinations of A and B with (a), (b), (c), and (d). Practical illustrations and interpretations are given of these cases.

In addition, details of a proof are given of a result by Wilks (1941) for the case B.1. These details are given because they are suggestive of a general method applicable in such problems. Also a table is presented of values of  $k$  for combination B.1(d) where  $E(p) = a(a = .50, .75, .90, .95, .99, .999)$  and sample size  $n = 2(1)30, 40, 60, 120, \infty$ .

Finally the relationship between confidence intervals and tolerance intervals is discussed.

3. Confidence Intervals. A chemist makes  $n$  determinations of the iron content of a solution. What interval shall he select so that he can assert with 50 percent confidence that the "true" value  $\mu$  lies within that interval? The distribution of

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

1911

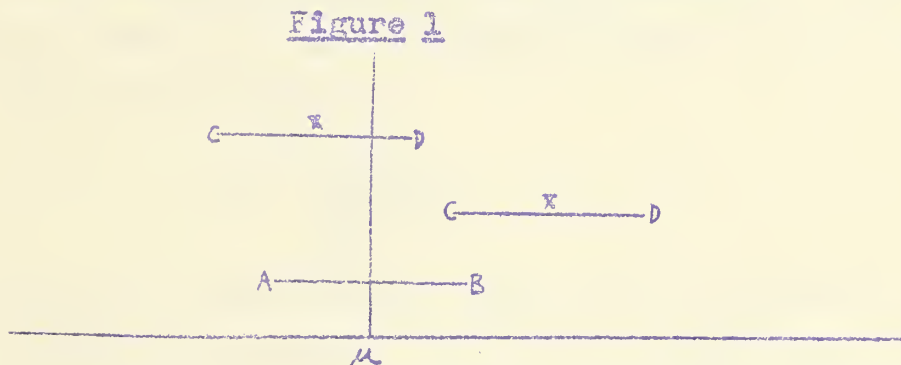
observations is normal with mean  $\mu$ ).

3.1 For the Population Mean,  $\sigma$  Known. First, consider the case where he knows  $\sigma$ . (The determination is of a routine type, for which a great many sets of previous observations are available, from which  $\sigma$  is calculated). In this case

$$\bar{x} \pm \frac{.6745}{\sqrt{n}} \sigma \quad (2)$$

will contain the "true" value (population mean) 50 percent of the time.

This may be seen from the following diagram:



Suppose  $AB =$  the interval  $\mu \pm \frac{.6745}{\sqrt{n}} \sigma$ . Then, since  $\bar{x}$  is normally distributed with mean  $\mu$ , standard deviation  $\frac{\sigma}{\sqrt{n}}$ , the probability is .50 that  $\bar{x}$  will be in  $\mu \pm \frac{.6745}{\sqrt{n}} \sigma$ . Notice however, that for the interval  $\mu \pm \frac{.6745}{\sqrt{n}} \sigma$  to contain  $\bar{x}$  is exactly equivalent to the interval  $CD, \bar{x} \pm \frac{.6745}{\sqrt{n}} \sigma$ , containing  $\mu$ . Hence, the probability is .50 that  $\bar{x} \pm \frac{.6745}{\sqrt{n}} \sigma$  will contain  $\mu$ .

PROBLEM 10

Let  $f(x) = \frac{1}{x^2}$ . Find the derivative of  $f(x)$  using the power rule.

$$f(x) = x^{-2}$$

Using the power rule, we have:

$$f'(x) = -2x^{-3}$$

$$= -\frac{2}{x^3}$$

$$= -\frac{2}{x^3}$$

$$= -\frac{2}{x^3}$$

$$= -\frac{2}{x^3}$$

$$= -\frac{2}{x^3}$$

Therefore, the derivative of  $f(x) = \frac{1}{x^2}$  is  $f'(x) = -\frac{2}{x^3}$ .

(b) Find the derivative of  $f(x) = \frac{1}{x^2}$  using the quotient rule.

$$f(x) = \frac{1}{x^2} = \frac{1}{x^2}$$

Let  $u = 1$  and  $v = x^2$ . Then  $f(x) = \frac{u}{v}$ .

$$f'(x) = \frac{u'v - uv'}{v^2}$$

$$= \frac{0 \cdot x^2 - 1 \cdot 2x}{(x^2)^2} = \frac{-2x}{x^4} = -\frac{2}{x^3}$$

Values of  $k_1 = \frac{.6745}{\sqrt{n}}$  for  $n = 2(1)30, 40, 60, 120, \infty$ , are presented in table 1, column 1.

To generalize, when the confidence coefficient is  $\gamma$  (instead of .50), the confidence interval for the population mean is

$$\bar{x} \pm \frac{L_{1-\gamma}}{\sqrt{n}} \sigma \quad (3)$$

where

$$\int_{-L_{1-\gamma}}^{L_{1-\gamma}} \frac{1}{\sqrt{2}} e^{-\frac{t^2}{2}} dt = \gamma \quad (4)$$

3.2 For the Population Mean,  $\sigma$  Unknown. Consider,

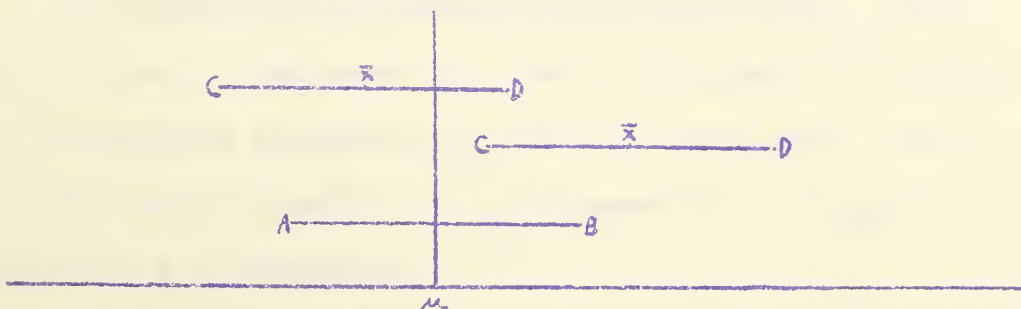
now, the case where the only information about  $\sigma$  is in the present sample. Then the interval

$$\bar{x} \pm \frac{t_{.50, n-1}}{\sqrt{n}} s \quad (5)$$

(where  $t_{.50, n-1}$  is the Student-t value for  $n-1$  degrees of freedom which is exceeded in absolute value, with probability .50) will, 50 percent of the time, contain the population mean.

The following diagram demonstrates this.

Figure 2



QUESTION

1

1. A function  $f(x)$  is defined on the interval  $[0, 2\pi]$  by the formula  $f(x) = \sin(x)$ . Find the maximum value of the function  $f(x)$  on the interval  $[0, 2\pi]$ .

12)

$$\frac{d}{dx} \sin(x) = \cos(x)$$

13)

$$\cos(x) = 0 \implies x = \frac{\pi}{2}, \frac{3\pi}{2}$$

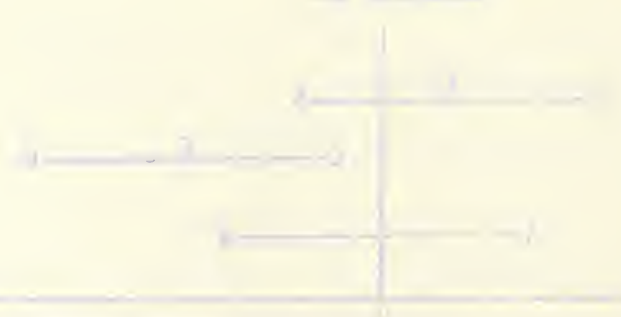
14. A function  $f(x)$  is defined on the interval  $[0, 2\pi]$  by the formula  $f(x) = \cos(x)$ . Find the minimum value of the function  $f(x)$  on the interval  $[0, 2\pi]$ .

15)

$$\frac{d}{dx} \cos(x) = -\sin(x)$$

16. A function  $f(x)$  is defined on the interval  $[0, 2\pi]$  by the formula  $f(x) = \tan(x)$ . Find the maximum value of the function  $f(x)$  on the interval  $[0, 2\pi]$ .

QUESTION



Lay off AB:  $\mu \pm \frac{t_{.50, n-1}}{\sqrt{n}} s$  and CD:  $\bar{x} \pm \frac{t_{.50, n-1}}{\sqrt{n}} s$ .

Notice that, when  $\bar{x}$  lies in AB,  $\mu$  must of necessity lie in CD; and when  $\bar{x}$  does not lie in AB,  $\mu$  must fall outside of CD. But the probability of

$$\mu - \frac{t_{.50, n-1}}{\sqrt{n}} s \leq \bar{x} \leq \mu + \frac{t_{.50, n-1}}{\sqrt{n}} s \quad (6)$$

is .50 since  $\frac{\bar{x} - \mu}{\frac{s}{\sqrt{n}}}$  is distributed as Student's t. Hence the

probability that

$$\bar{x} - \frac{t_{.50, n-1}}{\sqrt{n}} s \leq \mu \leq \bar{x} + \frac{t_{.50, n-1}}{\sqrt{n}} s \quad (7)$$

is .50. Values of  $k_2 = \frac{t_{.50, n-1}}{\sqrt{n}}$  for  $n = 2(1)30, 40, 60, 120, \infty$ ,

are presented in table 1, column 2. Comparison of  $k_1$  and  $k_2$  shows  $k_2 > k_1$ , but as  $n \rightarrow \infty$ ,  $k_2 \rightarrow k_1$ .

To generalize, when the confidence coefficient is  $\gamma$  (instead of .50), the confidence interval becomes

$$\mu - \frac{t_{1-\gamma, n-1}}{\sqrt{n}} s \leq \bar{x} \leq \mu + \frac{t_{1-\gamma, n-1}}{\sqrt{n}} s \quad (8)$$

### 3.3 Confidence Interval for Second Sample Mean.

Suppose the chemist who made the iron determinations wishes to set up a confidence interval, not for the true mean, but for the mean  $\bar{x}_2$ , of a second sample of  $n_2$  observations. Suppose as in paragraph 3.2,  $\sigma$  is unknown.

Let us now call the mean of the first sample  $\bar{x}_1$ , and the

Page 1

1. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

2. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

3. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

4. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

5. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

6. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

7. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

8. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

9. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

10. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

11. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

12. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

13. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .

14. Let  $f(x) = \frac{1}{x^2}$ . Find  $f'(x)$ .



size of the first sample  $n_1$ . We may set up the statistic

$$t = \frac{\bar{x}_1 - \bar{x}_2}{s_1 \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}} \quad (9)$$

The numerator is a normally distributed variable, while the denominator is an independent estimate of the standard deviation of the numerator. Hence the ratio,  $t$ , is distributed as Student's  $t$ . It follows that the interval

$$\bar{x}_1 \pm t_{.50, n_1-1} \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} s_1 \quad (10)$$

will constitute a 50 percent confidence interval for  $\bar{x}_2$ . [1]

What does this mean? It simply means that if pairs of samples of size  $n_1$  and  $n_2$  respectively, with means  $\bar{x}_{1i}$  and  $\bar{x}_{2i}$  respectively ( $i = 1, 2, \dots, \infty$ ), are drawn repeatedly, then for 50 percent of these pairs  $\bar{x}_{2i}$  will lie in

$$\bar{x}_{1i} \pm t_{.50, n_1-1} \sqrt{\frac{1}{n_1} + \frac{1}{n_2}} s_1 \quad (11)$$

It does not mean that if one first sample of size  $n_1$  with mean  $\bar{x}_1$  is drawn, to be followed by the drawing of a great many "second" samples of size  $n_2$ , with means  $\bar{x}_{2i}$  ( $i = 1, 2, \dots, \infty$ ), that for 50 percent of the "second" samples  $\bar{x}_{2i}$  will lie in (11).

When  $n_2 = n_1$ , the coefficient of  $s_1$  in (11) becomes

$$k_3 = t_{.50, n_1-1} \sqrt{\frac{2}{n_1}} \quad (12)$$

Values of  $k_3$  for  $n_1 = 2(1)30, 40, 60, 120, \infty$  are given in table 1, column 3, for purposes of comparison. Note that  $k_3 = \sqrt{2}k_2$ , simply.

10/10/10

10/10/10

10/10/10

$$\frac{10}{10} = 1$$

10/10/10

10/10/10

10/10/10

$$\frac{10}{10} = 1$$

10/10/10

$$\frac{10}{10} = 1$$

10/10/10

10/10/10

10/10/10

10/10/10

$$\frac{10}{10} = 1$$

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

$$\frac{10}{10} = 1$$

10/10/10

10/10/10

To generalize (10), if the confidence coefficient is  $\gamma$  (instead of .50), (10) becomes

$$\bar{x}_1 \pm t_{1-\gamma, n_1-1} \sqrt{\frac{1}{n_1} + \frac{1}{n_1}} s_1 \quad (13)$$

4. Tolerance Intervals. In paragraph 3, an interval (1) was formed to contain the population mean (with a certain probability). Suppose, now, we are interested in setting up an interval (1) which will contain a certain proportion,  $p$ , of the population. Such an interval is known as a tolerance interval.

If either  $\mu$  or  $\sigma$  is unknown, then the interval (1), containing  $\bar{x}$  or  $s$ , is a random variable. Hence the proportion,  $p$ , contained in (1) will be a random variable.

4.1 Expected value of  $p$ . In 4.1 we determine  $k$  so that in repeated sampling  $E(p) = a$ , a constant. In 4.2 we determine  $k$  so that in a large series of samples from normal universes a certain proportion  $\gamma$  of the intervals (1) will include  $p$  or more of the universe.

4.1.1  $\mu, \sigma$  Known. In this case

$$\mu \pm k \sigma \quad (14)$$

may be used as the tolerance interval. The proportion  $p$  contained in (14) is constant, and the appropriate value for specified  $p$  may be obtained from a table of normal areas. Thus for  $p = .50$ ,  $k = .6745$  (listed in table 1, column 4, for purposes of comparison).

4.1.2  $\mu, \sigma$  Unknown. Unfortunately in most practical problems  $\mu$  and  $\sigma$  are not known. Hence  $\bar{x}$  and  $s$  must

1948

1949

1950

1951

1952

1953

1954

1955

1956

1957

1958

1959

1960

1961

1962

1963

1964

1965

1966

1967

1968

1969

1970

1971

1972

1973

1974

1975

1976

1977

1978

1979

1980

1981

1982

1983

1984

1985

1986

1987

1988

1989

1990

1991

1992

1993

1994

1995

1996

1997

1998

1999

2000

2001

2002

2003

2004

2005

2006

2007

2008

2009

2010

2011

2012

2013

2014

2015

2016

2017

2018

2019

2020

2021

2022

2023

2024

2025

be used. How shall we determine  $k$  so that in a large series of samples from a normal universe, the average  $p$  contained in  $\bar{x}_i \pm ks_i$  ( $i = 1, 2, \dots, \infty$ ) will be  $a$ ?

A solution was given by Wilks in [8] without giving details of the proof. (For an independent derivation see appendix.) Stated explicitly, let

$$p = \frac{1}{\sqrt{2\pi} \sigma} \int_{\bar{x}-ks}^{\bar{x}+ks} e^{-\frac{1}{2}(x-\mu)^2/\sigma^2} dx \quad (15)$$

Then

$$E(p) = \int_{-\infty}^{\infty} \int_0^{\infty} p f(\bar{x}, s) ds d\bar{x} = \frac{\Gamma(n/2)}{\sqrt{n} (n-1) \Gamma(\frac{n-1}{2})} \int_{-t}^t \frac{dz}{(1 + \frac{z^2}{n-1})^{n/2}} \quad (16)$$

$$t = k \sqrt{\frac{n}{n+1}}$$

where  $f(\bar{x}, s)$  is the joint distribution of  $\bar{x}$  and  $s$ :

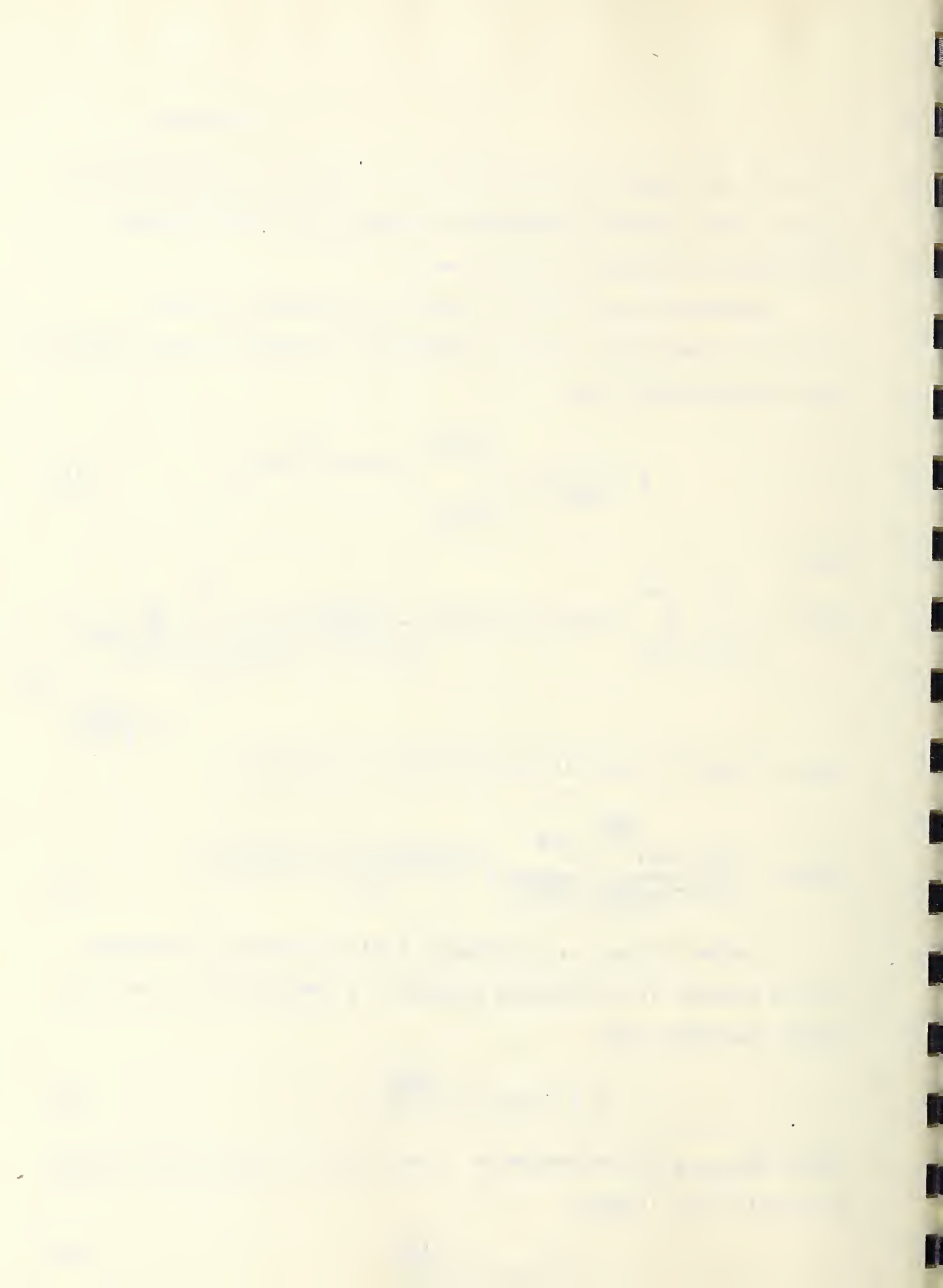
$$f(\bar{x}, s) = \frac{\sqrt{n} (n-1)^{\frac{n-1}{2}} s^{n-2}}{2^{\frac{n}{2}-1} \sigma^n \sqrt{\pi} \Gamma(\frac{n-1}{2})} e^{-\frac{1}{2}[n(\bar{x}-\mu)^2 + (n-1)s^2]} \sigma^2 \quad (17)$$

In other words, the tolerance limits which will include, on the average (for repeated samples), a proportion,  $a$ , of the normal universe are

$$\bar{x} \pm t_{1-a, n-1} \sqrt{\frac{n+1}{n}} s \quad (18)$$

where  $t_{1-a, n-1}$  is the value of  $t$  for which the integral in (16) is equal to  $a$ . Hence

$$k = t_{1-a, n-1} \sqrt{\frac{n+1}{n}} \quad (19)$$



Values of  $k$  for  $n = 2(1)30, 40, 60, 120, \infty$ , and for  $\alpha = .50, .75, .90, .95, .99, .999$  are given in table 2. This table should be of use both to the experimenter and to the quality controller. Table 2 will supplement the values of  $k$  given in [3]. An example of the use of table 2 is given:

EXAMPLE: An industrial quality control engineer measures the voltages of a random sample of 30 batteries from his production line. (Production is in statistical control, and the successive battery voltages may be assumed to be random values from a normal universe.) From the sample mean voltage,  $\bar{x} = 7.52$ , and the sample standard deviation of voltages,  $s = .90$ , he wishes to estimate tolerance limits that will, on the average, contain 95 percent of the population of batteries. What shall these tolerance limits be?

The tolerance limits will be of the form  $\bar{x} \pm ks$ . To find  $k$ , he enters table 2 with  $n = 30$ . The value of  $k_{.95}$  is given as 2.079. Hence the tolerance limits are:

$$7.52 \pm 2.079(.90) = 7.52 \pm 1.87 = 5.65 \text{ to } 9.39.$$

Notice that  $k_{.95} = 2.079$  is larger than the value 1.96 that would be used if  $\mu$  and  $\sigma$  were available.

For purposes of comparison, values of  $k_{.50}$  for  $n = 2(1)30, 40, 60, 120, \infty$ , are included in table 1, column 5.

One Sided Tolerance Limits. Suppose now the problem is to find the value of  $k'$  such that, on the average, the proportion of the normal population less than  $\bar{x} + k's$  is a specified value  $\alpha$ .

THE HISTORY OF THE UNITED STATES

The first part of the book is devoted to the early history of the United States, from the discovery of the continent by Christopher Columbus in 1492 to the establishment of the first permanent settlements. This section covers the exploration of the eastern seaboard, the founding of Jamestown in 1607, and the growth of the New England colonies. It also discusses the interactions between the European settlers and the Native American populations, including the impact of disease and the role of the fur trade.

The second part of the book focuses on the American Revolution, from the outbreak of hostilities in 1775 to the signing of the Declaration of Independence in 1776 and the subsequent years of the war. This section details the military campaigns, the political struggles between the patriots and the loyalists, and the role of key figures such as George Washington, Thomas Jefferson, and Benjamin Franklin. It also examines the social and economic changes that accompanied the revolution, including the end of slavery and the emergence of a new national identity.

The third part of the book covers the period from the end of the Revolution to the present day, including the formation of the Constitution, the early years of the republic, and the expansion of the United States across the continent. This section discusses the challenges of westward expansion, the role of the federal government, and the development of the industrial revolution. It also addresses the issues of slavery, civil rights, and the role of the United States in the world, from the War of 1812 to the present.



In other words, if

$$p' = \frac{1}{\sqrt{2\pi}} \int_{-\infty}^{\bar{x} + k's} e^{-\frac{1}{2} \frac{(x-\mu)^2}{\sigma^2}} dx \quad (20)$$

find the value of  $k'$  such that

$$E(p') = a \quad (21)$$

From the previous proof, it follows that the answer now is:

$$k' = t'_a \sqrt{\frac{n+1}{n}} \quad (22)$$

where  $t'_a$  is the 100a percentile of the Student-t distribution. Hence to get the answer from table 2, find  $k_{2a-1}$ . Then the desired value is

$$k' = k_{2a-1} \quad (23)$$

A similar result holds if the proportion of the normal population greater than  $\bar{x} - k's$  is to be a specified value a, on the average.

EXAMPLE: A pilot run of 40 electron tubes is made. For each tube, a certain critical characteristic,  $x$ , is measured; for the sample  $\bar{x} = 12.25$ ,  $s = .68$ . From past experience, it is known that  $x$  is normally distributed. What is the value of  $L$  such that 99 percent of the population of tubes will, on the average, have a value less than  $L$ ?

We may write

$$L = \bar{x} + k's \quad (24)$$

Then according to (23)

Subject

1. Introduction

2. Objectives

3. Methodology

4. Results and Discussion

5. Conclusion

6. References

7. Appendix

8. Bibliography

9. Acknowledgements

10. Summary

11. Abstract

12. Introduction

13. Conclusion

$$k' = k_{2(.99)-1} = k_{.98} \text{ of table 2.}$$

Table 2 yields  $k_{.98} = 2.455$ . Hence

$$L = 12.25 + 2.455(.66) = 13.92 .$$

4.1.3  $\mu$  Unknown,  $\sigma$  Known. In this case an interval of the form

$$\bar{x} \pm k\sigma \tag{25}$$

must be used.

Using the same method as in the proof above, the following result may be derived:

If the expected value  $E(p)$  of the proportion,  $p$ , of the normal universe contained in (25) is to be  $a$ , then

$$k = \sqrt{\frac{n+1}{n}} L_{1-a} \tag{26}$$

where  $L_{1-a}$  is the normal curve,  $(N(0,1))$ , deviate such that the area between  $+L_{1-a}$  is  $a$ .

For purposes of comparison,  $k$  of (26) is given in table 1, column 6, for  $a = .50$ , and  $n = 2(1)30,40,60,120,\infty$ .

4.1.4  $\mu$  Known,  $\sigma$  Unknown. In this case the interval

$$\bar{x} \pm k\sigma \tag{27}$$

must be used.

Again using the same method as in the proof above, the appropriate value for  $k$  for (27) to include, on the average,  $a$  is given by

$$k = t_{1-a, n-1} \tag{28}$$

where  $t_{1-a, n-1}$  is the value of  $t$  for which the integral in (16)

*[The text on this page is extremely faint and illegible. It appears to be a list or index of items, possibly with numerical or alphabetical markers.]*

is equal to  $a$ .

For purposes of comparison, values of  $k$  of (28) are given in table 1, column 7, for  $a = .50$  and  $n = 2(1)30, 40, 60, 120, \infty$ .

#### 4.2 Confidence Statement About Tolerance Interval.

A number of papers have been written on the problem of confidence statements for tolerance intervals. [2],[3],[6],[7],[8]. The problem may be illustrated as follows:

4.2.1  $\mu, \sigma$  Unknown. Suppose the battery engineer of 4.1.2 asked the following question: What value of  $k$  shall I take so that I can be 95 percent confident that  $\bar{x} \pm ks$  will include at least 80 percent of my population of batteries?

[3] contains extensive tables of  $k$  such that "in a large series of samples for normal universes a certain proportion  $\gamma$  of the intervals  $\bar{x} \pm ks$  will include  $p$  or more of the universe;  $\gamma$  is called the 'confidence coefficient' since it is a measure of the confidence with which we may assert that a given tolerance range includes at least  $P$  of the universe". [3] In these tables  $\gamma = .75, .80, .95, .99, .999$ .

4.2.2  $\mu$  Known,  $\sigma$  Unknown. Consider the case where  $\mu$  is known. Then an interval of the form (27) can be set up to include at least  $P$  of the population with confidence  $\gamma$  as follows:

Let us take specific values of  $P = .80$  and  $\gamma = .95$  for illustrative purposes. We note first that  $P$  is monotonic increasing with  $s$  (and with  $s^2$ ). Hence, when  $s^2$  takes on its

[The text on this page is extremely faint and illegible. It appears to be a multi-paragraph document, possibly a letter or a report, with several lines of text visible but not readable.]

value exceeded 95 percent of the time (call it  $s_{.95}^2$ ),  $P$  will take on its value exceeded 95 percent of the time. But

$$s_{.95}^2 = \frac{\chi_{.95, n-1}^2}{n-1} \sigma^2 \quad (29)$$

Then the appropriate value of  $k$  to use in (27) is

$$k = L_{.20} / \sqrt{\chi_{.95, n-1}^2 / (n-1)} \quad (30)$$

Values of  $k$  for  $P = \gamma = .50$  for  $n = 2(1)30, 40, 60, 120, \infty$  are given in table 1, column 8, for purposes of comparison.

For general  $P, \gamma$ , if  $L_{1-P}$  is defined as in (26), then the appropriate value of  $k$  to use in (27) is

$$k = \frac{L_{1-P}}{\sqrt{\chi_{\gamma, n-1}^2 / (n-1)}} \quad (31)$$

4.2.3 n Unknown,  $\sigma$  Known. In this case, interval

(25) must be used. Let us solve for  $k$  when  $P = .80, \gamma = .95$  to illustrate the reasoning.

We first note that 95 percent of the  $\bar{x}$ 's lie in  $\mu \pm \frac{L_{.05}}{\sqrt{n}} \sigma$ , in other words, 95 percent of the  $\bar{x} \pm k\sigma$  intervals have their centers inside  $\mu \pm \frac{L_{.05}}{\sqrt{n}} \sigma$ . Now find  $k_9$  such that

$$\int_{\mu + \frac{L_{.05}}{\sqrt{n}} \sigma - k_9 \sigma}^{\mu + \frac{L_{.05}}{\sqrt{n}} \sigma + k_9 \sigma} \frac{1}{\sqrt{2\pi} \sigma} e^{-\frac{(t-\mu)^2}{2\sigma^2}} dt = .80 \quad (32)$$

Then 95 percent of the  $\bar{x} \pm k_9 \sigma$  intervals will contain  $P \geq .80$  (namely those intervals for which  $\bar{x}$  lies in  $\mu \pm \frac{L_{.05}}{\sqrt{n}} \sigma$ ).

Faint, illegible text at the top of the page, possibly a header or introductory paragraph.

Second section of faint, illegible text, appearing as several lines of a paragraph.

Third section of faint, illegible text, continuing the narrative or list.

Fourth section of faint, illegible text, possibly containing a list or detailed notes.

Fifth section of faint, illegible text at the bottom of the page, possibly a conclusion or footer.



It follows that the interval

$$\bar{x} \pm k_0 \sigma \quad (35)$$

will contain .80 or more of the population, .95 of the time.

Values of  $k_0$  for  $P = \gamma = .50$  are given in table 1, column 9, for  $n = 2(1)30, 40, 60, 120, \infty$ .

For general  $P, \gamma$ ,  $k$  is found from

$$\int_{x_1 + \frac{L_{1-\gamma}}{\sqrt{n}} - k\sigma}^{x_1 + \frac{L_{1-\gamma}}{\sqrt{n}} + k\sigma} \frac{1}{\sqrt{2\pi}\sigma} e^{-\frac{(t-\mu)^2}{2\sigma^2}} dt = P \quad (34)$$

where  $L_{1-\gamma}$  is defined as in (26).

### 5. Relationship Between Confidence Intervals and Tolerance

Intervals. There is a very interesting relationship between confidence intervals and tolerance intervals that can be illustrated by the following example:

Suppose as in paragraph 3.3 we wanted to find a confidence interval for the mean of a second sample. But now let  $n_2 = 1$ . In other words, we will now be finding a confidence interval for a single future observation. According to the result in paragraph 3.3, our answer is

$$\bar{x}_1 \pm t_{1-\alpha, n-1} \sqrt{\frac{1}{n_1} + \frac{1}{1}} s_1 = \bar{x} \pm t_{1-\alpha, n=1} \sqrt{\frac{n_1+1}{n_1}} s_1 \quad (35)$$

where  $\alpha$  is the confidence coefficient.

What does (35) mean? One way of looking at it is that if repeatedly a sample of size  $n_1$  is first drawn and then a second sample of one item is drawn, then a of the time the single item

*[Faint, illegible text, likely bleed-through from the reverse side of the page]*

will lie in the corresponding interval (35). But a little thought shows that this is exactly equivalent to stating that in repeated samples of size  $n_1$ , the average proportion,  $P$ , of the population contained in (35) is  $a$ . In other words, confidence limits with confidence coefficient  $a$  for a second sample of size 1 are identical with tolerance limits that will include a proportion,  $a$ , on the average. This is confirmed by the fact that (35) is identical with (18).

The above is an illustration of a theorem by Paulson [5]:

"If confidence limits  $U_1(x_1, \dots, x_n)$  and  $U_2(x_1, \dots, x_n)$  on a probability level  $= \alpha_0$  are determined for  $g$ , a function of a future sample of  $k$  observations, [with distribution  $\psi(g)$ ], and  $p = \int_{U_1}^{U_2} \psi(g) dg$ , then  $E(p) = \alpha_0$ ."

The proof is now given, because it is short and instructive:

"Let  $\psi(g)dg$  and  $\phi(U_1, U_2)dU_1dU_2$  denote the distribution of  $g$  and  $U_1, U_2$  respectively. Then by the definition of expected value

$$E(p) = \int_{-\infty}^{\infty} \int_{-\infty}^{\infty} \left[ \int_{U_1}^{U_2} \psi(g) dg \right] \phi(U_1, U_2) dU_1 dU_2 \quad (36)$$

This triple integral is however exactly the probability that  $g$  will lie between  $U_1$  and  $U_2$ , which by the nature of confidence limits must equal  $\alpha_0$ ."

In the illustration given above,  $g$  corresponds to the value of the single future observation, and  $k = 1$ .

Similarly we can check the results of paragraphs 4.1.3 and 4.1.4 by the use of Paulson's theorem.

Faint header text at the top of the page.

First main paragraph of text, containing several lines of faint, illegible characters.

Second main paragraph of text, continuing the faint, illegible content.

Third main paragraph of text, appearing as a distinct block of faint characters.

Final paragraph of text at the bottom of the page, consisting of several lines of faint, illegible text.

References

- [1] G. A. Baker, The probability that the mean of a second sample will differ from the mean of a first sample by less than a certain multiple of the standard deviation of the first sample, Annals of Math. Stat., Vol. VI, No.4, Dec. 1935.
- [2] A. H. Bowker, Computation of factors for tolerance limits on a normal distribution when the sample is large, Annals of Math. Stat., Vol. XVII, No.2, June 1946.
- [3] Eisenhart, Hastay, and Wallis, Techniques of Statistical Analysis, McGraw-Hill, 1947, Chapter 2.
- [4] A. M. Mood, Introduction to the Theory of Statistics, McGraw-Hill, 1950, Chapter 11.
- [5] E. Paulson, A note on tolerance limits, Annals of Math. Stat., Vol. XIV, No.1, March 1943.
- [6] A. Wald, Setting of tolerance limits when the sample is large, Annals of Math. Stat., Vol. XIII, No.4, Dec. 1942.
- [7] A. Wald and J. Wolfowitz, Tolerance limits for a normal distribution, Annals of Math. Stat., Vol. XVII, No.2, June 1946.
- [8] S. S. Wilks, Determination of sample sizes for setting tolerance limits, Annals of Math. Stat., Vol. XII, No.1, March 1941.
- [9] W. Allen Wallis, Tolerance intervals for linear regression, Second Berkeley Symposium on Mathematical Statistics and Probability, edited by Jerzy Neyman, 1951.

Faint, illegible text, possibly bleed-through from the reverse side of the page. The text is too blurry to transcribe accurately.

Mathematical Proof of (16). The details of the proof (independently derived by I. R. Savage of the Statistical Engineering Laboratory, National Bureau of Standards) of (16) are given, since the method is a suggestive one:

By an appropriate linear transformation, the problem may be reduced to that of finding

$$E(p) = C_1 \int_0^{\infty} \int_{-\infty}^{\infty} \int_{\bar{x}-ks}^{\bar{x}+ks} e^{-\frac{1}{2}t^2} dt s^{n-2} e^{-\frac{1}{2}[n\bar{x}^2+(n-1)s^2]} d\bar{x}ds \quad (36)$$

where  $C_1$  is a constant free of  $k$ . In the following,  $C_1 = \text{constant}$  free of  $k$ .

The conditions for differentiating under the integral hold. Hence we have

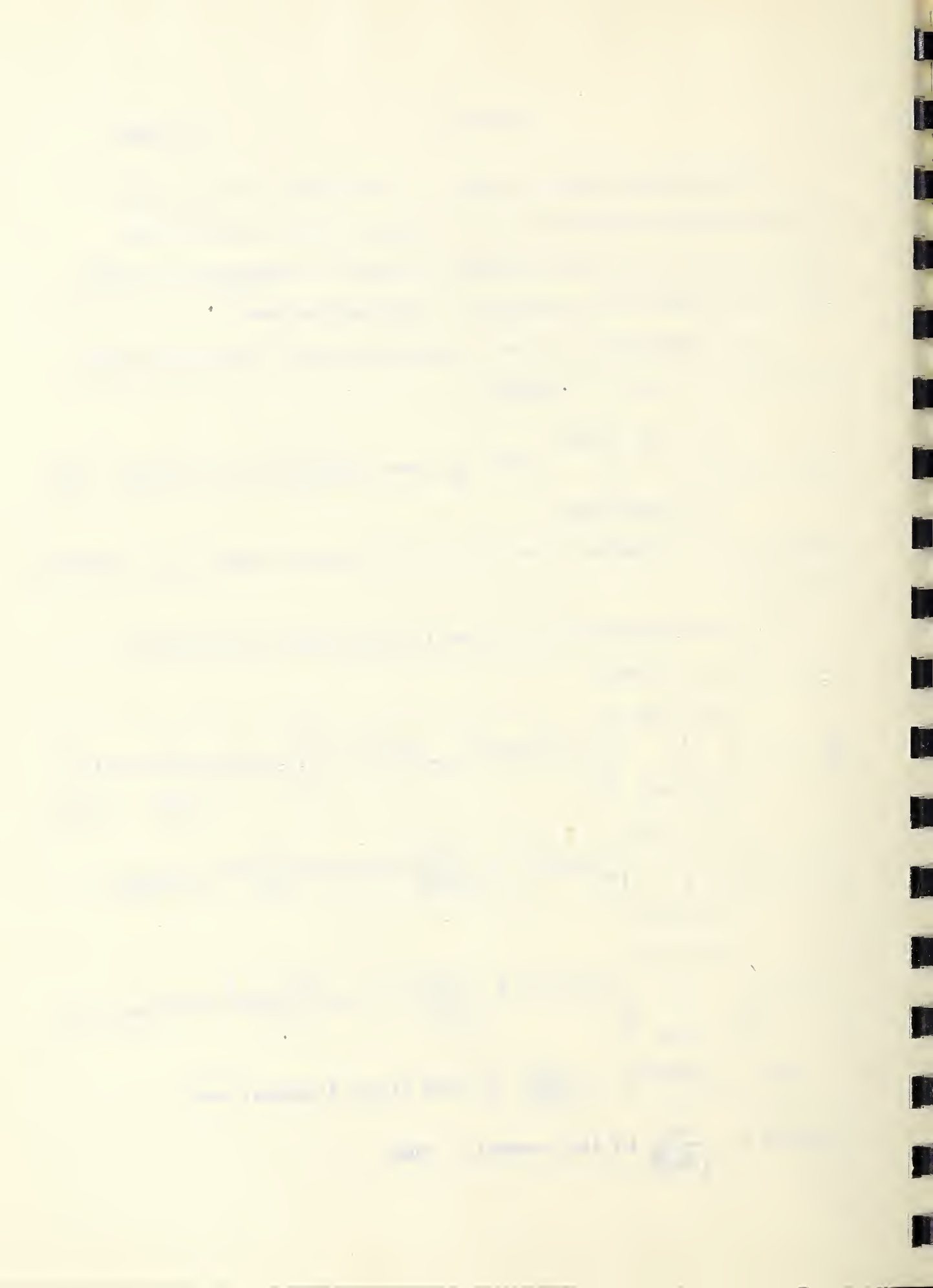
$$\frac{\delta E}{\delta k} = C_1 \int_0^{\infty} \int_{-\infty}^{\infty} \left[ s e^{-\frac{1}{2}(\bar{x}+ks)^2} + s e^{-\frac{1}{2}(\bar{x}-ks)^2} \right] s^{n-2} e^{-\frac{1}{2}[n\bar{x}^2+(n-1)s^2]} d\bar{x}ds \quad (37)$$

$$= C_1 \int_0^{\infty} \int_{-\infty}^{\infty} \left[ e^{-\frac{1}{2}(\sqrt{n+1} \bar{x} + \frac{ks}{\sqrt{n+1}})^2 + (n-1+k^2 \frac{n}{n+1})s^2} s^{n-1} d\bar{x}ds \right.$$

$$\left. + C_1 \int_0^{\infty} \int_{-\infty}^{\infty} \left[ e^{-\frac{1}{2}(\sqrt{n+1} \bar{x} - \frac{ks}{\sqrt{n+1}})^2 + (n-1+k^2 \frac{n}{n+1})s^2} s^{n-1} d\bar{x}ds \right] \quad (38)$$

Let  $u = \sqrt{n+1} \bar{x} + \frac{ks}{\sqrt{n+1}}$  in the first integral and

$= \sqrt{n+1} \bar{x} - \frac{ks}{\sqrt{n+1}}$  in the second. Then





$$\frac{\delta E}{\delta k} = C_1 \int_0^{\infty} \int_{-\infty}^{\infty} e^{-\frac{1}{2}u^2} \frac{du}{\sqrt{n+1}} s^{n-1} e^{-\frac{1}{2}(n-1+k^2 \frac{n}{n+1})s^2} du ds \quad (39)$$

$$+ C_1 \int_0^{\infty} \int_{-\infty}^{\infty} e^{-\frac{1}{2}u^2} \frac{du}{\sqrt{n+1}} s^{n-1} e^{-\frac{1}{2}(n-1+k^2 \frac{n}{n+1})s^2} du ds$$

or

$$\frac{\delta E}{\delta k} = C_2 \int_0^{\infty} s^{n-1} e^{-\frac{1}{2}(n-1+k^2 \frac{n}{n+1})s^2} ds \quad (40)$$

Let  $y = \frac{1}{2}(n-1+k^2 \frac{n}{n+1})s^2$ . Then

$$\frac{\delta E}{\delta k} = C_2 \int_0^{\infty} 2^{\frac{n}{2}-1} y^{\frac{n}{2}-1} e^{-y} / (n-1+k^2 \frac{n}{n+1})^{\frac{n}{2}} dy \quad (41)$$

$$= C_3 \frac{1}{(n-1+k^2 \frac{n}{n+1})^{\frac{n}{2}}} \quad (42)$$

Hence

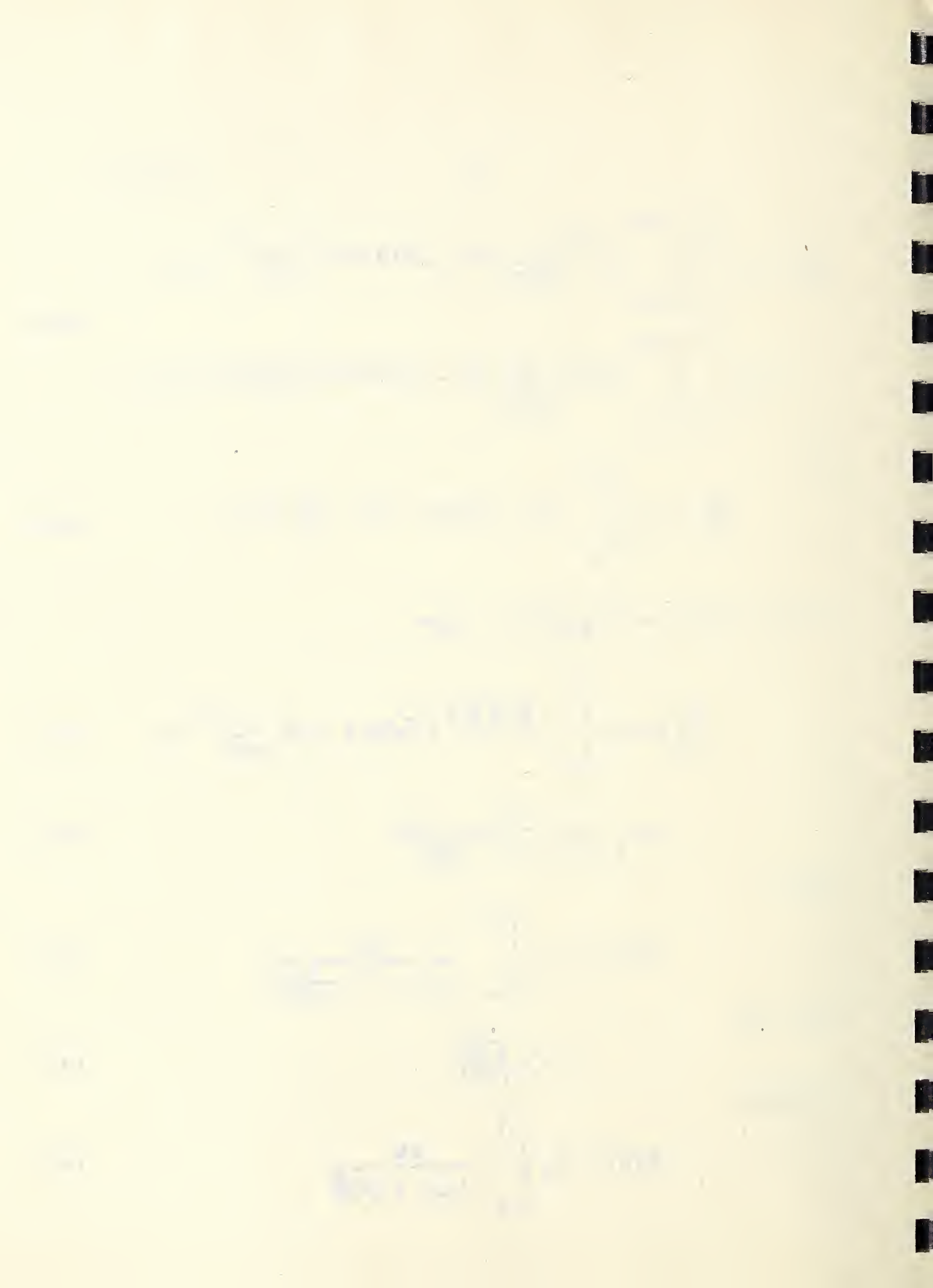
$$E(p) = C_3 \int_{-k}^k \frac{dk}{(n-1+k^2 \frac{n}{n+1})^{\frac{n}{2}}} \quad (43)$$

Now let

$$t = k \sqrt{\frac{n}{n+1}} \quad (44)$$

so that

$$E(p) = C_4 \int_{-t}^t \frac{dt}{(n-1+t^2)^{\frac{n}{2}}} \quad (45)$$



$$= C_5 \int_{-t}^t dt / (1+t^2/(n-1))^{n/2} \quad (46)$$

But the integrand is the well known Student-t density function. Now when  $k = \infty$ ,  $E(p) = 1$ . Hence  $C_5$  must be identical with the constant of the Student-t distribution. (16) follows.

Q.E.D.

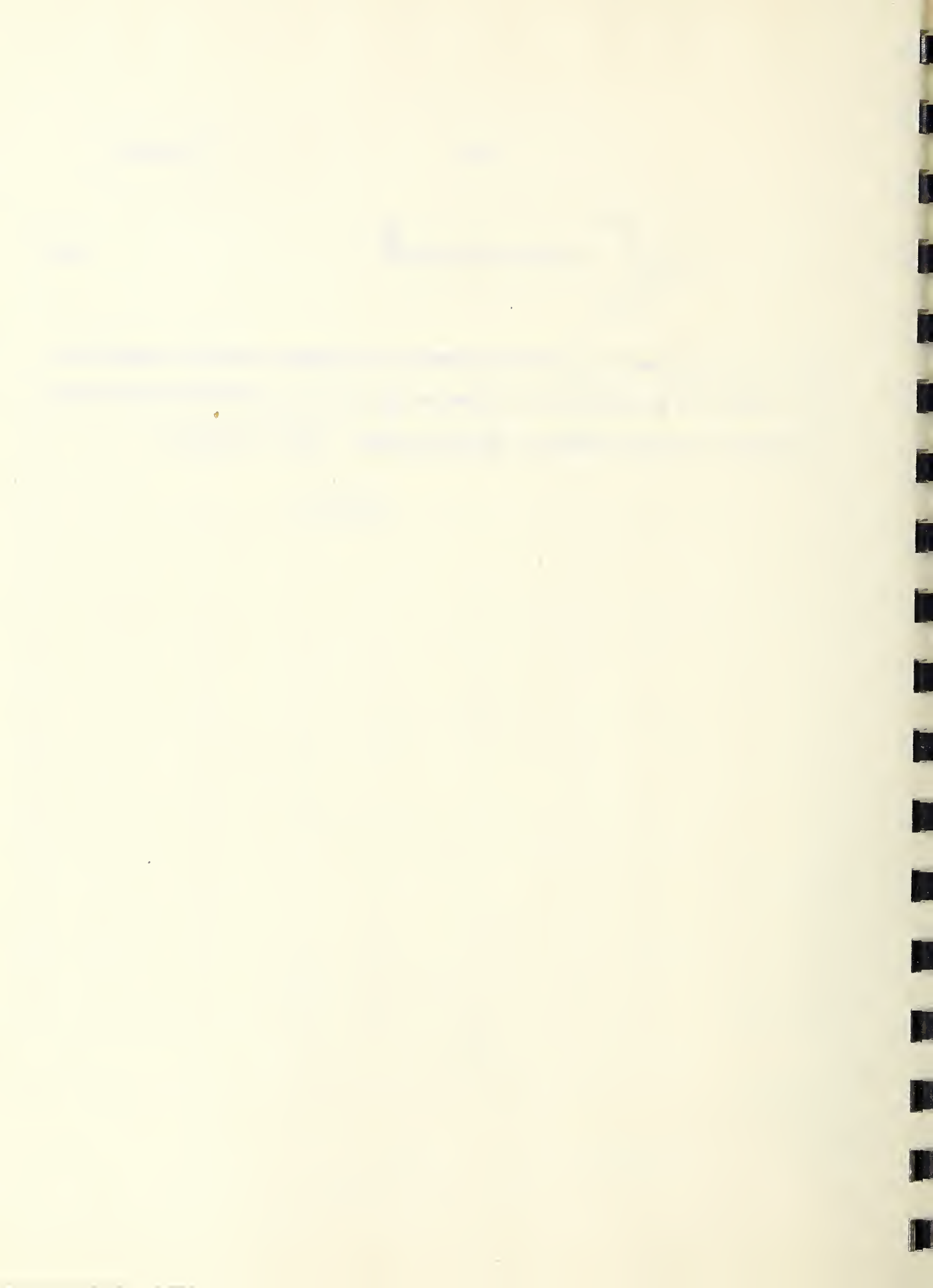


TABLE I

Factors for confidence and tolerance intervals

Sample  
Size

n	$k_1$	$k_2$	$k_3$	$k_4$	$k_5$	$k_6$	$k_7$	$k_8$	$k_9$
2	.477	.707	1.000	.674	1.225	.826	1.000	1.000	.754
3	.389	.471	.666	.674	.942	.779	.816	.810	.727
4	.337	.382	.541	.674	.855	.754	.765	.759	.714
5	.302	.331	.469	.674	.812	.739	.741	.736	.706
6	.275	.297	.420	.674	.785	.729	.727	.723	.700
7	.255	.271	.384	.674	.768	.721	.718	.714	.697
8	.238	.251	.356	.674	.754	.715	.711	.708	.694
9	.225	.235	.333	.674	.744	.711	.706	.704	.692
10	.213	.222	.314	.674	.737	.707	.703	.701	.690
11	.203	.211	.299	.674	.731	.704	.700	.698	.688
12	.195	.201	.285	.674	.725	.702	.697	.698	.687
13	.187	.193	.273	.674	.721	.700	.695	.694	.686
14	.180	.185	.262	.674	.718	.698	.694	.692	.686
15	.174	.179	.253	.674	.715	.697	.692	.691	.685
16	.169	.173	.244	.674	.712	.695	.691	.690	.684
17	.164	.167	.237	.674	.710	.694	.690	.689	.684
18	.159	.162	.230	.674	.708	.693	.689	.688	.683
19	.155	.158	.223	.674	.706	.692	.688	.687	.683
20	.151	.154	.218	.674	.705	.691	.688	.687	.682
21	.147	.150	.212	.674	.703	.690	.687	.686	.682
22	.144	.146	.207	.674	.701	.690	.686	.685	.681
23	.141	.143	.202	.674	.701	.689	.686	.685	.681
24	.138	.140	.198	.674	.699	.688	.685	.684	.681
25	.135	.137	.194	.674	.699	.688	.685	.684	.681
26	.132	.134	.190	.674	.697	.687	.684	.684	.680
27	.130	.132	.186	.674	.697	.687	.685	.683	.680
28	.127	.129	.183	.674	.696	.686	.684	.683	.680
29	.125	.127	.179	.674	.695	.686	.683	.683	.680
30	.123	.125	.176	.674	.694	.686	.683	.682	.680
40	.107	.108	.152	.674	.689	.683	.681	.680	.678
60	.087	.088	.124	.674	.685	.680	.679	.678	.677
120	.062	.062	.087	.674	.680	.677	.677	.676	.676
$\infty$	0	0	0	.674	.674	.674	.674	.674	.674

For  
 explanation see paragraph

3.1	3.2	3.3	4.1.1	4.1.2	4.1.3	4.1.4	4.2.2	4.2.3
-----	-----	-----	-------	-------	-------	-------	-------	-------

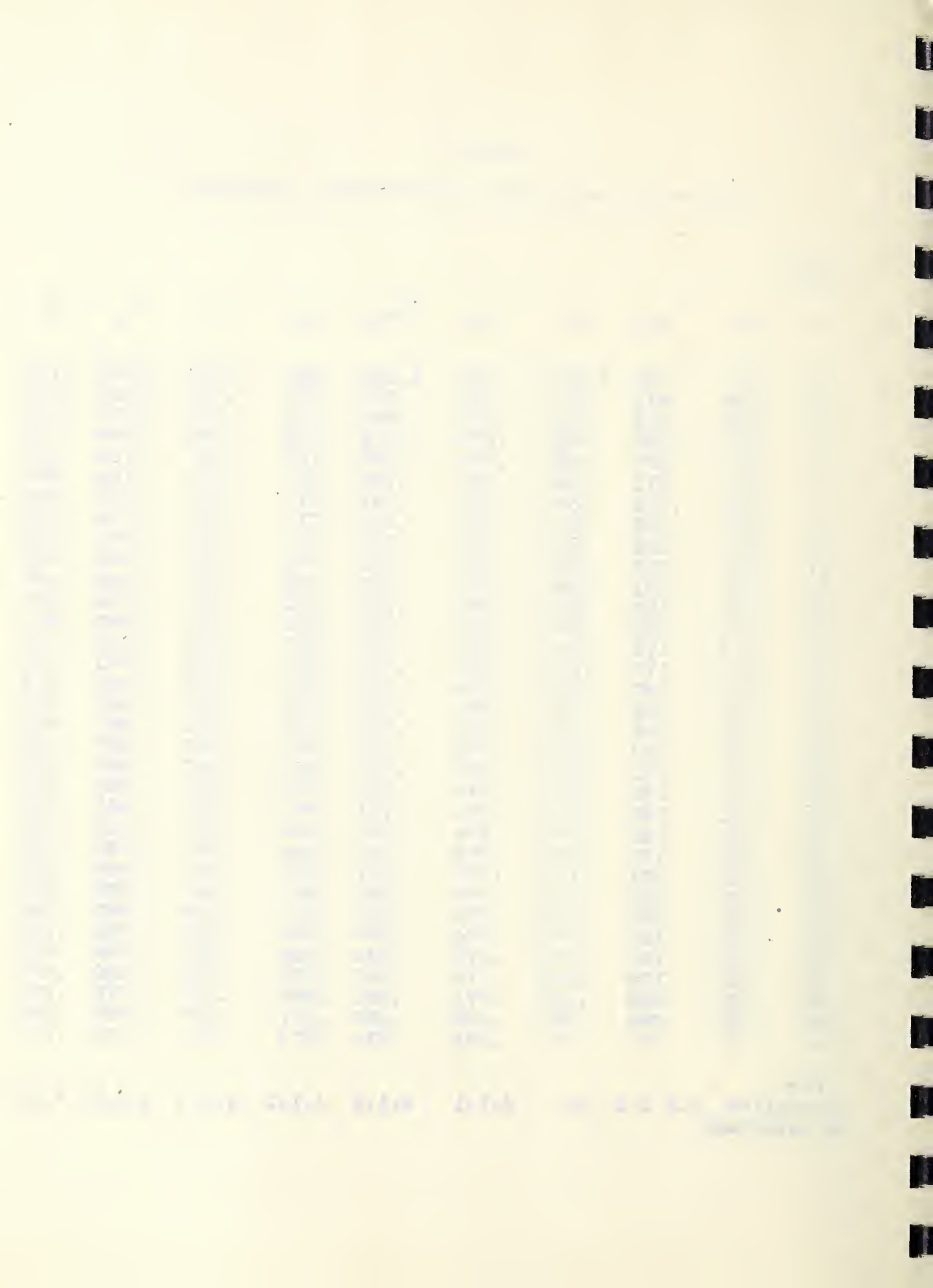


TABLE II

Factors for tolerance intervals.

Sample Size n	k <sub>.50</sub>	k <sub>.75</sub>	k <sub>.90</sub>	k <sub>.95</sub>	k <sub>.98</sub>	k <sub>.99</sub>	k <sub>.999</sub>
2	1.225	2.957	7.733	15.562	38.973	77.964	779.699
3	.942	1.852	3.372	4.969	8.042	11.460	36.486
4	.855	1.591	2.631	3.558	5.077	6.530	14.469
5	.812	1.473	2.335	3.041	4.105	5.043	9.432
6	.785	1.405	2.176	2.777	3.635	4.355	7.409
7	.768	1.361	2.077	2.616	3.360	3.963	6.370
8	.754	1.330	2.010	2.508	3.180	3.711	5.733
9	.744	1.307	1.961	2.431	3.053	3.536	5.314
10	.737	1.290	1.922	2.372	2.959	3.409	5.014
11	.731	1.276	1.893	2.327	2.887	3.310	4.791
12	.725	1.264	1.869	2.291	2.829	3.233	4.618
13	.721	1.255	1.849	2.261	2.782	3.170	4.481
14	.718	1.246	1.833	2.236	2.743	3.118	4.369
15	.715	1.239	1.819	2.215	2.710	3.075	4.276
16	.712	1.234	1.807	2.197	2.682	3.038	4.198
17	.710	1.228	1.797	2.181	2.658	3.006	4.131
18	.708	1.224	1.788	2.168	2.637	2.977	4.074
19	.706	1.220	1.779	2.156	2.618	2.953	4.024
20	.705	1.216	1.772	2.145	2.602	2.932	3.979
21	.703	1.213	1.766	2.135	2.587	2.912	3.941
22	.701	1.210	1.760	2.127	2.575	2.895	3.905
23	.701	1.207	1.754	2.119	2.562	2.880	3.874
24	.699	1.205	1.749	2.112	2.552	2.865	3.845
25	.699	1.202	1.745	2.105	2.541	2.852	3.819
26	.697	1.200	1.741	2.099	2.532	2.840	3.796
27	.697	1.198	1.737	2.094	2.524	2.830	3.775
28	.696	1.197	1.733	2.088	2.517	2.820	3.755
29	.695	1.195	1.730	2.083	2.509	2.810	3.737
30	.694	1.193	1.727	2.079	2.503	2.802	3.719
40	.689	1.182	1.706	2.047	2.455	2.741	3.602
50	.685	1.171	1.686	2.017	2.411	2.684	3.492
60	.680	1.161	1.665	1.988	2.368	2.628	3.388
∞	.674	1.150	1.645	1.960	2.326	2.576	3.291

Let  $p = \int_{\bar{x} - k_2 s \sqrt{2/\pi}}^{\bar{x} + k_2 s} \frac{1}{\sqrt{2\pi}\sigma} e^{-\frac{(x-u)^2}{2\sigma^2}} dx$ . The value of  $k_2$  given in the

table is such that  $E(p) = a$  in repeated sampling. (See par. 4.1.2).

[The page contains extremely faint, illegible text, likely bleed-through from the reverse side of the paper. The text is arranged in several vertical columns and is too light to transcribe accurately.]



## THE NATIONAL BUREAU OF STANDARDS

### *Functions and Activities*

The National Bureau of Standards is the principal agency of the Federal Government for fundamental and applied research in physics, mathematics, chemistry, and engineering. Its activities range from the determination of physical constants and properties of materials, the development and maintenance of the national standards of measurement in the physical sciences, and the development of methods and instruments of measurement, to the development of special devices for the military and civilian agencies of the Government. The work includes basic and applied research, development, engineering, instrumentation, testing, evaluation, calibration services, and various scientific and technical advisory services. A major portion of the NBS work is performed for other government agencies, particularly the Department of Defense and the Atomic Energy Commission. The functions of the National Bureau of Standards are set forth in the Act of Congress, March 3, 1901, as amended by Congress in Public Law 619, 1950. The scope of activities is suggested in the listing of divisions and sections on the inside of the front cover.

### *Reports and Publications*

The results of the Bureau's work take the form of either actual equipment and devices or published papers and reports. Reports are issued to the sponsoring agency of a particular project or program. Published papers appear either in the Bureau's own series of publications or in the journals of professional and scientific societies. The Bureau itself publishes three monthly periodicals, available from the Government Printing Office: the Journal of Research, which presents complete papers reporting technical investigations; the Technical News Bulletin, which presents summary and preliminary reports on work in progress; and Basic Radio Propagation Predictions, which provides data for determining the best frequencies to use for radio communications throughout the world. There are also five series of nonperiodical publications: the Applied Mathematics Series, Circulars, Handbooks, Building Materials and Structures Reports, and Miscellaneous Publications.

Information on the Bureau's publications can be found in NBS Circular 460, Publications of the National Bureau of Standards (\$1.00). Information on calibration services and fees can be found in NBS Circular 483, Testing by the National Bureau of Standards (25 cents). Both are available from the Government Printing Office. Inquiries regarding the Bureau's reports and publications should be addressed to the Office of Scientific Publications, National Bureau of Standards, Washington 25, D. C.

