Alllo6 368579

OF STAND

NIST PUBLICATIONS

REFERENCE

NISTIR 6835

The APEX Method and Real-Time Blind Deconvolution of Scanning Electron Microscope Imagery

Alfred S. Carasso^{*} David S. Bright[†] András E. Vladár[†]

U.S. DEPARTMENT OF COMMERCE Technology Administration Mathematical and Computational Sciences Division Surface and Microanalysis Science Division Precision Engineering Division National Institute of Standards and Technology Gaithersburg, MD 20899





National Institute of Standards and Technology Technology Administration U.S. Department of Commerce

QC 100 .U56 #6835 2001

The APEX Method and Real-Time Blind Deconvolution of Scanning Electron Microscope Imagery

Alfred S. Carasso David S. Bright[†] András E. Vladár[†]

U.S. DEPARTMENT OF COMMERCE Technology Administration Mathematical and Computational Sciences Division Surface and Microanalysis Science Division Precision Engineering Division National Institute of Standards and Technology Gaithersburg, MD 20899

November 2001



U.S. DEPARTMENT OF COMMERCE Donald L. Evans, Secretary

TECHNOLOGY ADMINISTRATION Phillip J. Bond, Under Secretary of Commerce for Technology

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY Karen H. Brown, Acting Director

The APEX method and real-time blind deconvolution of scanning electron microscope imagery

Alfred S. Carasso^{*} David S. Bright[†] András E. Vladár[‡]

Abstract

Loss of resolution due to image blurring is a major concern in electron microscopy. The point spread function describing that blur is generally unknown. This paper discusses the use of a recently developed FFT-based direct (non-iterative) blind deconvolution procedure, the APEX method, that can process 512×512 images in less than a minute on current desktop platforms. The method is predicated on a restricted but significant class of shift-invariant blurs, consisting of finite convolution products of Lévy probability density functions. Such blurs considerably generalize Gaussian and Lorentzian point spread functions. In this paper, the method is applied to a variety of original SEM micrographs, and shown to be useful in enhancing and detecting fine detail not otherwise discernible. Quantitative sharpness analysis of 'ideal sample' micrographs, shows that APEX processing can actually produce sharper imagery than is achievable with optimal microscope settings.

Subject terms: electron microscopy, real-time, image deblurring, blind deconvolution, Lévy density functions, APEX method, SECB method, SEM images.

1. Introduction

Loss of resolution due to image blurring is a major concern in scanning electron microscopy (SEM). Moreover, unless specifically measured,^{1,2} the shape of the electron beam is not known to the microscopist. Hence, the point spread function (psf) describing the blur is generally unknown. This paper discusses the use in electron microscopy of a recently developed blind deconvolution procedure, the *APEX method*,^{3,4} which sharpens the image while simultaneously increasing contrast and brightness. The degree of enhancement can be adjusted by appropriate choice of input parameters. To the extent permitted by the level of data noise, the APEX method sharpens the image

^{*}Mathematical and Computational Sciences Division, National Institute of Standards and Technology, Gaithersburg, MD 20899. (alfred.carasso@nist.gov)

[†]Surface and Microanalysis Science Division, National Institute of Standards and Technology, Gaithersburg, MD 20899. (david.bright@nist.gov)

[‡]Precision Engineering Division, National Institute of Standards and Technology, Gaithersburg, MD 20899. (andras.vladar@nist.gov)

by restoring some of the high frequency content that had been attenuated in the course of imaging the sample. In this paper, the method is applied to a variety of original SEM micrographs and shown to be useful in enhancing and detecting fine detail not otherwise discernible. In addition, quantitative sharpness analysis of 'ideal sample' micrographs,² shows that APEX processing can actually produce sharper imagery than is achievable with optimal microscope settings.

As in *all* inverse problems, successful use of the APEX method requires a-priori knowledge about the solution. Here, such prior knowledge takes the form of training and experience on the part of the microscopist, whose judgment is called upon to distinguish genuine features in the presence of noise and visually select the 'optimal' reconstruction. The images we are concerned with come from scanning electron beam instruments such as the field emission gun scanning electron microscope (FEGSEM), a high resolution instrument, and the environmental scanning electron microscope (ESEM), a lower resolution instrument with more flexible sample handling capability. In a future report, we shall explore the possible use of APEX methodology to produce a quantitative measure of SEM imaging performance.

Blind deconvolution seeks to deblur an image without knowing the cause of the blur. This is a difficult mathematical problem in which ill-conditioning is compounded with non-uniqueness of solutions. A priori constraints reduce, but do not entirely eliminate, the multiplicity of solutions. While many of these solutions are physically meaningless, there are in general *several* useful solutions.⁴ Most approaches to blind deconvolution are iterative in nature, and aim at simultaneous reconstruction of both the psf and the deblurred image. However, that iterative process may become ill-behaved and develop stagnation points or diverge altogether.³ When the iterative process is stable, several thousand iterations may be necessary to resolve fine detail. In general, iterative algorithms are not well-suited for real-time processing of large size images of complex objects.

The APEX method is an FFT-based direct (non-iterative) blind deconvolution technique that can be used in real-time applications. It was developed and analyzed in Ref. 3, and documented there with numerous applications to synthetically blurred images. More recently,⁴ the method was successfully applied to a variety of *real blurred images* obtained from diverse imaging modalities, including astronomical, aerial, and Landsat images, MRI and PET brain scans, as well as other types of interesting images. However, not all images can be usefully enhanced with the APEX method.

Rather than considering the blind deconvolution problem in full generality, the APEX method is predicated on a restricted but significant class of shift-invariant blurs, the class \mathbf{G} ,^{5–7} which consists of finite convolution products of 2-D radially symmetric Lévy 'stable' probability density functions.⁸ That class considerably generalizes Gaussian and Lorentzian psfs. The motivation for using the class \mathbf{G} as the framework for the APEX method, is that numerous electron-optical imaging devices have psfs in class \mathbf{G} , or have psfs that can be well-approximated by class \mathbf{G} psfs. This is documented in section 2. Apparently, as will be shown in sections 7 and 8 below, the class \mathbf{G} can also be usefully applied to electron microscope imagery.

The APEX method is based on detecting the signature of a class **G** psf from 1-D Fourier analysis of the blurred image. That detected psf is then used in a separate FFT-based direct image deblurring procedure, the SECB method,⁵⁻⁷ to produce the deblurred image.^{*} When the APEX method is useful, blind deconvolution of 512×512 images can be accomplished in less than a minute

^{*}United States patents have been issued on parts of the work described in Refs. 3-7.



Figure 1: Comparing APEX processing with unsharp masking on a synthetically blurred image. (A) Original 8-bit 512 × 512 MRI sagittal brain image. (B) Synthetically blurred MRI image stored in 8-bit precision. (C) Sharpening of image (B) using unsharp masking. (D) Sharpening of image (B) using APEX method.

on current desktop platforms. As illustrated in Figure 1, APEX processing can produce significantly sharper images than is generally possible with unsharp masking.

An important aspect of blind deconvolution can be illustrated by means of the following analogy. Imagine several experienced photographers located at approximately the same vantage point, and simultaneously photographing an identical scene. In general, different images will be produced through use of different cameras, film, light filters, exposures, printing, and the like. While each image is a correct visual representation of the original scene, the images will differ from one another in contrast, brightness, sharpness, and numerous other details. A pixel by pixel comparison of these images would reveal substantial differences. Which of the several photographs is the true version of reality cannot easily be answered. They are all useful approximations. An analogous phenomenon occurs in blind deconvolution. As illustrated in section 4, given a blurred image, there are in general many useful reconstructions that are possible. These reconstructions may differ substantially from one another at individual pixels, while being *correct visual representations* of the object that was imaged. This is an inherent non-uniqueness property of the blind deconvolution problem, independently of any particular algorithm that might be used to solve that problem.⁴

A basic property of the APEX method is that it generally provides several psfs that can be used to obtain useful reconstructions of the same blurred image. As in the case above, these reconstructions differ from one another at individual pixels while being visually correct. As already noted, a-priori knowledge about the desired solution is a necessary ingredient for solving ill-posed inverse problems. Such knowledge is expected to guide the user in his selection of the best reconstruction. Whether or not APEX processing is beneficial in any given case can usually be quickly decided. For images where APEX processing provides useful enhancement, fine tuning of parameters enables the user to adjust the quality of the reconstruction, within the limitations imposed by the level of noise in the blurred image.

2. Imaging systems, Lévy point spread functions, and the class G

Point spread functions h(x, y) can be viewed as 2-D probability density functions since they are nonnegative and integrate to unity. The Fourier transform $\hat{h}(\xi, \eta)$ of a psf h(x, y) is called the optical transfer function (otf). Knowledge of the otf determines the psf and vice versa. Note that while the psf h(x, y) is always non-negative, the otf $\hat{h}(\xi, \eta)$ is complex-valued in general. The absolute value of the otf is called the modulation transfer function (mtf).

Gaussian psfs are ubiquitous in imaging systems but represent only one example of the general class of Lévy stable densities. In the 2-D radially symmetric case, Lévy stable densities h(x, y) can be defined implicitly in terms of their Fourier transforms by

$$\hat{h}(\xi,\eta) \equiv \int_{\mathbb{R}^2} h(x,y) e^{-2\pi i (\xi x + \eta y)} dx dy = e^{-\alpha (\xi^2 + \eta^2)^{\beta}}, \qquad \alpha > 0, \quad 0 < \beta \le 1.$$
(1)

For general β , h(x, y) in (1) is not known in closed form. However, the cases $\beta = 1$ and $\beta = 1/2$ correspond to Gaussian and Lorentzian (or Cauchy) densities respectively. When $\beta = 1$, h(x, y) has slim tails and finite variance. For $0 < \beta < 1$, h(x, y) has fat tails and infinite variance. The occurrence and analysis of Lévy processes in the physical sciences are subjects of significant current interest.^{9–12}

THE APEX METHOD IN ELECTRON MICROSCOPY

Image intensifiers, CCDs, and numerous other electron-optical devices are used in a wide variety of astronomical, industrial, biomedical, military, and surveillance imaging systems. A systematic study of electron-optic mtf measurements has led to the important empirical discovery,¹³⁻¹⁵ that an extensive variety of electronic imaging devices have otfs $h(\xi, \eta)$ that are well-described by (1) with $1/2 \leq \beta \leq 1$. In particular, non-Gaussian behavior is often found in electron-optic imaging systems. For any given device, the values of α and β can be determined using specialized graph paper. The characterization (1) is useful in other areas of optics. The diffraction-limited otf for a perfect lens [16, p. 154], can be approximated over a wide frequency range by (1), with $\beta = 3/4$ and α a function of the cutoff frequency.¹⁷ The otf for long-exposure imaging through atmospheric turbulence,¹⁸ is known to be given by (1) with $\beta = 5/6$, and α determined by atmospheric conditions. In Ref. 19, mtf data for 56 different kinds of photographic film are analyzed. Good agreement is found when these data are fitted with (1), and the pairs (α, β) characterizing each of these 56 mtfs are identified. It is found that 36 types of film have mtfs where $1/2 \leq \beta \leq 1$. The remaining 20 types have mtfs with values of β in the range $0.265 \leq \beta \leq 0.475$.

For cascaded imaging systems composed of several elements satisfying (1), the resulting lumped off has the form

$$\hat{h}(\xi,\eta) = e^{-\sum_{i=1}^{J} \alpha_i (\xi^2 + \eta^2)^{\beta_i}}, \qquad \alpha_i \ge 0, \quad 0 < \beta_i \le 1.$$
(2)

Such an expression can also be used to best-fit a large variety of empirically obtained optical transfer functions, by varying the parameters α_i , β_i , and J. We define **G** to be the class of all point spread functions h(x, y) satisfying (2). Note that class **G** psfs have non-negative Fourier transforms. This is not true of psfs in general. For example, the optical transfer function for uniform optical defocus blur is the 'sombrero function' [20, p. 72], which develops negative oscillations.

Motivated by these considerations, we consider image deblurring problems with psfs in G. In the absence of noise, we have

$$Hf_e \equiv \int_{\mathbb{R}^2} h(x-u, y-v) f_e(u, v) du dv \equiv h(x, y) \otimes f_e(x, y) = g_e(x, y), \tag{3}$$

where $g_e(x, y)$ is the blurred image that would have been recorded in the absence of noise, $f_e(x, y)$ is the exact unblurred image, h(x, y) is a point spread function in class **G**, and \otimes denotes convolution. In general, the given blurred image g(x, y) includes noise, which is viewed as a separate additional degradation,

$$g(x,y) = g_e(x,y) + n(x,y).$$
 (4)

Here, n(x, y) represents the cumulative effects of all errors affecting final acquisition of the digitized array g(x, y). This includes multiplicative noise, where n(x, y) may be a nonlinear function of $f_e(x, y)$. Neither $g_e(x, y)$ nor n(x, y) are actually known, only their sum g(x, y). Hence, rather than (3), we must consider the more difficult problem

$$Hf \equiv h(x, y) \otimes f(x, y) = g(x, y).$$
(5)

As is well-known,²² even though n(x, y) may be presumed small, its presence in (4) has a profound impact on the solution of the ill-posed equation (5). A survey of the best-known linear and nonlinear algorithms for handling (5) may be found in Ref. 7. The strategy is to find an approximate solution $f^{\dagger}(x, y)$ such that $h(x, y) \otimes f^{\dagger}(x, y) \approx g(x, y)$ and such that $|| f^{\dagger} - f_e ||$ is small. For psfs in class **G**, the SECB method outlined in section 3 is particularly effective.

2.1. Connection with SEM imaging

In interpreting (3) in relation to SEM imaging, a conceptual framework that has been used in several recent studies²³ is helpful. Let s(x, y) be a function describing the actual sample. The SEM converts s(x, y) into an image i(x, y), where

$$i(x, y) = I[s(x, y)].$$
 (6)

Here, I is the *instrument transform* and is partly nonlinear. The nonlinear component of I, call it M, consists of the details of the nonlinear interaction between the electrons and the material. This component can be studied^{23,24} by Monte Carlo simulations applied to electron trajectories, but is not readily invertible. The other component of I, call it q, describes blurring due to the electron beam point spread, along with some of the instrument's electronics. That component is often represented as a convolution. Therefore, in the absence of noise,

$$i(x,y) = q(x,y) \otimes M[s(x,y)].$$
⁽⁷⁾

Comparing (7) with (3), we are led to identify i(x, y) with $g_e(x, y)$, M[s(x, y)] with $f_e(x, y)$, and q(x, y) with h(x, y). Thus, blind deconvolution of (5) using the APEX method, may be interpreted as an attempt to recapture M[s(x, y)] from noisy data, by undoing blurring due primarily to the unknown electron beam point spread.

3. Deblurring with the SECB method

The SECB method is a direct FFT-based image deblurring technique designed for equations of the form (5) when h(x, y) is known and belongs to **G**. A complete discussion of that method, together with error bounds and comparisons with other methods, may be found in Refs. 5–7. Significantly, the SECB method does not impose smoothness requirements, such as a-priori bounds on the Laplacian or other derivatives of the unknown image f(x, y). This is an important consideration since many images have sharp edges and other localized non-differentiable features.

For class G psfs, we may define fractional powers H^t , $0 \le t \le 1$, of the convolution integral operator H in (5) as follows

$$H^{t}f \equiv \mathcal{F}^{-1}\left\{\hat{h}^{t}(\xi,\eta)\hat{f}(\xi,\eta)\right\}, \qquad 0 \le t \le 1.$$
(8)

Class **G** psfs are intimately related to diffusion processes, and solving (5) is equivalent to finding the initial value u(x, y, 0) = f(x, y) in the *backwards in time* problem for the generalized diffusion equation

$$u_t = -\sum_{i=1}^J \lambda_i (-\Delta)^{\beta_i} u, \quad \lambda_i = \alpha_i (4\pi^2)^{-\beta_i}, \quad 0 < t \le 1.$$

$$u(x, y, 1) = g(x, y).$$
 (9)

When this initial value f(x, y) is known, $u(x, y, t) = H^t f$ is the solution of (9) at time t. The SECB method is a regularization method for solving the ill-posed problem (9) that takes into account the presence of noise in the blurred image data g(x, y) at t = 1. The SECB deblurred image $f^{\dagger}(x, y)$ is

6

an approximation to $f_c(x, y)$ that is obtained in closed form in Fourier space. With \overline{z} denoting the complex conjugate of z,

$$f^{\dagger}(\xi,\eta) = \frac{\hat{h}(\xi,\eta)\hat{g}(\xi,\eta)}{|\hat{h}(\xi,\eta)|^2 + K^{-2}|1 - \hat{h}^s(\xi,\eta)|^2},\tag{10}$$

leading to $f^{\dagger}(x, y)$ upon inverse transforming. Here, the regularization parameters K, s are positive constants that are chosen based on a-priori information.^{5–7} In blind deconvolution applications of the SECB method, the APEX-detected parameters α_i , β_i are used in (2) which is then input into (10). In practice, FFT algorithms are used to obtain $f^{\dagger}(x, y)$. This may result in individual pixel values that are negative. Accordingly, all negative values are reset to the value zero. For 512×512 images, a single trial SECB restoration requires about one second of cpu time on current desktop workstations. We may also form and display

$$u^{\dagger}(x, y, t) = H^t f^{\dagger}(x, y), \tag{11}$$

for selected decreasing values of t lying between 1 and 0. This simulates marching backwards in time in (9), and allows monitoring the gradual deblurring of the image. As $t \to 0$ the partial restorations $u^{\dagger}(x, y, t)$ become sharper. However, noise and other artifacts typically become more noticeable as $t \to 0$. Such slow motion deconvolution allows detection of features in the image before they become obscured by noise or ringing artifacts. As will be seen below, marching backwards in time is an important element in the APEX method.

4. Non-uniqueness in blind deconvolution

Blind deconvolution of images is a mathematical problem that is not fully understood. Welldocumented examples of the kinds of behavior that may occur are of particular interest. In this section, we highlight important non-uniqueness aspects of that problem that are helpful in understanding the results of the APEX method. Let $f_e(x, y)$ be a given exact sharp image, let h(x, y) be a Lévy point spread function, and let $g(x, y) = h(x, y) \otimes f_e(x, y) + noise$. We shall show that given the blurred image g(x, y), there are in general many point spread functions $h_i(x, y) \neq h(x, y)$ that deblur g(x, y), producing useful reconstructions $f_i(x, y) \neq f_e(x, y)$, with $h_i(x, y) \otimes f_i(x, y) \approx g(x, y)$.

The sharp 512×512 New Orleans cathedral image $f_e(x, y)$ in Figure 2(A) was synthetically blurred by convolution with a Cauchy density h(x, y) with $\alpha_0 = 0.075$, $\beta_0 = 0.5$. This produced the blurred image g(x, y) in Figure 2(B). In this experiment, g(x, y) was computed and stored in 16-bit precision. Thus, g(x, y) differs from $g_e(x, y)$ by the effects of 16-bit rounding noise. Deblurring that image with the correct psf values $\alpha = 0.075$, $\beta = 0.5$, produces Figure 2(C). As expected, this is in excellent visual agreement with $f_e(x, y)$ in Figure 2(A). However, Figure 2(D) is another useful enhancement of Figure 2(B). It was obtained using a Lévy density with values (α, β) where $\alpha > \alpha_0$, $\beta < \beta_0$, and it differs from Figure 2(A) in contrast, brightness, and sharpness of detail. Here, $\alpha = 0.239767$, $\beta = 0.385568$. Note the indented 'blind window' highlighted in the left lateral tower in Figure 2(D). This architectural detail is barely discernible in Figure 2(A), and not identifiable in Figure 2(C). Both deblurred images (C) and (D) were obtained using the SECB method with s = 0.001 and K = 100. One dimensional cross sections of the two distinct psfs used in Figure 2 are displayed in Figure 3. To facilitate comparison, the two psfs in Figure 3 are normalized



Figure 2: Non-uniqueness in blind deconvolution. Distinct point spread functions exist that produce useful reconstructions from the same blurred image. (A) Original sharp 512×512 New Orleans cathedral image. (B) 16-bit synthetically blurred image created by convolution with Lorentzian density with $\alpha = 0.075$, $\beta = 0.5$. (C) Deblurring of image (B) using correct parameters $\alpha =$ 0.075, $\beta = 0.5$. (D) Deblurring of image (B) using $\alpha = 0.239767$, $\beta = 0.385568$. Image (D) differs from image (C) in contrast, brightness and sharpness of detail. In particular, indented 'blind window' highlighted in left lateral tower in image (D), is not discernible in image (C). Deblurred images obtained using SECB procedure with s = 0.001 and K = 100.



Figure 3: Two distinct point spread functions that deblur image (B) in Figure 1. Curves C and D are 1-D cross sections of the 512×512 psfs that respectively produced images (C) and (D) in Figure 2. To facilitate comparison, curves were normalized to unit maximum. These psfs also exhibit distinct heavy tail behavior.

so as to have a maximum value of 1.0. These psfs also exhibit distinct heavy tail behavior not shown in Figure 3. There are obviously many other distinct psfs lying between these two curves that produce useful reconstructions. Convolution of each reconstruction with its corresponding psf in Figure 3, reproduces the blurred image in Figure 2(B), to within a small error.

5. SEM images and convex Fourier transforms

The APEX method is a blind deconvolution technique based on detecting class **G** psf signatures by appropriate 1-D Fourier analysis of the blurred image g(x, y). The detected psf parameters are then input into the SECB algorithm to deblur the image. The Fourier transform is the primary mathematical tool in each of these steps. Accordingly, the qualitative behavior in Fourier space of a large class of SEM images is of interest.

Let $f_e(x, y)$ be an exact sharp image as in (3). Since $f_e(x, y) \ge 0$

$$|\hat{f}_e(\xi,\eta)| \le \int_{R^2} f_e(x,y) dx dy = \hat{f}_e(0,0) = \sigma > 0.$$
(12)

Also, since $g_e(x, y) = h(x, y) \otimes f_e(x, y)$ and h(x, y) is a probability density,

$$\hat{g}_e(0,0) = \int_{R^2} g_e(x,y) dx dy = \int_{R^2} f_e(x,y) dx dy = \hat{f}_e(0,0) = \sigma > 0.$$
(13)

Using σ as a normalizing constant, we may normalize Fourier transform quantities $\hat{q}(\xi, \eta)$ by dividing by σ . Let

$$\hat{q}^*(\xi,\eta) = \hat{q}(\xi,\eta)/\sigma,\tag{14}$$

denote the normalized quantity. The function $|\hat{f}_e^*(\xi,\eta)|$ is highly oscillatory, and $0 \le |\hat{f}_e^*| \le 1$. Since $f_e(x,y)$ is real, its Fourier transform is conjugate symmetric. Therefore, the function $|\hat{f}_e^*(\xi,\eta)|$ is symmetric about the origin on any line through the origin in the (ξ,η) plane. The same is true for the blurred image data $|\hat{g}^*(\xi,\eta)|$.

All blurred images in sections 5 through 8 are of size 512×512 and quantized at 8-bits per pixel. For any blurred image g(x, y), the discrete Fourier transform is a 512×512 array of complex numbers, which we again denote by $\hat{g}(\xi, \eta)$ for simplicity. The 'frequencies' ξ, η are now integers lying between -256 and 256, and the zero frequency is at the center of the transform array. This ordering is achieved by pre-multiplying g(x, y) by $(-1)^{x+y}$. We shall be interested in the values of such transforms along single lines through the origin. The discrete transforms $|\hat{g}^*(\xi, 0)|$, and $|\hat{g}^*(0, \eta)|$ are immediately available. Image rotation may be used to obtain discrete transforms along other directions. All 1-D Fourier domain plots shown in this paper are taken along the axis $\eta = 0$ in the (ξ, η) plane. In these plots, the zero frequency is at the center of the horizontal axis, and the graphs are necessarily symmetric about the vertical line $\xi = 0$. Examples of such plots are shown in Figure 4.

The class of SEM images g(x, y) considered in the present paper can be described in terms of the behavior of $\ln |\hat{g}^*(\xi, \eta)|$ along single lines through the origin in the (ξ, η) plane. While local behavior is highly oscillatory, global behavior is generally monotone decreasing and *convex* on $\xi \ge 0$. This is shown in Figure 4(A) for a typical SEM image along the line $\eta = 0$, and similar behavior is found along other lines through the origin in the (ξ, η) plane. A least squares fit to the oscillatory



Figure 4: APEX detection of psf parameters for types of images considered in this paper. (A) Behavior of logarithm of normalized Fourier transform, $\ln |\hat{g}^*(\xi, 0)|$, in typical SEM image g(x, y). While local behavior is highly oscillatory, global behavior is generally monotone decreasing and convex on $\xi \ge 0$. (B) Least squares fit to $\ln |\hat{g}^*(\xi, 0)|$ with $u(\xi) = -\alpha |\xi|^{2\beta} - 3.85$, (solid line). Fit develops well-formed cusp at $\xi = 0$ and returns $\alpha = 0.5346$, $\beta = 0.2097$.

trace in Figure 4(A) with a smooth curve, provides a good representation of this global monotone convexity property on $\xi \geq 0$. (A convex function is such that given any two distinct points A and B on its graph, the straight line segment joining A and B lies above the graph.) Many SEM images exhibit similar globally monotone convex behavior in Fourier space. Moreover, such behavior is also found in other types of imagery, unrelated to electron microscopy. In Ref. 3, a large class of images with that property was exhibited and denoted by W. The SEM images considered here may be loosely characterized as being in class W. Not all blurred images may be so characterized. Application of the APEX method to cases where global behavior in $\ln |\hat{g}^*(\xi, \eta)|$, away from the origin, is monotone decreasing and *concave*, are discussed in Ref 3. Use of the APEX method in the manner described below is intended only for blurred images whose Fourier space behavior is analogous to that shown in Figure 4(A).

6. Marching backwards in time and the APEX method

The APEX method is based on the following observations. In the basic relation

$$g(x,y) = h(x,y) \otimes f_e(x,y) + n(x,y), \tag{15}$$

we may safely assume that the noise n(x, y) satisfies

$$\int_{\mathbb{R}^2} |n(x,y)| dx dy \ll \int_{\mathbb{R}^2} f_e(x,y) dx dy = \sigma > 0,$$
(16)

so that.

$$|\hat{n}^*(\xi,\eta)| \ll 1. \tag{17}$$

Consider the case where the otf is a pure Lévy density $\hat{h}(\xi,\eta) = e^{-\alpha(\xi^2 + \eta^2)^{\beta}}$. Since $g = g_e + n$

$$\ln |\hat{g}^*(\xi,\eta)| = \ln |e^{-\alpha(\xi^2 + \eta^2)^{\beta}} \hat{f}_e^*(\xi,\eta) + \hat{n}^*(\xi,\eta)|.$$
(18)



Figure 5: Enhancement of 8-bit blurred MRI brain image by marching backwards from t = 1 with APEX-detected psf. Sequence shows gradual increase in resolution as t decreases. Undesirable artifacts near t = 0 indicate progression backwards in time has continued too far. Here, best results occur at values of t such that $0.3 \le t \le 0.4$.

Let $\Omega = \{(\xi, \eta) \mid \xi^2 + \eta^2 \leq \omega^2\}$ be a neighborhood of the origin where

$$e^{-\alpha(\xi^2+\eta^2)^{\beta}}|\hat{f}_e^*(\xi,\eta)| \gg |\hat{n}^*(\xi,\eta)|.$$
 (19)

Such an Ω exists since (19) is true for $\xi = \eta = 0$ in view of (17). The radius $\omega > 0$ of Ω decreases as α and n increase. For $(\xi, \eta) \in \Omega$ we have

$$\ln |\hat{g}^*(\xi,\eta)| \approx -\alpha (\xi^2 + \eta^2)^\beta + \ln |\hat{f}_e^*(\xi,\eta)|.$$
(20)

Because of the radial symmetry in the psf, it is sufficient to consider (20) along a single line through the origin in the (ξ, η) plane. Choosing the line $\eta = 0$, we have

$$\ln |\hat{g}^{*}(\xi, 0)| \approx -\alpha |\xi|^{2\beta} + \ln |\hat{f}_{e}^{*}(\xi, 0)|, \qquad |\xi| \le \omega.$$
(21)

Some type of a-priori information about $f_e(x, y)$ is necessary for blind deconvolution. In (21), knowledge of $\ln |\hat{f}_e^*(\xi, 0)|$ on $|\xi| \leq \omega$ would immediately yield $\alpha |\xi|^{2\beta}$ on that interval. Moreover, any other line through the origin could have been used in (20). However, such detailed knowledge is unlikely in practice. The APEX method seeks to identify a useful psf from (21) without any prior knowledge about $\ln |\hat{f}_e^*(\xi, 0)|$. The method assumes instead that $f_e(x, y)$ is a recognizable object, and typically requires several interactive trials before locating a suitable psf. As previously noted, such trial SECB restorations are easily obtained. Here, prior information about $f_e(x, y)$ is disguised in the form of user recognition or rejection of the restored image, and that *constraint* is applied at the end of the reconstruction phase, rather than at the beginning of the detection phase.

In the absence of information about $\ln |\hat{f}_e^*(\xi, 0)|$, we replace it by a negative constant -A in (21). For any A > 0, the approximation

$$\ln |\hat{g}^*(\xi, 0)| \approx -\alpha |\xi|^{2\beta} - A, \qquad (22)$$

is not valid near $\xi = 0$, since the curve $u(\xi) = -\alpha |\xi|^{2\beta} - A$, has -A as its apex. Choosing a value of A > 0, we best fit $\ln |\hat{g}^*(\xi, 0)|$ with $u(\xi) = -\alpha |\xi|^{2\beta} - A$ on the interval $|\xi| \leq \omega$. using nonlinear least squares algorithms. The resulting fit is close only for ξ away from the origin. The returned values for α and β are then used in the SECB deblurring algorithm. Different values of A return different pairs (α, β) . Experience indicates that useful values of A generally lie in the interval $2 \le A \le 6$. Increasing the value of A decreases the curvature of $u(\xi)$ at $\xi = 0$, resulting in a larger value of β together with a smaller value of α . A value of A > 0 that returns $\beta > 1$ is clearly too large, as $\beta > 1$ is impossible for probability density functions.⁸ Decreasing A has the opposite effect, producing lower values of β and higher values of α . As a rule, deconvolution is better behaved at lower values of β than it is when $\beta \approx 1$. A significant discovery is that an image blurred with a pair (α_0, β_0) can often be successfully deblurred with an appropriate pair (α, β) , where $\alpha > \alpha_0$ and $\beta < \beta_0$. An example of this phenomenon was shown in Figure 2(D) in connection with the blurred New Orleans cathedral image. An effective interactive framework for performing the above least squares fitting is the *fit* command in DATAPLOT²¹ This is a high-level English-syntax graphics and analysis software package developed at the National Institute of Standards and Technology. This software tool was used throughout this paper.

The following version of the APEX method, using the SECB marching backwards in time option (11), has been found useful in a variety of image enhancement problems where the image g(x, y) is such that $\ln |\hat{g}^*(\xi, 0)|$ is generally globally monotone decreasing and convex, as shown in Figure 4(A). Choose a value of A > 0 in (22) such that the least squares fit develops a well-formed cusp at $\xi = 0$, as shown in Figure 4(B). Using the returned pair (α, β) in the SECB method, obtain a sequence $u^{\dagger}(x, y, t)$ of partial restorations (11), as t decreases from t = 1, as illustrated in the MRI image sequence in Figure 5. With a good choice of A, high quality restorations will be found at positive values of t, and these will gradually deteriorate as $t \to 0$. Typically, the restoration at t = 0 will exhibit undesirable artifacts, indicating that continuation backwards in time has proceeded too far in (9). If the pair (α, β) produces a high quality restoration at $t = t_1 > 0$, the pair (α_1, β) , where $\alpha_1 = (1 - t_1)\alpha$, will produce the same quality results at t = 0. In general, there will be many values of A in (22) returning pairs (α, β) that produce good reconstructions at some $t_{\alpha\beta} > 0$. A large number of distinct pairs (α^*, β^*) can thus be found that produce useful, but distinct, results at t = 0.

We have been assuming $h(\xi, \eta)$ to be a pure Lévy off in (15). For more general class **G** offs (2), we may still use the approximation $\ln |\hat{g}^*(\xi, 0)| \approx -\alpha |\xi|^{2\beta} - A$, and apply the same technique to extract a suitable pair (α, β) from the blurred image. Here, the returned APEX values may be considered representative values for the α_i , β_i in (2), that produce a single pure Lévy off approximating the composite off.

7. Application to SEM images

It will be helpful to recall some basic properties of APEX processing in the discussion below. Given a sharp image f(x, y), convolution of that image with any class **G** psf to form a blurred image g(x, y), is mathematically equivalent to a heat conduction process in which bright areas in f(x, y)correspond to hot spots, and dark areas to cold spots. As time progresses, heat conduction acts so as to diminish temperature differences. As a result, bright areas in f(x, y) become dimmer in g(x, y), while dark areas in f(x, y) become lighter in g(x, y). This causes a smoothing out of sharp edges, a loss of structural detail, and a decrease in contrast in g(x, y).

APEX deblurring is the converse process. Given a blurred image g(x, y), deconvolution of that image with a class **G** psf is equivalent to a *reverse* heat conduction process. Now, some light areas in g(x, y) become brighter, while some gray areas become darker. There is a sharpening of edges, a gain in structural detail, and a necessary increase in contrast. Inevitably, there is also an increase in noise. By performing the deconvolution in *slow motion*, using the marching backwards in time option (11), we can monitor this reverse heat flow, and terminate the process at some time $t_0 > 0$ before brightness, contrast, or noise, become excessive.

Our first reconstruction experiments are displayed in Figures 6 through 10. In each of Figures 6, 7 and 8, the top row contains the original SEM images that were used as input data into the APEX method. The bottom row contains the corresponding APEX-processed images. The middle row in each of these Figures was synthesized after acquiring and viewing the bottom row images. To minimize the effects that contrast and brightness have on perception, the middle row images were created by readjusting contrast and brightness in the original top row images, so as to more closely match that found in the bottom row as a result of APEX processing. Therefore, comparing the top row with the bottom row in Figures 6–8 shows the full effect of APEX processing, while comparing the middle row with the bottom row isolates the *sharpening* aspect of APEX processing. As might be expected, the vivid differences between these three rows, which are immediately apparent on a modern high-resolution computer screen, have become muted on the printed page. Accordingly, use of a magnifying glass may be helpful in parts of the following discussion. In Figures 9 and 10, selected magnified portions of the contrast-enhanced and APEX-processed images in Figures 6–8 are compared. These enlargements provide good illustrations of the detection of fine structure as a result of APEX sharpening.

All original micrographs were input as 8-bit 512×512 images, although smaller sub images are displayed in some cases. Figures 6(A), 6(D) and 7(A) are original images taken by John Small (NIST), on a Hitachi S-4500 field emission scanning electron microscope. All three images are micrographs of a complex multi-form crystalline compound of mercury. The field of view is $10\mu m$ in Figure 6(A), $200\mu m$ in Figure 6(D), and $20\mu m$ in Figure 7(A). Figure 7(D) is an image of a $2\mu m$ diameter fly ash particle on a Nuclepore filter. The filter was a backup for an impactor air sampler. The image was scanned from a Polaroid print taken by John Small (NIST) in the 1970's, on a Cambridge SEM[†] at the University of Maryland. Figure 8(A) is a micrograph of a dust particle from an air vent. This is a complex agglomerate of biological and mineral particles. Figure 8(D) is

[†]Certain commercial equipment or products, including hardware and software components, are identified in this paper to adequately describe experimental procedures. Such identification does not imply recommendation or endorsement by the National Institute of Standards and Technology, nor does it mean that the equipment or products so identified are necessarily the best available for the purpose.

THE APEX METHOD IN ELECTRON MICROSCOPY



Figure 6: Top row images are original 8-bit 512×512 SEM micrographs, used as input data in APEX method. Field of view is $10\mu m$ in image (A) and $200\mu m$ in image (D). APEX-processed images are in bottom row. Middle row images obtained by readjusting contrast in top row images to match contrast in APEX-processed bottom row. Comparing bottom row with top row shows full effect of APEX processing. Comparing bottom row with middle row isolates sharpening aspect of APEX method. Highlighted areas in middle row indicate regions of interest. See accompanying discussion in section 7.



Figure 7: Top row images are original 8-bit 512×512 SEM micrographs, used as input data in APEX method. Field of view is $20\mu m$ in image (A) and $2\mu m$ in image (D). APEX-processed images are in bottom row. Middle row images obtained by readjusting contrast in top row images to match contrast in APEX-processed bottom row. Comparing bottom row with top row shows full effect of APEX processing. Comparing bottom row with middle row isolates sharpening aspect of APEX method. Highlighted areas in middle row indicate regions of interest. See accompanying discussion in section 7.



Figure 8: Top row images are $250\mu m$ field of view original 8-bit 512×512 SEM micrographs, used as input data in APEX method. APEX-processed images are in bottom row. Middle row images obtained by readjusting contrast in top row images to match contrast in APEX-processed bottom row. Comparing bottom row with top row shows full effect of APEX processing. Comparing bottom row with middle row isolates sharpening aspect of APEX method. Highlighted areas in middle row indicate regions of interest. See accompanying discussion in section 7.



Figure 9: Comparison of contrast-enhanced and APEX-processed images illustrates detection of small-scale structure through image sharpening. (A) Magnified portion of image 8(B). (B) Corresponding portion of image 8(C). (C) Magnified portion of image 7(B). (D) Corresponding portion of image 7(C).



Figure 10: Comparison of contrast-enhanced and APEX-processed images illustrates detection of small-scale structure through image sharpening. (A) Magnified portion of image 6(B). (B) Corresponding portion of image 6(C). (C) Magnified portion of image 8(E). (D) Corresponding portion of image 8(F).

a micrograph of a brass filing particle. Both of these were taken on a Hitachi S-4500, and the field of view is $250 \mu m$ in each case.

In all cases in Figures 6–8, the APEX method was applied to the original top row images on the discrete frequency interval $|\xi| \leq 256$, and with an apex value of A = 3.85. This produced a well-defined cusp at $\xi = 0$ as illustrated in Figure 4(B). Different pairs (α, β) were detected for each image. The SECB method was then applied with the detected pairs (α, β) , and with s = 0.001and K = 1.0. Values of $t_0 > 0$ were chosen in each case to select the 'best' reconstruction. This choice of t_0 is partly subjective, but also depends in part on the particular features that need to be resolved. In general, images that are less sharpened seem more pleasing to the eye, while images that are more sharpened make surface detail and small decorations visible, albeit with noticeable background noise.

In Figure 6(A) the detected psf values were $\alpha = 0.6165$, $\beta = 0.1913$, and and a value $t_0 = 0.8$ was used to produce Figure 6(C). Although the original image 6(A) appears sharp with adequate contrast, more fine surface detail on the central particle becomes visible in the contrast-enhanced image 6(B). However, in enhancing the surface detail on the central particle in image 6(B), other parts of the image suffer. For example, detail near the bright edges in the lumpy objects in the upper right, (see highlighted area in Figure 6(B)), as well as detail in the lumpy objects in the lower left, has been washed out. On the other hand, the APEX-processed image 6(C) shows even more fine detail in the central particle, while also showing more fine surface structure on the lumps in upper right and lower left corners.

In Figure 6(D) the detected psf values were $\alpha = 0.5346$, $\beta = 0.2097$, and a value $t_0 = 0.88$ was used to produce Figure 6(F). Since image 6(D) already has high contrast, there is not much difference between it and image 6(E), the contrast-enhanced version of 6(D). However, the APEX image 6(F) has even more contrast, which helps bring out fine surface detail barely visible in the other two images. The APEX image 6(F) also has sharper and brighter edges, making the three-dimensional form form of this complex particle easier to understand.

In Figure 7(A) the detected values were $\alpha = 0.6915$, $\beta = 0.1641$, and $t_0 = 0.64$ was used to produce Figure 7(C). This particular sample has very complex and varied morphology, in addition to surface dusting or decoration of fine particles almost everywhere. This becomes clearly evident only in the APEX image 7(C). Mere contrast enhancement does not produce as much detail in the highlighted area in image 7(B), as is visible in the corresponding area in 7(C). Moreover, contrast enhancement in 7(B) also tends to obscure texture in the brighter areas, such as in the lower left corner. However, the APEX image clearly shows the texture in the lower left corner as well as in other bright areas. It also retains the three-dimensionality of the particle by not eliminating shading, as is often the case with high-pass filtering.

In Figure 7(D) the detected psf values were $\alpha = 0.9311$, $\beta = 0.1441$, and a value $t_0 = 0.4$ was used to produce Figure 7(F). This image is unlike the other images, in that it was scanned from an old Polaroid print rather than scanned digitally on the microscope. Imperfections on the Polaroid print are detected by APEX processing, along with enhancing the texture in the sample. Some of that texture may be due to the print rather than to the sample itself. Nevertheless, this example is a useful illustration of the APEX method's ability to detect fine structure. Presumably, actual imperfections or small defects in some other sample might have been detected equally well. While the scratches near the center are visible in all three images, the scratch near the top right corner (see highlighted area in image 7(E)), is clearly discernible only in the APEX image 7(F). Further, the edges in the APEX image are sharper or less washed out than in the other two images. This makes the image have more depth; the structure in the lower left quadrant appears closer than does the rest of the image.

In Figure 8(A) the detected psf values were $\alpha = 0.2981$, $\beta = 0.2210$, and a value of $t_0 = 0.44$ was used to produce Figure 8(C). Contrast enhancement in Figure 8(B) makes the complex form of the sample easier to see, while bringing out fine particles. However, as in the previous cases, such enhancement also obscures detail in the brighter areas, as in the highlighted area in Figure 8(B), for example. The APEX image 8(C) has brighter edges than the original 8(A), and sharper edges than the contrast enhanced 8(B). Moreover, fine detail becomes visible both in the medium and bright areas of the image.

In Figure 8(D) the detected psf values were $\alpha = 0.7634$, $\beta = 0.1827$, and a value $t_0 = 0.6$ was used to produced Figure 8(F). The contrast enhanced Figure 8(E) is easier on the eyes, but does not have more visible detail than does the original Figure 8(D). The APEX image 8(F) has thinner or less washed out edges, making fine detail (which in this image is mostly in the edges) much easier to see. The highlighted area in Figure 8(E) is one example of a structure that is more sharply defined in Figure 8(F).

In Figures 9 and 10, selected enlarged portions of some of the contrast-enhanced and APEXprocessed images in Figures 6–8 are displayed side by side. Comparing these enlargements emphasizes some of the points made above, and provides a good illustration of the level of fine structure that may be revealed as a result of APEX sharpening.

8. Etched grass image and quantitative APEX sharpness analysis

In periodic performance testing of scanning electron microscopes, sharpness degradation in the micrograph of a suitable test object is often used as an indicator of the need for maintenance. The properties of an ideal test object for this purpose are discussed in Refs. 1 and 2. These properties include geometric requirements, as well as the ability to yield reasonably noiseless images with good contrast at high magnification. A silicon wafer with an etching artifact called 'grass' was found to meet these criteria, and was used in Ref. 2. In the present paper, the same grass sample, together with 'SEM Monitor' software,² provides a useful evaluation of the APEX method.

The images in the top row in Figure 11 are original 8-bit 512×512 images obtained from the Hitachi S-4700 field emission scanning electron microscope. The field of view is 200nm for all images. Image (A) is as sharp as could be achieved with optimal settings of the focusing (objective) and stigma control (X and Y) lenses. Image (D) is out of focus. It was taken with an objective lens setting somewhat above that used for image (A), the sharpest image. Image (G) is astigmatic and was taken with the Y stigma control set to a non-optimal value. Images (C), (F), and (I) in Figure 11, are the corresponding APEX-processed images. Each of these was selected from a sequence of increasingly sharper images, as illustrated with the MRI image sequence in Figure 5. As in Figures 6, 7 and 8, the middle row images in Figure 11 were created by readjusting the contrast in the top row images, so as to more closely match that found in the bottom row images as a result of APEX processing.

The following APEX parameter values were used in all three cases, A = 3.85 on $|\xi| \le 256$, s = 0.001, K = 1.0, and $t_0 = 0.9$. However, different pairs (α, β) were detected for each image. For the



Figure 11: Top row images are 200nm field of view original 8-bit 512×512 SEM micrographs of 'grass' sample, used as input data in APEX procedure. Bottom row images are corresponding APEX outputs. Image (A) is sharp, image (D) is out of focus, and image (G) is astigmatic. Middle row images obtained by adjusting contrast in top row images to match contrast in APEX-processed bottom row. 'SEM Monitor' software indicates 15% increase in sharpness after APEX processing. See Table 1 and accompanying discussion in section 8.

sharp image (A), $\alpha = 0.8508$, $\beta = 0.1522$; for the out of focus image (D), $\alpha = 1.1349$, $\beta = 0.1305$; for the astigmatic image (G), $\alpha = 1.1129$, $\beta = 0.1321$. Again, comparing the top row with the bottom row n Figure 11 shows the full effect of APEX processing, while comparing the middle row with the bottom row isolates the sharpening aspect of the APEX method.

'SEM Monitor' is a hardware and software system designed to provide a quantitative framework for monitoring performance in scanning electron microscopes. Use of that system in connection with the above grass sample is discussed in Ref. 2. The system calculates several parameters, including a quantitative measure of image sharpness. Here, we use that system to measure the effect of APEX processing on each of the three original micrographs in Figure 11. The results displayed in Table 1 indicate sharpness increases on the order of 15% after APEX processing. Interestingly, this even holds true for the sharpest image that could be achieved, image 11(A). This implies that APEX processing may be used to extend an SEM's capability, by producing sharper imagery than is achievable under optimal settings.

TABLE 1

Sharpness improvement after APEX processing as measured by 'SEM Monitor'.

| Original sharpness | Detected pair (α, β) | APEX sharpness | Improvement |
|----------------------|-----------------------------------|----------------------|-------------|
| Image $11(A) = 2.32$ | $\alpha = 0.851, \ \beta = 0.152$ | Image $11(C) = 2.68$ | 15.5% |
| Image $11(D) = 2.19$ | $\alpha = 1.135, \ \beta = 0.130$ | Image $11(F) = 2.51$ | 14.6% |
| Image $11(G) = 2.15$ | $\alpha = 1.113, \ \beta = 0.132$ | Image $11(I) = 2.45$ | 14.0% |

9. Concluding remarks

This paper has demonstrated the use of a real-time blind deconvolution technique that can sharpen SEM micrographs. As shown in section 7, such deconvolution enables detection of small-scale features not immediately apparent in the original micrograph. In section 8, APEX processing of ideal test sample micrographs produced measured increases in sharpness on the order of 15%. While not all SEM images can be significantly improved, these results indicate the APEX method to be a useful tool in electron microscopy. Successful applications of APEX processing in several other imaging modalities, unrelated to SEM, have previously been documented.⁴

The APEX method is predicated on two assumptions. The first assumption is that the blurred image g(x, y) obeys the simple convolution equation (5) rather than a more general integral equation. The second assumption is that the point spread function h(x, y) belongs to a restricted class of unimodal, radially symmetric, probability density functions, the class **G** defined in (2). It is not immediately obvious that the APEX method can be usefully applied in electron microscopy. The range of β values that were detected and used in Figures 6–11, is interesting in its own right. The exponent β expresses the degree of departure from more commonly occurring Gaussian densities where $\beta = 1.0$. Here, $0.13 \leq \beta \leq 0.22$. A similar range of values values for β was found in Ref. 4. As noted in Figure 2, there are several Lévy pairs (α , β) that can produce useful reconstructions, and higher values of β might have been successfully employed. However, experiments indicate that the useful β values in Figures 6–11 typically lie in the range $0 < \beta < 1/2$. Future work will explore possible links between such β values and physical processes underlying SEM imaging.

10. Acknowledgements

It is a pleasure to acknowledge the helpful advice provided by John Villarrubia, of the Precision Engineering Division at NIST, whose observations clarified some important points and led to significant improvements in the presentation.

References

- M. T. Postek and A. E. Vladár, "Image sharpness measurement in scanning electron microscopy—Part I". SCANNING, 20 (1998), pp. 1–9.
- [2] A. E. Vladár, M. T. Postek and M. P. Davidson, "Image sharpness measurement in scanning electron microscopy—Part II", SCANNING, 20 (1998), pp. 24–34.
- [3] A. S. Carasso, "Direct blind deconvolution", SIAM J. Appl. Math., 61 (2001), pp. 1980–2007.
- [4] A. S. Carasso, "The APEX method in image sharpening and the use of low exponent Lévy stable laws", (May 2001). Submitted for publication. See also National Institute of Standards and Technology, NISTIR # 6749. Available from National Technical Information Service. Springfield, VA 22161.
- [5] A. S. Carasso, "Image restoration and diffusion processes", Proc. SPIE, 2035 (1993), pp. 255– 266.
- [6] A. S. Carasso, "Error bounds in nonsmooth image deblurring", SIAM J. Math. Anal., 28 (1997), pp. 656–668.
- [7] A. S. Carasso, "Linear and nonlinear image deblurring: a documented study", SIAM J. Numer. Anal., 36 (1999), pp. 1659–1689.
- [8] W. Feller, An Introduction to Probability Theory and its Applications, Vol. 2, Second ed., Wiley, New York, 1971.
- [9] O. Barndorff-Nielsen, T. Mikosch and S. Resnick Eds., Lévy Processes-Theory and Applications, Birkhauser. Boston, 2001.

THE APEX METHOD IN ELECTRON MICROSCOPY

- [10] B. B. Mandelbrot, *Fractals*, W. H. Freeman, San Francisco, 1977.
- [11] M. F. Shlesinger, G. M. Zaslavsky and U. Frisch Eds., Lévy Flights and Related Topics in Physics, Lecture Notes in Physics # 450, Springer-Verlag, New York, 1995.
- [12] W. A. Woyczyński. "Lévy processes in the physical sciences", in Lévy Processes-Theory and Applications, O. Barndorff-Nielsen, T. Mikosch and S. Resnick Eds., Birkhauser, Boston 2001.
- [13] C. B. Johnson, "A method for characterizing electro-optical device modulation transfer functions", *Photographic Science and Engineering*, 14 (1970), pp. 413–415.
- [14] C. B. Johnson, "Classification of electron-optical device modulation transfer function". Advances in Electronics and Electron Physics, Vol. 33B, (1972).
- [15] C. B. Johnson, "MTFs: a simplified approach". *Electro-Optical Systems Design*, 4, November 1972, pp. 22–26.
- [16] C. S. Williams and O. A. Becklund Introduction to the Optical Transfer Function, Wiley, New York, 1989.
- [17] C. B. Johnson, "Circular aperture diffraction limited MTF: approximate expressions", Applied Optics, 11 (1972), pp. 1875–1876.
- [18] R. E. Hufnagel and N. R. Stanley, "Modulation transfer function associated with image transmission through turbulent media", J. Opt. Soc. Am., 54 (1964), pp. 52–61.
- [19] C. B. Johnson, "MTF parameters for all photographic films listed in Kodak pamphlet P-49", Applied Optics, 15 (1976), p. 1130.
- [20] E. L. O'Neill, Introduction to Statistical Optics, Addison-Wesley, Reading, MA, 1963.
- [21] A. Heckert and J. J. Filliben, *DATAPLOT Reference Manual*, available on World Wide Web at http://www.itl.nist.gov/div898/software/dataplot/document.htm
- [22] W. K. Pratt, *Digital Image Processing*, Second ed., Wiley, New York, 1991.
- [23] J. S. Villarrubia, A. E. Vladár, J. R. Lowney and M. T. Postek, "Edge determination for polycrystalline silicon lines on gate oxide", *Proc. SPIE*, 4344 (2001), pp. 147–156.
- [24] J. R. Lowney, "Application of Monte Carlo simulations to critical dimension metrology in a scanning electron microscope", *Scanning Microscopy*, 10 (1996), pp. 667–678.

THE APEX METHOD IN ELECTRON MICROSCOPY



Alfred Carasso received the Ph.D. degree in Mathematics at the University of Wisconsin in 1968. He was a Professor of Mathematics at the University of New Mexico, and a Visiting Staff Member at the Los Alamos National Laboratory, prior to joining the National Institute of Standards and Technology (NIST) in 1982. His major research interests lie in the theoretical and computational analysis of ill-posed problems in partial differential and integral equations, together with their scientific applications. In 1976, he helped pioneer the use of time-reversed diffusion equations and 'slow motion' deconvolution in image deblurring, and has since developed novel inverse diffusion approaches in other types of system identification problems in science and engineering. He has done basic theoretical work in ill-posed inverse problems, and is a patentee in the field of image processing. He has authored numerous papers in the SIAM journals. and is an active speaker at applied mathematics colloquia, conferences, and national meetings.



David Bright received the Ph.D. degree in Biophysics at Colorado State University in 1975. He has been a research chemist at the National Institute of Standards and Technology (NIST) since 1976, and has had an interest in computerassisted analysis since that time. In 1984, he joined the Microanalysis Group at the NIST Center for Analytical Chemistry to develop an image analysis system, LISPIX, and apply image analysis techniques to various research problems in that group. Scientists can use LISPIX to automate electron microscopes, identify arrays in electron diffraction patterns, enhance and correlate X-ray maps, find and measure areas of interest in images, archive images, and exchange data and images with other image analysis programs. Bright uses LISPIX to develop new algorithms for various image processing applications. He has authored over 70 papers in image analysis since 1983, including an Interface article in Analytical Chemistry '91, and has given over 50 invited talks on the subject.

Andras Vladar received the Ph.D. degree in Electrical Engineering at the Technical University of Budapest, (Hungary), in 1984. He was a research scientist at the Hungarian Academy of Sciences, prior to his arrival in the USA in 1999. He has been a guest scientist at the National Institute of Standards and Technology (NIST), and a staff member at the Hewlett-Packard ULSI Research Laboratory, where he worked on the development of integrated circuit technologies. He is currently the Scanning Electron Microscopy Project Leader in the Nanometer-Scale Metrology Group at NIST. He has helped define and implement basic standards for the measurement and monitoring of electron microscope imaging performance. His main research interests lie in Dimensional Metrology and Digital Imaging techniques related to scanning electron microscopy.

J. J. ..