

(Revised November 27, 1926)

SPECIFICATIONS FOR PORTABLE PIEZO OSCILLATOR,
BUREAU OF STANDARDS TYPE N.

This device is a type which was originally designed by the Bureau of Standards for use by the radio inspectors of this Department. It is useful as a frequency standard, for the calibration of frequency meters, and as an aid in maintaining constant frequency of transmitting stations.

These specifications are in a form suitable for use by a manufacturer. It is estimated that the device can be manufactured for approximately \$100 to \$130 plus the cost of the quartz plate, which may be somewhere from \$20 to \$30. The user will have to provide in addition a pair of headphones, 4 No.6 dry cells (or a 6-volt storage battery), 4 B-batteries (each 22½ volts), and one electron tube, UV-201A or equivalent. The Bureau of Standards does not manufacture or sell the piezo oscillator, the quartz plate, or any other device.

The Bureau of Standards has made no investigation of the possible existence of patents covering any of the features of these specifications, and takes no responsibility for their freedom from patent infringement.

Determination of Quartz Plate Frequencies.- The quartz plate, or the complete piezo oscillator, should not be sent to the Bureau of Standards for calibration (except in special cases as noted below). In general, the apparatus should be sent to a commercial standardizing laboratory, or the user may determine the frequencies by the aid of the Bureau's standard frequency signals. The Bureau will furnish upon application a schedule of its standard frequency signal transmissions, and a pamphlet (Letter Circular 171) which includes directions for the use of harmonics to establish numerous frequency values from a single known frequency. In some special cases, as for instance where the piezo oscillator is to be used in a transmitting station to maintain the station frequency constant, the Bureau may make the frequency determination; but arrangements should always be made by correspondence before sending any material to the Bureau; see below, last paragraph under "Use in Transmitting Stations."

Use in Calibrating Frequency Meters.- For use in the calibration of most frequency meters (wavemeters), it is convenient to use with the piezo oscillator an auxiliary generator of radio-frequency current. Specifications for such an auxiliary generator are available in Bureau of Standards Letter Circular 187, "Specifications for Portable Auxiliary Generator, Bureau of Standards Type O." Directions for the use of the apparatus are given

in Bureau of Standards Letter Circular No. 183, "Directions for Use of the Piezo Oscillator and Auxiliary Generator for Calibration of a Radio Frequency Meter." As explained in that Letter Circular, this combination of apparatus gives a remarkably convenient and rapid means of calibrating any frequency meter throughout the whole frequency range from 18 kilocycles to 10,000 kilocycles (17,000 to 30 meters).

Use in Transmitting Stations.— An important application of the piezo oscillator is its use in a transmitting station as a constant-frequency comparison standard. Reference is not made here to piezo control (or "crystal" control) of station frequency, in which the output of a piezo oscillator is amplified by a power amplifier, the power amplifier in turn feeding into the antenna. Piezo control would require material modification in the transmitting apparatus at most stations. Use of a piezo oscillator as a frequency indicator or comparison standard, however, requires no alteration in the apparatus whatever. Such use is particularly valuable and important in broadcasting stations. A station using this device might be called a "piezo checked" station, in contradistinction from a "piezo controlled" or "crystal controlled" station.

These specifications call for a quartz plate whose fundamental frequencies are approximately 75, 105, and 450 kilocycles per second. Most of the specifications will apply when the quartz plate is made for other frequencies, some changes being necessary in the dimensions of the quartz plate holder, the quartz plate itself, and the two coil windings. For use in a broadcast station, the quartz plate should be cut to a thickness in millimeters approximately equal to 2870 divided by the station frequency in kilocycles, instead of the thickness of 6 millimeters specified herein (this relation is only approximate and should not be relied on as a substitute for measurement of the actual frequency which the plate gives).

When a piezo oscillator is thus intended as a station frequency standard, the Bureau of Standards will, if requested by the station owner, make the final adjustment of the quartz plate to the station's licensed frequency; the fee for this is \$20.00. The quartz plate should be cut to give a frequency approximately 1% lower than the station frequency; this will enable the Bureau to adjust to the exact frequency by reducing the thickness of the plate. The Bureau may refuse to undertake any work on a quartz plate which does not operate readily, or which is appreciably more than 1% below the station's licensed frequency. It is desirable that the quartz plate be sent to the Bureau in the holder in which it is used.

General Design.— The piezo oscillator is a simple electron tube apparatus, with an inductance shunted by a variable capacity in the plate circuit. The inductance is provided by either of two detachable coils. Provision is made for the connection of the quartz plate between the grid and filament of the tube.

The function of the quartz plate is to control the frequency of the current in the tube circuits in accordance with the frequency of a mechanical vibration of the quartz plate.

The various parts of the outfit, scheme of connections, etc., are shown on the drawings, which are considered as parts of these specifications (see paragraph on "Drawings" at end hereof). Workmanship and materials throughout shall be of the best grade.

Connections, Etc.— Fig.1 gives a top view of the piezo oscillator showing: the knob of the filament rheostat (1); the dial of the variable condenser (2) which has a 6-to-1 slow-motion device; and the milliammeter (3) with a 0 to 5 milliamperes scale for noting the plate current of the tube. The quartz plate is connected between the filament (F) and the grid of the tube. Terminals for a telephone receiver are provided in such a way that it is inserted in the plate circuit. Fig.2 is a side elevation of the apparatus.

Fig.7 gives the rear view of the panel with the necessary electrical connections. The plate terminal of the tube is in series with the two jacks (6), General Radio Company type 274-J or equivalent, provided for either one of the two inductance coils. In parallel with the two jacks is the variable air condenser (2). In series with the two jacks are two binding posts for the B-battery with its positive pole next to the inductance coil. In series with it are another set of two binding posts for the telephone receiver. In series with them is a milliammeter (3) and the terminals leading to the A-battery of the tube. The positive terminal of the A-battery leads through a rheostat (1) of 6-to-10 ohms resistance to the positive terminal of the tube socket, while the negative terminal goes directly to the negative terminal of the socket and to one terminal of the quartz plate. The other terminal of the quartz plate goes to the grid terminal of the tube socket. The B-battery, the telephone receiver and the milliammeter are shunted by a mica condenser (4) of 0.01 μ f. This is accomplished by connecting one terminal of this condenser to the positive terminal of the milliammeter while the other terminal of the mica condenser leads to the positive terminal provided for the B-battery.

Coils.— Fig.8 gives details of the forms upon which the coils are wound. The forms are of material of the bakelite type. Two coils are required for the three frequencies of the quartz plate specified herein. The first coil is wound with 40 turns of No.24 AWG (B&S) double cotton covered wire. The second coil is wound with four layers of No.28 double cotton covered wire having 34, 53, 52 and 28 turns of wire on the successive layers. A binder such as collodion may be used on these coils to hold the turns in place. As shown, the windings terminate in plugs, as furnished with General Radio Company type 274P or equivalent.

Quartz Plate.-- The quartz plate is a flat disc approximately 36 mm. in diameter and 6 mm. thick. It is not important that these dimensions be exact, but any departures from them will require corresponding changes in the quartz plate holder. See also statement regarding quartz plates for other frequencies, in second paragraph of "Use in Transmitting Stations," above. It is important that the quartz plate be properly cut from the quartz crystal and that the two faces of the quartz plate be strictly parallel. The edges of the quartz plate are to be beveled slightly to reduce the possibility of small pieces chipping off. Quartz plates ground for use in piezo oscillators can be obtained from a number of companies.

Quartz Plate Holder.-- The dimensions of the holder for the quartz plate, as shown in Fig.10, are for the specific size of quartz plate given in preceding paragraph. Corresponding changes must be made if a quartz plate of different size is used. The holder consists of a piece of material, (5) Sheet 3, of the bakelite type, $2\frac{5}{8}$ " x $2\frac{7}{16}$ " x $\frac{3}{4}$ ", which is bored out to hold the quartz plate and one nickel-plated brass disc electrode (7). The other electrode (6) is also of nickel-plated brass. The bakelite block (5) should be bored out to such a depth that when the electrode (7) and quartz plate are in place, the upper electrode (6) will clear the quartz plate by about 0.2 mm. It is of great importance that the broad faces of the bakelite block (5) be strictly parallel, as this determines parallelism of the two metal electrodes (6) and (7) between which the quartz plate is placed. The terminals for connection of the holder to the circuit are special plugs, as furnished with General Radio Company type 274, or equivalent. These plugs have a larger shoulder than those specified for the coil terminals although the smaller type can be used. The mounted quartz plate, i.e., plate and holder, after being assembled and found to be in working order, should not be opened, but considered as a unit.

Panel.-- Fig.3 gives the details of the panel forming the top. It is of material of the bakelite type. It is $3\frac{1}{2}$ inches square and $\frac{1}{4}$ inch thick. All apparatus is mounted either on its top or bottom. Fig.4 gives the detail construction of the terminal blocks into which the quartz plate holder fits. The panel (9) is held in place in the cabinet by four 8-32 machine screws countersunk in the four corners of the panel. The four machine screws fit into four brass blocks shown on Sheet No.1 at (7) and in Fig.5, each of which is held in place by two 8-32 machine screws countersunk through the sides of box.

Assembly.-- The various parts must be securely fastened in position. All binding nuts must be tightened and soldered in position. All connecting wires must be bare and self supporting and of a size not less than No.12 AWG (B&S). All wire must be tinned or nickel-plated copper. No soldering flux showing acid reaction shall be used, and all excess flux must be removed.

Cabinet.— The apparatus shall be housed in a well-seasoned baywood or walnut box as indicated in Fig.6, which gives a general view of the box including the cover. The thickness of the material shall be $\frac{1}{2}$ inch, and all joints shall preferably be dovetailed.

The cover provides space for the two plate coils and the quartz plate holder, mounted as shown in Fig.9. Each coil is held by two phosphor bronze strips, Fig.11. The quartz plate holder is held in a small wooden compartment, (4) Sheet 3, lined with felt. The cover shall be equipped with separable hinges (9). The top shall have a handle for carrying. Two spring clasps shall be provided to hold cover positively shut when instrument is carried. No lock with key shall be used. The under side of the cabinet shall be provided with four rubber shock absorbers.

Finish.— All exposed metal parts shall be heavily nickel-plated, bright finish, except some parts (milliammeter, etc.) which are finished in black. The cabinet shall be stained somewhat darker than the natural color of the wood used and given at least two coats of a satisfactory rubbing varnish.

Marking.— As indicated in Fig.1, the following is to be engraved on top of the panel:

"COIL" in the space between the coil jacks.

"A" and "6V" in the space between the corresponding binding posts, with a plus and a minus sign as indicated in drawing.

A curved arrow with the inscriptions "OFF" and "To Increase Filament Current" around the path of the pointer of the rheostat (1).

"QUARTZ PLATE" in the space between the blocks (11).

"TEL." in the space between the terminals (5).

"B 80V" between the corresponding binding posts with a plus and a minus sign as indicated in the figure.

Note: The letters shown in Fig.7 which give the rear view of the panel are not to be engraved. They are placed on the drawing in order to make the diagram of connections clear.

A piezo oscillator made in accordance with these specifications may have engraved in a suitable space, "Piezo Oscillator, Bureau of Standards Type N," followed by the name of the maker.

Drawings.— Radio Nos. 1006A, B and C, giving Figs. 1 to 11, may be obtained by anyone actually requiring them for construction of this device, upon application addressed to the Bureau of Standards, Washington, D.C.

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The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that every entry should be supported by a valid receipt or invoice. This ensures transparency and allows for easy verification of the data.

In the second section, the author details the various methods used to collect and analyze the data. This includes both primary and secondary research techniques. The primary research involved direct observation and interviews with key stakeholders, while the secondary research focused on reviewing existing literature and industry reports.

The third part of the document presents the findings of the study. It highlights several key trends and insights that emerged from the data analysis. These findings are crucial for understanding the current state of the market and identifying potential opportunities for growth.

Finally, the document concludes with a series of recommendations based on the research findings. These suggestions are designed to help the organization make more informed decisions and improve its overall performance. The author also notes that the research is ongoing and that future studies should continue to explore these areas.

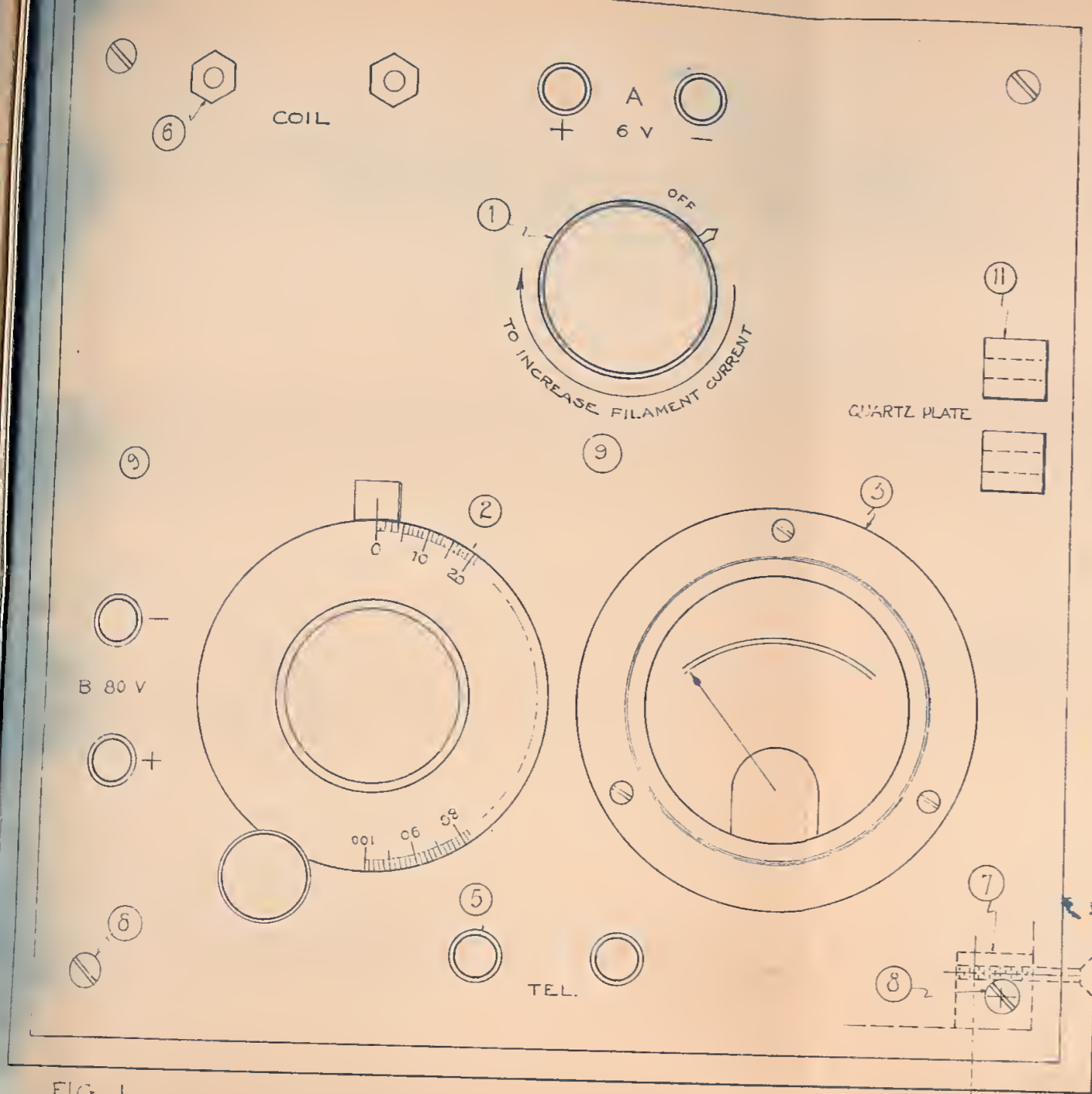


FIG. 1

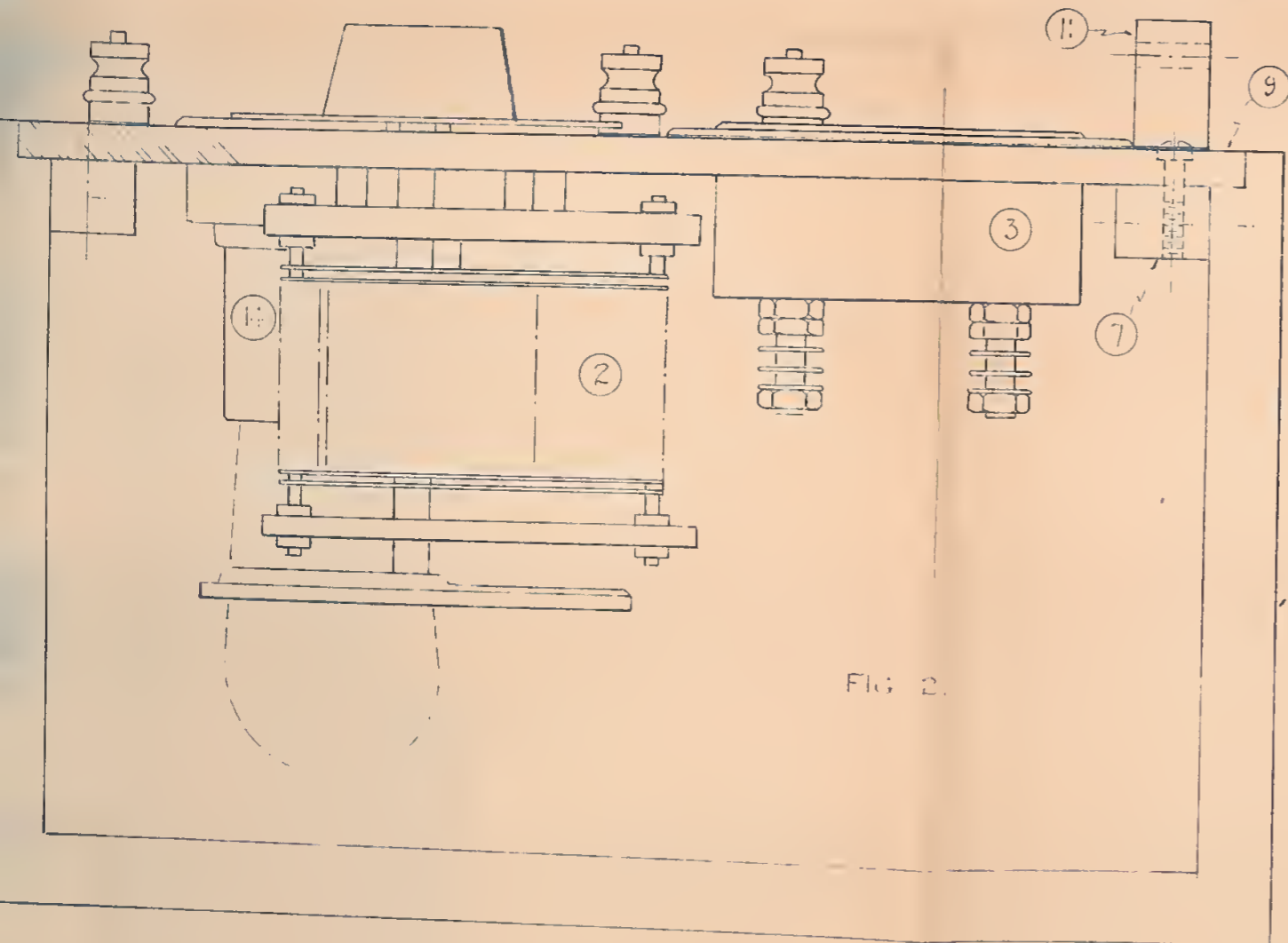


FIG. 2

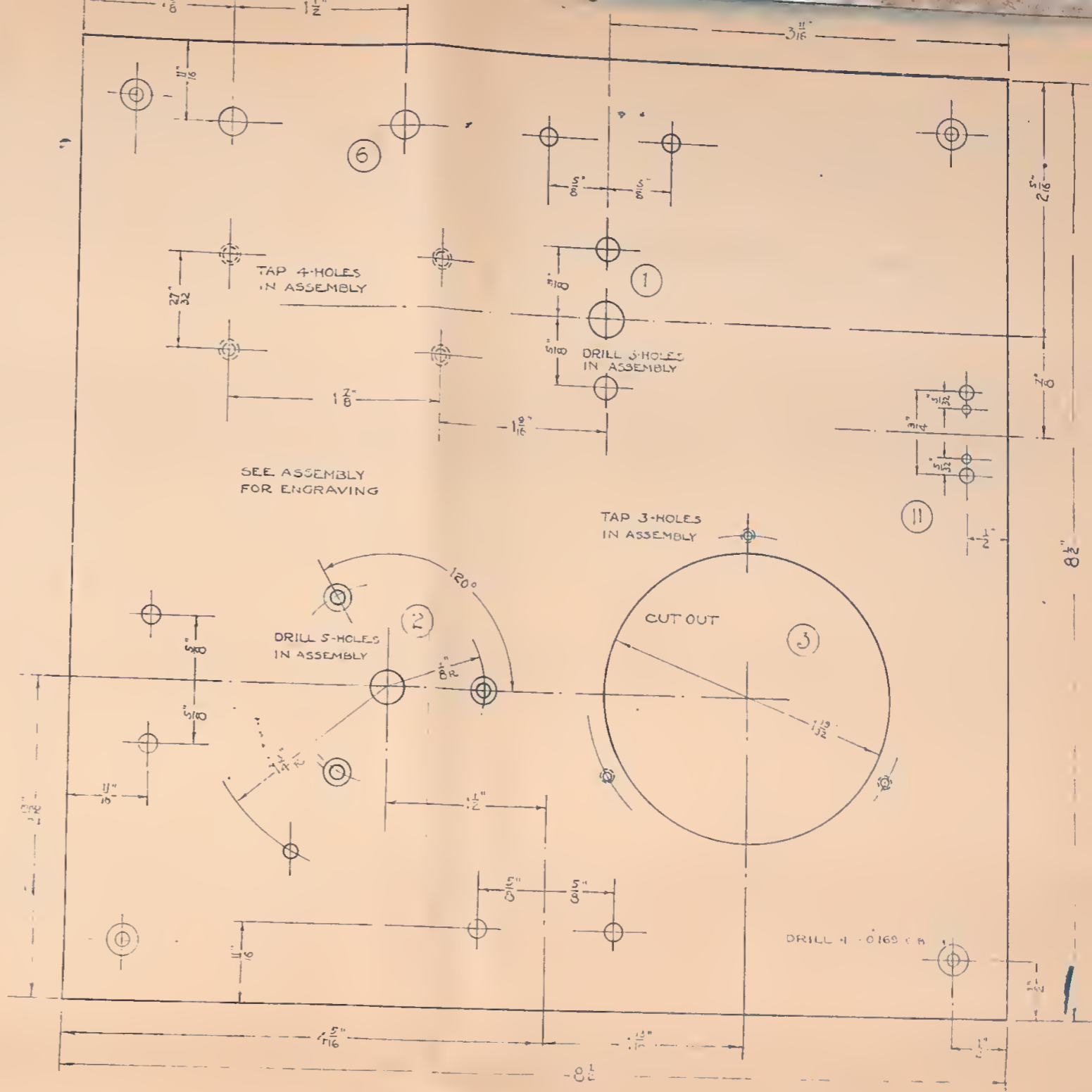


FIG. 3

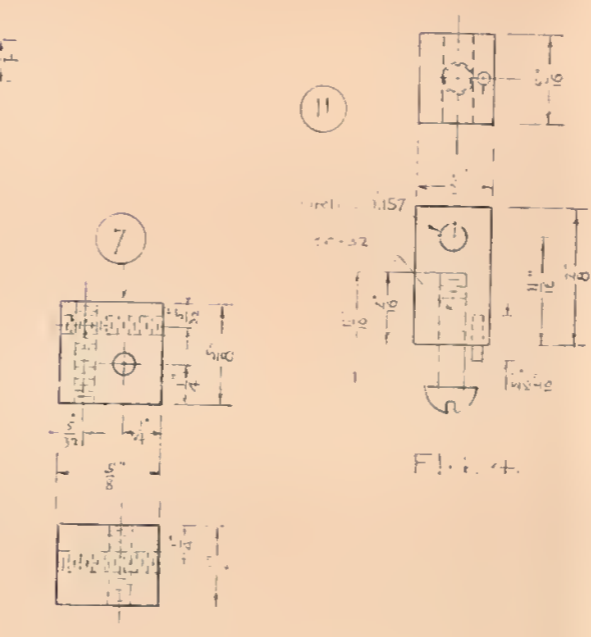


FIG. 4

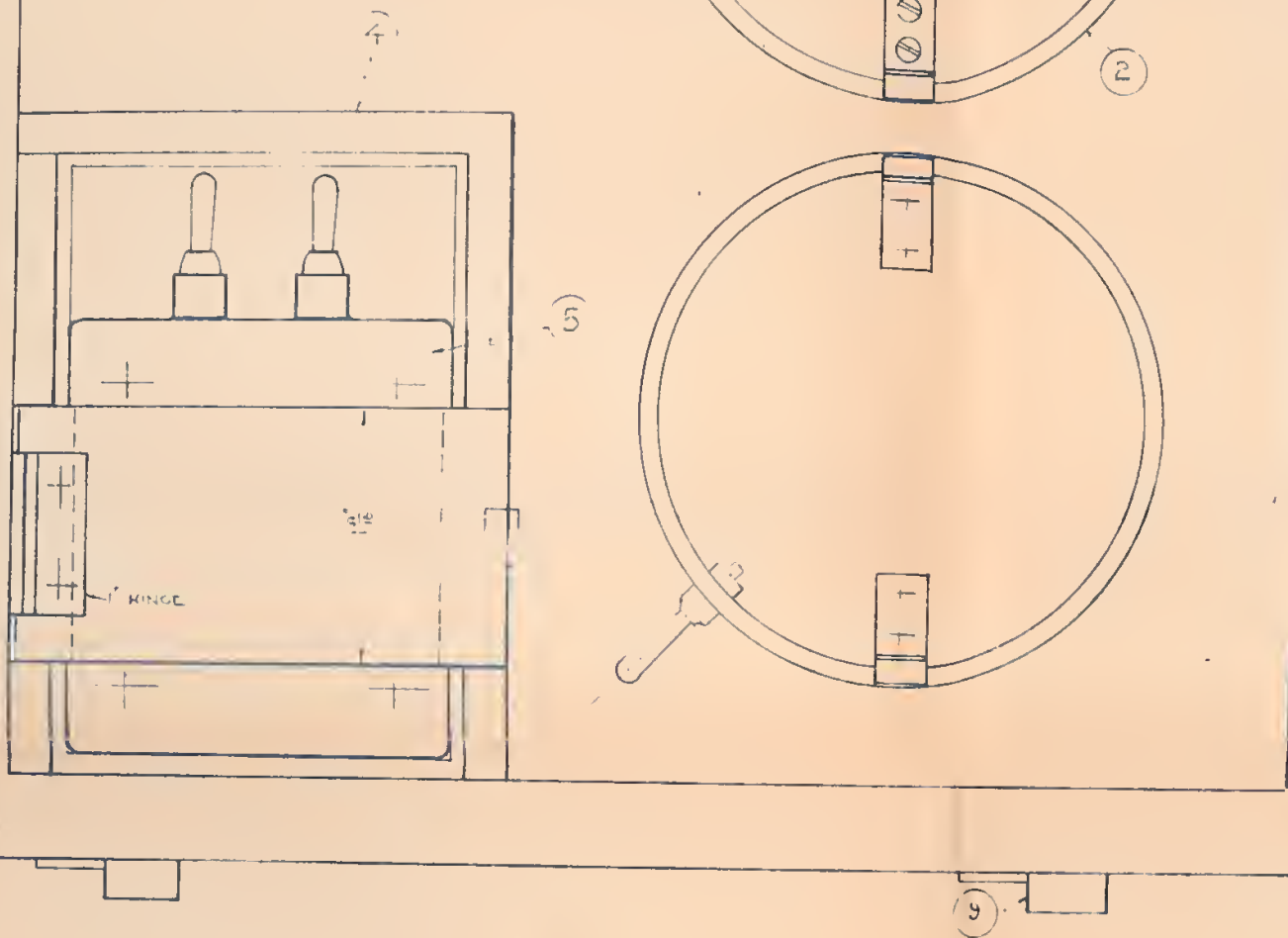
SIM. NO.	DESCRIPTION	MATERIAL	REMARKS
1	1 Phosphor		0.10 x 0.10 in.
2	1 Van. Condenser		General purpose, 0.001 in. gap, 2000 p.f.
3	1 Millimeter		0 to 25 scale, 0.001 in. resolution
4	1 Resistor		1/2 W, 100 Ohms, 5% tolerance
5	6 Resistor		1/4 W, 100 Ohms, 5% tolerance
6	2 Lead wire		1/16 in. dia, 1/2 in. long
7	4 Plates	Aluminum	1/8 in. x 1/8 in. x 1/16 in.
8	12 Screws		8-32, see sketch
9	1 Bush	Aluminum	1/8 in. dia, 1/2 in. long
10	1 Grid & Cover	Aluminum	Inside catches spring-like contact
11	2 Glass		1/2 in. dia, 1/4 in. thick
12	2 Coils in	Quartz	1/2 in. dia, 1/4 in. thick
13	2 Coils in	Quartz	1/2 in. dia, 1/4 in. thick
14	1 Screw		1/4 in. dia, 1/2 in. long





COVER OF BOX, SHOWING METHOD OF HOUSING THE COILS AND CRYSTAL HOLDER.

FIG. 9.



BOX 2 1/2" x 3 1/4" x 1 1/2" HIGH, INSIDE MEAS. MATERIAL 1/4" FELT TOP & BOTTOM, 1/8" SIDES.

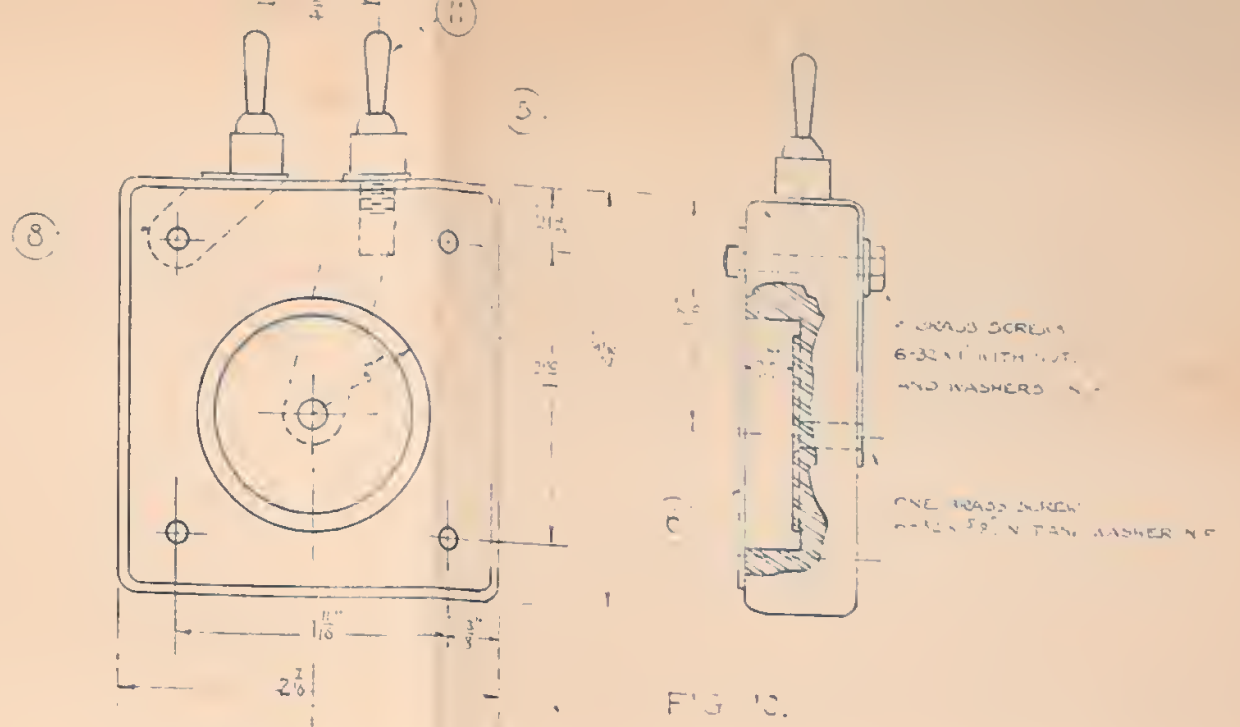
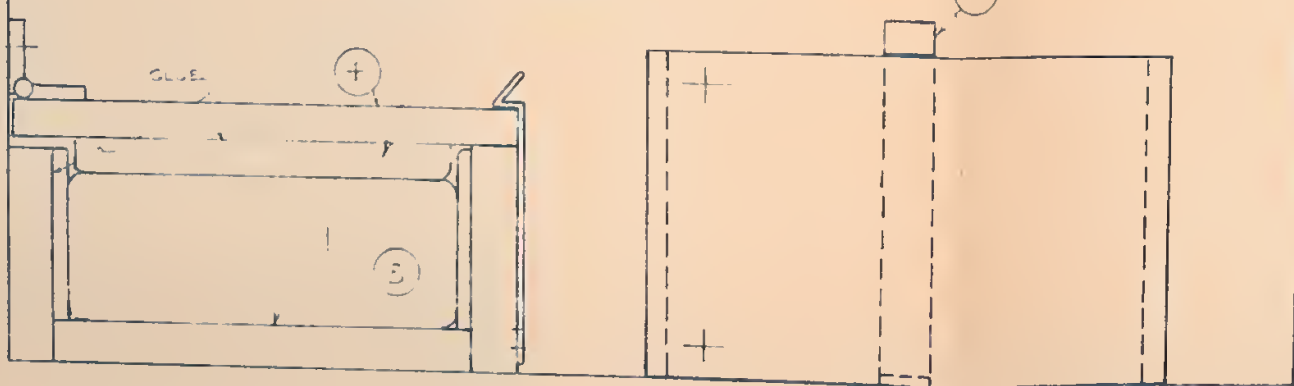


FIG. 10.

DRILL 4 HOLES 5/16" DIA. IN BRASS

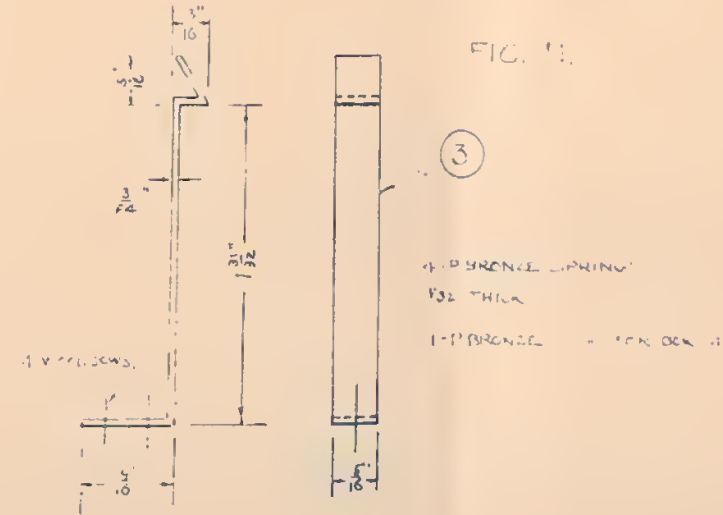
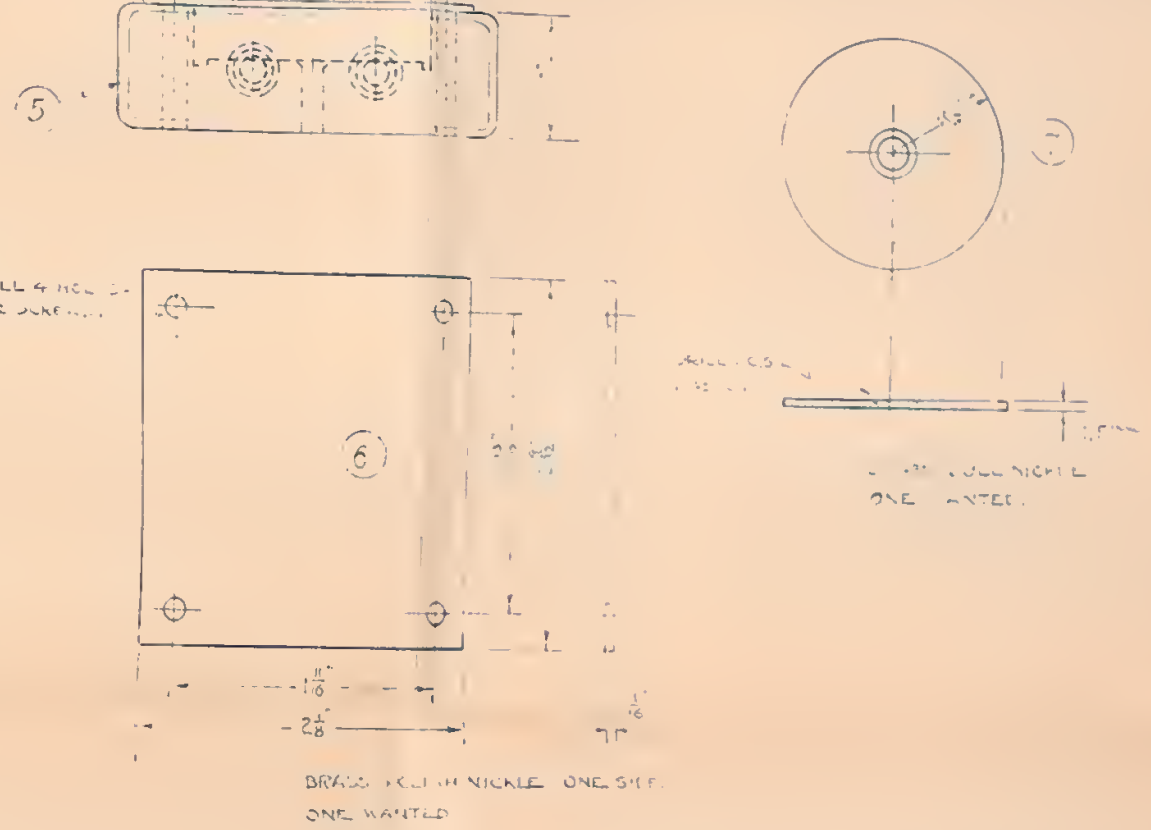


FIG. 11.

1	Cover of Box	Steel	
2	2 Coil Forms	Brass	1/16" Brass, type 274
3	4 Spring Plates	Steel	
4	1 Pin	Steel	
5	1 Crystal Holder	Brass	
6	Plate	Brass	1/16" Brass
7	Nickel		1/16" Nickel
8	2 Brass Screws		1/16" Brass
9	2 Hinge Screws		1/16" Brass
10	2 Spring Plates		1/16" Brass
11	2 Washers		1/16" Brass

