List of

Simplified Practice Recommendations

Proposed, approved and accepted by industrial groups, under the auspices of the

BUREAU OF STANDARDS,
U. S. DEPARTMENT OF COMMERCE

Simplified Practice Recommendations present in detail the development of programs to eliminate unnecessary variety in sizes, dimensions, models, and types of more than 135 commodities. They also contain lists of associations and individuals that have expressed their intention to adhere to the recommendations. These simplified schedules, as formulated and approved by industries, are promulgated by the Department of Commerce. The complete history of any recommendation in book form may be obtained from the Superintendent of Documents at the prices shown herein.

However, lists of the simplified sizes, dimensions, and types, arranged in sheet form and especially adapted for the general use and files of foremen, storekeepers, engineers, architects, purchasing agents, and others, can be obtained, free of charge, from the Division of Simplified Practice, upon request.

Please designate the Simplified Practice Recommendation Numbers when sending for either the book form or sheet form of the recommendations.

- ISSUED QUARTERLY -

DIVISION OF SIMPLIFIED PRACTICE
NATIONAL BUREAU OF STANDARDS,
Washington, D. C.

October, 1932.
The activities of the Division of Simplified Practice are guided by a planning committee, the membership of which is as follows:

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3 South Michigan Avenue,
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H. R. Young, Secretary,
Retailers' National Council,
Munsey Building,
Washington, D.C.
INDEX
OF
SIMPLIFIED PRACTICE RECOMMENDATIONS

Arranged alphabetically by groups for procurement appearing in Part 1, Section III, of the Federal Standard Stock Catalogue.

NOTE: The publications herein listed, excepting those indicated by an asterisk (*), can be obtained at the price shown from the Superintendent of Documents, Government Printing Office, Washington, D.C. Do not send stamps.

(*) Mimeographed copies of recommendation can be obtained from the Division of Simplified Practice on request.

(#) Recommendation as approved by general conference of industry is in process of acceptance.

(+) Figures not available.

<p>| S.P.R. Price Reduction in Varieties |
|---|---|---|---|</p>
<table>
<thead>
<tr>
<th>No.</th>
<th>(Cents)</th>
<th>From</th>
<th>To</th>
</tr>
</thead>
</table>

**BOILERS, ENGINES, AND TANKS**

Boilers; range; and Expansion-Tanks.

<p>| Item | S.P.R. Price Reduction in Varieties |</p>
<table>
<thead>
<tr>
<th>---</th>
<th>---</th>
<th>---</th>
<th>---</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tanks; storage, hot-water</td>
<td>25</td>
<td>5</td>
<td>120</td>
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**BOOKS AND PRINTED MATTER**

Bank-Checks; Drafts; Notes; etc.

<p>| Item | S.P.R. Price Reduction in Varieties |</p>
<table>
<thead>
<tr>
<th>---</th>
<th>---</th>
<th>---</th>
<th>---</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bank-Checks; Drafts; Notes; etc.</td>
<td>50</td>
<td>Thousands</td>
<td>One size for each instrument.</td>
</tr>
<tr>
<td>Blank-Forms; commercial (2nd Ed.)</td>
<td>37-28</td>
<td>5</td>
<td>Thousands</td>
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<tr>
<td>Blank-Forms; warehouse</td>
<td>34</td>
<td>10</td>
<td>Thousands</td>
</tr>
<tr>
<td>Checks; restaurant, guest</td>
<td>113-30</td>
<td>5</td>
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**BRUSHS AND BRUSHES**

Block-sizes; (for) Brushes, calcimine (Dutch, Semi-Dutch, and Baby-Dutch)

<p>| Item | S.P.R. Price Reduction in Varieties |</p>
<table>
<thead>
<tr>
<th>---</th>
<th>---</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Block-sizes; (for) Brushes, calcimine (Dutch, Semi-Dutch, and Baby-Dutch)</td>
<td>121-31</td>
<td>5</td>
<td>34</td>
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<tr>
<td>Thicknesses</td>
<td>47</td>
<td>10</td>
<td>76.7</td>
</tr>
<tr>
<td>Widths</td>
<td>70</td>
<td>16</td>
<td>77.1</td>
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<tr>
<td>Combinations</td>
<td>70</td>
<td>16</td>
<td>77.1</td>
</tr>
<tr>
<td>Brushes; paint and varnish</td>
<td>43-23</td>
<td>5</td>
<td>480</td>
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<tr>
<td>Brushes; sweeping, floor</td>
<td>88-29</td>
<td>5</td>
<td>11</td>
</tr>
<tr>
<td>Item</td>
<td>S.P.R. No.</td>
<td>Price (Cents)</td>
<td>Reduction in Varieties</td>
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<tr>
<td>------</td>
<td>------------</td>
<td>--------------</td>
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<tr>
<td><strong>CERAMICS</strong></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Chinaware; cafeteria and restaurant</td>
<td>33</td>
<td>5</td>
<td>700</td>
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<tr>
<td>Chinaware; dining car</td>
<td>39</td>
<td>5</td>
<td>700</td>
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<tr>
<td>Chinaware; hospital</td>
<td>40</td>
<td>5</td>
<td>700</td>
</tr>
<tr>
<td>Chinaware; hotel</td>
<td>5</td>
<td>5</td>
<td>700</td>
</tr>
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<td><strong>CHEMICALS</strong></td>
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<td>Fungicides; and Insecticides, (packaging of)</td>
<td>41</td>
<td>5</td>
<td>38</td>
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<tr>
<td><strong>CORDAGE, TWINE, AND PRODUCTS</strong></td>
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<td></td>
<td></td>
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<tr>
<td>Twine, cotton, polished</td>
<td>124-31</td>
<td>10</td>
<td>(+)</td>
</tr>
<tr>
<td>*Twine; hard-fibre; and Yarn, lath (Ply and yarn goods)</td>
<td>92-28</td>
<td>-</td>
<td>(+)</td>
</tr>
<tr>
<td>*Twine; flax and hemp</td>
<td>136-32</td>
<td>-</td>
<td>(+)</td>
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<tr>
<td>Twine; jute, soft-fiber</td>
<td>110-29</td>
<td>10</td>
<td>1,201</td>
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<td><strong>DRUGS AND MEDICINES</strong></td>
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<td></td>
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<td>Investment (dental)</td>
<td>117-30</td>
<td>5</td>
<td>26</td>
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<tr>
<td>Plaster, (dental)</td>
<td>117-30</td>
<td>5</td>
<td>22</td>
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<td><strong>DRY GOODS AND NOTIONS</strong></td>
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<td></td>
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<tr>
<td>*Mattresses</td>
<td>2-32</td>
<td>(See Bedsteads for reduction figures for entire recommendation.)</td>
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<tr>
<td><strong>ELECTRIC APPARATUS</strong></td>
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<tr>
<td>Batteries, earphone</td>
<td>-</td>
<td>-</td>
<td>(+)</td>
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<tr>
<td>Batteries, flashlight; packaging of</td>
<td>104-30</td>
<td>5</td>
<td>(+)</td>
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<tr>
<td>Brushes, carbon; and Brush-Shunts</td>
<td>56-28</td>
<td>10</td>
<td>(+)</td>
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<td>Flashlight-Cases, fiber and metal</td>
<td>68</td>
<td>5</td>
<td>25</td>
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<td>Railway-materials, (overhead, electric; packaging of)</td>
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<td>Cartridges; metallic</td>
<td>-62-48</td>
<td>5</td>
<td>348</td>
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<td>Shells; shot, paper, loaded</td>
<td>31-31</td>
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(5th Edition)
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<td>No. (Cents) From To Per Cent</td>
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<td>FURNITURE</td>
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<tr>
<td>*Bedsteads</td>
<td>2-32 78 4 94.8</td>
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<td>Beds; hospital</td>
<td>24 5</td>
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<tr>
<td>Lengths</td>
<td>33 1 97</td>
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<td>Widths</td>
<td>34 (1 standard) 91</td>
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<tr>
<td>Height</td>
<td>44 1 98</td>
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<tr>
<td>Blackboards; composition (2nd. Ed.)</td>
<td>75-29 5 (+)</td>
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<tr>
<td>Colors</td>
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<tr>
<td>Widths</td>
<td>13 8 55</td>
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<td>Lengths</td>
<td>90 13 86</td>
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<td>Chairs; wooden, folding and portable</td>
<td>80-28 5 (+)</td>
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<tr>
<td>Portable chairs</td>
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<tr>
<td>Folding chairs</td>
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<tr>
<td>Ice-Compartment; refrigerator</td>
<td>109-29 10 (+)</td>
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<tr>
<td>Lockers; steel (1st Rev.)</td>
<td>35-28 5 65 23 65</td>
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<tr>
<td>GENERATORS AND MOTORS</td>
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<tr>
<td>*Railway Motor and Controller Parts; electric; packaging of..........</td>
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<td>GLASS AND GLASSWARE</td>
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<tr>
<td>Bottles; carbonated-beverage</td>
<td>123-30 10</td>
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<tr>
<td>Soda and Imported Ginger Ale</td>
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<tr>
<td>Shapes- Capacities</td>
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<tr>
<td>Heights</td>
<td>15 12 20</td>
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<tr>
<td>Diameters</td>
<td>78 6 92.3</td>
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<td>(Indeterminable)</td>
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<tr>
<td>Weights, ounces of glass</td>
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<td>Water and Water Shape Ginger Ales</td>
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<td>Capacities</td>
<td>11 3 72.7</td>
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<td>13 3 76.9</td>
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<tr>
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<td>13 4 77.7</td>
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<td>8 3 62.5</td>
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<td>Bottles; milk (1st Revision)</td>
<td>10 5 92</td>
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<td>Caps</td>
<td>10 1 90</td>
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<td>*Containers, glass (for) apple butter, jellies &amp; preserves...........</td>
<td>91-29 (In process of revision)</td>
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<tr>
<td>*Containers, glass (for) cottage cheese and sour cream..............</td>
<td>- - 20 3 85</td>
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<tr>
<td>*Containers, glass (for) mayonnaise and kindred products.............</td>
<td>131-32 25 5 80</td>
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<tr>
<td>Item</td>
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<tr>
<td>----------------------------------</td>
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<tr>
<td>Glass and Glassware (Continued)</td>
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<tr>
<td>Lights, floor, roof and sidewalk</td>
<td>49</td>
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<td></td>
<td>49</td>
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<td>49</td>
</tr>
<tr>
<td>Groceries</td>
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<tr>
<td>Ice; cake-sizes</td>
<td>96-28</td>
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<td>Hardware</td>
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<tr>
<td>Bearings; roller (tapered)</td>
<td>67</td>
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<tr>
<td>Bolts; carriage, lag and machine</td>
<td>60-30</td>
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<tr>
<td>(packaging of) (2nd Edition)</td>
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<tr>
<td>*Bolts; plow (2nd Edition)</td>
<td>23-29</td>
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<tr>
<td>Hardware; builders' (Incorporated in Commercial Standard CS 22-30)</td>
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<tr>
<td>Nails, cut, small; and tacks, cut</td>
<td>47-28</td>
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<tr>
<td>(2nd Ed.) Sizes</td>
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<tr>
<td>Packing weights</td>
<td>71-28</td>
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<td>Turnbuckles</td>
<td></td>
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<td>INSTRUMENTS</td>
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<td>*Mirrors; cone-socket; dental</td>
<td>137-32</td>
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<td>Needles; hypodermic, dental</td>
<td>108-29</td>
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<tr>
<td>Wheels; brush, dental</td>
<td>116-30</td>
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<tr>
<td>INSULATING-MATERIALS</td>
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<tr>
<td>Brake-Linings; automobile</td>
<td>66</td>
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<tr>
<td>Insulators; porcelain, one-piece</td>
<td>73</td>
</tr>
<tr>
<td>Millboard and Paper; asbestos,</td>
<td>19-28</td>
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<tr>
<td>(3rd Edition)</td>
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<tr>
<td>Millboard, sizes, thicknesses</td>
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<tr>
<td>Paper, sizes, widths, wts. of rolls</td>
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<tr>
<td>Refractories; malleable, foundry</td>
<td>79-28</td>
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*Refactories; cupola...
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<th></th>
<th></th>
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<tbody>
<tr>
<td></td>
<td>(Cents)</td>
<td>From</td>
<td>To</td>
</tr>
<tr>
<td>LEATHER AND LEATHER GOODS</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>*Suitcases; ladies</td>
<td></td>
<td>(+)</td>
<td></td>
</tr>
<tr>
<td>*Trunks; dress, hand, steamer and wardrobe</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wardrobe</td>
<td>91</td>
<td>4</td>
<td>95.6</td>
</tr>
<tr>
<td>Dress</td>
<td>102</td>
<td>3</td>
<td>97</td>
</tr>
<tr>
<td>Steamer</td>
<td>63</td>
<td>3</td>
<td>95.5</td>
</tr>
<tr>
<td>Hand (Tray Style)</td>
<td>55</td>
<td>4</td>
<td>92.7</td>
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<td>Hand (Wardrobe Style)</td>
<td>46</td>
<td>3</td>
<td>93.4</td>
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<td>LUMBER AND TIMBER</td>
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<tr>
<td>Lumber (rotary-cut lumber stock for wire-bound boxes)</td>
<td>59</td>
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<tr>
<td>Length</td>
<td>102</td>
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<td>94</td>
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<tr>
<td>Width</td>
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<td>6</td>
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</tr>
<tr>
<td>Thickness</td>
<td>9</td>
<td>6</td>
<td>33</td>
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<tr>
<td>*Lumber (softwood) 4th Edition</td>
<td>16-29</td>
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<td>Handles; hickory (grades)</td>
<td>77</td>
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<tr>
<td>Platforms; skid (lift-truck) (2nd Ed.)</td>
<td>95-30</td>
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<tr>
<td>*Tight-Cooperage; and Tight Cooperage Stock</td>
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<td>8</td>
<td>93</td>
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<tr>
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<td>135-32</td>
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<tr>
<td>*Extractors; commercial-laundry</td>
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<td>*Ironers; flatwork; commercial-laundry</td>
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<td>*Tumblers; commercial-laundry</td>
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<td>*Washers; commercial-laundry</td>
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<td>26-30</td>
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<td>32</td>
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<td>S.P.R. Price Reduction in Varieties</td>
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<td>------</td>
<td>-----------------------------------</td>
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<tr>
<td></td>
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<td>(Cents)</td>
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<td>Joists; steel, open-web</td>
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<td>292</td>
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<td>30-26</td>
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<td>5</td>
<td>66</td>
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<tr>
<td>#*Cans; (for) fruits and vegetables</td>
<td>-</td>
<td>-</td>
<td>(+)</td>
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<tr>
<td>Chain; welded</td>
<td>100-29</td>
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<td>(+)</td>
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<td>Cloth, wire; insect-screen</td>
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<td>360</td>
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<td>(+)</td>
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<td>Doors; kalamis</td>
<td>83-23-28</td>
<td>5</td>
<td>(+)</td>
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<td>Fencing, wire, woven; and Fence Packages (2nd Ed.)</td>
<td>9-28</td>
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<tr>
<td>Fencing</td>
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<td>Galvanized-Ware</td>
<td>55</td>
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<td>(See Tinware for reduction figures for entire recommendation)</td>
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<td>Japanned-Ware</td>
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<td>(See Tinware for reduction figures for entire recommendation)</td>
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<td>Metal-Lath (2nd Edition)</td>
<td>3-23</td>
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<td>Partitions; metal (for) showers and toilets</td>
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<td>Silverware; sterling, flat</td>
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<td>Spools; metal (for annealing, handling and shipping wire)</td>
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<td>*Springs; bed</td>
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<td>(See Bedsteads for reduction figures for entire recommendation)</td>
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<td>Tinware</td>
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<td>*Windows; steel, solid-section, (2nd Edition)</td>
<td>72-30</td>
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<td>Abrasive-Grain-Sizes</td>
<td>113-30</td>
<td>5</td>
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<td>*Abrasive-Products (cloth and paper); coated</td>
<td>39-32</td>
<td>-</td>
<td>8,000</td>
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<td>Asphalt (1st Revision)</td>
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<td>Brick; common, face (rough and smooth)</td>
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<td>75</td>
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<td>Face</td>
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<td>Item</td>
<td>S.P.R. No.</td>
<td>Price (Cents)</td>
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<td>------------</td>
<td>--------------</td>
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<tr>
<td>*Brick; paving, vitrified (7th Ed.)</td>
<td>1-32</td>
<td>-</td>
<td>66</td>
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<tr>
<td>Brick; sand-lime</td>
<td>38</td>
<td>5</td>
<td>14</td>
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<tr>
<td>*Concrete-Units; building</td>
<td>32</td>
<td>-</td>
<td>115</td>
</tr>
<tr>
<td>*Curbstone, granite</td>
<td>-</td>
<td>-</td>
<td>-</td>
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<tr>
<td>Form-Dimensions; (for) concrete ribbed floor-construction</td>
<td>87-32</td>
<td>-</td>
<td>(+)</td>
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<tr>
<td>Slate; blackboard (Slab heights and sizes)</td>
<td>15</td>
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<td>Slate; roofing (Descriptive terms, thicknesses and sizes) (2nd Ed.)</td>
<td>14-28</td>
<td>5</td>
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<td>Slate; structural (plumbing and sanitary) (2nd Ed.)</td>
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<td>10</td>
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<tr>
<td>Tile, clay; (for) floors and walls (2nd Edition)</td>
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<td>Tile; hollow, building (1st Rev.)</td>
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<td>Wheels; buffing, full-disk</td>
<td>115-30</td>
<td>5</td>
<td>(+)</td>
</tr>
<tr>
<td>*Wheels; grinding (artificial-abrasive) (3rd Edition)</td>
<td>45-32</td>
<td>-</td>
<td>(+)</td>
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<tr>
<td>Wheels; grinding, dental lathe</td>
<td>130-32</td>
<td>5</td>
<td>91</td>
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</table>

PAINTS, PIGMENTS, VARNISH AND PRODUCTS

Color; (for) school-furniture | 111-30 | 5 | (Establishes a standard color for school furniture) |

*Paints, varnishes, and containers | 144-32 | - | (+) |

(Formerly Limitation of Variety No. 1 - Paint & Varnish).

PAPER AND PRODUCTS

<table>
<thead>
<tr>
<th>Item</th>
<th>S.P.R. No.</th>
<th>Price (Cents)</th>
<th>Reduction in Varieties From</th>
<th>To</th>
<th>Per Cent</th>
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<tbody>
<tr>
<td>Bags, glassine</td>
<td>107-31</td>
<td>5</td>
<td>124</td>
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<td>Bags, paper, grocers</td>
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<td>5</td>
<td>6,280</td>
<td>4,700</td>
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<td>Bags, paper, millinery and notion (used by Dept. and Spec. stores)</td>
<td>129-31</td>
<td>10</td>
<td>188</td>
<td>28</td>
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<td>Board, binder's</td>
<td>81-28</td>
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<td>718</td>
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<td>Books, composition</td>
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<td>86</td>
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<td>Bottle-Caps; milk (1st Rev.)</td>
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<td>244</td>
<td>60</td>
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<td>Boxes, folding, one-pound (for coffee)</td>
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<td>Boxes, set-up (used by Dept. and Specialty stores)</td>
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<td>1,084</td>
<td>194</td>
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<td>No. (Cents) From To Per Cent</td>
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<td>Cartons and Molds; brick-ice-cream</td>
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<td>Dimensions: Quarts</td>
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<tr>
<td>Pints</td>
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<td>Molds</td>
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<td>*Cones and Tubes; paper (for) textile winding</td>
<td>143-32 (+)</td>
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<td>*Cups and Cap-Caps; (for) ice-cream</td>
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<td>Five cent cup: (1/6 pt. or 48 to gal.)</td>
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<td>Sizes or Shapes</td>
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<tr>
<td>Cap Diameters</td>
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<td>Half Pint Cup</td>
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<tr>
<td>Sizes or Shapes</td>
<td>3 1 67</td>
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<tr>
<td>Cap diameters</td>
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<td>Pint Cup</td>
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<td>Sizes or Shapes</td>
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<tr>
<td>Cap diameters</td>
<td>5 2 60</td>
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<td>Quart Cup - Cap diameters</td>
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<td>Paper</td>
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<td>Paper; photographic</td>
<td>95-29 10</td>
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<td>Paper; tissue; roll and sheet</td>
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<td>Roll</td>
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<td>Shoe</td>
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<td>Paper, tissue; waxed</td>
<td>125-31 10 (+)</td>
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<td>Salt-Containers</td>
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<tr>
<td>Tags; shipping paper</td>
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<td>Sizes</td>
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<td>Grades of Stock</td>
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<td>Thicknesses</td>
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<td>Colors</td>
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<td>Tape; sealing, Kraft No. 1</td>
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<td>Weights of Paper</td>
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PIPE, PIPE-FITTINGS, PLUMBING-FIXTURES, TUBES, AND TUBING (metallic)

Elbows; conductor                                                   | 29 5 (See eaves trough for reduction figures of entire recommendation) |

Fittings                                                            | 29 5 (See eaves trough for reduction figures of entire recommendation) |

Pipe; conductor                                                     | 29 5 (See eaves trough for reduction figures of entire recommendation) |
<table>
<thead>
<tr>
<th>Item</th>
<th>S.P.R. No.</th>
<th>Price Reduction in Varieties</th>
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<tr>
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<td><strong>PIPE, PIPE-FITTINGS, PLUMBING-FIXTURES, TUBES, AND TUBING (Metallic)</strong> (Continued)</td>
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<td>*Pipe, wrought-iron and wrought steel; pipe-fittings and valves</td>
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<td>Plumbing-Fixtures; hospital</td>
<td>106-30</td>
<td>10</td>
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<tr>
<td>Plumbing-Fixtures; vitreous-china, staple</td>
<td>(Incorporated in Commercial Standard CS 20-30)</td>
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<tr>
<td>Traps; lavatory and sink, brass</td>
<td>21</td>
<td>5</td>
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<tr>
<td>Trough; eaves</td>
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<td>5</td>
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<td><strong>RUBBER AND RUBBER GOODS</strong></td>
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<td>*Rubber; dental, base and veneering, (packaging of)</td>
<td>138-31</td>
<td>(-)</td>
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<tr>
<td>Shoe-Goring; elastic</td>
<td>112-29</td>
<td>5</td>
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<tr>
<td>Tires; truck (industrial)</td>
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<td><strong>TEXTILES. (Yardage)</strong></td>
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<td>*Dressings; surgical</td>
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<td>(+)</td>
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<td>Gauze; surgical (construction)</td>
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<td>Plaster; adhesive</td>
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<td>(Widths)</td>
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<td>(Lengths)</td>
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<tr>
<td>Salt-Containers</td>
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<td>Textile; hospital and institutional, cotton. (2nd Ed.)</td>
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<td>Towels, terry; fast-salvage</td>
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<tr>
<td><strong>TOOLS</strong></td>
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<tr>
<td>*Blades; hack-saw (2nd Ed.)</td>
<td>90-29</td>
<td>(-)</td>
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<td>Blades; razor (packaging of)</td>
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<td>Chasers; (for) adjustable and self-opening die heads (3rd Ed.)</td>
<td>51-29</td>
<td>10</td>
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<td>Cutters; milling</td>
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<td>Files; and Rasps</td>
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<td>Item</td>
<td>S.P.R. No.</td>
<td>Price (Cents)</td>
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<td><strong>TOOLS (Continued)</strong></td>
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<td>Jacks; screw, bell-bottom</td>
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<td>Knives; pocket</td>
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<td>Scoops; Shovels; and Spades (1st Rev.)</td>
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<td>Tools; forged (3rd Ed.)</td>
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<td><strong>VEGETABLE PRODUCTS</strong></td>
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<td>*Wheelbarrows</td>
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<tr>
<td>Box-Board (Thickness of)</td>
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</tr>
<tr>
<td>*Boxes; corrugated (Used by Dept. and Specialty stores)</td>
<td>126-31</td>
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<td>#*Cases; Shipping, fibreboard (for canned fruits and vegetables)</td>
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<td>*Singletrees, Doubletrees, and Neckyokes</td>
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<td><strong>OTHER PUBLICATIONS</strong></td>
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<tr>
<td>Regional Recommendation RR1-29 (Bureau of Standards Miscellaneous Publication #113) on Terminology and Sizes of High Volatile Bituminous Coal. (Great Lakes Region)</td>
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<tr>
<td>Simplified Practice - What It Is and What It Offers</td>
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<td>A Primer of Simplified Practice</td>
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