

# NATIONAL BUREAU OF STANDARDS REPORT

10512

## THE CALCIUM SULFATE-WATER SYSTEM

### 2. INFRARED SPECTROSCOPIC, X-RAY POWDER DIFFRACTION AND SCANNING ELECTRON MICROSCOPIC STUDIES



U.S. DEPARTMENT OF COMMERCE  
NATIONAL BUREAU OF STANDARDS

## NATIONAL BUREAU OF STANDARDS

The National Bureau of Standards<sup>1</sup> was established by an act of Congress March 3, 1901. Today, in addition to serving as the Nation's central measurement laboratory, the Bureau is a principal focal point in the Federal Government for assuring maximum application of the physical and engineering sciences to the advancement of technology in industry and commerce. To this end the Bureau conducts research and provides central national services in four broad program areas. These are: (1) basic measurements and standards, (2) materials measurements and standards, (3) technological measurements and standards, and (4) transfer of technology.

The Bureau comprises the Institute for Basic Standards, the Institute for Materials Research, the Institute for Applied Technology, the Center for Radiation Research, the Center for Computer Sciences and Technology, and the Office for Information Programs.

**THE INSTITUTE FOR BASIC STANDARDS** provides the central basis within the United States of a complete and consistent system of physical measurement; coordinates that system with measurement systems of other nations; and furnishes essential services leading to accurate and uniform physical measurements throughout the Nation's scientific community, industry, and commerce. The Institute consists of an Office of Measurement Services and the following technical divisions:

Applied Mathematics—Electricity—Metrology—Mechanics—Heat—Atomic and Molecular Physics—Radio Physics<sup>2</sup>—Radio Engineering<sup>2</sup>—Time and Frequency<sup>2</sup>—Astrophysics<sup>2</sup>—Cryogenics.<sup>2</sup>

**THE INSTITUTE FOR MATERIALS RESEARCH** conducts materials research leading to improved methods of measurement standards, and data on the properties of well-characterized materials needed by industry, commerce, educational institutions, and Government; develops, produces, and distributes standard reference materials; relates the physical and chemical properties of materials to their behavior and their interaction with their environments; and provides advisory and research services to other Government agencies. The Institute consists of an Office of Standard Reference Materials and the following divisions:

Analytical Chemistry—Polymers—Metallurgy—Inorganic Materials—Physical Chemistry.

**THE INSTITUTE FOR APPLIED TECHNOLOGY** provides technical services to promote the use of available technology and to facilitate technological innovation in industry and Government; cooperates with public and private organizations in the development of technological standards, and test methodologies; and provides advisory and research services for Federal, state, and local government agencies. The Institute consists of the following technical divisions and offices:

Engineering Standards—Weights and Measures—Invention and Innovation—Vehicle Systems Research—Product Evaluation—Building Research—Instrument Shops—Measurement Engineering—Electronic Technology—Technical Analysis.

**THE CENTER FOR RADIATION RESEARCH** engages in research, measurement, and application of radiation to the solution of Bureau mission problems and the problems of other agencies and institutions. The Center consists of the following divisions:

Reactor Radiation—Linac Radiation—Nuclear Radiation—Applied Radiation.

**THE CENTER FOR COMPUTER SCIENCES AND TECHNOLOGY** conducts research and provides technical services designed to aid Government agencies in the selection, acquisition, and effective use of automatic data processing equipment; and serves as the principal focus for the development of Federal standards for automatic data processing equipment, techniques, and computer languages. The Center consists of the following offices and divisions:

Information Processing Standards—Computer Information—Computer Services—Systems Development—Information Processing Technology.

**THE OFFICE FOR INFORMATION PROGRAMS** promotes optimum dissemination and accessibility of scientific information generated within NBS and other agencies of the Federal government; promotes the development of the National Standard Reference Data System and a system of information analysis centers dealing with the broader aspects of the National Measurement System, and provides appropriate services to ensure that the NBS staff has optimum accessibility to the scientific information of the world. The Office consists of the following organizational units:

Office of Standard Reference Data—Clearinghouse for Federal Scientific and Technical Information<sup>3</sup>—Office of Technical Information and Publications—Library—Office of Public Information—Office of International Relations.

<sup>1</sup> Headquarters and Laboratories at Gaithersburg, Maryland, unless otherwise noted; mailing address Washington, D.C. 20234.

<sup>2</sup> Located at Boulder, Colorado 80302.

<sup>3</sup> Located at 5285 Port Royal Road, Springfield, Virginia 22151.

# NATIONAL BUREAU OF STANDARDS REPORT

NBS PROJECT

4216205

NBS REPORT

10512

## THE CALCIUM SULFATE-WATER SYSTEM

### 2. INFRARED SPECTROSCOPIC, X-RAY POWDER DIFFRACTION AND SCANNING ELECTRON MICROSCOPIC STUDIES

by

James R. Clifton

Building Research Division  
Institute for Applied Technology  
National Bureau of Standards

Sponsored by

Building Research Division  
Institute for Applied Technology  
National Bureau of Standards  
Washington, D. C. 20234

#### IMPORTANT NOTICE

NATIONAL BUREAU OF STANDARDS  
for use within the Government. Before  
and review. For this reason, the  
whole or in part, is not authorized  
Bureau of Standards, Washington  
the Report has been specifically p

Approved for public release by the  
director of the National Institute of  
Standards and Technology (NIST)  
on October 9, 2015

accounting documents intended  
subjected to additional evaluation  
isting of this Report, either in  
Office of the Director, National  
the Government agency for which  
ies for its own use.



U.S. DEPARTMENT OF COMMERCE  
NATIONAL BUREAU OF STANDARDS



## PREFACE

A thorough investigation of the properties of gypsum has been undertaken with the expectations that such studies will give pertinent information to the behavior of gypsum in cement and as a plaster. Initial research will concentrate on the basic properties of gypsum ( $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ ) and the hemihydrate ( $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ ). Later research will be devoted to behavior of gypsum plaster and of the use of gypsum as a set retarder in cement.



## ABSTRACT

This is the second in a series of reports on the  $\text{CaSO}_4\text{-H}_2\text{O}$  system.

Infrared spectroscopy, scanning electron microscopy and x-ray powder diffraction analysis were used to ascertain if any structural differences could be found between  $\alpha$ - and  $\beta$ - $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$ . Their x-ray powder diffraction patterns were slightly different with  $2\theta$  in the range of 48 to 50°. Crystals of  $\text{CaSO}_4\cdot 2\text{H}_2\text{O}$  and  $\beta$ - $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$  were found by scanning electron microscopy to have platy forms while crystals of  $\alpha$ - $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$  were rod-shaped with hexagonal faces. The infrared spectrum of  $\alpha$ - $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$  was the same as the spectrum of the  $\beta$  form.

## 1. INTRODUCTION

The crystal structure of  $\text{CaSO}_4\cdot 2\text{H}_2\text{O}$  has been elucidated by x-ray diffraction measurements [1]<sup>1/</sup>, infrared spectroscopy [2], and neutron diffraction studies [3]. The lower hydrated member of the series,  $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$ , has not been so thoroughly investigated and whether structural difference exist between the  $\alpha$ - and  $\beta$  forms of  $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$  has not been unequivocally resolved. The present study was undertaken with the hope of ascertaining if  $\alpha$ - and  $\beta$ - $\text{CaSO}_4\cdot 1/2\text{H}_2\text{O}$  have dissimilar structures.

<sup>1/</sup> Numbers in brackets refer to literature references at the end of this report.



The x-ray powder diffraction patterns of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  have been reported [4] to slightly differ with  $2\theta$  in the range of 48 to 50° and this difference was investigated in the present study. Included in this report, also, are the results of infrared spectroscopic and scanning electron microscopic studies on  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ . Similar studies were carried out on  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  for comparative purposes.

## 2. EXPERIMENTAL

### 2.1 Materials

The materials,  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ ,  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , used in this study have been described in Part 1 of this series.

### 2.2 Infrared Spectra

The infrared transmission spectra of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , between 580 to 4,000  $\text{cm}^{-1}$ , were recorded using a Perkin-Elmer Model 421 Double Beam Spectrophotometer.

Specimens were prepared for infrared studies by either the nujol mull or the KBr pellet technique. The KBr pellets were made by thoroughly mixing 1 to 2 mg of sample with 400-450 mg of Harshaw optical grade KBr and then pressing the powder to 18,000 psi under vacuo. Bank nujol mulls or KBr pellets were used as references in the double beam spectrophotometer.



### 2.3 Scanning Electron Microscopy

Scanning electron microscope photographs of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  were taken using a Cambridge Stereo Scan Scanning Electron Microscope. The specimens were coated with a thin deposit of carbon to reduce charge build-up. Magnification ratios were between 900 and 1000.

### 2.4 X-ray Powder Diffraction Patterns

The X-ray Powder Diffraction Patterns were obtained by Mr Harold Swanson, Institute for Materials Research, National Bureau of Standards, using unfiltered Cu K $\alpha$  radiation.

## 3. RESULTS

### 3.1 Infrared Spectra

The infrared spectra of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  dispersed in KBr pellets, are reproduced in Figure 1. Observed frequencies and assignments of the absorption bands of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  are listed in Table 1 and the corresponding data are given in Table 2 for  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ . The present assignments are based upon those given by Hass and Sutherland [2] for single crystals of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ .

The absorption bands of specimens prepared by the nujol mull method were broad and badly resolved (Figure 2). However, their positions agreed reasonably well with the analogous bands observed with KBr pellets. This positional correlation, incidently, is the basis for assuming that no serious structural or compositional modifications were induced in the samples by the KBr pellet technique.

The infrared spectrum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in a KBr pellet, heated at  $109^\circ\text{C}$  in an air oven for 16 hours is shown in Figure 3. The  $\nu_1$  ( $\text{H}_2\text{O}$ ) fundamentals of both  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  and the  $\nu_3$  ( $\text{H}_2\text{O}$ ) fundamental of  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are clearly present. Infrared spectroscopy, therefore, can be used to follow dehydration and rehydration processes within the  $\text{CaSO}_4$ - $\text{H}_2\text{O}$  system.

### 3.2 Scanning Electron Micrograms

The scanning electron microscope photographs of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are shown in Figures 4, 5 and 6, respectively. While crystals of both  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  have platy shapes, those of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  have a more flakely surface compared to  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ . In contrast to  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , the crystals of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are rod-shaped with hexagonal faces.

### 3.3 X-ray Powder Diffraction Patterns

The x-ray powder diffraction patterns of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are reproduced in Figures 7, 8 and 9, respectively. These patterns are in agreement with those previously reported.

The only difference observed between the patterns of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  was in a peak located between  $48$  and  $50^\circ$ , which is shown with an expanded scale in Figure 10. The peak of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  had triplet structure while no well resolved structure was observed in the peak of  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .

## 4. DISCUSSION

### 4.1 Infrared Spectra

The infrared absorption spectra of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  dispersed in KBr pellets (Figure 1) were much better resolved than the corresponding nujol mull spectra (Figure 2) and only the former spectra will be discussed. It is instructive to first analyze the spectrum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and then to compare the spectra of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .

The infrared absorption spectrum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  in KBr pellets was generally similar to the spectrum of single crystals of gypsum, which has been studied by Hass and Sutherland [2]. The following analysis of the spectrum is based upon the site symmetry concept [5]. First the vibration modes attributed to the  $\text{SO}_4^{2-}$  ions are considered followed by a discussion of the  $\text{H}_2\text{O}$  vibrations. The free  $\text{SO}_4^{2-}$  ion has tetrahedral symmetry,  $T_d$ , and has four vibrational modes,  $\nu_1$  ( $A_1$ ),  $\nu_2$  (E) and  $\nu_3$  ( $T_2$ ) and  $\nu_4$  ( $T_2$ ), with only the latter two modes having ungerade symmetry,  $u$ , and thus being infrared active. The  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  crystal has  $C_{2h}$  symmetry [1], with the  $C_2$  crystal axis coinciding with a  $C_2$  axis of each  $\text{SO}_4^{2-}$  group. The crystalline field of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  is weaker than the intramolecular forces within the  $\text{SO}_4^{2-}$  ion and this results in a small perturbation of the internal vibrations of the  $\text{SO}_4^{2-}$ . While this small perturbation does cause a lifting of all vibrational

degenerary because of a reduction in the effective symmetry from  $T_d$  to the site symmetry of  $C_{2h}$ , only small energy splittings in the free  $SO_4^{2-}$  vibrational frequencies takes place. The number of infrared active modes is increased from two to nine, as seen in the correlation chart of Table 3, and six of these fundamentals were observed in the present study (Table 1). Two fundamentals arising from the  $\nu_2$  mode of  $T_d$  symmetry are expected to have frequencies in the  $400\text{-}500\text{ cm}^{-1}$  range, which is beyond the capacity of the spectrophotometer used in this work. The other missing fundamental,  $bu(\nu_3)$ , should lie between  $bu(\nu_3)$ ,  $1106\text{ cm}^{-1}$ , and  $a_{\mu}(\nu_3)$ ,  $1133\text{ cm}^{-1}$ , but apparently was obscured by these absorptions. Measured vibrational splittings were small with the maximum splitting of  $\nu_4$  being  $68\text{ cm}^{-1}$  and a splitting of  $27\text{ cm}^{-1}$  was found in  $\nu_3$ .

The interpretation of the  $H_2O$  fundamentals in  $CaSO_4 \cdot 2H_2O$  is based upon the coupling of phonons with the molecular vibrations of  $H_2O$  [3,6]. Isolated  $H_2O$  molecules belong to the  $C_{2v}$  point group and have three fundamental modes  $\nu_1$ ,  $\nu_2$  and  $\nu_3$  that are all infrared active. Each unit cell of  $CaSO_4 \cdot 2H_2O$  has four  $H_2O$  molecules [1] and the crystal internal modes can be constructed by the superposition of the molecular modes of  $H_2O$  in the unit cell, in such a manner that the crystal internal modes are representations of  $C_{2h}$ . When the  $H_2O$  molecules are not interacting with each other each molecular mode becomes fourfold degenerate in the crystal. A small amount of coupling, however, leads to a lifting of the degenerary and each molecular fundamental splits into four crystal modes belonging to symmetry species of the  $C_{2h}$

point group, as shown in Table 4. Two of the four crystal modes arising from each molecular mode belong to the ungerade type,  $\mu$ , and therefore are infrared active. Since the coupling forces are smaller than the intramolecular forces within the  $H_2O$  molecule the splittings in the  $\nu_1$ ,  $\nu_2$  and  $\nu_3$  frequencies should be small.

The lifting of degeneracy as given in Table 4 was observed in the infrared spectrum of single crystals of gypsum, with the frequency splittings being 62, 20 and 47  $cm^{-1}$ , respectively, in  $\nu_2$ ,  $\nu_1$ , and  $\nu_3$  [2]. In the present study of  $CaSO_4 \cdot 2H_2O$  in KBr pellets only the splitting in  $\nu_2$  was observed and the value was 60  $cm^{-1}$ . The only previously unreported absorption band observed in the present study was that at 3240  $cm^{-1}$  which is attributed to the first overtone of  $\nu_2$ .

It was impossible to distinguish between the two forms of  $CaSO_4 \cdot 1/2H_2O$  on the basis of their infrared adsorption spectra (Figure 1 and Table 2). Several interesting differences, however, were noted between the spectra of the  $\alpha$ - and  $\beta$ - $CaSO_4 \cdot 1/2H_2O$  set and the spectrum of  $CaSO_4 \cdot 2H_2O$ . The portions of the spectra lying below 1600  $cm^{-1}$ , attributed to the  $SO_4^{2-}$  group, were the same in both cases except for some slight frequency shifts. The main differences were associated with the  $H_2O$  frequencies and the following is a discussion of the pertinent observations.



No splittings in  $\nu_1$ ,  $\nu_2$  or  $\nu_3$  of  $\text{H}_2\text{O}$  were found in the spectra of the  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  set. This is reasonable for the removal of 3/2 molecules of  $\text{H}_2\text{O}$  from  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  changes the unit cell and should decouple the interactions between the  $\text{H}_2\text{O}$  molecules thereby preventing the type of photon-vibrational coupling active in  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ .

Values of  $\nu_1$ ,  $\nu_2$  and  $\nu_3$  of  $\text{H}_2\text{O}$  for  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are compared in Table 5. Included, also, are values for nonhydrogen bonded  $\text{H}_2\text{O}$ , in the gaseous state [7], and for strongly hydrogen bonded liquid  $\text{H}_2\text{O}$  [8]. The increases of 139 and 89  $\text{cm}^{-1}$  in  $\nu_1$  and  $\nu_3$ , respectively, in going from  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  to the  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  set is an interesting phenomenon. In  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and presumably in both  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  the hydrogen bonding is between  $\text{H}_2\text{O}$  and the  $\text{SO}_4^{-2}$  ion rather than between  $\text{H}_2\text{O}$  molecules. Usually a decrease in the number of  $\text{H}_2\text{O}$  molecules in a system where the hydrogen bonding is between  $\text{H}_2\text{O}$  and the anion results in a slight decrease in the values of  $\nu_1$  and  $\nu_3$ , indicative of the formation of stronger hydrogen bonds. Furthermore, lattice  $\text{H}_2\text{O}$  normally absorbs at 3200-3550  $\text{cm}^{-1}$  ( $\nu_1$  and  $\nu_3$ ) and at 1600-1630  $\text{cm}^{-1}$  ( $\nu_2$ ) [9,10]. While the absorptions for  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  are within these regions, the  $\nu_1$  and  $\nu_3$  frequencies for the  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  set are substantially higher than those associated with lattice  $\text{H}_2\text{O}$ . These observations do suggest a weaker hydrogen bonding system in  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  than in  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ . The  $\text{H}_2\text{O}$  molecules are possibly only interstitially held in the crystal lattices of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .

## 4.2 Scanning Electron Micrograms

The scanning electron microgram of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  (Figure 4) shows that the crystals have platy shapes. This is consistent with the structural determinations by Wooster [1] showing that gypsum has a layer lattice and layers are held together by hydrogen bonding between  $\text{H}_2\text{O}$  molecules and  $\text{SO}_4^{2-}$  ions. Reducing the extent of interlayer hydrogen bonding should weaken the cohesion between layers, which possibly lead to the flaking characteristics of the crystals of  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  (Figure 5). Since both  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  have platy shapes, it seems that the integrity of the layer lattice was not strongly, if at all, perturbed by the partial dehydration of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ .

The shape of crystals of  $\alpha'\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  was observed to be rod-like with hexagonal faces (Figure 6). This suggests either a tri-dimensional lattice for  $\alpha'\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , in contrast with the two-dimensional lattice of  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , or the intertwining of smaller crystals within large crystals of  $\alpha'\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .

## 4.3 X-ray Analysis

Difference in the x-ray powder diffractions patterns of  $\alpha'$ - and  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  only will be discussed, since the crystal structure of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  has been determined [1] and the differences in the patterns of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and the  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  set have been previously explored [11,12].



The x-ray powder diffraction patterns of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , with  $2\theta$  in the range of 10 to  $70^\circ$ , are reproduced in Figures 8 and 9, respectively. No differences were observed at this scale. In a slower scan, with an enlarged scale, however, a slight difference was observed in a peak located between  $48$  and  $50^\circ$  (Figure 10). The peak of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  has triplet character while that of  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  has a single shoulder. This difference has been attributed to stacking fault crystal imperfections by R. J. Morris [4] and to the intergrowth of a sub-structure of lower symmetry by Gay [13]. The crystal structures of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , however, have not been unequivocally determined, despite considerable work [14,15]. Therefore, no definite conclusions from the pattern differences between  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  can presently be given.

## 5. SUMMARY

The possibility of structural differences existing between  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  was investigated by infrared spectroscopy, scanning electron microscopy, and x-ray powder diffraction analysis. Similar studies were carried out on  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  for comparative purposes.

The infrared spectrum of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , studied from  $580$  to  $4000\text{ cm}^{-1}$ , was the same as that of the  $\beta$ -form. The essential difference between these spectra and the spectrum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  concerned the number and frequencies of the  $\text{H}_2\text{O}$  vibrations. Because of the high frequencies of  $\gamma_1(\text{H}_2\text{O})$ ,  $3528\text{ cm}^{-1}$ , and

$\nu_3(\text{H}_2\text{O})$ ,  $3604\text{ cm}^{-1}$ , for the  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  pair, it is suggested that the  $\text{H}_2\text{O}$  molecules are only interstitially held in  $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .

Scanning electron micrograms show that crystals of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  have platy forms while crystals of  $\alpha\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are rod-shaped with hexagonal faces. A slight difference was observed between the x-ray powder diffraction patterns of  $\alpha\text{-}$  and  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  with  $2\theta$  in the region of  $48$  to  $50^\circ$ .

The results of infrared, scanning electron microscope and x-ray powder diffraction studies indicate that structural differences between  $\alpha\text{-}$  and  $\beta\text{-CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  are small. However, x-ray diffraction and neutron diffraction studies on good single crystals are necessary before definitive structural determinations can be made.

## 6. ACKNOWLEDGMENTS

The author wishes to acknowledge the assistances of W. Cuthrell, Polymer Division, in the infrared spectroscopic studies, and P. Baker, Building Research Division, in the scanning electron microscopic studies.

Table 1. Observed Frequencies and Assignments of Infrared Absorption Bands of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$

<u>Frequency</u> ( $\text{cm}^{-1}$ )	<u>Assignment</u>	<u>Symmetry</u> <u>Species</u>
595	$\nu_4(\text{SO}_4)$	$a_u$
626	$\nu_4(\text{SO}_4)$	$b_u$
660 sh <sup>a/</sup>	unassigned	-
663	$\nu_4(\text{SO}_4)$	$b_u$
996	$\nu_1(\text{SO}_4)$	$a_u$
1106	$\nu_3(\text{SO}_4)$	$b_u$
1133	$\nu_3(\text{SO}_4)$	$a_u$
1612	$\nu_2(\text{H}_2\text{O})$	$b_u$
1672	$\nu_2(\text{H}_2\text{O})$	$a_u$
2110	$\nu_3 + \nu_1(\text{SO}_4)$	$b_u$
2210	$\nu_{\text{R}}'' \text{ } ^{b/} + \nu_2(\text{H}_2\text{O})$	$b_u$
3240	$\nu_2 + \nu_2(\text{H}_2\text{O})$	$b_u$
3399	$\nu_1(\text{H}_2\text{O})$	$b_u$
3515	$\nu_3(\text{H}_2\text{O})$	$a_u$

<sup>a/</sup> sh indicates shoulder

<sup>b/</sup> Liberation mode. J. van der Elsken and D. W. Robinson, Spectrochim. Acta 17, 1249 (1961).

Table 2. Analysis of the Infrared Spectra of

 $\alpha$ - and  $\beta$ -CaSO<sub>4</sub> · 1/2H<sub>2</sub>O

<u>Frequency (cm<sup>-1</sup>)</u>		<u>Assignment</u>	<u>Symmetry Species</u>
$\alpha$ -CaSO <sub>4</sub> · 1/2H <sub>2</sub> O	$\beta$ -CaSO <sub>4</sub> · 1/2H <sub>2</sub> O		
595	594	$\nu_4(\text{SO}_4)$	a <sub>u</sub>
628	628	$\nu_4(\text{SO}_4)$	b <sub>u</sub>
658	655	$\nu_4(\text{SO}_4)$	b <sub>u</sub>
670 sh <u>a</u> /	669	unassigned	-
1007	1002	$\nu_1(\text{SO}_4)$	a <sub>u</sub>
1090	1090	$\nu_3(\text{SO}_4)$	b <sub>u</sub>
1145	1145	$\nu_3(\text{SO}_4)$	b <sub>u</sub>
1616	1615	$\nu_2(\text{H}_2\text{O})$	b <sub>u</sub>
2110	2110	$\nu_3 + \nu_1(\text{H}_2\text{O})$	b <sub>u</sub>
2205	2205	$\nu_{\text{R}}''^{\text{b/}} + \nu_2(\text{H}_2\text{O})$	b <sub>u</sub>
3528	3528	$\nu_1(\text{H}_2\text{O})$	
3604	3604	$\nu_2(\text{H}_2\text{O})$	

a/ sh indicates shoulderb/ Liberation mode. J. van der Elsen and D. W. Robinson, Spectrochim. Acta 17, 1249 (1961).

Table 3. Correlation Chart for  $\text{SO}_4^{2-}$  Infrared  
Active Fundamentals

Fundamental	Symmetry Species	
	$T_d$ <u>a/</u>	$C_{2h}$ <u>a/</u>
1	$a_{1g}$ <u>b/</u>	$a_u$
2	$e_g$ <u>b/</u>	$2a_u$
3	$t_{2u}$	$a_u, 2b_u$
4	$t_{2u}$	$a_u, 2b_u$

a/ Point group representation

b/ Infrared inactive, but has active component when coupled  
to a  $C_{2h}$  symmetry.

Table 4. Correlation Chart for Isolated and Lattice H<sub>2</sub>O

Molecular Fundamentals of Isolated H <sub>2</sub> O <u>a/</u>	Crystal Modes of H <sub>2</sub> O in CaSO <sub>4</sub> ·2H <sub>2</sub> O <u>b/</u>
1	a <sub>u</sub> , b <sub>u</sub> , a <sub>g</sub> , b <sub>g</sub>
2	a <sub>u</sub> , b <sub>u</sub> , a <sub>g</sub> , b <sub>g</sub>
3	a <sub>u</sub> , b <sub>u</sub> , a <sub>g</sub> , b <sub>g</sub>

a/ Belongs to the C<sub>2v</sub> group.

b/ C<sub>2h</sub> point group.

Table 5. Vibrational Frequencies of Free and Lattice H<sub>2</sub>O

Molecule	Frequencies of H <sub>2</sub> O Vibrations (cm <sup>-1</sup> )		
	$\nu_1$	$\nu_2$	$\nu_3$
H <sub>2</sub> O(v) <u>a/</u>	3657	1595	3756
H <sub>2</sub> O(l) <u>b/</u>	3219	1627	3445
CaSO <sub>4</sub> ·2H <sub>2</sub> O <u>c/</u>	3399	1612 & 1672	3515
$\alpha$ - and $\beta$ -CaSO <sub>4</sub> ·1/2H <sub>2</sub> O	3528	1616	3604

a/ W. S. Benedict, N. Gailar and E. K. Plyler, J. Chem. Phys. 24, 1139 (1956).

b/ J. H. Hibben, J. Chem. Phys. 5, 166 (1937).

c/ Results of the present study.

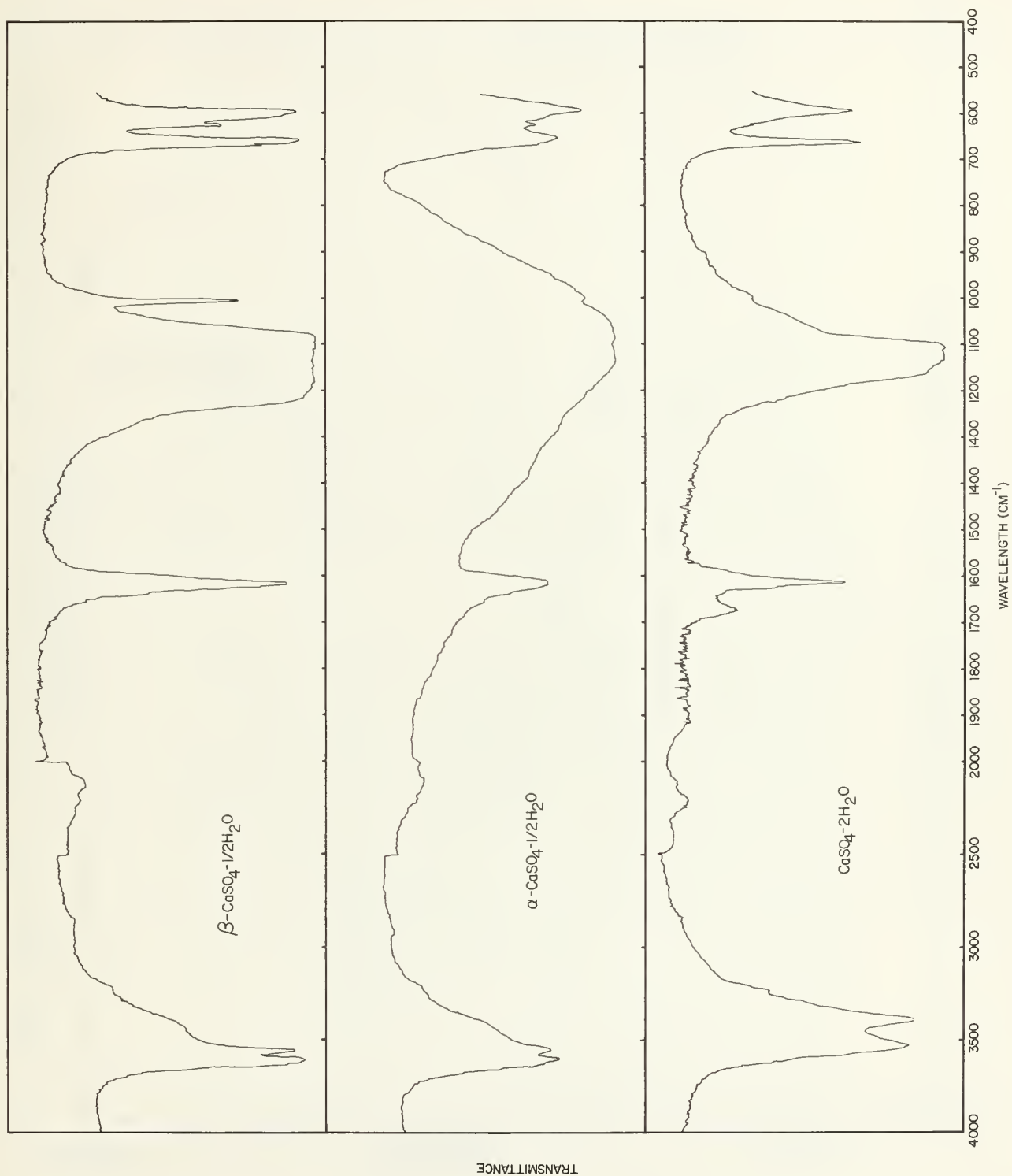


## REFERENCES

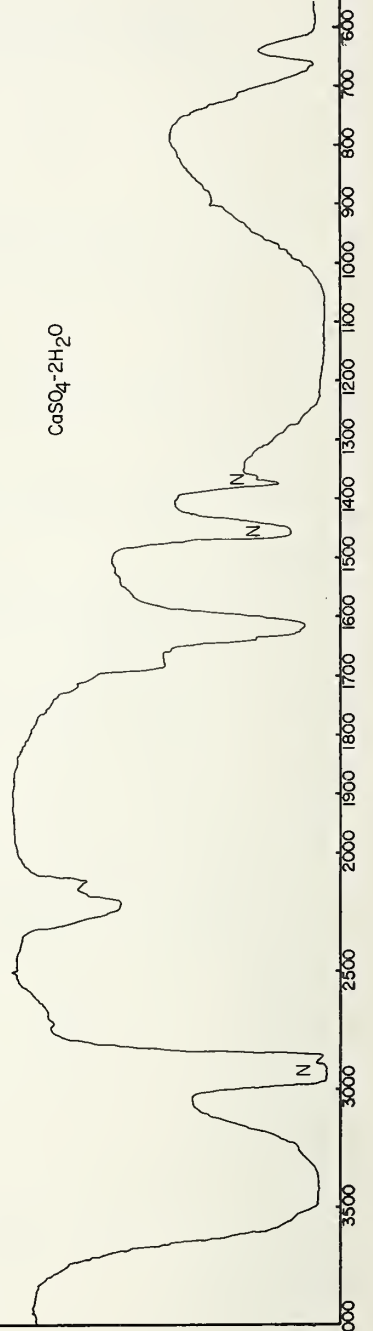
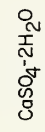
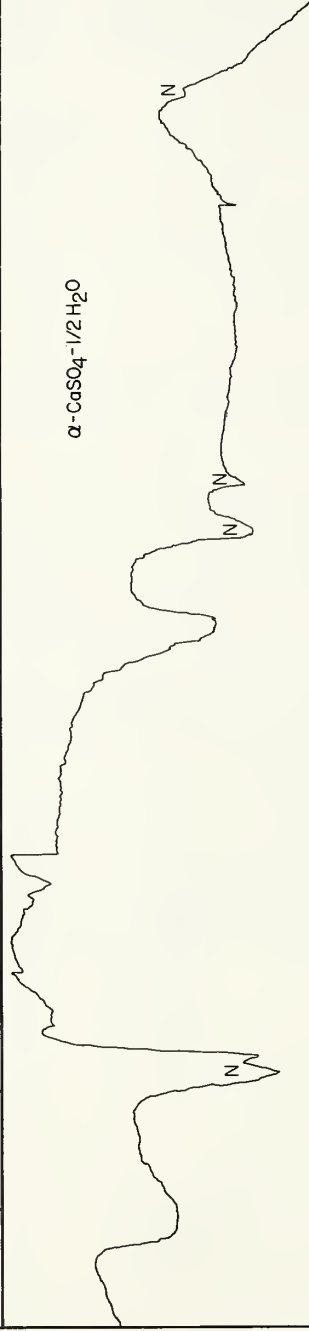
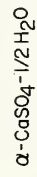
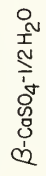
1. W. A. Wooster, Z. Krist. 94, 375 (1936).
2. M. Hass and G. B. B. M. Sutherland, Proc. Roy. Soc. (London) A236, 427 (1956).
3. M. Atoji and R. E. Rundle, J. Chem. Phys. 29, 1306 (1958).
4. R. J. Morris, Nature 198, 1298 (1963).
5. R. Halford, J. Chem. Phys. 14, 8 (1946).
6. S. S. Mitra, "Infrared and Raman Spectra Due to Lattice Vibrations", Chap. 14, Optical Properties of Solids, S. Nudelman and S. S. Mitra (eds.) p. 341-349, Plenum Press, New York (1969).
7. W. S. Benedict, N. Gailar and E. K. Plyler, J. Chem. Phys. 24, 1139 (1956).
8. J. H. Hibben, J. Chem. Phys. 5, 166 (1937).
9. W. Lyon and E. L. Kensey, Phys. Rev. 61, 482 (1942).
10. P. J. Lucchesi and W. A. Glasson, J. Am. Chem. Soc. 70, 1347 (1956).
11. W. Feitknecht, Helv. Chim. Acta 14, 85 (1931).
12. H. B. Weiser, W. O. Milligan and W. C. Ekholm. J. Am. Chem. Soc. 58, 1261 (1936).
13. P. Gay, Mineralogical Mag. 35, 354 (1965).
14. W. A. Caspari, Proc. Roy. Soc. (London) A155, 41 (1936).
15. O. W. Florke, Neues Jahrb. Min. Abh. 84, 189 (1952).

# CAPTIONS FOR FIGURES

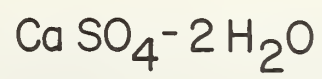
- Figure 1. The infrared spectra of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  dispersed in KBr pellets.
- Figure 2. The infrared spectra of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  and  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ . Specimens prepared by the nujol mull technique. N indicates peak attributed to nujol.
- Figure 3. The infrared spectrum of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ , in a KBr pellet, heated at  $109^\circ\text{C}$  in an air oven.
- Figure 4. Scanning electron microgram of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  with a magnification factor of 900.
- Figure 5. Scanning electron microgram of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  with a magnification ratio of 1000.
- Figure 6. Scanning electron microgram of  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$  with a magnification factor of 900.
- Figure 7. X-ray powder diffraction pattern of  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ .
- Figure 8. X-ray powder diffraction pattern of  $\alpha$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .
- Figure 9. X-ray powder diffraction pattern of  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ .
- Figure 10. X-ray powder diffraction pattern with  $2\theta$  between  $48^\circ$  and  $50^\circ$  of  $\alpha$ - and  $\beta$ - $\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ , with an enlarged scale.



TRANSMITTANCE



4000 3500 3000 2500 2000 1900 1800 1700 1600 1500 1400 1300 1200 1100 1000 900 800 700 600 500 400



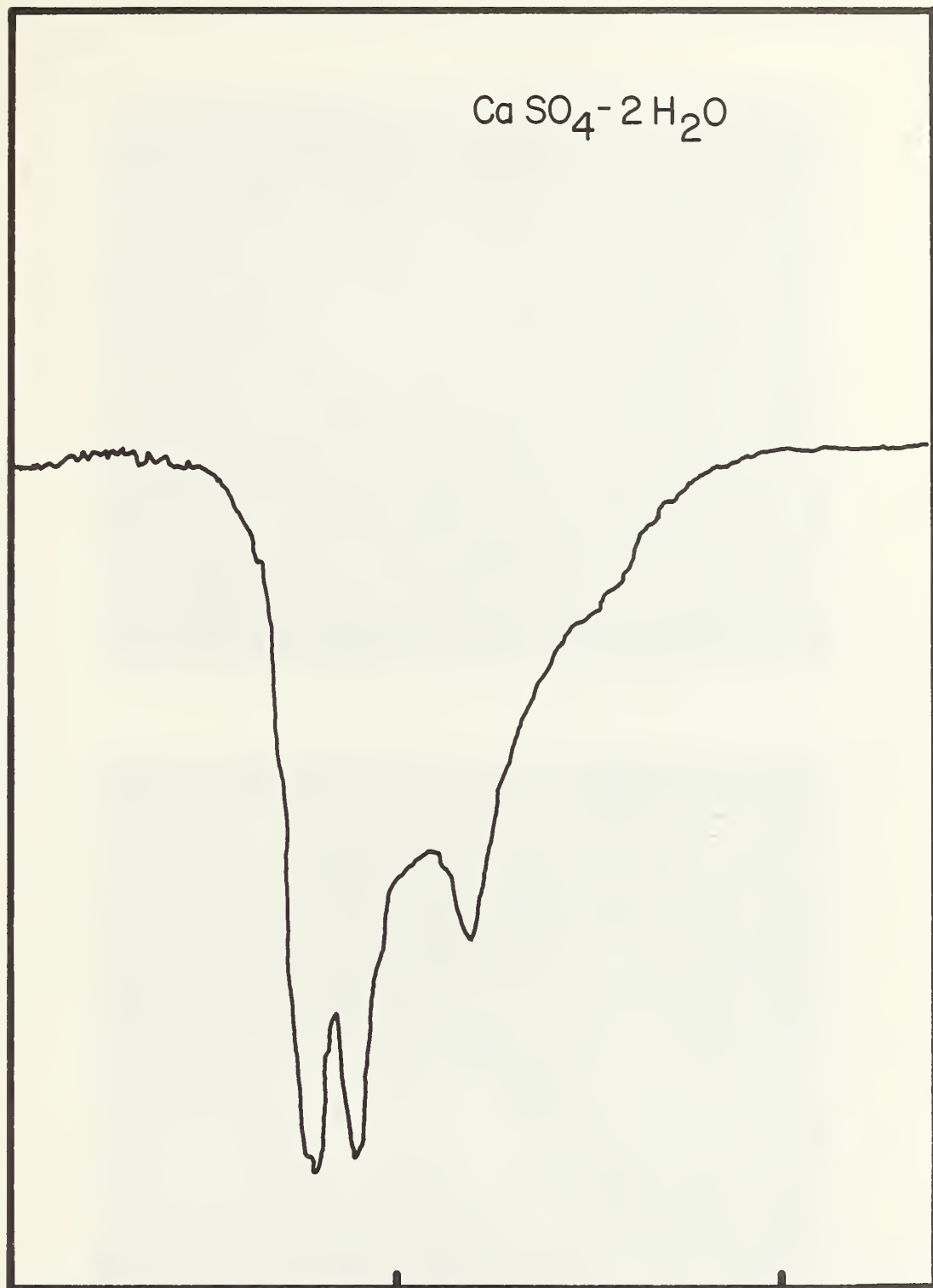
TRANSMITTANCE

4000

3500

3000

FREQUENCY ( $\text{CM}^{-1}$ )

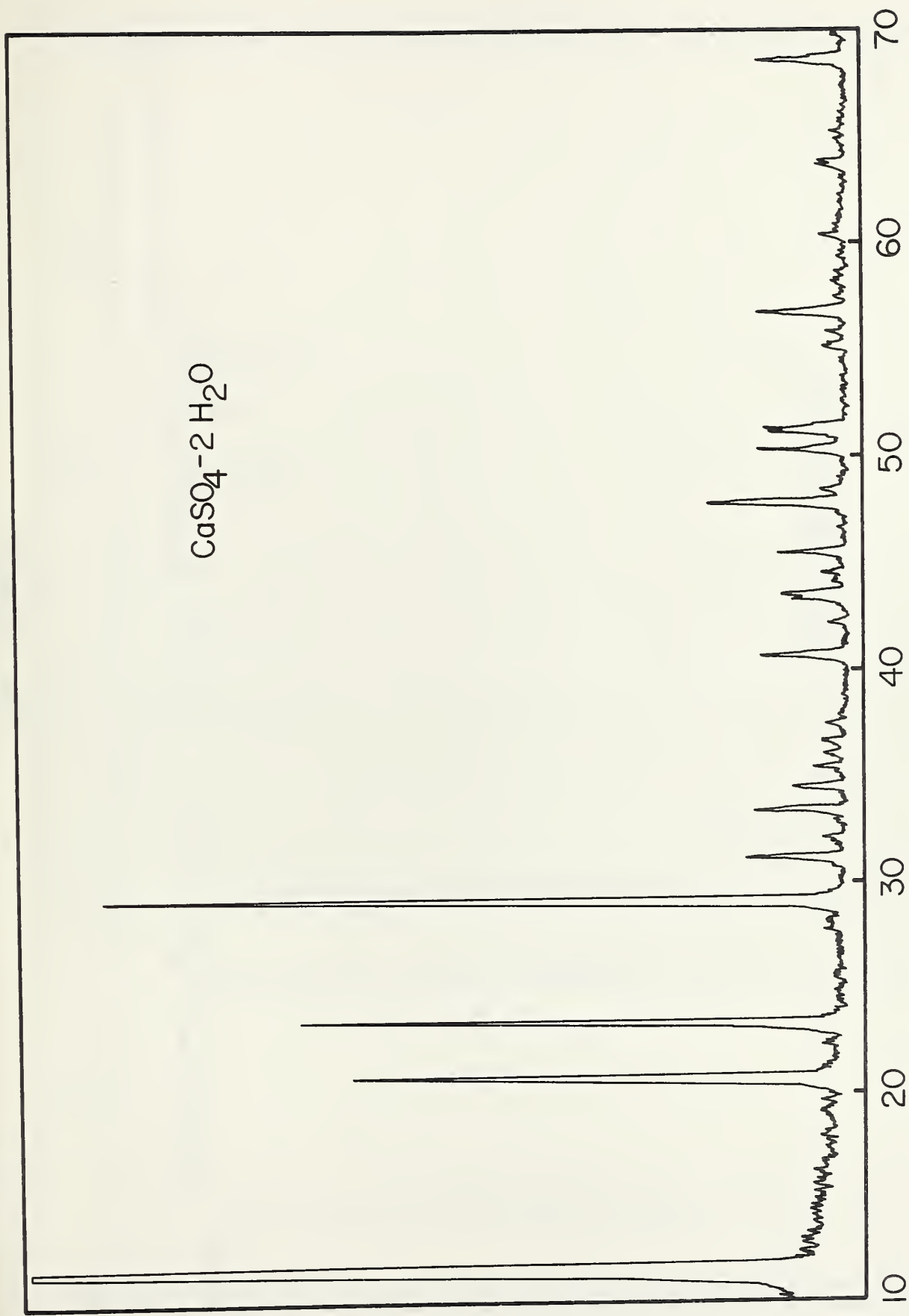
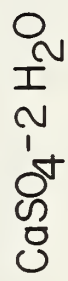




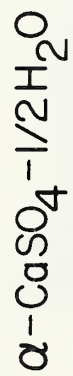








$2\theta$  (DEGREES)



10 20 30 40 50 60 70

$2\theta$  (DEGREES)

