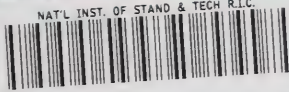


NAT'L INST. OF STAND & TECH R.I.C.



A11104 463268

NIST
PUBLICATIONS

NISTIR 5517

Reference Architecture for Machine Control Systems Integration:

Interim Report

**M.K. Senehi
Thomas R. Kramer
John Michaloski
Richard Quintero
Steven R. Ray
William G. Rippey
Sarah Wallace**

U.S. DEPARTMENT OF COMMERCE
Technology Administration
National Institute of Standards
and Technology
Gaithersburg, MD 20899

NIST

QC
100
.U56
NO.5517
1994

**Reference Architecture for
Machine Control Systems Integration:
Interim Report**

**M.K. Senehi
Thomas R. Kramer
John Michaloski
Richard Quintero
Steven R. Ray
William G. Rippey
Sarah Wallace**

U.S. DEPARTMENT OF COMMERCE
Technology Administration
National Institute of Standards
and Technology
Gaithersburg, MD 20899

October 1994



U.S. DEPARTMENT OF COMMERCE
Ronald H. Brown, Secretary

TECHNOLOGY ADMINISTRATION
Mary L. Good, Under Secretary for Technology

NATIONAL INSTITUTE OF STANDARDS
AND TECHNOLOGY
Arati Prabhakar, Director

Disclaimer

No approval or endorsement of any commercial product by the National Institute of Standards and Technology is intended or implied.

Acknowledgements

Partial funding for the work described in this paper was provided to Catholic University by the National Institute of Standards and Technology under cooperative agreement Number 70NANB2H1213.

CONTENTS

1.0	Background.....	1
1.1	Project	1
1.2	Feasibility Report	2
1.3	This Report	2
2.0	Introduction to the Proposed Joint Architecture.....	3
2.1	Preliminary Definitions and Architectural Framework Overview	3
2.1.1	First Concepts	3
2.1.2	Elements of Architectural Definition	3
2.1.3	Tiers of Architectural Definition	4
2.2	Developing the Architecture	5
3.0	Proposed Joint Architecture	6
3.1	Fundamental Principles of the Joint Architecture	6
3.2	The Joint Architecture	7
3.2.1	Scope and Purpose	7
3.2.2	Methodology For Architectural Development	7
3.2.3	Domain Analyses	8
3.2.3.1	Description of a Manufacturing Shop	
3.2.3.2	Operation of a Manufacturing Shop	
3.2.3.3	Controllers in a Manufacturing Shop	
3.2.4	Architectural Specification	11
3.2.4.1	Shop Information	
3.2.4.2	Levels of Control	
3.2.4.3	Communications	
3.3	Framework for the Joint Architecture and Description via the Framework ...	24
3.3.1	Textual Description Methods	24
3.3.2	Framework Overview	25
3.3.3	Model Overview	25
3.3.3.1	Information_Specifications	
3.3.3.2	Communication_Specifications	
3.3.3.3	Functional_Specifications	
3.3.4	Generic_Control_Architecture	30
3.3.4.1	Control_Architecture	
3.3.4.2	Tier_of_Architectural_Definition	
3.3.4.3	Element_of_Architectural_Definition	
3.3.4.4	Architectural_Unit	
3.3.5	Tier One: Hierarchical Control	44
3.3.5.1	J_Scope_One	
3.3.5.2	J_Purpose_One	

3.3.5.3	Architectural_Specifications	
3.3.6	Tier Two: Discrete Parts	46
3.3.6.1	J_Scope_Two	
3.3.6.2	Architectural_Specifications	
4.0	Completing the Architecture.....	49
4.1	Technical Approach to Completing the Architecture	49
4.1.1	Resolve Issues	49
4.1.2	Define Scenarios	50
4.1.3	Define Schedule Negotiation Protocol	50
4.1.4	Complete Information Models	51
4.1.5	Complete Formal Model	51
4.1.6	Check RCS and MSI	51
4.1.7	Implement	51
4.2	Programmatic Approach to Completing the Architecture	51
	References	53
	Appendix A - Glossary	56
	Appendix B - EXPRESS Definition of Joint Architecture	62

FIGURES

Figure 1. Sample Permitted Configurations for the Joint Architecture	16
Figure 2. EXPRESS Model of Joint Architecture - Overall Form	26
Figure 3. Planning and Control in EXPRESS Model of Joint Architecture	29
Figure 4. Elements of Architectural Definition in EXPRESS Model of Joint Architecture	32
Figure 5. Tree of Tiers (hypothetical example)	50

1 Background

This is a report on an emerging reference architecture for machine control systems integration. The architecture is not yet complete, and work on the architecture is continuing. This first section gives a brief description of the project which is developing the architecture, a summary of the report which was prepared as the first step in developing the architecture, and an overview of the current report.

1.1 Project

For over sixteen years, the Manufacturing Engineering Laboratory (MEL) at the National Institute of Standards and Technology (NIST) has been conducting research on control of mechanical systems for use in such diverse fields as discrete part manufacturing, coal mining, under-ice submarining, and space exploration. The Automated Manufacturing Research Facility (AMRF) control architecture was developed in MEL [Simpson], [McLean]. Within MEL, the Robot Systems Division (RSD) and the Factory Automation Systems Division (FASD) have been engaged in researching architectures for control systems. RSD has developed the Real-Time Control System (RCS) architecture [Albus1]. FASD has developed the Manufacturing Systems Integration (MSI) architecture [Wallace].

Presently, RSD and FASD are engaged in a joint project to formulate a reference architecture for the integration of machine control systems by combining the RCS and MSI architectures. Prior to attempting to construct the architecture, a feasibility study was carried out by a team comprised of one staff member from each division. A report, *Feasibility Study: Reference Architecture for Machine Control Systems Integration*, was written which contains not only the rationale for the conclusion that a joint architecture combining features of RCS and MSI is feasible, but also fundamental background to be used in the formulation of the architecture. The report is described briefly in Section 1.2.

In the first phase of the formulation of the architecture, a larger team, comprised of the authors of this report, was assembled using the original two staff members as team leaders and adding two more team members from each division. The proposed architecture was more fully developed by the team. Since the project is an inter-divisional project, the architecture under development will be called the "joint architecture" in this report.

Future development of the architecture is planned. When the architecture is technically complete, it will be documented and implementations will be made. If other divisions of NIST participate in completing the architecture, the scope and purpose of the architecture may be broadened as a result.

1.2 Feasibility Report

The report from the first phase this project, *Feasibility Study: Reference Architecture for Machine Control Systems Integration* [Kramer], presents and analyzes previous work, both within and external to NIST, and proposes, in general terms, the basic features of a single reference architecture applicable in both RSD and FASD. We will abbreviate the title here to *Feasibility Study*.

The *Feasibility Study* first sets out a vocabulary and a framework for examining architectures. A number of elements which are normally present in a fully defined architecture are given in Section 3 of the *Feasibility Study*. In this report, we will summarize these elements and use them to discuss the joint architecture.

Sections 4 and 5 of the *Feasibility Study* identify a number of issues, both for general architectures and for control architectures which a complete architecture must address. Section 7 describes the RCS architecture from RSD, the MSI architecture from FASD, and assesses the compatibility of RCS and MSI using the previously developed framework for architectures. A detailed comparison of the two architectures on each of the architectural and control issues is given in Appendix C of the *Feasibility Study*. Based on the comparison, Section 8 outlines a proposed single reference architecture.

To put the current work in perspective, Section 6 discusses classifications of architectures and describes several architectures other than RCS and MSI to illustrate each type. The *Feasibility Study* contains an extensive annotated bibliography.

Section 9 gives conclusions regarding the comparison of architectures and the formulation of reference architectures.

1.3 This Report

This report extends the proposed single reference architecture presented in the *Feasibility Study*. The report is intended to provide an initial version of the architecture for further comment and development by a team of developers from the various MEL divisions; it is not technically complete. Furthermore, because of the lack of maturity of the architecture, it is discussed primarily in terms of the architectures from which it is built, namely RCS and MSI. In the future, the architecture will be written up independently from its predecessors.

Section 2 of this report presents preliminary definitions, an overview of the architectural framework for the proposed joint architecture, and a description of our approach to developing the joint architecture.

Section 3 presents the joint architecture, as currently defined. A discussion of key aspects of the functioning of the architecture and a tier-by-tier presentation of the architecture are both given.

Section 4 discusses what is required to complete the joint architecture.

Appendix B contains a formal model of the architecture written in EXPRESS [Spiby].

2 Introduction to the Proposed Joint Architecture

This section presents preliminary definitions, an overview of the architectural framework for the proposed joint architecture, and a description of our approach to developing the joint architecture.

2.1 Preliminary Definitions and Architectural Framework Overview

This report uses the terminology and framework for an architecture that were developed in the *Feasibility Study*. While a brief description of the terms and framework is presented in this section, the reader is referred to the *Feasibility Study* for a detailed discussion (Section 2, "Preliminary Definitions", and Section 3, "Definition of an Architecture" are particularly relevant). With a few exceptions, the glossary of this report is the same as that of the *Feasibility Study*.

2.1.1 First Concepts

An architecture gives the design and structure of a system. The class of situations in which an architecture is intended to be used is termed its domain. For example, an architecture might apply to the manufacture of discrete parts. An application is subset of one or more situations in the domain of an architecture having similar characteristics. A particular shop, with a specific set of equipment and configuration is an example of an application consisting of a single situation. The class of 3-axis milling machines is an example of an application encompassing several situations. The realization of an architecture in hardware and software for an application will be called an implementation of the architecture.

A reference architecture is defined to be a generic architecture for a domain which is broader than a single situation.

2.1.2 Elements of Architectural Definition

A complete definition of an architecture requires a number of elements of architectural definition. Elements of architectural definition are conceptual entities, which may or may not have any physical realization. These are:

- (1) statement of scope and purpose
- (2) domain analyses
- (3) architectural specification
- (4) methodology for architectural development
- (5) conformance criteria

An architecture which is completely defined addresses all elements of architectural definition in a balanced fashion.

The statement of scope of an architecture describes the range of areas (domain) to which the architecture is intended to be applied. A statement of purpose identifies what the objectives of an architecture are within the given scope.

Analyses of the target domain that reveal its essential characteristics are domain analyses.

An architectural specification is a prescription of what the pieces (software, languages, execution models, controller models, communications models, computer hardware, machinery, etc.) of an architecture are, how they are connected (logically and physically), and how they interact. The pieces of an architecture described above have specific meaning within the architecture and will be referred to as architectural units. Architectural units are frequently defined by giving each one distinct functional characteristics, although this is not the only mode of definition. We shall refer to the realization of an architectural unit in an implementation as a component of the implementation.

A set of procedures for refining and implementing an architecture is called a methodology for architectural development for the architecture.

Conformance criteria are standards which specify how an architectural unit at one tier (see next section) of an architecture conforms to the architectural specifications of a higher tier, or how a process for building part of an architecture conforms to the development methodology given by the architecture for building that part.

2.1.3 Tiers of Architectural Definition

An architecture consists of architectural units, each of which is more or less concrete in nature. Often, two architectural units are related by having the second be a specialization of the first - conversely, the first is a generalization of the second. Two architectural units connected in this way are said to have an abstraction relation. Abstraction relationships may connect an entire chain of architectural units. For example: at an abstract level, one might define templates for information models, at a somewhat more concrete level, a set of information models conforming to the templates might be defined for a particular application, and at an even more concrete level, database software might be designed implementing the information models.

It is useful to be able to define an architecture at different levels of abstraction. To do this, we divide the architectural units of an architecture into groups. Each group is called a tier of architectural definition, or simply tier. Every architectural unit of an architecture is assigned to one tier or another. Whenever two architectural units are related by an abstraction relation, the more abstract one should be in a higher tier or the same tier as the more concrete one. Thus, the tiers of an architecture form cross-sections of the architecture, with higher tiers being, generally, more abstract than lower ones. Note that any two arbitrary architectural units need not be related by an abstraction relation.

It would be appealing to require that all architectural units in a tier be of similar concreteness (and the *Feasibility Study* defined tiers that way). There are several shortcomings to making this requirement, however. First, while the abstraction relationship provides a partial ordering, there is no absolute scale for measuring abstraction and no commonly agreed upon method for assigning an absolute measure

of abstraction to an architectural unit. Secondly, any two chains of architectural units formed by abstraction relations may be different lengths, so tiers cannot be constructed by putting all the first links in the first tier, all the second links in the second tier, and so on. Third, it may be more convenient for defining an architecture to define some items concretely even at a high tier, while keeping others more abstract at lower tiers.

On figures showing architectures, the lower tiers appear lower on the chart. In the numbering system for tiers used here, however, the tier at the top is tier 1, the next lower tier is tier 2, and so on.

2.2 Developing the Architecture

Following the recommendation of the *Feasibility Study*, which concluded that the strengths of the MSI and RCS architectures were complementary, it was decided that the joint architecture should combine the features of the MSI and RCS architectures. The RCS and MSI architectures have, therefore, been the primary sources of concepts and methodologies for constructing the joint architecture.

The architecture was developed by consciously using an explicit methodology. First, the architectural framework which had been developed in the *Feasibility Study* was formalized, extended, and filled in. Second, a description of how the architecture would perform in various scenarios was developed. These two tasks were developed in parallel, and then the results were harmonized.

The paradigm for future architectural development is discussed in Section 4.

3 Proposed Joint Architecture

This section describes the joint architecture in its current, incomplete form. The description of the architecture reflects the two core tasks mentioned in Section 2.2 by which the architecture was developed: building on the framework given in the *Feasibility Study* (Section 3.1 and Section 3.2) and describing how the architecture would perform in various scenarios (Section 3.3). The two presentations of the architecture overlap, but it is useful to take both views to understand the architecture.

Section 3.1 presents some fundamental principles of the joint architecture at a high level of abstraction.

Section 3.2 presents a high-level description of the joint architecture as it would apply to a manufacturing environment during nominal operation. The discussion centers around the integrated operation of a factory and focuses on the aspects of the architecture required to achieve it.

Section 3.3 describes the architectural framework as enhanced from the *Feasibility Study*, locates the parts of the architectural description presented in Section 3.2 with respect to the framework and identifies missing pieces of the architecture. An EXPRESS modeling language version of the filled-in framework is presented in Appendix B.

As stated earlier, the architecture is still being developed. This section is a snapshot of a work in progress, not a brief description of a finished work. Much of the architecture is still malleable and may be changed as the architecture is completed.

3.1 Fundamental Principles of the Joint Architecture

The joint architecture has explicit tiers of architectural definition and includes all five elements of architectural definition at each tier.

The joint architecture uses hierarchical control. The controllers interact via a command and status protocol. At any time, each controller must have one superior (except the controller at the top of the hierarchy, which has none) and may have zero to many subordinates. The decision to use hierarchical control was made for both technical reasons (it works) and programmatic reasons (both RCS and MSI use hierarchical control).

Separate architectural units have been defined for separate functions or concepts where possible (as opposed to letting single architectural units have several functions or embody several concepts). This allows modular construction of lower tiers of the architecture. In particular:

- information, control, and communications are separated,
- within communications, the logical definition of messages is separated from the encoding of the messages (i.e. defining the mapping of the definition into a string of bits) and separated from the communication method by which bits are moved from one place to another.

3.2 The Joint Architecture

As previously remarked, we will discuss the joint architecture in two different ways, reflecting the process by which the architecture was constructed. The description of the architecture in this section is intended to give a cohesive understanding of what the architecture includes, and how an implementation of the architecture would operate. In order to make the description understandable, it is less precise in identifying the generality of specific aspects of the architecture, deferring this task to the tier-by-tier description in the second part of this report. As mentioned earlier, the present discussion of the architecture is primarily in terms of the architectures from which it is built, namely RCS and MSI. Future discussions of the architecture will be written up independently from its predecessors.

3.2.1 Scope and Purpose

We plan to apply the joint architecture to a control system which controls a manufacturing shop that produces machined metal parts. We are working toward defining an architecture which can be implemented for this domain with existing communications and computer hardware. We expect that certain aspects of the architecture will apply to broader domains, but this is not discussed in depth in this report.

The joint architecture focuses upon the operation of a shop which receives orders and raw materials for the production of parts. The architecture integrates shop planning, scheduling, and control functions in both nominal and error situations and must be able to control a shop with any combination of physical and emulated equipment. In the architecture, individual pieces of equipment in a shop are arranged in small clusters called workcells. For equipment and workcells, the architecture provides for real-time control with sensory input. The architecture is not required to integrate legacy systems, although this is facilitated wherever possible. It is anticipated that aspects of the architecture will be candidate standards for a new generation of manufacturing systems.

3.2.2 Methodology For Architectural Development

The joint architecture employs a cyclic development approach. The idea of cyclic development is that one develops an architecture, assesses the finished product (the assessment would include implementing the architecture), and uses the results of the assessment as feedback to a cycle of refining the architecture. This may be done several times. This document reports on the first (incomplete) cycle of definition of the architecture.

The MSI and RCS architectures are used extensively in the formulation of the architecture. The MSI architecture integrates shop planning, scheduling, and control functions. The joint architecture will use adaptations of the mechanisms proposed by the MSI architecture to obtain the high level integration of the shop. The RCS architecture provides for real-time control with sensory feedback. The joint architecture will use (an adaptation of) the RCS architecture to provide this function for equipment and workcells which need this type of control. The joint architecture defines

mechanisms for integrating RCS-like controllers with the functions of the shop. We have not used the MSI and RCS architectures in their full generality: choices have been made to help reduce the complexity of the joint architecture. Thus, the joint architecture does not subsume either architecture.

3.2.3 Domain Analyses

The joint architecture draws heavily upon previous work of both FASD and RSD in analyzing the discrete parts manufacturing domain and in providing for domain analyses for real-time control with sensory feedback. While it is possible to categorize the domain analyses which have been performed as information, function, and dynamic analyses, this has not been done in this section of the document. Instead, a description of a shop is presented (information and function analysis), and then the operation of the shop (dynamic analysis) is discussed.

3.2.3.1 Description of a Manufacturing Shop

A manufacturing shop's function is to manufacture products to fill orders it has received. The shop can be viewed as a set of physical equipment and human workers in which a set of activities is coordinated by humans, hardware, and software to produce parts indicated by the orders. A full description of a system which controls a shop must include a description of the activities of the shop, the resources of a shop (including its personnel, all physical equipment, related hardware, all software, the functionality of hardware and software, and the relationship between the hardware and software), and the relationship between the activities and the resources.

High-level activities which normally take place in a shop and are identified by the joint architecture include:¹

- (1) Part Design—the creation of the designs for parts, associated fixtures and jigs.²
- (2) Planning—the planning required for the production of parts including process planning, production management planning, production planning, and real-time compensation of normal process variation.
- (3) Control—the performance of manufacturing tasks.
- (4) Order Entry—the entry of external instructions which direct the shop as to what items to make, how many of each item to make, and when the items must be ready for the customer.
- (5) Configuration Management—the identification and control of shop resources and capabilities.
- (6) Material Handling—the routing and delivery of material throughout the shop.

1. Additional systems (such as billing, personnel management, materials ordering, etc.) may of course, be part of a manufacturing system, but these have not been considered in the formulation of the architecture.

2. Note that the architecture uses designs but does not at present address the process of producing designs.

The joint architecture uses the following types of information:

- (1) **Part Designs.**
The joint architecture will use models for the specification of product design generated by the International Standards Organization Technical Committee 184, Subcommittee 4 (ISO TC184/SC4)[ISO1].
- (2) **Plans.**
The process plan model (ALPS) which provides a structure for the representation of plans for part production (including schedules), will be used by higher-level controllers [Catron], [Ray2]. State table representations for plans will be used by other controllers [Barbera], [Quintero].
- (3) **Shop Orders.**
The order model developed by the MSI project serves as a starting point [Barkmeyer].
- (4) **Resource Descriptions.**
The MSI architecture provides a high-level categorization of shop resources both physical and logical. This includes material handling resources. A framework for description of the status of resources is included [Barkmeyer], [Ray1].
- (5) **Configuration Descriptions.**
The MSI architecture provides a description of the relationships between hardware, software, and communications entities in the shop and their status. This model must be revised to include communications methods [Barkmeyer], [Ray1]. Communications entities and methods in the joint architecture may differ from those of MSI.
- (6) **Description of Relationships.**
The Integrated Production Planning Information Model shows the relationships among product design, shop resources, plans, shop configuration, and shop status [Barkmeyer], [Ray1].

To determine the relationship between activities and resources, an analysis is performed which involves decomposition of the tasks commonly performed by the shop. Based on the task decompositions, determination of the appropriate number of levels of control is made. The RCS and MSI architectures give (compatible) guidelines for performing this analysis which will be used by the joint architecture [Albus1], [Senehi1]. Substantial analyses of information required at specific control levels for specific classes of applications have been performed in RSD. The joint architecture will formalize the results of these analyses and include them, modified as necessary. Examples are found in [Fiala] and [Wavering].

3.2.3.2 Operation of a Manufacturing Shop

The goal of a shop is to manufacture products according to orders it has received. To achieve this goal, individual pieces of equipment must perform activities which carry out manufacturing tasks, and activities of individual pieces of equipment must be coordinated. A control architecture for the shop must provide for both individual activity and coordination.

The natural language functional model of the operation of a shop as developed in the MSI architecture provides mechanisms for integrating the tasks of individual controllers so that the collection of all the tasks achieves the shop's goal [Senehi2]. The mechanisms proposed are based upon a model of the shop operation. This model of shop operations is appropriate for the high-level control of the shop and is adopted by the joint architecture.

Briefly, the high-level operational model may be stated as follows. A shop receives an order for a specific number of a given product specified by a design. For each design, a *process plan* gives detailed instructions on how to manufacture the product, using classes of resources. When an order is received for making a number of a product, an appropriate process plan is retrieved or generated, and the order is broken into batches for manufacturing. For each batch, the specific resources for product production are selected and material handling steps are inserted. This planning is termed production management planning, and the result is a production managed plan. Finally, the production managed plan is scheduled, resources allocated, and material handling plans finalized. The end result of performing these operations is a production plan which contains all necessary information for making the product. When the scheduled time to start manufacturing the batch arrives, the controllers in the shop interpret the production plan and perform the work to manufacture the product.

3.2.3.3 Controllers in a Manufacturing Shop

The MSI architecture provides a specification for a controller which is integrated into the manufacturing environment, the generic controller [Wallace]. The joint architecture includes controllers of a similar sort in the upper hierarchical levels of control, where resource allocation is required and operation in hard real time is not.

The high-level model of control is not appropriate for situations in which control of some equipment and workcells in the shop is subject to stringent real-time response or speed requirements and in which sensory processing is required. For controllers which have these requirements, the RCS model of controller operation is appropriate and is adopted by the joint architecture. Briefly, this model may be stated as follows. Control systems are expected to have mechanisms for sensory input so that changes in the environment can be detected. The control system is constantly monitoring its sensory input to determine when events have occurred in the environment that it must react to. Once raw sensor data has been processed into abstract information about the condition of the environment, the control system makes decisions about what actions should be

taken and plans reactively for the events it perceives. The execution of plans produces the external actions needed to cope with the environmental changes. An RCS controller continuously performs a sense-decide-act cycle [Albus2].

A new operational model is needed for the level of control bridging the high and low levels of control. Section 3.2.4.2.4 describes such a model.

The joint architecture does not specify at what hierarchical level the transition between controller types should occur. In a discrete parts shop with a regularly changing mix of parts to produce, with choices to make about which part is made on which machine, and with non-trivial scheduling — our view of a typical discrete parts shop — it is anticipated that at least one or two hierarchical levels of control will require MSI-like controllers. In less complex discrete part shops and in other domains to which the joint architecture may apply, it may be feasible to use only RCS-like controllers. For this to work, the RCS-like controllers must be able to accept orders and update and accept other information required for high-level shop management.

3.2.4 Architectural Specification

Key aspects of the shop model are shop information, control, and communications. How the joint architecture handles each of these is discussed in the following sections. The discussion assumes a knowledge of the MSI and RCS architectures.

3.2.4.1 Shop Information

Implementations of the architecture are expected to provide for the storage and access of the data specified in the information models adopted by the joint architecture. As discussed in Section 3.2.3.3, these include part descriptions, shop orders, resource descriptions with resource status, configuration descriptions, and plans. Plans will be discussed in depth in Section 3.2.4.2.1.

Shared information is stored in a known location (e.g., a memory location, database, file, variable), and components (of an implementation) may be given access (e.g., read, write, no access) to the information as required. Components which have access to the same information need not be known to each other and need not acknowledge any access or change of the information by any other component, except to maintain the integrity of the information.

At this point in the definition of the joint architecture, the decision as to which information gets stored in which type of storage (e.g., memory location, database, file, variable) is implementation-dependent. Factors affecting this decision are physical distribution of the components of the implementation, available communications mechanisms, response requirements on components, and available hardware and software.

3.2.4.2 Levels of Control

As previously indicated, the joint architecture is a hierarchical control architecture. There must be a single shop (top) level of control characterized by the ability to input shop orders for parts. Beneath this top level, appropriate levels of control for an implementation can be determined by using guidelines from either MSI or RCS.

At the highest level of control, the joint architecture provides for the coordination of manufacturing tasks by executing the tasks according to a schedule. The schedule is conveyed to controllers at each level of control through the parsing of a planning language with constructs for specifying tasks and the coordination of these tasks. In this scheme, the type and method of coordination allowed is determined by the planning language.

The joint architecture will adapt the ALPS language [Catron], [Ray2] for use at high levels of control. This represents a specialization of the MSI architecture, which requires a language with the capabilities of the ALPS language, but not necessarily ALPS. The capabilities of ALPS are discussed in Section 3.2.4.2.1, and the controller functionality required to support them is discussed in Section 3.2.4.2.4. To support the capabilities of ALPS, there are functional requirements upon controllers not only at the high control levels, but also at the lower ones.

For each level of control, there is a plan. The hierarchical trees of plans required for the operation of the shop may be either generated in real time, or retrieved from a database. While a real-time planning system is not currently available, there is nothing in the architecture which requires plans to exist prior to their execution.

Additional flexibility to deal with scheduling variations and errors in the shop is provided by a suite of messages between planners and controllers in the control hierarchy [Wallace]. In this document, we will refer to this set of messages as the Schedule Negotiation Message Suite, and the associated protocol as the Schedule Negotiation Protocol. The joint architecture will adopt this specification for high levels of control; not all controllers are required to be able to participate in this message exchange. The protocol needs to be tested extensively. In particular, the specification must be enhanced to eliminate the possibility of deadlocks.

The degree of automated error recovery of the shop will be determined by the level at which controllers are capable of supporting this message exchange. The issue of requirements to participate in this message exchange is discussed in Section 3.2.4.2.4.

3.2.4.2.1 ALPS Language

The ALPS process plan language uses a directed graph structure to represent plans for part manufacture. It relies upon information about factory resources and capabilities, a shop-wide clock, and externally-defined task definitions being available. All of these items are to be specified in the information models of the joint architecture.

Each node in an ALPS plan represents an activity which must be performed. The activity to be performed may be a manufacturing task or a related task, such as retrieving information, making judgements using information, performing timing functions, or handling material.

An ALPS plan may contain branches which represent alternative sequences of activities to be performed. The plan specifies how many branches (of those which follow the node at which a decision is to be made) may be selected and whether these paths may be executed sequentially or concurrently. The decision as to which branch(es) should be chosen is based upon external information of the types mentioned in the previous paragraphs. A controller parsing an ALPS plan must therefore be able to traverse this complex graph and must be able to retrieve information from the external source specified.

In an ALPS plan, a node which represents a manufacturing task may either refer to a single primitive task, or may refer to another plan (which may or may not be an ALPS plan). Typically, this plan would be a plan of a subordinate controller. It is not required for the superior to know the form or location of the subordinate's plan.

The ALPS language supports exclusive and non-exclusive resource allocation. To take advantage of this feature, there must be a place in which to store the status of resources referred to in the plan which is accessible to other controllers that may use this resource, and the controller must be able to update these data location(s).

The ALPS language supports several synchronization mechanisms. These are:

- (1) **Signal and Wait for an Event.**
Supporting this feature requires that a controller be able to set and to detect a signal that an event has taken place. The controller must be able to idle, waiting for the event to occur. The associated integrated planning model describes the information structure of these events.
- (2) **Wait for a Lock.**
The controller must be able to wait for a lock to be set. It must also be able to access a lock object in the implementation of ALPS.
- (3) **Delay for a Specified Time Interval.**
The controller must be able to idle and to detect when the specified duration of time has elapsed.
- (4) **Delay Until a Specified Date and Time.**
The controller must be able to idle and to detect when the specified time has arrived.

ALPS nodes and plans have states. A plan node may be changed any time until the node is uploaded from where it is stored and converted by a controller into a task to be executed. The use of states prevents corruption of the plan by the different programs which may be updating it. The state transition diagrams may be found in [Wallace].

In addition, ALPS plans can have input and output parameters. In some implementations of ALPS, this feature has been used to provide a mechanism for transferring the names of semaphores and locks. An implementation must address the issue of how to pass parameters.

3.2.4.2.2 State Table Plans

At hierarchical levels using Real-Time Control Units, plans may be state tables — as described in Section 4 of [Quintero], for example. A plan being executed (or the controller executing the plan) is always in one of a set of known possible states. The plan is executed cyclically. In each cycle, a set of conditions and the state are tested. For each set of possible conditions and states, the plan specifies a state to enter for the next cycle (which may be the same as the current state) and a set of jobs to carry out during the current cycle.

3.2.4.2.3 Schedule Negotiation Protocol

The Schedule Negotiation Protocol is a series of message exchanges between the planner and controller architectural units in the MSI architecture. It provides for recovery from scheduling problems and detection of anomalies in the operation of the shop. The current specification of the messages presupposes that control units have the following five (logical) interfaces:

- (1) Planning to Planner Interface—which governs interactions of superior and subordinate planners concerning the selection, generation, and scheduling of process, production managed, and production plans.
- (2) Controller Interface—which governs interactions of superior and subordinate controllers concerning task execution.
- (3) Guardian to Planner Interface—which governs how an intelligent agent may interact with the planner.
- (4) Guardian to Controller Interface—which governs how an intelligent agent may interact with the controller.
- (5) Planner to Controller Interface—which governs how the planner and the controller may interact in both ordinary and error situations.

The current Schedule Negotiation Protocol needs further testing and development. In addition to testing for potential deadlocks, some provision for continuing when a timely response from a control unit fails to come should be made and timing information for tasks may need to be made more explicit than is currently possible with either ALPS or the Schedule Negotiation Protocol.

For a control unit to participate fully in the Schedule Negotiation Protocol, the control unit must be able to:

- (1) detect when a subordinate has failed,
- (2) detect when a subordinate's task is late,
- (3) abort task execution,
- (4) pause task execution and retain information to restart later,
- (5) restart task execution from a point at which it was paused,
- (6) halt task execution, discard all information related to the task, and become ready to start another task,

- (7) halt task execution and regard the task as complete, and
- (8) estimate task completion time and alter task execution based on new parameters (e.g., new start, completion times).

The inability of either the production planner or the controller to perform any of the indicated functions does not prevent a production planner or controller from being integrated into a control system for a shop using the architecture, but it does weaken the recovery ability of the system.

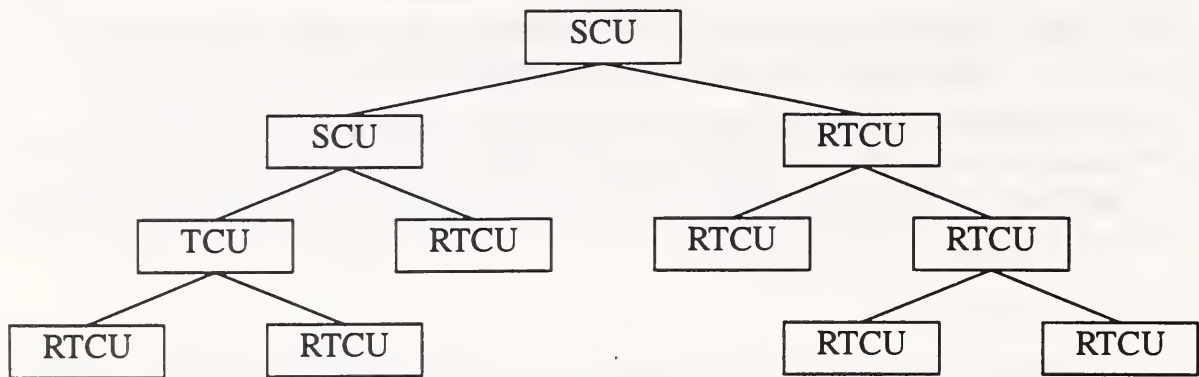
3.2.4.2.4 Types of Controllers

It would be desirable if all controllers in a control system could be of the same type. This would make the architecture simpler to understand and implement. The requirements on controllers at opposite ends of a control hierarchy, however, are very different. In the upper levels of many systems, it is essential to be able to perform schedule negotiation, plan parsing, resource allocation, and time-consuming remote data access operations. At the lower levels of many systems, it is essential to be able to react to events in a few milliseconds, while plan parsing, resource allocation, scheduling, and remote data access are irrelevant. We feel intuitively that it will be more effective to include different types of controllers in the architecture for the high and low levels of a controller hierarchy. Our analysis of the consequences of having two types of controllers with these different capabilities indicates that it will probably be necessary to have a third type to mediate between them.

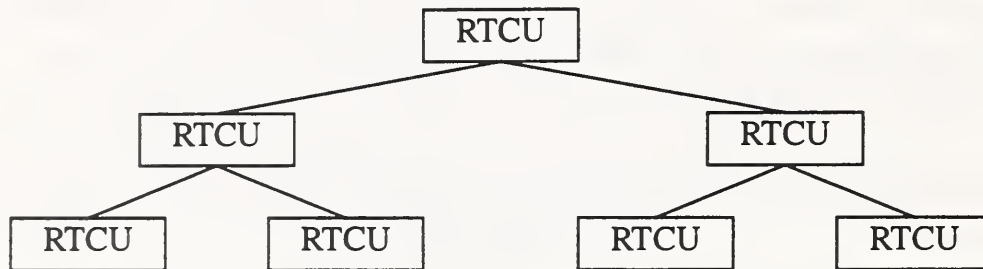
Thus, the joint architecture has three basic types of controllers: Scheduled Control Units (SCU), Real-Time Control Units (RTCU), and Transition Control Units (TCU). Scheduled Control Units, patterned after the MSI generic controller, are to be used at high levels of control where real-time response is not required, or where there is the need to manage the allocation of resources among controllers which do not have the same immediate superior. Real-Time Control Units are to be used when real-time control is required or when sensory input must be processed. Transition Control Units are to be used as superiors of RTCUs and subordinates of SCUs. The job of TCUs is to bridge between the two operational paradigms discussed in Section 3.2.3.3. A TCU is not required if the RTCU can parse ALPS plans and participate in the Schedule Negotiation Protocol³. Each of these types of controllers is discussed in the following sections.

When resource allocation is not a problem and real-time operation is not forestalled by potentially untimely database or communications operations, most or all of the control hierarchy may be composed of RTCUs. And when real-time demands are modest but scheduling is required throughout the control system, an entire hierarchy might be composed of SCUs. Figure 1 shows some sample permitted configurations for controllers in the joint architecture. If further analysis shows that an architecture can perform well in most situations with only one type of controller, we will drop the multiple types.

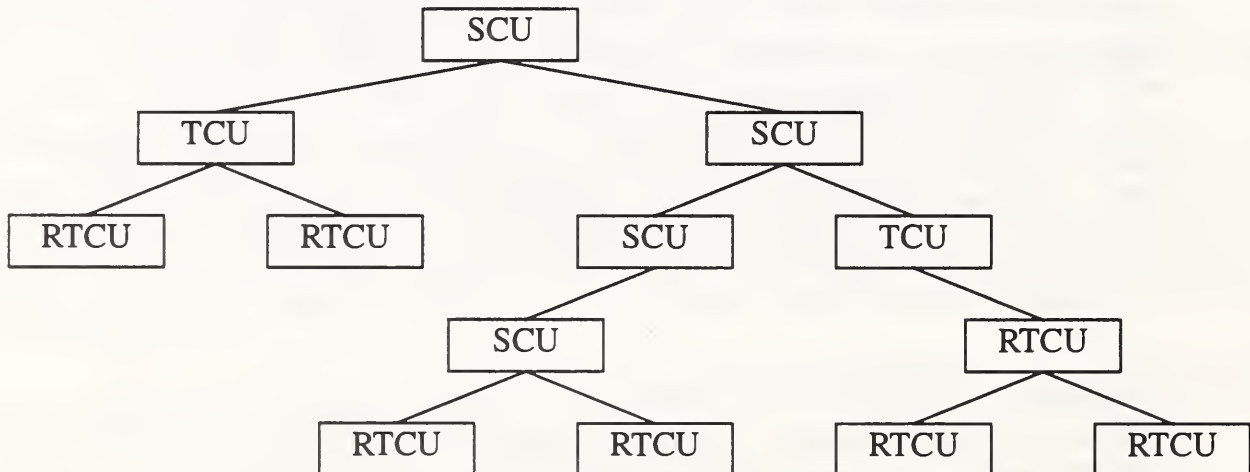
3. Or in the subset of the ALPS plans and Schedule Negotiation Protocol which the implementation requires.



1. This diagram illustrates a hierarchy with an SCU-type controller at the top. The hierarchy has an SCU which supervises both a TCU and an RTCU. On the other side of the hierarchy, there is a hierarchy consisting solely of RTCUs.



2. This diagram illustrates a hierarchy consisting of entirely RTCUs. This may be appropriate in situations where the control system reacts primarily on sensory data.



3. TCUs can occur at any level or not at all, depending on the needs of the application. In cases where an SCU directly supervises an RTCU, the RTCU must perform the functions expected of a TCU.

**Figure 1. Sample Permitted Configurations
for the Joint Architecture**

Scheduled Control Units

Scheduled Control Units (SCU) are a specialization of the MSI control entity [Wallace]. We will assume that the SCU contains both a controller (which executes tasks) and a planner (which schedules the controller). Although MSI allows other configurations of planners and controllers, it is not immediately clear whether the joint architecture needs or can use this flexibility. In the configuration chosen for the SCU, conformance to the planner-to-controller portion of MSI's schedule negotiation message suite is optional.

An SCU parses and executes ALPS plans and provides scheduling and rescheduling for ALPS plans when required. An SCU supports the schedule negotiation message suite.

An SCU has a subset of the five interfaces required by the MSI architecture.

Of the interfaces listed in Section 3.2.4.2.3, all SCUs must have interfaces 1-4. The specification for interface 5 may be used if desired.

Processing in the shop is initiated when the Shop level control unit receives an order for parts to be produced. It is expected the Shop level control unit will usually be an SCU. At this point, the method by which an SCU is notified that an order exists and the method by which an appropriate tree of ALPS plans is retrieved or generated, are not specified by the architecture.

For SCUs that are not at the shop level, processing is initiated when an appropriate message is received from the superior controller. This message contains a pointer to the plan to be executed and the input parameters for the plan.

SCUs use the interrupt-driven control paradigm. The rationale for this is that, since there is so much information which may affect the control unit, it is not practical to poll every bit of information. Instead, the control unit is notified when something changes which may make a difference. Changes which produce events are such things as: a change in the status of a resource affecting the control unit, receipt of a message from the subordinate or superior, and changes in semaphores or locks. The disadvantage of this approach is that the code for the SCU is complex.

Real-time Control Units

The Real-time Control Unit (RTC) is a specialization of the RCS controller. As indicated in the Feasibility Report, [Kramer] there are several variations upon the basic RCS architecture [Albus1], [Albus2], [Albus3], [Barbera], [Herman], [Quintero]. While the joint architecture will attempt to permit as many of these variations as possible, choices may be made to obtain a working architecture.

As previously stated in Section 3.2.3.2, an RTCU operates on sensory information from the environment, processing it into an internal representation, determining appropriate actions, and performing them (with actuators). Following the RCS architecture, the internal representation of selected features of the environment and the state of the RCS system is termed the *world model* of the system. The *world modeling* architectural unit

governs interactions with the world model. In addition to world modeling and the associated world model, an RTCU includes three other architectural units. The four internal architectural units of an RTCU are:

- (1) Sensory Processing (SP)—which processes sensory information for insertion into the world model.
- (2) World Modeling (WM)—which controls access to the world model.
- (3) Value Judgment (VJ)—which determines the course of action to take in responding to the environment.
- (4) Behavior Generation (BG)—which generates the actions of the system.

Behavior generation is further decomposed into three parts:

- (1) Job Assignment (JA)—which decomposes tasks into subtasks and assigns them to subordinates.
- (2) Planning (PL)—which orders the subtasks into a temporal sequence.
- (3) Execution (EX)—which performs the designated subtasks.

A parallel exists between the SCU's planner and controller, and an RTCU's planning and execution.

A variety of plan representations are used by RTCU's ranging from state tables [Barbera], [Quintero] to directed graphs having some of the same features as ALPS. A command and status interface exists between BG in adjacent control levels. This command and status interface is not standardized by the architecture, but in all cases task execution can be initiated by naming a work element and passing appropriate parameters.

RTCU's can operate using either a cyclic execution control paradigm or an interrupt-driven control paradigm. Neither paradigm poses a problem for integration, provided that a TCU is an immediate superior.

In an RTCU, the amount of information that is to be processed or exported during control unit operation must be limited to what can be handled quickly enough to meet the real-time requirements of the RTCU. It is anticipated that real-time requirements of many applications will preclude having an RTCU handle information not available through the processor on which the RTCU is running or through another processor on the same backplane.

To integrate with the shop, it is necessary to export to the supervising TCU the status of the physical equipment which the RTCU is operating and the status of tasks which it is performing. It is also desirable that the RTCU have a notion of a system wide clock so that it can report on task status and timing. Obtaining equipment status and system clock time may be so time-consuming that an RTCU cannot do it and meet its real-time requirements. If an RTCU cannot provide these, the supervising TCU must supply this information. Recovery from an unforeseen error affecting controllers outside the part of the control hierarchy subordinate to the RTCU experiencing the error cannot be performed for control units at a lower level of control than that RTCU.

RTCUs have the ability to provide the following services to aid in error detection and recovery:

- (1) detect when a subordinate has failed,
- (2) abort task execution, and
- (3) halt task execution and discard all information related to the task.

The other functions required for full participation in the error-recovery of the shop listed in Section 3.2.4.2.3 must be provided by the supervising TCU.

Transition Control Unit

Transition Control Units are responsible for bridging between SCUs and RTCUs. The exact functions which the TCU performs depends upon the capabilities of the RTCU to which it is interfacing. Therefore, it is unclear how generic a TCU can be. While it is desirable that a TCU be generic, it is more important that it is *possible* to build a TCU with the desired capabilities. With this in mind, we look at the functions required of a TCU and mechanics for building such a TCU.

A TCU is required to be able to parse ALPS plans and participate fully in the Schedule Negotiation Protocol. It is unclear if it is desirable for a TCU to control equipment itself directly. As this makes the functional description more complex, we will assume that it cannot. If the RTCU which it supervises is not capable of performing the functions requested, the TCU is responsible for translating the message or ALPS plan node, substituting a related message or node or simulating the required action, instead of passing the function down. Additionally, a TCU must ensure that appropriate information about the RTCU is available to allow the TCU to participate in the execution of the ALPS plan and the Schedule Negotiation Protocol. We will discuss each of these in turn.

Participation in ALPS Plan Execution

While this discussion does not assume a detailed knowledge of each of the types of nodes in ALPS, it is helpful to know that ALPS nodes fall into several general types. These are:

- (1) Task Nodes—which contain a description of work to be done.
- (2) Information Nodes—which contain a description of information to be retrieved for use by the plan.
- (3) Navigational Nodes—which mark the start and end of a plan and allow choices of which plan branches are executed.
- (4) Synchronization Nodes—which provide for synchronizing paths in a single plan or paths in plans for controllers in separate parts of a hierarchy (see Section 3.2.4.2.1).
- (5) Resource Nodes—which describe resources which can be used.

A more detailed discussion of the nodes may be found in [Catron], [Ray], [Barkmeyer].

Each type of node poses its own unique challenges to the TCU. We will start with discussing task nodes. Like the SCU, a TCU needs to have the ability to reference a system-wide clock to see whether it is on schedule and to accommodate ALPS nodes which require a notion of external time. Designing such a clock for a variety of platforms is a great technical challenge. This is eased somewhat because the clock is explicitly not to be used for sequencing messages. Therefore, the degree of accuracy can be set at an acceptable level. Although it is desirable that a RTCU can report its own time, it may be necessary for the TCU to keep track of the time for the subordinate RTCU.

When an ALPS node indicates that it should start at a particular time, the TCU will give the command at the correct time⁴. It will use the available time to update the status of the node and the resources associated with its subordinate and to determine whether a task is on-time, etc. This will limit the ability of the hierarchy to recover from errors to the level of the highest RTCU only, which may not be adequate, but is the best that can be done in this arrangement without a serious violation of the hierarchical control principle that the superior does not know the internals of the subordinate controller.

The form of mediation between the ALPS plan which the TCU is given and the plan(s) which the subordinate RTCU expects is dependent on the type of plans which the RTCU expects. In the simplest case, the RTCU can perform only one task, generated by one plan; then the passing of the plan is moot. If the RTCU has the ability to choose the plan which it executes dynamically, the name of the plan can be passed down in an 'execute' command with the other plan parameters. If an RTCU uses plans which are state tables, the RTCU will be able to recover only from those errors for which error states and recovery actions have been included in plans.

Part of the responsibility of the TCU is to know which parameters are valid for the subordinate and which are not. For example, a subordinate might need to know the feed and speed going with a milling command, but a subordinate might not know how to handle a request for information from a database, and the TCU would need to place an appropriate form of the retrieved data into the form and the location that the RTCU requires.

Interactions of a TCU with an RTCU may require the TCU to have detailed knowledge of the internals of the RTCU. They might even require certain hardware accommodations; if the RTCU is on a personal computer and uses shared memory to store its world model, the TCU might need to run on a (different) personal computer (pc) processor which had access to the same pc memory board as well. One presumes that such arrangements need only be made with the lowest levels of control, where the cycle time is fast and the response requirements are great.

4. Note that this means that the RTCU supervised by a TCU will not be able to queue commands at its level, although it may allow its subordinates to queue commands.

A more generic TCU might be achieved by determining which types of information about the RTCU are normally needed (e.g. parameters, world model storage locations, types, names, and parameters of specific plans, execution times of plans with various parameter values, stopping, starting, resuming, and replanning abilities of the RTCU, and a description of the resources controlled by the RTCU and their status, resource consumption). An RTCU could modify its execution of the plan based upon sensory input. In this case, it would be desirable for the RTCU to have some way of exporting its new expected ending date and time to the TCU.

Handling nodes for processing information and navigation requires the TCU to access information about both the Shop, itself, and the resources which the subordinate RTCU manages, and to make the appropriate choices. This is a service for the (hard) real-time controller which cannot handle queries and information processing of indeterminate duration.

Synchronization nodes pose more of a challenge for the TCU. Since the RTCU is not expected to have the same notions of semaphores and locks as ALPS, the TCU must handle this. This means that, like resources, plans can only be synchronized at the level of the RTCU immediately below the TCU. Whether this will be enough synchronization capability to permit the system to function fully must be investigated by looking at the application of the architecture to a number of specific cases. If this does not prove sufficient, it may be possible to allow an exception to strict hierarchical control, whereby the superior could know more about the plans and resources of some part of the RTCU hierarchy below the immediate subordinate.

Finally, since RTCUs only use the concept of exclusive resource allocation, the TCU must simulate all other types of resource allocation by updating the appropriate resource description for the overall shop model. By virtue of the plans, the proper resource allocations will be maintained.

Participation in the Schedule Negotiation Protocol

As previously indicated, RTCUs already support some of the functionality required for participation in the Schedule Negotiation Protocol. The other functionalities can be supported to various degrees based on the capabilities of the controller. In some cases, the functionality cannot be supported by the RTCU which the TCU supervises. In these cases, the TCU must determine an acceptable alternative command to pass down to the RTCU to support the following functions:

- (1) Detect when a subordinate's task is late.
If the RTCU can detect when its subordinate's task is late, it may pass this information up to the TCU, which can negotiate appropriately.
If the RTCU cannot detect when its subordinate's task is late, the TCU must assume that the task is on time, until the RTCU it supervises is late.
- (2) Estimate task completion time and alter task execution based on new parameters (e.g., new start, completion times).
If the RTCU can detect that the task completion time has changed from the standard for that plan, it may pass this information up to the TCU, which can

negotiate appropriately.

If the RTCU cannot detect when the task completion time has changed from the standard for that plan, the recovery mechanism will not be able to operate until the RTCU is late.

- (3) Halt task execution and retain information to restart later.
If the TCU is halted and instructed to save all information necessary to resume the task later, and if the RTCU it supervises can save its information, the RTCU simply waits for the TCU to resume execution.
If the RTCU is not capable of performing this, the TCU can either save all the information for the subordinate controller and its place in the plan, or it can issue a response to the superior controller that this task has not been successful. The latter option will produce a halt or an abort.
- (4) Restart task execution from the previous point,
This depends upon the TCU having a notion of which of the RTCU's tasks can be resumed safely, which can be repeated safely and which cannot.
If a task can be repeated, the TCU can simulate the correct behavior by re-issuing the original task.
If the RTCU has the notion of restarting a task, the TCU can then tell the RTCU to restart.
Otherwise, a negative response for the request will be sent, resulting in the task being halted or aborted.
- (5) Halt task execution and regard the task as complete.
Given that most RTCUs do not keep a record of previously performed tasks, this requirement is merely a requirement for the TCU to update the ALPS plan with the 'complete' state.

A re-thinking of the Schedule Negotiation Protocol might produce a more satisfactory solution to 3 and 4.

3.2.4.2.5 Controller Interfaces

When the control system is in operation, controllers of all types need interfaces for a human or other intelligent agent to provide monitoring and intervention. Exact requirements for the joint architecture have yet to be determined, but the current practices in the MSI and RCS architectures can be used as input.

MSI controllers (on which SCUs are based), have an interface called the guardian which provides external support for external monitoring and intervention. It is designed to be used primarily for user intervention when automatic error recovery cannot be done. A guardian interface may be either passive, which is used for monitoring only, or active, which can also provide intervention. A controller can have any number of passive guardian interfaces, but only one active guardian interface. A guardian interface has specific messages which may be sent to and from the controller. Details are given in the Schedule Negotiation Protocol (see Section 3.2.4.2.3). The intelligent user is permitted to alter quite a few aspects of task execution, but may alter only limited aspects of task planning.

RCS controllers (on which RTCUs are based), have a user interface for each controller the details of which are left to the implementor. Frequently, the monitoring interface can be used to track data exchange between controllers and alter virtually any aspect of task planning or execution.

3.2.4.3 Communications

For the levels of the architecture which participate in the Schedule Negotiation Protocol, communication channels for command and status messages must use a point to point, guaranteed message communication paradigm. Such a protocol is provided by the Manufacturing Automation Protocol (MAP) [MAP1], [MAP2], with the Manufacturing Messaging Specification (MMS) application layer [ISO2]. However, the use of Ethernet/TCP/IP instead of the Token Bus (as required by MAP) [Tanenbaum] has been more workable in our experience in the past and is strongly encouraged in future implementations of the joint architecture. The requirement of point to point communication for command and status may be softened to allow other forms of communication (such as communication via a memory board in a backplane shared by the processors on which the command and status senders are running) provided that the communication method is used to send command and status messages from one specified party to another specified party.

For control units in the architecture which use ALPS plans, some type of communications mechanism which permits data to be read by multiple readers who are not known in advance must be used to implement locks and other synchronization structures. NIST's Common Memory [Libes], [Rybczynski] provides such a mechanism, as do databases.

For other required communications, standard communication protocols such as Ethernet/TCP/IP or RS-232 [EIA] can be used. For processes running in the same computer, shared memory may be available, as may a common bus.

3.3 Framework for the Joint Architecture and Description via the Framework

This section gives an overview of the framework of the joint architecture and a tier-by-tier description of the architecture.

An incomplete model of the joint architecture written in the EXPRESS language is included in this report as Appendix B. The EXPRESS model also takes a tier-by-tier view. Sections 3.3.4 through 3.3.6 of the text are natural language equivalents of the major sections of the EXPRESS model. Reading and understanding these sections requires no knowledge of EXPRESS. Large portions of the text in this section are identical to comments in the EXPRESS model. If there is any deviation of the English language description of the EXPRESS model from the EXPRESS model description here, it is unintentional, and the EXPRESS model should be regarded as definitive.

3.3.1 Textual Description Methods

Starting with Section 3.3.4, the text in this section consistently uses the same constructions for the same purposes. The motivation for this is to provide as unambiguous a description as possible of what is intended.

The textual description of the architecture presented here uses the same approach as many object-oriented languages, including EXPRESS. The model is comprised largely a number of class definitions. Each class has a name, may be derived from another class, may have other classes derived from it, and may have a number of attributes. The data type of each attribute is either a universally recognized type (such as an integer) or is one of the other classes defined in the model.

If class B is derived from class A, class B will have all the attributes that A has, and it may have additional attributes A does not have. Also, if class B is derived from class A, the data type of an attribute of B may be constrained from the data type of the same attribute of A. For example, if the data type of the “favorite_food” attribute of A is “meat”, the data type of the “favorite_food” attribute of B might be constrained to be “beef”. Thirdly, if class B is derived from class A, we will say that “B is a kind of A”, or “an A may be a B”. We will not use “kind of” or “may be a” in any other sense in this section. If class B is derived from class A and class C is derived from class B, it is implicit that C is a kind of A. We could say that explicitly, but we will not do so in this section, to avoid adding confusion.

Where class A has attribute B, which must be of type C, we say, “C serves as the B of A”.

Except at the first level of subsections of this section (which have numbers like 3.3.1 or 3.3.2), the remaining subsections of this section are organized hierarchically. Where B is a kind of A, a description of B will either be given as a subsection of the description of A or as part of the same subsection that describes A.

Two varieties of classes are needed to define the joint architecture: those that describe generic components and those that describe which specific sorts of the generic components are put together to form the architecture. An analogy is that in specifying

the designs of pieces of furniture (whose generic components include wood), it is necessary to have terminology for identifying different types of wood (such as “pine”, “oak”, and “cherry”) in order to say which specific type of wood is to be used for a given piece of furniture. In several cases in the joint architecture, a generic component is defined as the singular form of a term (such as “architectural_specification”) while use of the component is identified by the plural form of the same term (such as “architectural_specifications”). We have not tried to segregate the two varieties of classes in the organization of this section.

Terms defined in the EXPRESS model by using underscores to convert a phrase into a single word are written using underscores in this section, rather than with spaces. Thus, for example, “control architecture” becomes “control_architecture”. Other typographic devices for clarifying meaning, such as using different fonts, are not used here to avoid taxing the reader’s eyes, but are used in Appendix B.

3.3.2 Framework Overview

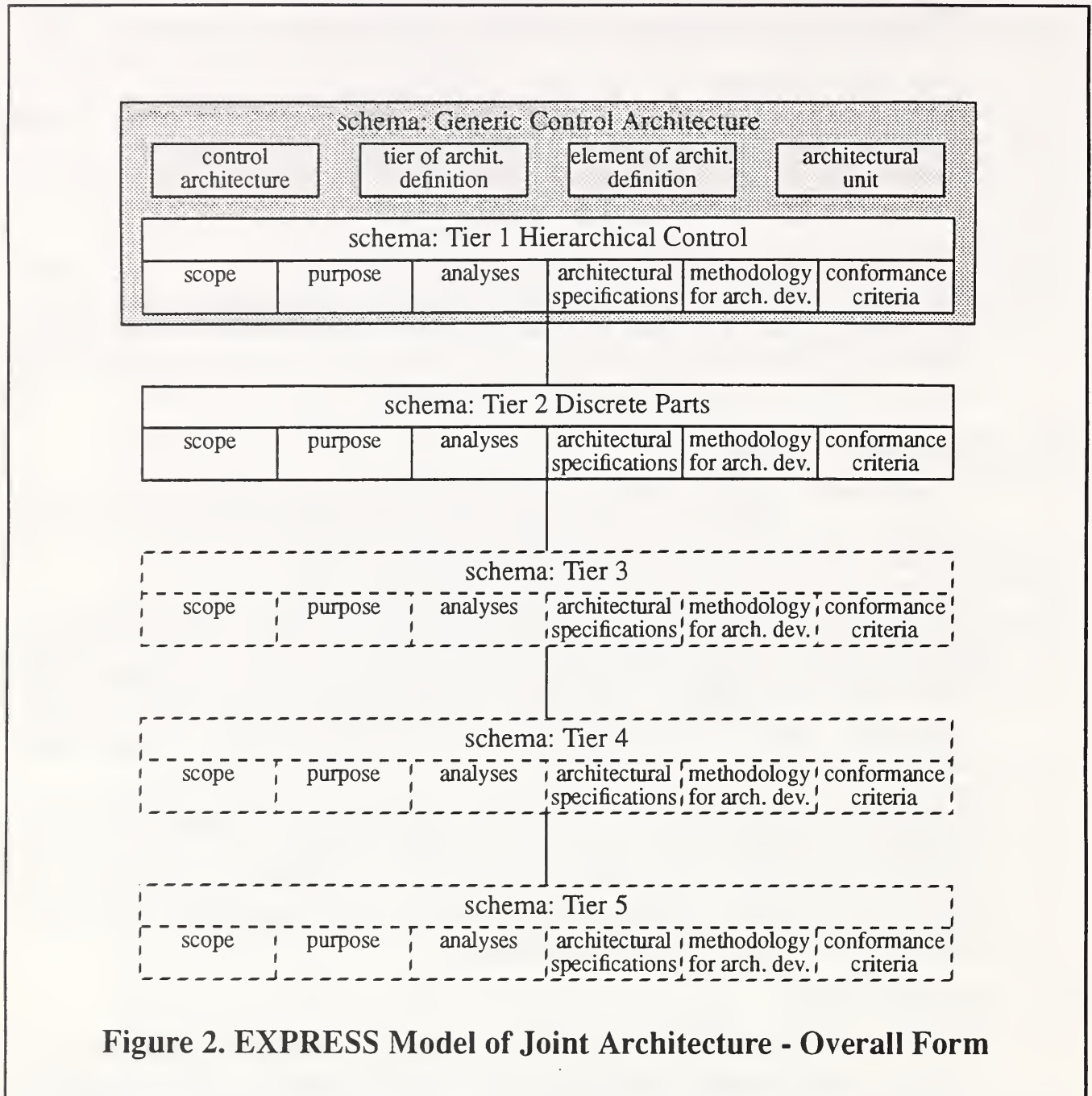
As noted earlier, the joint architecture conforms to the conceptual framework presented in Section 2.1. That is, it has explicit tiers_of_architectural_definition, and the elements_of_architectural_definition are defined at each tier.

The joint architecture has five tiers. The lowest two or three tiers are intended to be defined differently for different applications and implementations, with little or nothing from those tiers specified beforehand, provided, of course, that they conform to all the higher tiers of the architecture. This section describes only the top two tiers of the joint architecture. Appendix B includes all five tiers, but the lowest three tiers are empty shells.

In addition to the five tiers of the joint architecture, many generic control architecture concepts are needed as the foundation for building the tiers. These concepts are described in Section 3.3.4 and may be thought of as comprising tier 0 of the joint architecture. They are very general, however, and could equally well serve as the foundation for radically different architectures.

3.3.3 Model Overview

Following the framework, the model of the architecture is composed of an EXPRESS schema for the framework itself (the generic control architecture) and five separate EXPRESS schemas, one for each tier of architectural definition. The overall form of the model is shown in Figure 2.



The generic control architecture model has several important classes: control_architecture, tier_of_architectural_definition, element_of_architectural_definition, and architectural_unit. These classes correspond directly to the concepts in Section 2.1.2 and Section 2.1.3. The correspondence between the EXPRESS model and the operational description of the architecture in Section 3.2 is less immediate. The following sections discuss highlights of the correspondence to give the reader an overall feel for how the two descriptions relate.

The description of the architecture in Section 3.2.4 gives architectural_specifications. These architectural_specifications consist of information_specifications, communications_specifications, and functional_specifications, corresponding to key aspects of the architectural_specifications listed in the previously referenced section. We will discuss each of these specifications.

3.3.3.1 Information_Specifications

The information_specifications of the joint architecture discuss the storage mechanism for data, the information access paradigm for the data and the semantics of the data itself.

The physical storage location for a datum is of class data_store, which may be a temporary or a permanent place for data storage. A data_store has an associated data_store_manager which accesses the data_store.

A party which communicates with one or more other parties is an interactive_unit. Interactive units communicate via an interaction specification. In the model, a non-specific interaction specification is represented by the class generic_interaction_specification. There are two fundamentally different types of generic_interaction_specifications, direct_interaction_specification and indirect_interaction_specification.

In an indirect_interaction_specification, a set of permitted_stored_data_units (which consist of data_units) may be stored in one or more data_stores through the associated data_store_managers. The indirect_interaction_specification specifies any number of interactive_units which may read the data in the data_store and any number of interactive_units which may write the data in the data_store. Conflict among the interactive_units permitted either read_access, write_access or both is resolved according to the access_scheme which is associated with the indirect_interaction_specification.

In a direct_interaction_specification, the physical moving of bits from one interactive_unit to another is accomplished via a communication_method. Data_units are exchanged via messages with a message_content. The mode of interaction is given by an interaction_protocol which specifies the two interacting parties (labelling them first_party and second_party) and giving a set of message_protocols which may be used for the communication. Note that since the model allows only two interacting parties, direct communication is explicitly point-to-point.

In the case where one of the interacting parties is a data_store_manager, the data_store manager controls the access to the data_store by the parties specified in an data_interaction_setup, according to the rules set forth by a data_interaction_protocol. In the interaction, data_messages are exchanged. Data messages can be either to or from the data_store. Data_messages are part of a data_message_protocol. There is no analog to this protocol description of architecture given in Section 3.2.4.3, where communication via database or Common Memory is indirect.

In the case where neither of the parties is a `data_store_manager`, the two `interactive_units` specified in a `functional_interactive_setup` communicate by exchanging `functional_messages` according to the rules set forth by a `functional_interaction_protocol`. `Functional_messages` may be either command or status messages and are part of a `functional_message_protocol`. The `functional_message_protocol` specified in the joint architecture is the Schedule Negotiation Protocol (SNP). The full details of the messages specified in the SNP is not yet part of the model of the joint architecture, although it may appear at a lower `tier_of_architectural_definition`.

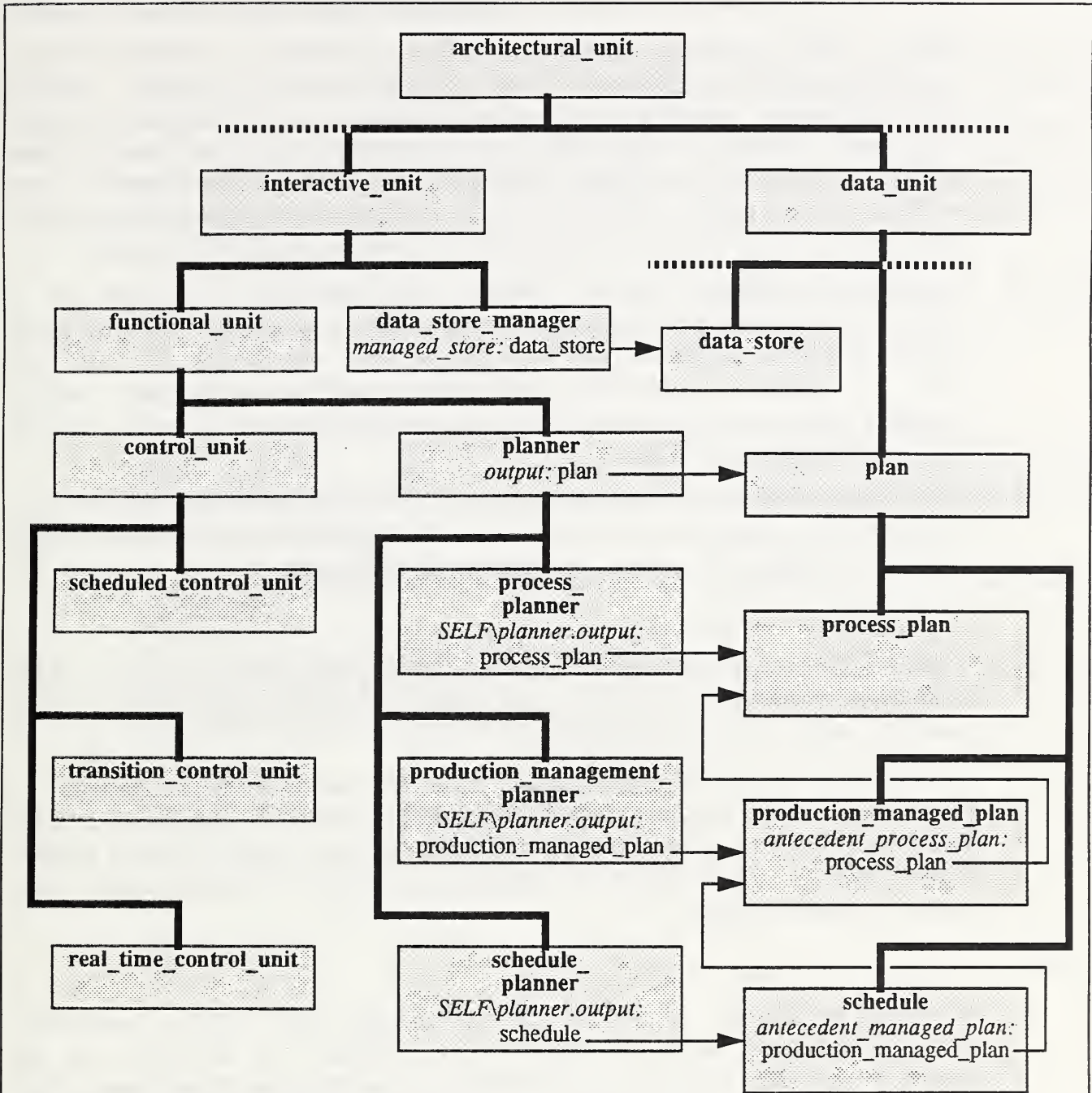
The data represented in the joint architecture in the information models is not yet fully represented in the EXPRESS model. Certain elements are stubbed out: for example, plans (and derived types `process`, `production`, and `schedule plans`), resources, and message information.

3.3.3.2 `Communication_Specifications`

As previously discussed, the EXPRESS model represents both indirect communication via a database or other data storage location and direct communication via message exchange. Both paradigms are supported by the architecture. The presently filled in tiers of the architecture do not include a communications specification detailed enough to discuss MS, RS-232 or other standards described in Section 3.2.4.3.

3.3.3.3 `Functional_Specifications`

The `functional_specifications` of the architecture are described by the subclasses and relationships of `system_activity`. The primary activities of the system are planning and control. Planning has the expected derived types `process_planning`, `production_management_planning`, and `schedule_planning`. Parts of the EXPRESS model having to do with planning and control are shown in Figure 3. It will be necessary to add subtypes to "plan" for those plans which are used by RTCUs. Our initial hope of using the "process_plan" subtype or the parent "plan" for RTCUs does not seem workable.



KEY

Each box defines an entity, including name and attributes, with data type of each attribute
bold = entity name

italic: roman = attribute name followed by data type of attribute

➔ = pointer from attribute type to type definition

— = connection from supertype above to subtype below

..... = connection to subtypes not shown

**Figure 3. Planning and Control
in EXPRESS Model of Joint Architecture**

The planning and control functions are performed by a special type of interactive_unit called a functional_unit. Functional_units are specialized as control_units and planners.

There are three types of planners: process_planners, production_management_planners, and schedule_planners which perform process_planning, production_management_planning, and schedule_planning, respectively. Planners produce plans: Process_planners produce process_plans; production_management_planners produce production_managed_plans, and schedule_planners produce schedules. Control units operate using plans of one of these three sorts, although this fact is not reflected anywhere in the EXPRESS model.

Control_units perform control functions. A control_unit is part of a superior_and_subordinate (complex). A control_unit has at most one superior in the superior_and_subordinates and may have zero or more subordinates. A control_unit may be either a scheduled_control_unit, real_time_control_unit, or a transition_control_unit. The characteristics of these different types of control_units are discussed in Section 3.2.4.2.4.

The handling of functional units should be re-examined because the current model does not provide for building functional units from other functional units, and it is expected that some mechanism for combining subunits will be required.

3.3.4 Generic_Control_Architecture

The “generic_control_architecture” is the most abstract level of the model of the joint architecture. This section gives the many detailed definitions which are required to specify unambiguously what is intended.

It should be noted that other models exist for some of these concepts — communications and data, in particular. The intent of the model described here is to specify those aspects of these concepts which are relevant to control systems. Further study of existing models should be undertaken to determine if they are usable in the context of control systems.

3.3.4.1 Control_Architecture

A control_architecture is not a kind of anything else and has attributes: tiers_of_architectural_definition (which is an ordered list of tiers) and an overall_methodology (which is a methodology_for_architectural_development). The tiers are ordered by degree of abstraction, as described earlier. A control_architecture may be a hierarchical_control_architecture (see Section 3.3.5). Other types of architectures could be defined which are kinds of control_architecture.

A control_architecture does not serve as part of any other defined thing.

The overall_methodology is a methodology_for_architectural_development which is applicable to the entire architecture, not just to a single tier. For example a general approach, such as “define tiers from the bottom up” lies outside any one tier and applies to the architecture as a whole.

3.3.4.2 Tier_of_Architectural_Definition

A `tier_of_architectural_definition` is not a kind of anything else and has attributes: `tier_scope` (a `scope`), `tier_purpose` (a `purpose`), `tier_analyses` (an `analyses`), `tier_architectural_specifications` (an `architectural_specifications`), `tier_methodology` (a `methodology_for_architectural_development`), and `tier_conformance_criteria` (a `conformance_criteria`). The `tier_methodology` is a method of building lower or higher tiers.

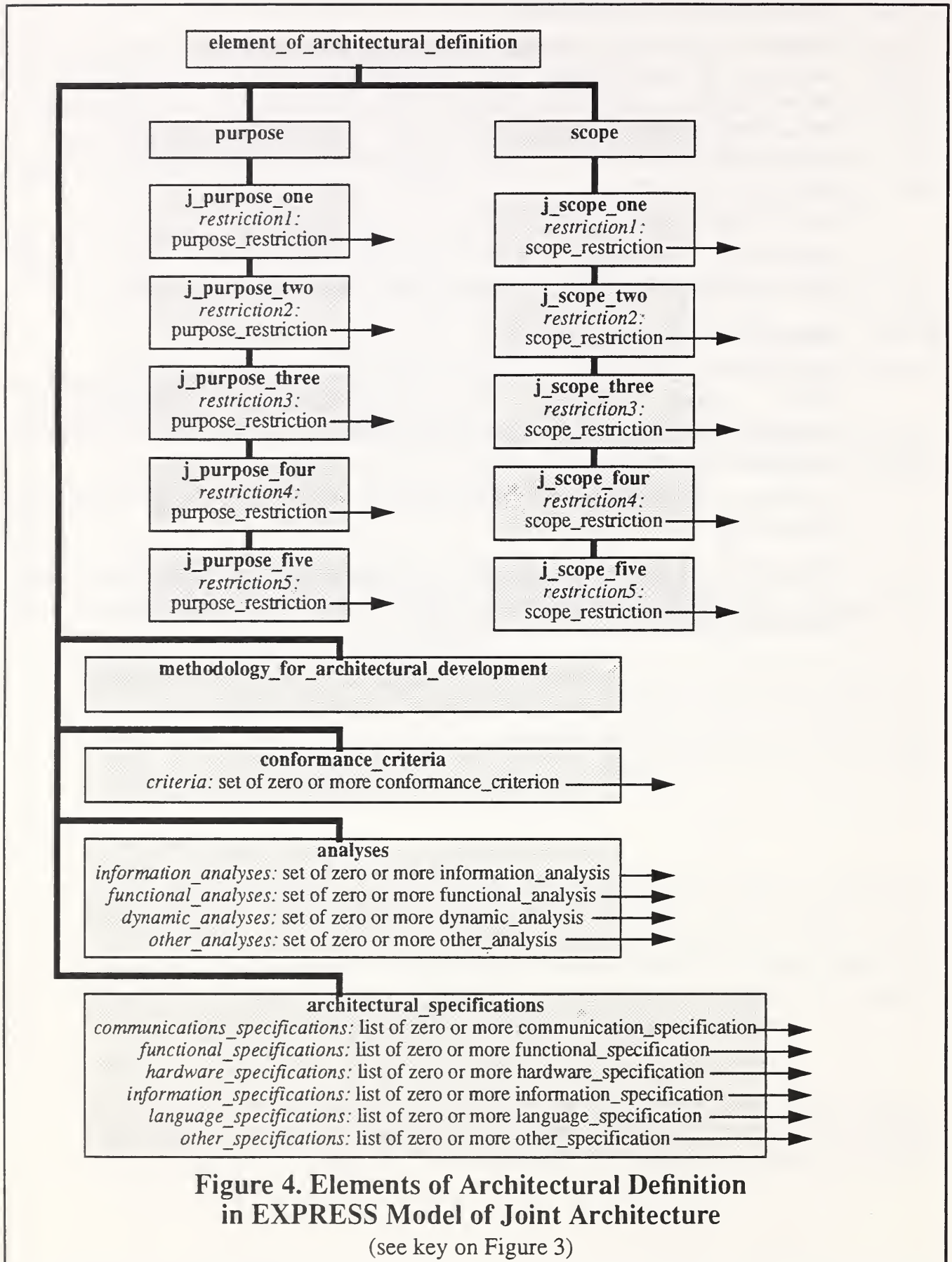
`Tier_of_architectural_definition` serves as one element in the list of tiers (of `architectural_definition`) of a `control_architecture`. The concept `tier_of_architectural_definition` is the same one as that discussed in Section 2.1.3.

3.3.4.3 Element_of_Architectural_Definition

An `element_of_architectural_definition` is not a kind of anything else and may be a: `scope`, `purpose`, `analyses`, `architectural_specifications`, `methodology_for_architectural_development`, or `conformance_criteria`. Note that `scope` and `purpose` are two separate items here.

An `element_of_architectural_definition` does not serve directly as part of any other defined thing.

The `elements_of_architectural_definition` are the same as those discussed in Section 2.1.2. The EXPRESS definitions of `elements_of_architectural_definition` and the relationships among them are shown in Figure 4.



3.3.4.3.1 Scope

A scope is a kind of `element_of_architectural_definition`. A scope is the range of areas to which an architecture is intended to be applied. It is expected that the scope of each lower tier of a `control_architecture` will be defined as a kind of the scope of the preceding tier, with an added attribute; the attribute will be a `scope_restriction`, which may be unstructured text. The `scope_restriction` serves to further limit the scope which was described in the preceding tier. A scope may be a `j_scope_one`; see Section 3.3.5.

A scope serves as the `tier_scope` of a `tier_of_architectural_definition`.

The initial scope for the joint architecture is given in Section 3.2.1, Section 3.3.5.1, and Section 3.3.6.1.

3.3.4.3.2 Purpose

A purpose is a kind of `element_of_architectural_definition`. A purpose is a statement of what the architecture is intended to help accomplish within the scope of that tier. It is expected that the purpose of each lower tier of a `control_architecture` will be defined as a kind of the purpose of the preceding tier, with an added attribute; the attribute will be a `purpose_restriction`, which may be unstructured text. The `purpose_restriction` serves to further limit the purpose which was described in the preceding tier. A purpose may be a `j_purpose_one`; see Section 3.3.5.

A purpose serves as the `tier_purpose` of a `tier_of_architectural_definition`.

The initial purpose for the joint architecture is given in Section 3.2.1 and Section 3.3.5.2.

3.3.4.3.3 Analyses

An analyses is a kind of `element_of_architectural_definition`. An analyses is a collection of analyses that should be performed. An analyses has attributes: `information_analyses` (which is a set of `information_analysis`), `functional_analyses` (which is a set of `functional_analysis`), `dynamic_analyses` (which is a set of `dynamic_analysis`), and `other_analyses` (which is a set of `other_analysis`).

An analyses serves as the `tier_analyses` of a `tier_of_architectural_definition`.

The initial domain analyses for the joint architecture are given in Section 3.2.3.

3.3.4.3.4 Architectural_Specifications

An `architectural_specifications` is a kind of `element_of_architectural_definition`. An `architectural_specifications` has attributes: `communications_specifications` (which is a list of zero to many `communications_specification`), `functional_specifications` (which is a list of zero to many `functional_specification`), `hardware_specifications` (which is a list of zero to many `hardware_specification`), `information_specifications` (which is a list of zero to many `information_specification`), `language_specifications` (which is a list of zero to many `language_specification`), and `other_specifications` (which is a list of zero to many `other_specification`). Of course, at least some of these elements must be non-zero in order for the architecture to have any content.

An architectural_specifications serves as the tier_architectural_specifications of a tier_of_architectural_definition.

3.3.4.3.5 Methodology_for_Architectural_Development

A methodology_for_architectural_development is a kind of element_of_architectural_definition. A methodology_for_architectural_development is a set of procedures for applying an architecture.

A methodology_for_architectural_development serves as the overall_methodology of a control_architecture and as the tier_methodology for a tier_of_architectural_development.

3.3.4.3.6 Conformance_Criteria

A conformance_criteria is a kind of element_of_architectural_definition. Conformance_criteria are criteria which specify how an architectural_unit at one tier of an architecture conforms to the architectural_specifications of a higher tier, or how a process for building part of an architecture conforms to the development methodology given by the architecture for building that part. A conformance_criteria has one attribute: criteria (which is a set of conformance_criterion).

A conformance_criteria serves as the tier_conformance_criteria of a tier_of_architectural_definition.

3.3.4.4 Architectural_Unit

An architectural_unit is an atomic or molecular unit that is recognized by an architecture. An architectural unit is not a kind of anything else and may be an access_scheme, an analysis, an architectural_specification, a communication_method, a conformance_criterion, a control_hierarchy, a data_unit, a generic_interaction_specification, an interaction_setup, an interactive_unit, a message_protocol, a planning_model, a resource, a superior_and_subordinates, or a system_activity. All these except control_hierarchy, resource, and superior_and_subordinates are discussed immediately below. The notions of superior_and_subordinates and control_hierarchy are introduced in tier1 of the joint architecture (not in generic control architecture) and are described in Section 3.3.5. Resource is defined in tier 2 and is described in Section 3.3.6.

An architectural_unit does not serve directly as part of any other defined thing.

The model given here needs improvement. Several things which are kinds of architectural_unit (such as generic_interaction_specification, control_hierarchy, and communication_method) should be kinds of one of the kinds of architectural_specification, instead. For example, a control_hierarchy should be a kind of functional_specification.

3.3.4.4.1 Access_Scheme

An `access_scheme` is a kind of `architectural_unit`. An `access_scheme` describes the reading and writing access of `interactive_units` to the various `stored_data_units` involved in an `indirect_interaction_specification`. It also describes any locking mechanism that may be used.

An `access_scheme` serves as the scheme of an `indirect_interaction_specification`.

3.3.4.4.2 Analysis

An `analysis` is a kind of `architectural_unit`. An `analysis` is the examination of the components of some complex system and how they relate to one another. An `analysis` may be a `dynamic_analysis`, a `functional_analysis`, an `information_analysis`, or an `other_analysis`.

An `analysis` does not serve directly as part of any other defined thing.

3.3.4.4.2.1 Dynamic_Analysis

A `dynamic_analysis` is a kind of `analysis`. A `dynamic_analysis` is an analysis of the characteristics of the function and information in a domain which vary over time during control system operation. It provides qualitative and quantitative information about the sequence, duration, and frequency of change in the function and information of the domain.

A `dynamic_analysis` serves as one of the `dynamic_analyses` of an `analysis`.

3.3.4.4.2.2 Functional_Analysis

A `functional_analysis` is a kind of `analysis`. A `functional_analysis` is an analysis of all the activities within the scope of an architecture which a conforming system is supposed to be able to perform.

A `functional_analysis` serves as one of the `functional_analyses` of an `analysis`.

3.3.4.4.2.3 Information_Analysis

An `information_analysis` is a kind of `analysis`. An `information_analysis` is an analysis of all the information within the scope of an architecture needed for a conforming system to function properly.

An `information_analysis` serves as one of the `information_analyses` of an `analysis`.

3.3.4.4.2.4 Other_Analysis

An `other_analysis` is a kind of `analysis`. An `other_analysis` is a kind of `analysis` which is not an `information_analysis`, `functional_analysis`, or `dynamic_analysis`.

An `other_analysis` serves as one of the `other_analyses` of an `analysis`.

3.3.4.4.3 Architectural_Specification

An architectural_specification is a kind of architectural_unit. An architectural_specification is a prescription of what the pieces (software, languages, execution models, controller models, communications models, computer_hardware, machinery, etc.) of an architecture are, how they are connected (logically and physically), and how they interact. An architectural_specification may be a communications_specification, a functional_specification, a hardware_specification, an information_specification, a language_specification, or an other_specification.

An architectural_specification does not serve directly as part of any other defined thing.

3.3.4.4.3.1 Communications_Specification

A communications_specification is a kind of architectural_specification. A communications_specification describes some aspect of the communications of a control system.

A communications_specification serves as one of the communications_specifications of an architectural_specifications.

3.3.4.4.3.2 Functional_Specification

A functional_specification is a kind of architectural_specification. A functional_specification describes part of the functioning of a control system.

A functional_specification serves as one of the functional_specifications of an architectural_specifications.

3.3.4.4.3.3 Hardware_Specification

A hardware_specification is a kind of architectural_specification. A hardware_specification describes part of the hardware of a control system.

A hardware_specification serves as one of the hardware_specifications of an architectural_specifications.

3.3.4.4.3.4 Information_Specification

An information_specification is a kind of architectural_specification. An information_specification describes part of the information or method of handling information of a control system.

An information_specification serves as one of the information_specifications of an architectural_specifications.

3.3.4.4.3.5 Language_Specification

A language_specification is a kind of architectural_specification. A language_specification specifies the use of some particular language for modeling or programming.

A `language_specification` serves as one of the `language_specifications` of an `architectural_specifications`.

3.3.4.4.3.6 Other_Specification

An `other_specification` is a kind of `architectural_specification`. An `other_specification` describes part of a control system which cannot be classified as having to do with communications, function, hardware, information, or language.

An `other_specification` serves as one of the `other_specifications` of an `architectural_specifications`.

3.3.4.4.4 Communication_Method

A `communication_method` is a kind of `architectural_unit`. A `communication_method` specifies a method of getting messages from one `interactive_unit` to another. It is important to note that two `interactive_units` are regarded as communicating whenever one sends the other a message. The two `interactive_units` may be as close together as blocks of code in a single program, or they may be as far separated as running on two different computers which are physically far separated.

A `communication_method` serves as the `link_method` of an `interaction_setup`.

This part of the model is incomplete. In particular, specific subtypes of `communication_method` will be defined in the completed joint architecture. Defining these subtypes is expected to be a technical challenge. Many models of communication and many types of communication hardware and software already exist. These will have to be examined. It may be possible to use existing models. We plan to define only `communication_methods` which can be implemented with existing hardware.

3.3.4.4.5 Conformance_Criterion

A `conformance_criterion` is a kind of `architectural_unit`. A `conformance_criterion` specifies how an `architectural_unit` at one tier of an architecture conforms to the `architectural_specifications` of a higher tier, or how a process for building part of an architecture conforms to the development methodology given by the architecture for building that part.

A `conformance_criterion` serves as one of the `criteria` of a `conformance_criteria`.

3.3.4.4.6 Data_Unit

A `data_unit` is a kind of `architectural_unit`. A `data_unit` is any kind of data and may be a `data_store`, `message`, `message_information`, `plan`, or `stored_data_unit`.

A `data_unit` does not serve directly as part of any other defined thing.

3.3.4.4.6.1 Data_Store

A `data_store` is a kind of `data_unit`. A `data_store` is a physical location where data resides. It may be short-lived (dying with a computer process within which it resides, for example) or long-lived (a file system, for example).

A `data_store` serves as the `managed_store` of a `data_store_manager`.

3.3.4.4.6.2 Message

A `message` is a kind of `data_unit`. A `message` may be a `data_message` or a `functional_message`. A `message` has attributes: `sender` (which is an `interactive_unit`), `receiver` (which is another `interactive_unit`), and `contents` (which is a `message_information`). A `message` is used to carry information from the sender to the receiver.

A `message` serves as one of the messages of a `message_protocol`.

Data_Message

A `data_message` is a kind of `message`. A `data_message` may be a `message_from_data_store_manager` or a `message_to_data_store_manager`.

A `data_message` serves as one of the messages of a `data_message_protocol`.

Message_from_Data_Store_Manager

A `message_from_data_store_manager` is a kind of `data_message` in which the sender is a `data_store_manager`.

Message_to_Data_Store_Manager

A `message_to_data_store_manager` is a kind of `data_message` in which the receiver is a `data_store_manager`.

Functional_Message

A `functional_message` is a kind of `message` in which the sender is a `functional_unit` and the receiver is a `functional_unit`. A `functional_message` may be a command or a status; see Section 3.3.5.

A `functional_message` serves as one of the messages of a `functional_message_protocol`.

3.3.4.4.6.3 Message_Information

A `message_information` is a kind of `data_unit`. A `message_information` is the information content of a `message`. It is expected that subclasses of `message_information` defined at lower tiers will specify the structure of the information.

A `message_information` serves as the contents of a `message`.

3.3.4.4.6.4 Plan

A plan is a kind of data_unit. A plan is a scheme developed to accomplish a specific goal. A plan may be a process_plan, production_managed_plan, or schedule.

A plan serves as the output of a planner.

3.3.4.4.6.5 Stored_Data_Unit

A stored_data_unit is a kind of data_unit. A stored_data_unit describes a stored unit of data. A stored_data_unit has one attribute: manager (which is a data_store_manager which manages the data_store in which the stored_data_unit resides).

A stored_data_unit serves as one of the permitted_data_units of an indirect_interaction_specification.

A stored_data_unit may be used in many indirect_interaction_specifications, each of which has (probably different) sets of readers and writers, both of which are composed of interactive_units, which can access the data. Because the relationship between a stored_data_unit and its readers and writers may be complex, the readers and writers are not modeled as part of the stored_data_unit, but rather as part of the indirect_interaction_specifications in which the stored_data_unit is involved.

3.3.4.4.7 Generic_Interaction_Specification

A generic_interaction_specification is a kind of architectural_unit. A generic_interaction_specification describes an interaction between two or more interactive_units. A generic_interaction_specification may be a direct_interaction_protocol (in which two interactive_units interact by sending messages to one another) or an indirect_interaction_specification (in which two or more interactive_units interact by access to common data).

A generic_interaction_specification does not serve directly as part of any other defined thing.

3.3.4.4.7.1 Direct_Interaction_Protocol

A direct_interaction_protocol is a kind of generic_interaction_specification. A direct_interaction_protocol describes the continuing interaction between two interactive_units. A direct_interaction_protocol may be a data_interaction_protocol or a functional_interaction_protocol. A data_interaction_protocol has attributes: first_party (which is an interactive_unit), second_party (also an interactive_unit), and message_protocols (a set, each of which is a message_protocol). Each message_protocol describes a sequence of messages to be passed between the two parties needed to accomplish some specific purpose.

A direct_interaction_protocol serves as the interaction_specification of an interaction_setup.

Data_Interaction_Protocol

A `data_interaction_protocol` is a kind of `direct_interaction_protocol` in which all of the `message_protocols` are `data_interaction_protocols`.

A `data_interaction_protocol` serves as the `interaction_specification` of a `data_interaction_setup`.

Functional_Interaction_Protocol

A `functional_interaction_protocol` is a kind of `direct_interaction_protocol` in which all of the `message_protocols` are `functional_message_protocols`.

A `functional_interaction_protocol` serves as the `interaction_specification` of a `functional_interaction_setup`.

3.3.4.4.7.2 `Indirect_Interaction_Specification`

An `indirect_interaction_specification` is a kind of `generic_interaction_specification`. An `indirect_interaction_specification` describes a continuing interaction between two sets of `interactive_units` via a set of `stored_data_units` managed by one or more `data_store_managers` and mediated by an `access_scheme`. An `interaction_protocol` has attributes: `readers` (which is a set of `interactive_units`), `writers` (also a set of `interactive_units` — possibly only one), `permitted_data_units` (which is the set of `stored_data_units` which may be accessed by the readers and writers), a `scheme` (which is an `access_scheme`), and `managers` (which is a set of `data_store_managers`). The `permitted_data_units` must all be in the `data_stores` managed by the managers.

An `indirect_interaction_specification` does not currently serve directly as part of any other defined thing.

Note that an `indirect_interaction_specification` does not specify messages. Messages might well flow between the `data_store_managers` managing the `stored_data_units` and the various `interactive_units` which have access to the `permitted_data_units`, but that is not relevant here.

It might be useful to add a purpose to the definition of `indirect_interaction_specification`.

3.3.4.4.8 `Interaction_Setup`

An `interaction_setup` is a kind of `architectural_unit`. An `interaction_setup` is an arrangement between two `interactive_units` in which they have an agreed method of communicating and an agreed `direct_interaction_protocol`. An `interaction_setup` has attributes: `first_party` (which is an `interactive_unit`), `second_party` (which is also an `interactive_unit`), `link_method` (which is a `communication_method`), and `interaction_specification` (which is a `direct_interaction_protocol`). An `interaction_setup` may be a `data_interaction_setup` or a `functional_interaction_setup`.

A `data_interaction_setup` does not serve directly as part of any other defined thing.

3.3.4.4.8.1 Data_Interaction_Setup

A `data_interaction_setup` is a kind of `interaction_setup` in which the `second_party` is a `data_store_manager` and the `interaction_specification` is a `data_interaction_protocol`.

A `data_interaction_setup` does not currently serve directly as part of any other defined thing, but is expected to be used in lower tiers of the joint architecture.

3.3.4.4.8.2 Functional_Interaction_Setup

A `functional_interaction_setup` is a kind of `interaction_setup` in which the `first_party` and the `second_party` are both `functional_units` and the `interaction_specification` is a `functional_interaction_protocol`.

A `functional_interaction_setup` does not currently serve directly as part of any other defined thing, but is expected to be used in lower tiers of the joint architecture.

3.3.4.4.9 Interactive_Unit

An `interactive_unit` is a kind of `architectural_unit`. An `interactive_unit` interacts with other `interactive_units` of the architecture by sending and receiving messages. Typically, the messages will be commands, status information, data, or requests for data. An `interactive_unit` may be a `data_store_manager` or a `functional_unit`.

An `interactive_unit` serves as the `first_party` and the `second_party` of a `direct_interaction_protocol`, as one of the readers and one of the writers of an `indirect_interaction_specification`, as the sender and receiver of a message, and as the `first_party` and the `second_party` of a `message_protocol`.

The `interactive_unit` is the basic active element of a control system. All active elements in a control system are subtypes of `interactive_unit`.

The current model is too simplistic regarding `interactive_units`. In particular, the model defines `interactive_unit` as an atomic thing with no substructure. However, we may wish to have molecular `interactive_units`. Both RCS and MSI define things which are logically molecular `interactive_units`: an RCS controller includes world modeling, behavior generation, sensory processing, and value judgement; an MSI control entity includes a planner and a controller. Completing the joint architecture will include redefining `interactive_unit` and devising a method of combining `interactive_units` to form larger `interactive_units`.

3.3.4.4.9.1 Data_Store_Manager

A `data_store_manager` is a kind of `interactive_unit` and has one attribute: `managed_store` (which is a `data_store`). A `data_store_manager` receives messages about data (primarily requests to store or retrieve data) and acts on them. A `data_store_manager` also sends messages about data.

A `data_store_manager` serves as the `second_party` in a `data_interaction_setup`, as the sender of a `message_from_data_store_manager`, as the receiver of a `message_to_data_store_manager`, as one of the managers in an `indirect_interaction_specification`, and as the manager of a `stored_data_unit`.

3.3.4.4.9.2 Functional_Unit

A `functional_unit` is a kind of `interactive_unit`. A `functional_unit` may be a `control_unit` or a `planner`. As noted earlier, the definition of `functional_unit` will probably need to be revised to allow `functional_units` to be composed of other `functional_units`.

A `functional_unit` serves as the `first_party` and the `second_party` of a `functional_interaction_setup`, as the `first_party` and `second_party` of a `functional_message_protocol`, and as the sender and receiver of a `functional_message`.

Control_Unit

A `control_unit` is a kind of `functional_unit`. A `control_unit` performs task execution - as opposed to planning, information handling, sensory processing, etc. A `control_unit` may be a `real_time_control_unit`, a `scheduled_control_unit`, or a `transition_control_unit`. These correspond to the types of controllers identified in the description of the joint architecture in Section 3.2.4.2.4.

A `control_unit` serves as the sender and receiver of a command (see Section 3.3.5), as the sender and receiver of a status (see Section 3.3.5), and as superior and one of the subordinates in a `superior_and_subordinates` (see Section 3.3.5).

As noted above, it will be desirable that some subtypes of `interactive_units` be composed of `interactive_units`. `Control_unit` is a prime candidate for having substructure. The definition of `control_unit` will be reconsidered as the joint architecture is defined further.

Planner

A `planner` is a kind of `functional_unit`. A `planner` is an agent which generates or selects plans to accomplish one or more goals. The one attribute of a `planner` is output (which is a plan). A `planner` may be a `process_planner`, `production_management_planner`, or `schedule_planner`. These are defined in tier1 of the joint architecture; see Section 3.3.5. The types of planners and plans correspond to those defined in Section 3.2.3.2. We believe additional types of planners will be needed as we refine the way planning is handled in different subtypes of `control_unit`.

A `planner` does not serve directly as part of any other defined thing.

3.3.4.4.10 Message_Protocol

A `message_protocol` is a kind of `architectural_unit`. A `message_protocol` is a specification of one or more messages which are exchanged between two `interactive_units` in order to accomplish some specific purpose. A `message_protocol` may be a `data_message_protocol` or a `functional_message_protocol`. Each of these

includes messages of only one type (either `data_messages` or `functional_messages`). Further consideration should be given to whether another kind of `message_protocol` should be defined in which a mixture of message types is allowed.

A `message_protocol` has attributes: `first_party` (which is an `interactive_unit`), `second_party` (which is also an `interactive_unit`), `purpose` (which is a `message_protocol_purpose`), and `messages` (which is an ordered list of messages).

A `message_protocol_purpose` is a textual statement of the purpose served by a `message_protocol`.

A `message_protocol` serves as one of the `message_protocols` of a `direct_interaction_protocol`.

As currently defined, a `message_protocol` can only exist between two `interactive_units`. It may be desirable to have something like a `message_protocol` which involves more than two `interactive_units`. We will consider this as we develop the joint architecture.

3.3.4.4.10.1 Data_Message_Protocol

A `data_message_protocol` is a kind of `message_protocol` in which all the messages are `data_messages`.

A `data_message_protocol` serves as one of the `message_protocols` of a `data_interaction_protocol`.

3.3.4.4.10.2 Functional_Message_Protocol

A `functional_message_protocol` is a kind of `message_protocol` in which the `first_party` is a `functional_unit`, the `second_party` is also a `functional_unit`, and the messages are all `functional_messages`.

A `functional_message_protocol` serves as one of the `message_protocols` of a `functional_interaction_protocol`.

The Schedule Negotiation Protocol described in Section 3.2.4.2.3 is a `functional_message_protocol`.

3.3.4.4.11 Planning_Model

A `planning_model` is a kind of `architectural_unit`. A `planning_model` is a model of how planning is done in a `control_architecture` — the stages of planning, the types of plans, etc. A `planning_model` may be a `j_planning_model` (see Section 3.3.5).

A `planning_model` does not serve directly as part of any other defined thing.

3.3.4.4.12 System_Activity

A `system_activity` is a kind of `architectural_unit`. A `system_activity` may be control or planning.

The `system_activity` class could be expanded into a full activity model. This has not yet been done.

A `system_activity` does not serve directly as part of any other defined thing.

3.3.4.4.12.1 Control

Control is a kind of `system_activity`. Control is the activity performed by controllers.

Control does not serve directly as part of any other defined thing.

3.3.4.4.12.2 Planning

Planning is a kind of `system_activity`. Planning is the activity of making plans. A planning may be a `process_planning`, a `production_management_planning`, or a `schedule_planning`.

Planning does not serve directly as part of any other defined thing.

3.3.5 Tier One: Hierarchical Control

In tier one of the joint architecture, we restrict the scope of the architecture to control of mechanical systems, and we specify that hierarchical control must be used. Several classes used are defined in order to develop the notion of hierarchical control.

This tier is incomplete, entirely missing analyses, `methodology_for_architectural_development`, and `conformance_criteria`.

3.3.5.1 J_Scope_One

A `j_scope_one` is a kind of `scope`. A `j_scope_one` has one attribute: `restriction1` (which is a `scope_restriction`). The limitation imposed by `restriction1` is that this tier applies only to hierarchical control of mechanical systems. A `j_scope_one` may be a `j_scope_two` (see Section 3.3.6).

3.3.5.2 J_Purpose_One

A `j_purpose_one` is a kind of `purpose`. A `j_purpose_one` has one attribute: `restriction1` (which is a `purpose_restriction`). The purpose of this tier is to provide a control architecture which will encompass all applications that one or both of RCS and MSI can currently handle. A `j_purpose_one` may be a `j_purpose_two` (see Section 3.3.6).

3.3.5.3 Architectural_Specifications

3.3.5.3.1 Command

A `command` is a kind of `functional_message` in which the sender is a `control_unit` and the receiver is a `control_unit`. A `command` is an instruction from the sender to the receiver which the receiver must try to carry out.

A `command` does not currently serve directly as part of any other defined thing.

3.3.5.3.2 Command_and_Status_Protocol

A `command_and_status_protocol` is a kind of `functional_interaction_protocol` in which all the messages in all the `message_protocols` for which the `first_party` is the sender are commands, and all the messages in all the `message_protocols` for which the `second_party` is the sender are statuses.

A `command_and_status_protocol` serves as one of the protocols of a `superior_and_subordinates`.

The Schedule Negotiation Protocol (SNP) is a `command_and_status_protocol`, in which the first party is a superior and the second party is a subordinate. In the SNP, some of the status messages sent by the subordinate are not solicited by a command from the superior, but are sent spontaneously by the subordinate.

3.3.5.3.3 Control_Hierarchy

A `control_hierarchy` is a kind of `architectural_unit`. It has one attribute: `superior_subordinate_sets` (which is a list of `superior_and_subordinates`). A `control_hierarchy` may be a `melded_control_hierarchy` (see Section 3.3.6). A `control_hierarchy` is an arrangement of `control_units` which is a tree, with one `control_unit` at the top which has at least one subordinate. Each of the subordinates of the top `control_unit` may have zero to many subordinates, each of which may also have zero to many subordinates, and so on. Each of the subordinates has only one superior.

A `control_hierarchy` does not currently serve directly as part of any other defined thing.

3.3.5.3.4 Hierarchical_Control_Architecture

A `hierarchical_control_architecture` is a kind of `control_architecture` in which the `control_units` are arranged in a `control_hierarchy` (which implies they interact via `command_and_status_protocols`).

Other `functional_units` of the same architecture — those which are not `control_units` — do not have to be arranged in a hierarchy.

A `hierarchical_control_architecture` does not currently serve directly as part of any other defined thing.

3.3.5.3.5 Status

A `status` is a kind of `functional_message` in which the sender and receiver are `control_units`. The content of a status message should be to give the status of the execution of a command or the status of health of the sender of the status message.

A `status` does not currently serve directly as part of any other defined thing.

3.3.5.3.6 Superior_and_Subordinates

A `superior_and_subordinates` is a kind of `architectural_unit`. A `superior_and_subordinates` has attributes: `superior` (which is a `control_unit`), `subordinates` (which is a list — with no duplicates — of `control_units`), and `protocols`

(which is a list of `command_and_status_protocols`). In each of the `command_and_status_protocols`, the `first_party` must be the superior and the `second_party` must be the subordinate in the corresponding place in the list of subordinates.

A `superior_and_subordinates` serves as one of the `superior_and_subordinate_sets` in a `control_hierarchy`.

A `superior_and_subordinates` may be thought of as a two-level hierarchy that may be used as the building block for making multi-level hierarchies.

3.3.6 Tier Two: Discrete Parts

In the second tier of the joint architecture, we limit the scope to discrete parts manufacturing and we define a specialized form of hierarchical control in which the `control_units` in upper levels of the hierarchy are `scheduled_control_units`, the `control_units` in the lower levels are `real_time_control_units`, and the `control_units` between the upper and lower levels are `transition_control_units`. Thus, this tier provides for many of the major concepts discussed in Section 3.2.

This tier is incomplete, entirely missing purpose, analyses, `methodology_for_architectural_development`, and `conformance_criteria`. The definitions of various classes of plans, planners, and planning given here need improvement.

3.3.6.1 J_Scope_Two

A `j_scope_two` is a kind of `j_scope_one`. A `j_scope_two` has one additional attribute: `restriction2` (which is a `scope_restriction`). The limitation imposed by `restriction2` is that this tier applies only to discrete parts manufacturing.

3.3.6.2 Architectural_Specifications

3.3.6.2.1 Melded_Control_Hierarchy

A `melded_control_hierarchy` is a kind of `control_hierarchy` in which the `control_unit` at the top of the hierarchy is a `scheduled_control_unit`, the subordinates of each `scheduled_control_unit` are either `scheduled_control_units` or `transition_control_units`, and the subordinates of `transition_control_units` are all `real_time_control_units`. The joint architecture, as defined in Section 3.2.4.2 is a `melded_control_hierarchy`.

3.3.6.2.2 J_Planning_Model

A `j_planning_model` is a kind of `planning_model`. A `j_planning_model` has three attributes: `phase1` (which is a `process_planning`), `phase2` (which is a `production_management_planning`), and `phase3` (which is a `schedule_planning`).

It is intended that the `j_planning_model` should serve for all controllers in a `control_hierarchy` which has MSI-type controllers in the upper hierarchical levels (requiring resource allocation and scheduling) and RCS-type controllers in the lower

hierarchical levels (running in real time and doing sensory processing). The MSI-type require all three phases before plan execution is possible. The RCS-type require only process_planning.

3.3.6.2.3 Process_Plan

A process_plan is a kind of plan.

A process_plan is a specification of the activities (possibly including alternatives) necessary to reach some goal. A process_plan serves as a template, or recipe. Process_plans may be distinguished from production_managed_plans and schedules, both of which are derived from process_plans. This corresponds to the concept by the same name Section 3.2.3.2.

3.3.6.2.4 Process_Planner

A process_planner is a kind of planner for which the output is a process_plan.

3.3.6.2.5 Process_Planning

Process_planning is a kind of planning in which process_plans are produced. This corresponds to the concept by the same name in Section 3.2.3.1.

3.3.6.2.6 Production_Managed_Plan

A production_managed_plan is a kind of plan. A production_managed_plan has one attribute: antecedent_process_plan (which is a process_plan). A production_managed_plan is derived from its antecedent_process_plan. This corresponds to the concept by the same name in Section 3.2.3.2.

3.3.6.2.7 Production_Management_Planner

A production_management_planner is a kind of planner for which the output is a production_managed_plan.

3.3.6.2.8 Production_Management_Planning

production_management_planning is a kind of planning in which production_managed_plans are produced. This corresponds to the concept by the same name in Section 3.2.3.2.

3.3.6.2.9 Real_Time_Control_Unit

A real_time_control_unit is a control_unit that operates in hard real time. This corresponds to the concept of the same name in Section 3.2.4.2.4.

3.3.6.2.10 Resource

A resource is a kind of architectural_unit. This definition needs to be expanded.

3.3.6.2.11 Schedule

A schedule is a kind of plan. A schedule has one attribute: antecedent_production_managed_plan (which is a production_managed_plan). A schedule is derived from its antecedent_production_managed_plan. Schedules correspond to production plans in Section 3.2.3.2.

3.3.6.2.12 Schedule_Planner

A schedule_planner is a kind of planner for which the output is a schedule. A schedule_planner corresponds to a production planner in Section 3.2.4.2.3.

3.3.6.2.13 Schedule_Planning

Schedule_planning is a kind of planning in which schedules are produced. Schedule_planning corresponds to production planning in Section 3.2.3.1.

3.3.6.2.14 Scheduled_Control_Unit

A scheduled_control_unit is a kind of control_unit which will support being scheduled and does not necessarily run in hard real time. This corresponds to the concept of the same name in Section 3.2.4.2.4.

3.3.6.2.15 Transition_Control_Unit

A transition_control_unit is a kind of control_unit which may be one of the subordinates of a scheduled_control_unit and the superior of a real_time_control_unit. This corresponds to the concept of the same name in Section 3.2.4.2.4.

4 Completing the Architecture

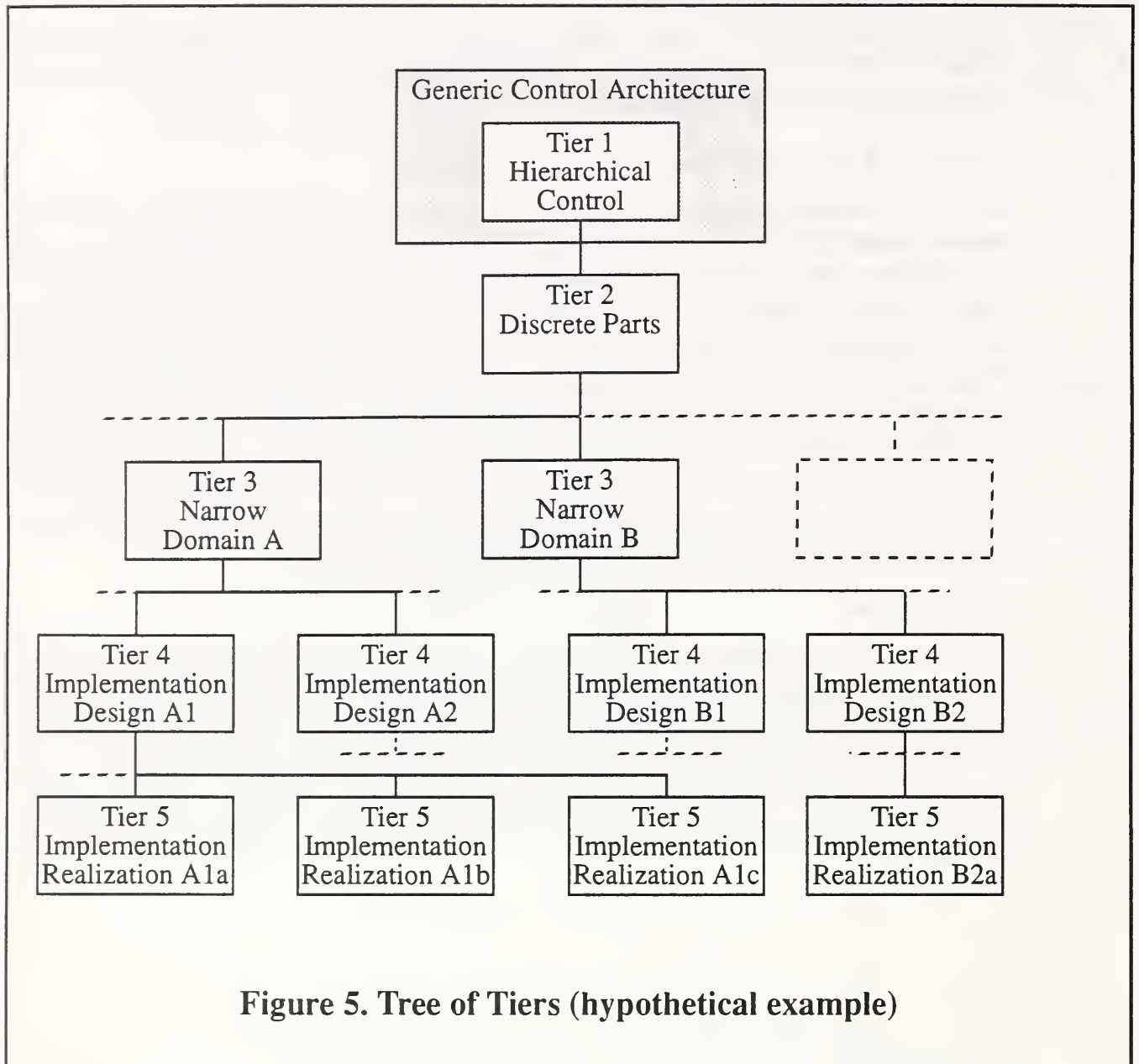
For the architecture to be made complete, a great deal of work must be done. Only when the details for an implementation have been worked out, can it be said with certainty that the architecture is complete.

4.1 Technical Approach to Completing the Architecture

Since the joint architecture is to be suitable for control of a broad range of systems in a discrete parts shop, only the upper two tiers of the architecture will be heavily populated with elements of architectural definition when the architecture is complete. The lowest three tiers are intended to be defined differently for different applications and implementations, so the joint architecture will provide only the skeletons of those tiers. These skeletons exist now in incomplete form. The skeletons will need to be completed as part of finishing the joint architecture. The skeletons would be filled out differently for different applications of the architecture, as shown in Figure 5, a hypothetical tree of tiers. Our current thinking is that tier 3 is for some specific application (such as a work cell with a 3-axis machining center), tier 4 is for the detailed design of an implementation, and tier 5 is for defining implementation details.

4.1.1 Resolve Issues

As a first step in completing the architecture, tentative decisions should be made for the issues raised in Sections 4 and 5 of the *Feasibility Study*. An explicit resolution of each issue for the joint architecture should be documented. Most issues will have been resolved, explicitly or implicitly, in the course of defining the joint architecture. If any issue remains unresolved, it should be examined and a determination made of whether a resolution is necessary; if so, the joint architecture should be revised or extended, as necessary.



4.1.2 Define Scenarios

Scenarios should be written for how a system controlled by the joint architecture should behave under nominal conditions and in a variety of error conditions.

4.1.3 Define Schedule Negotiation Protocol

The details of the Schedule Negotiation Protocol must be defined. Each message must be worked out in detail and the entire suite must be examined for completeness. Scenarios for the use of the protocol must be written out and examined for deadlocks and other undesirable behavior. The details of TCU actions when the RTCU is not able to perform all the capabilities required for full participation in the Schedule Negotiation Protocol (see Section 3.2.4.2.3) must be worked out.

4.1.4 Complete Information Models

The information models which are closely tied in with the Schedule Negotiation Protocol (SNP) must be examined and extended to support the new SNP. It should be examined whether classes of RTCUs could be defined which have similar functionality with respect to the Schedule Negotiation Protocol and information sharing behavior. If this is the case, corresponding classes of TCUs could be created.

All the information models will require additional work to tailor them for the joint architecture. This is particularly true of the models relating to the communications system.

4.1.5 Complete Formal Model

The existing formal model of the architecture of the architecture is incomplete in some places and needs rethinking in others. Many of these places are noted in the preceding section. Building the formal model will need to keep pace with resolving the issues and deciding on specific features for the joint architecture.

What language or languages to use to build the formal model the joint architecture should be considered further. The current formal model is built in EXPRESS, but EXPRESS may not be adequate for building a complete and useful formal model. In the current model, we have not used some features of EXPRESS in order to keep the model as simple as possible. We may be able to fix some shortcomings of the current model by using EXPRESS features such as multiple supertypes and inverses; both of those have been avoided in the current model. Other modeling languages should be examined. If a better one can be found, it should be used.

4.1.6 Check RCS and MSI

The joint architecture is intended to combine the best features of the existing RCS and MSI architecture. We have not yet given full consideration to several of these features. RCS, for example, includes provisions for sensory processing, and we are certain that sensory processing will be required in `real_time_control_units`, yet no provision for sensory processing has yet been made in the formal model. We will check that we have considered the existing architectures carefully as we complete the joint architecture.

4.1.7 Implement

Finally, it should be noted that many issues are not apparent until an implementation of the architecture is being built. No architecture should be considered complete unless it has first been tested and made to work in a practical application.

4.2 Programmatic Approach to Completing the Architecture

Work on completing the Joint Architecture is continuing under the Systems Integration for Manufacturing Applications (SIMA) Manufacturing Systems Environment (MSE) project here at NIST. The objective of this program is to integrate design, planning and production applications in the mechanical parts manufacturing domain.

During Fiscal Year 94 and early Fiscal Year 95, a second complete iteration of architecture design is expected. This entails completing the technical items listed in Section 4.1.1 through Section 4.1.6. During Fiscal Year 95, an implementation of the architecture is planned.

References

- [Albus1] Albus, James S.; McCain, Harry G.; Lumia, Ronald; *NASA/NBS Standard Reference Model for Telerobot Control System Architecture (NASREM)*; NIST Technical Note 1235, 1989 Edition; National Institute of Standards and Technology; April 1989
- [Albus2] Albus, James S.; *A Theory of Intelligent Systems*; Control and Dynamic Systems; Vol. 45; 1991; pp. 197 - 248
- [Albus3] Albus, James S.; *RCS: A Reference Model Architecture for Intelligent Control*; IEEE Journal on Computer Architectures for Intelligent Machines; May 1992; pp. 56 - 59
- [Barbera] Barbera, Anthony J.; *An Architecture for a Robot Hierarchical Control System*; NBS Special Publication 500-23; National Bureau of Standards; December 1977
- [Barkmeyer] Barkmeyer, Edward J.; Ray, Steven; Senehi, M. Kate; Wallace, Evan; Wallace, Sarah; *Manufacturing Systems Integration Information Models for Production Management*; National Institute of Standards and Technology Interagency Report, 1992, (forthcoming).
- [Catron] Catron, Bryan; Ray, Steven R.; *ALPS - A Language for Process Specification*; International Journal of Computer Integrated Manufacturing; Vol. 4, No. 2; 1991; pp 105 -113
- [EIA] ANSI/EIA/TIA/232-E *The Interface between Data Terminal Equipment and Data Circuit Terminating Equipment Employing Serial Data Binary Interchange*; July 1991. (Available from Global Engineering Documents, 15 Inverness Way, E. Englewood, Colorado 80112-5704.)
- [Fiala] Fiala, John; *Manipulator Servo Level Task Decomposition*; NIST Technical Note 1255; National Institute of Standards and Technology; October 1988; 37 pages
- [Herman] Herman, Martin; Albus, James S.; *Real-time Hierarchical Planning for Multiple Mobile Robots*; Proceedings of DARPA Knowledge-Based Planning Workshop; Austin, Texas; December 1987; pp. 22-1 to 22-10
- [ISO1] ISO 10303, *Product Data Representation and Exchange, Part 1: Overview and Fundamental Principles*, ISO TC184/SC4/Editing: Document N11 (Working Draft) (Available from the IGES/PDES/STEP Administration Office, National Institute of Standards and Technology, Building 220, Room A127, Gaithersburg, MD 20899.)
- [ISO2] ISO 9506, *Industrial Automation Systems Manufacturing Message Specification, Part 1: Service Definition*. (Available from the International Organization for Standardization, Geneva, Switzerland.)

- [ISO3] ISO TC184/SC5/WG1: Document N-282 Version 3.0, *Framework for Enterprise Modelling*, May 1993 (Working Draft) (Available from National Electrical Manufacturers Association, 2101 L Street, N.W. Washington, D.C. 20037.)
- [Kramer] Kramer, Thomas R.; Senehi, M. K.; *Feasibility Study: Reference Architecture For Machine Control Systems Integration*; NISTIR 5297; National Institute of Standards and Technology Interagency Report; November 1993
- [Libes] Libes, Don; *NIST Network Common Memory User Manual*; NISTIR 90-4233; National Institute of Standards and Technology; February 1990
- [MAP1] *Manufacturing Automated Protocol Version 3.0*, August 1, 1988. (Available from North American MAP/TOP Users Group, ITRC, P.O. Box 1157, Ann Arbor, MI 48106.)
- [MAP2] *Technical and Office Protocols Version 3.0* August 31, 1988. (Available from North American MAP/TOP Users Group, ITRC, P.O. Box 1157, Ann Arbor, MI 48106.)
- [McLean1] McLean, C. R.; *Interface Concepts for Plug-Compatible Production Management Systems*; Proceedings of the IFIP WG5.7 Working Conference on Information Flow in Automated Manufacturing Systems; Gaithersburg, MD; August 1987. Reprinted in *Computers in Industry*; Vol. 9; pp. 307-318; 1987.
- [Quintero] Quintero, Richard; Barbera, Anthony J.; *A Real-Time Control System Methodology for Developing Intelligent Control Systems*; NISTIR 4936; National Institute of Standards and Technology; October 1992
- [Ray1] Ray, Steven R.; Wallace, Sarah; *A Production Management Information Model for Discrete Manufacturing*; submitted for publication to *Production Planning and Control*; September 1992
- [Ray2] Ray, S.; "Using the ALPS Process Plan Model," *Proceedings of the Manufacturing International Conference*, 1992, Dallas, Texas.
- [Rybczynski] Rybczynski, S.; et al.; *AMRF Network Communications*; NISTIR 88-3816; National Institute of Standards and Technology; June 1988
- [Senehi1] Senehi, M. K.; Barkmeyer, Edward J.; Luce, Mark E.; Ray, Steven R.; Wallace, Evan K.; Wallace, Sarah; *Manufacturing Systems Integration Initial Architecture Document*; NISTIR 4682; National Institute of Standards and Technology; September 1991
- [Senehi2] Senehi, M.K.; Wallace, Sarah; Luce, Mark E.; *An Architecture for Manufacturing Systems Integration*; Proceedings of ASME Manufacturing International Conference; Dallas, Texas; April 1992
- [Simpson] Simpson, J.; Hocken R.; Albus, J.; *The Automated Manufacturing Research Facility*; *Journal of Manufacturing Systems*; Vol. 1; Number 1, 1982

- [Spiby] Spiby, Philip; draft STEP Part 11 *EXPRESS Language Reference Manual*; April 1991
- [Tanenbaum] Tanenbaum, Andrew S.; *Computer Networks-Second Edition*; Prentice Hall; Englewood Cliffs, New Jersey; 1988.
- [Wallace] Wallace, Sarah; Senehi, M. K.; Barkmeyer, Edward J.; Ray, Steven R.; Wallace, Evan K.; *Manufacturing Systems Integration Control Entity Interface Specification*; NISTIR draft; National Institute of Standards and Technology; October 1992
- [Wavering] Wavering, Albert J.; *Manipulator Primitive Level Task Decomposition*; NIST Technical Note 1256; National Institute of Standards and Technology; October 1988

Appendix A - Glossary

With a few exceptions, this glossary is the same as that of the Feasibility Study

analysis

an examination of the constituents of some complex system and how they relate to one another.

application

a subset of a domain for an architecture.

architectural specification

a prescription of what the pieces (software, languages, execution models, controller models, communications models, computer hardware, machinery, etc.) of an architecture are, how they are connected (logically and physically), and how they interact.

architectural unit

an atomic unit or molecular unit that is recognized by an architecture.

architecture

the design and structure of a system. Typically, an architecture consists of a set of components, together with specifications of how the components work together within the system, and how they may interact with the environment outside of the system.

aspect

a cross-cutting view of an architecture from some specialized viewpoint, such as information, communications, or control flow.

atomic unit

an architectural unit of an architecture which the architecture does not break down further into simpler architectural units.

black box

a subsystem which is described only in terms of its inputs, outputs, and functionality, but whose internal architecture is unspecified.

broadcast communication

a communications system style in which a communication entity can send a given message to other communication entities without specifying addressees.

centralized control

a control method in which single controller (usually running on a single computer) controls everything directly.

command

an instruction from a superior controller to a subordinate controller (or from a client controller to a server controller) to carry out a task.

command and status exchange

an exchange of messages between a superior (or client) controller and a subordinate (or server) controller in which the superior tells the subordinate what is to be done by sending

a command and the subordinate sends a status message back.

command-and-status protocol

a specification of the messages which two interacting controllers exchange and the rules by which they exchange them. There are two types of messages: those which are commands and those which give the status of the execution of the commands.

component

an implementation of an architectural unit of an architecture.

conformance class

a set of architectures (or implementations) distinguished by a combination of features at a tier of architectural definition. Different conformance classes may have different and incompatible choices of features or may correspond to different degrees of conformance to an architectural requirement.

conceptual data model

a description of a set of information, always giving relationships among the members of the set, often including the data type of the members of the set, and often including some of the semantic content of the information.

conformance criteria

criteria which specify how an architectural unit at one tier of an architecture conforms to the architectural specifications of a higher tier, or how a process for building part of an architecture conforms to the development methodology given by the architecture for building that part.

conformance test

a procedure that determines if conformance criteria have been met.

controller

the agent which directs the performance of or performs specific tasks.

cyclic development

development (of a control system, controller architecture, etc.), by doing an initial implementation, assessing the finished product, and using the results of the assessment as feedback for refining the system. The assessment and refinement may be repeated several times.

domain

the class of situations for which an architecture is intended to be used.

domain analyses

analyses of the target domain of an architecture. Commonly used forms of domain analysis are functional analysis, information analysis, and dynamic analysis.

dynamic analysis

an analysis of the characteristics of the functions and information in a domain which vary over time during control system operation. It provides qualitative and quantitative information about the sequence, duration, and frequency of change in the functions and

information of the domain.

dynamic aspects

aspects of a control system which describe how the information and functioning of the system vary over time.

dynamic reconfiguration

modifying the control hierarchy of a hierarchical control system while the system is working.

element of architectural definition

a part of the definition of an architecture. The elements of architectural definition are: statement of scope and purpose, domain analyses, architectural specification, methodology for architectural development, and conformance criteria.

execution model

a logical view of how the execution of a control system is carried out.

functional analysis

an analysis of all the activities within the scope of an architecture which a conforming control system is supposed to be able to perform.

functional aspects

aspects of a control system architecture which describe what a system conforming to the architecture does.

goal

a state of affairs intended to be brought about. Goals are such items as manufacturing a part, moving a robot arm to a specific place, or navigating a vehicle from one point to another.

granularity (of a tier of architectural definition of an architecture)

the size of the atomic units which the architectural specification of that tier addresses.

hard real-time (control system)

a control system in which a response must be generated within a fixed time interval.

heterarchical control architecture

a type of control system architecture in which each controller has no superior and no subordinates, and controllers interact by issuing requests for bids, making bids, and entering into contracts to do work.

hierarchical control architecture

a type of control system architecture in which controllers are arranged in a hierarchy, each controller has one superior and zero to many subordinates (except the topmost has no superior), and controllers interact through a command-and-status protocol.

implementation

the realization of an architecture in hardware and software.

information analysis

an analysis of all the information within the scope of an architecture needed for a conforming control system to function properly.

information aspects

aspects of a control system architecture which describe the information required for the operation of a system conforming to the architecture.

information modeling language

a formal language intended to be useful for representing information. Examples are EXPRESS, NIAM, and IDEF1X.

interoperable (architectures)

two architectures such that a control system built according to the specifications of one architecture can be used (possibly with minor modifications) in a control system built conforming to the other architecture.

life cycle

the stages in the life of the system or product.

methodology for architectural development

a set of procedures for applying an architecture.

molecular unit

a combination of atomic units or smaller molecular units recognized by an architecture.

non-persistent data

data which is stored temporarily and which is lost when the system containing it is reset.

operational mode

a style of operation of a controller or control system. Operational modes might include, for example: debugging (enabled vs. disabled), autonomy (automatic, shared control, or manual), logging (enabled vs. disabled), single stepping (on vs. off).

operational state

the fitness for operating of a controller or control system. Operational states might include, for example: down, idle, ready, active.

organizational extent (of an architecture)

the set of related activities of an organization covered by the architecture.

persistent data

data stored on a permanent medium such as files or databases.

plan

a scheme developed to accomplish a specific goal.

planner

an agent which generates or selects plans to accomplish one or more goals.

planning

the activity of making plans. The plans may be process plans, production plans, schedules,

etc.

point to point communication

a communications system style in which a communication entity can send a given message only to one other communication entity, i.e. communication occurs between pairs of communication entities.

process

The term is commonly used in several senses. See discussion in *Feasibility Study* Section 4.4.3.3.

process plan

a specification of the activities (possibly including alternatives) necessary to reach some goal. A process plan serves as a template, or recipe. Process plans may be distinguished from production plans and schedules, both of which are derived from process plans.

real-time

the condition that a system must keep pace with events in the environment.

reference architecture

a generic architecture for a specific domain.

resource allocation

assigning resources (temporarily or permanently) for some specific purpose.

resource definition

a description of a resource, usually given in a formal information modeling language.

scheduler

an agent which performs scheduling.

scheduling

the assignment of specific resources and times.

scope

see statement of scope.

soft real-time

requiring real-time response, but not within a specific time interval.

statement of purpose

a statement that identifies what the objectives of an architecture are within the given scope.

statement of scope

a description of the range of areas (domain) to which an architecture is intended to be applied.

step (of a plan)

the basic procedural unit of a plan, usually specifying that a single activity (single at some conceptual level) be carried out (drill a hole, deliver a tray, machine a lot of parts, etc.).

submodule

an internal unit of an atomic unit of an architecture.

synchrony

a fixed relation in time between the execution cycles of two controllers.

task

a piece of work which achieves a specific goal — i.e., actual work, not a representation of work.

tier of architectural definition

one group in an ordered set of disjoint groups of architectural units of an architecture, such that whenever two architectural units are related by the first one being an abstraction of the second, the tier of the first is higher than or the same as the tier of the second.

work element

a generic representation of a type of work, such as moving in a straight line from one point to another, opening a gripper, or drilling a hole.

world model

a description of the state of the world.

world modeling

the function in a control system of maintaining a world model. This function may also predict events and sensory data and answer questions about the world model.

Appendix B - EXPRESS Definition of Joint Architecture

(*

INTRODUCTION

This is a model of a proposed joint architecture for the control of mechanical systems. The model is given using the EXPRESS information modeling language [Spiby] with added conventions regarding the meaning of the organization of the EXPRESS statements.

This model is a work in progress. The model is syntactically complete, so that EXPRESS parsers will not find anything missing, but it is not a full description of an architecture. Additions need to be made to all parts of the model. The most obviously missing parts are the conformance criteria and methodologies for architectural development.

Typographic and Naming Conventions

In the comments mixed with EXPRESS definitions below, terms from EXPRESS, such as *schema*, are given in underlined italics while terms defined in the schemas, such as ***control_architecture*** are given in boldface italics. The EXPRESS statements themselves are given in helvetica type face. In the rest of this introduction, only the typographic convention for EXPRESS statements is used.

Many of the names of *entitys* start with the prefix “j_”. The “j” is an abbreviation of “joint”. Only *entitys* specific to the joint architecture have this prefix.

Organization of the Model

This model provides a *schema* for generic_control_architecture plus a separate EXPRESS *schema* for each tier of architectural definition. Thus, this model contains six *schemas*, since the joint architecture has five tiers. Each *schema* (except the generic_control_architecture *schema*) uses the previous *schema*. This seems to be the most useful way to match decreasing abstraction in the tiers of the architecture to decreasing abstraction in the representation of the architecture.

Each *schema* representing a tier is divided into five sections corresponding to the five elements of architectural definition required by an architecture. The sections are simply marked as such by comments, so the sectioning is invisible to EXPRESS parsers. In each section, the definitions are arranged in subsections by type. The order of subsections is: *type*, *entity*, *function*. Within each subsection, definitions are given alphabetically.

Wherever possible, the notion of decreasing abstraction in moving from tier to tier has been implemented by having more abstract *entitys* in higher tiers be *supertypes* of less abstract *entitys* in lower tiers. Exceptions to this include the handling of: tier, analyses, architectural specifications, methodology, and conformance criteria. These are all defined as *entitys* in the generic_control_architecture *schema*. Tier is represented by *schemas* (not *subtypes*) in the rest of the model, while the other exceptions are handled as sections of *schemas*.

The bottom three tiers contain little of substance. They are included here as shells which can be filled out for specific applications.

This model has been written in “DIS” EXPRESS, which is the August 31, 1992 version. The latest version of the NIST EXPRESS parser handles this version of EXPRESS. The model passes through the NIST EXPRESS parser without error or warning.

Where *subtypes* without *attributes* are used, the idea is usually that there may be other *subtypes* that could be defined and usefully distinguished (preferably by having different *attributes*) from the *subtype* that has been defined.

The model has been written so that it contains no multiple inheritance; only tree structures are found in the inheritance scheme. All *subtypes* of each *entity* are given in the *supertype* statement for the *entity*. For many *entities* in the model, however, a *supertype* statement is included and commented out, implying the *entity* is a *supertype* of an *entity* in another *schema*. Including the *supertype* statement has been done to make it easy to trace through the model. Commenting out has been done to avoid getting error messages from the NIST EXPRESS parser. The rules of EXPRESS do not allow explicit *supertype* statements when *subtypes* are in other *schemas*.

The term *tier_of_architectural_definition* has been abbreviated to *tier* in many places, though not in any EXPRESS statements.

Possible Alternatives

It would be possible to define an entire tree of *schemas*, rather than a single series. Each path through the tree would represent an alternative to the joint architecture that would be the same as the joint architecture at the root of the tree, but diverged from the joint architecture at some tier. Note that a path into the tree of any length starting at the root node would be an architecture. A path of zero length would consist of the root node only.

Another alternative approach would be to have independent trees for the major facets of the architecture (control, communications, and data, for example), and have an architecture consist of a set of paths, one through each tree.

Model Assumptions

This model assumes that all direct interactions are between two identified parties. Thus, for example, there are no one-to-many, many-to-one, or three-way direct interactions, and in no interaction is the identity of either party a variable.

Some Items Not Modeled

The terms “atomic unit” and “molecular unit” are useful in describing architectures but do not appear to be required or useful in modeling an architecture.

An atomic unit is an architectural unit of an architecture which the architecture does not break down further into simpler architectural units. A molecular unit is a combination of atomic units or smaller molecular units recognized by an architecture. Atomic units and molecular units could be identified in the architecture defined by this model.

Usability of EXPRESS

EXPRESS is not fully adequate for defining architectures. There are many concepts about architectures that are hard to state using the EXPRESS language.

One major drawback of EXPRESS for modeling an architecture is that it is not possible to define an entity (such as tier), instantiate the entity, and then model the instantiated entity in more detail (by adding attributes or making subtypes, for example).

This model contains some features that were adopted so that EXPRESS would be usable. The convention of using separate schemas for separate tiers of architectural definition was adopted to work around the fact that there did not seem to be another good way to handle tiers. There is no formal method in EXPRESS for saying that the schemas included in the model for the individual tiers correspond to the tier entity defined in the generic_control_architecture schema.

Dividing the schemas in sections with comments is a second work-around. A third oddity is that no instantiation of any entitys from the model in a STEP exchange file is required for using the model, as is the normal method for using an EXPRESS model.

All in all, the work-arounds included in this model constitute a large departure from the normal use of EXPRESS. It would be better to use a language tailored for describing architectures, but if such a thing exists, we have not been able to identify it.

The template mechanism that has been proposed as an extension of EXPRESS would be useful in several places (the definitions of scope and purpose, for example). It has not been used since it is not a standard part of EXPRESS.

*)

```
(*****
*****
*****)
```

SCHEMA generic_control_architecture;

(*****
 TYPES

*)

(* *message_protocol_purpose*

A *message_protocol_purpose* is a *string* giving the purpose of a *message_protocol*.

*)

TYPE message_protocol_purpose = STRING;

END_TYPE;

(* *purpose_restriction*

A *purpose_restriction* is a statement restricting the *purpose* of a *tier_of_architectural_definition*. The *purpose_restrictions* of a *tier* must not conflict with one another. This constraint is not currently modeled here in EXPRESS. Usually the *purpose* of a *tier* will be strictly narrower than that of the *tier* above, but it is possible to narrow one of *scope* and *purpose* without narrowing the other.

*)

TYPE purpose_restriction = STRING;

END_TYPE;

(* *scope_restriction*

A *scope_restriction* is a statement restricting the *scope* of a *tier_of_architectural_definition*. The *scope_restrictions* of a *tier* must not conflict with one another. This constraint is not currently modeled here in EXPRESS. Usually the *scope* of a *tier* will be strictly narrower than that of the *tier* above, but it is possible to narrow one of *scope* and *purpose* without narrowing the other.

*)

TYPE scope_restriction = STRING;

END_TYPE;

(*****
 ENTITIES

*)

(* *access_scheme*

An *access_scheme* is a kind of *architectural_unit* which applies to an *indirect_interaction_specification*. An *access_scheme* describes the reading and writing access of *interactive_units* to the various *stored_data_units* involved in the *indirect_interaction_specification*. It also describes any locking mechanism that may be used. None of these details are currently modeled here in EXPRESS.

*)

ENTITY access_scheme
 SUBTYPE OF (architectural_unit);
 END_ENTITY;

(* *analyses*

analyses are a kind of *element_of_architectural_definition*. At each *tier*, at least three kinds of *analyses* should be considered: *information_analyses*, *functional_analyses*, and *dynamic_analyses*. A fourth kind, *other_analyses*, is included here, but may not be needed.

*)

ENTITY analyses
 SUBTYPE OF (element_of_architectural_definition);
 information_analyses: SET [0:?] OF information_analysis;
 functional_analyses: SET [0:?] OF functional_analysis;
 dynamic_analyses: SET [0:?] OF dynamic_analysis;
 other_analyses: SET [0:?] OF other_analysis;
 END_ENTITY;

(* *analysis*

An *analysis* is an examination of the components of some complex system and how they relate to one another [from Glossary].

In the context of this *schema* for *generic_control_architecture*, at least three *subtypes* of *analysis* are important: *information_analysis*, *functional_analysis*, and *dynamic_analysis*. A fourth, *other_analysis subtype* has been provided here, as well; it may not be needed.

*)

ENTITY analysis
 SUPERTYPE OF (ONEOF (dynamic_analysis,
 functional_analysis,
 information_analysis,
 other_analysis))
 SUBTYPE OF (architectural_unit);
 END_ENTITY;

(* *architectural_specification*

An *architectural_specification* is a prescription of what the pieces (software, languages, execution models, controller models, communications models, computer_hardware, machinery, etc.) of an architecture are, how they are connected (logically and physically), and how they interact. [from Glossary]

An *architectural_specification* is a kind of *architectural_unit*.

Several subtypes are provided here. Additional explicit subtypes may be desirable.

The model given here needs improvement. Several things which are subtypes of *architectural_unit* (such as *control_hierarchy*, and *communication_method*) should be subtypes of one of the subtypes of *architectural_specification*, instead. For example, a *control_hierarchy* should be a subtype of *functional_specification*.

*)

```
ENTITY architectural_specification
  SUPERTYPE OF (ONEOF ( communications_specification,
                        functional_specification,
                        hardware_specification,
                        information_specification,
                        language_specification,
                        other_specification))
  SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *architectural_specifications*

architectural_specifications are a kind of *element_of_architectural_definition* consisting of a list of *communications_specifications*, a list of *functional_specifications*, a list of *hardware_specifications*, a list of *information_specifications*, a list of *language_specifications*, and a list of *other_specifications*.

The aggregates of various types of *specification* given here should be sets, since they should not have duplicates, but the order is irrelevant. However, lists (in which the order is relevant) are easier to use (since they allow one to place requirements on the entry at a specific position), so lists are used here.

*)

```
ENTITY architectural_specifications
  SUBTYPE OF (element_of_architectural_definition);
  communications_specifications: LIST [0:?] OF communications_specification;
  functional_specifications:     LIST [0:?] OF functional_specification;
  hardware_specifications:       LIST [0:?] OF hardware_specification;
  information_specifications:    LIST [0:?] OF information_specification;
  language_specifications:      LIST [0:?] OF language_specification;
  other_specifications:         LIST [0:?] OF other_specification;
END_ENTITY;
```

(* *architectural_unit*

An *architectural_unit* is an atomic unit or molecular unit that is recognized by an architecture.

[from Glossary]

architectural_units make up the *architectural_specifications* of a *control_architecture*. Thus, *architectural_unit* is the supertype of all *entities* used in describing *architectural_specifications*. *architectural_units* are not used for defining the other *element_of_architectural_definitions*.

architectural_unit might reasonably be defined as a select type, but it is more convenient as an *entity*, since subtypes can be added without changing the definition of an *entity* but not a *type* defined with select. Also, if there turns out to be an attribute, it can be inserted easily.

*)

ENTITY architectural_unit

```

    SUPERTYPE OF (ONEOF ( access_scheme,
                          analysis,
                          architectural_specification,
                          communication_method,
                          conformance_criterion,
                          control_hierarchy, *)
    (*
                          data_unit,
                          generic_interaction_specification,
                          interaction_setup,
                          interactive_unit,
                          message_protocol,
                          planning_model,
    (*
                          resource, *)
    (*
                          superior_and_subordinates, *)
                          system_activity));

```

END_ENTITY;

(* *communication_method*

A *communication_method* is a kind of *architectural_unit* which specifies a method of getting *messages* from one *interactive_unit* to another.

*)

ENTITY communication_method

```

    SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *communications_specification*

A *communications_specification* is a kind of *architectural_specification* which specifies some aspect of communications.

*)

ENTITY communications_specification
 SUBTYPE OF (architectural_specification);
 END_ENTITY;

(* *conformance_criteria*

conformance_criteria are criteria which specify how an *architectural_unit* at one *tier_of_architectural_definition* of an architecture conforms to the *architectural_specifications* of a higher *tier*, or how a process for building part of an architecture conforms to the development methodology given by the architecture for building that part [from Glossary].

conformance_criteria are a kind of *element_of_architectural_definition* which consists of a set of *conformance_criteria*.

*)

ENTITY conformance_criteria
 SUBTYPE OF (element_of_architectural_definition);
 criteria: SET [0:?] OF conformance_criterion;
 END_ENTITY;

(* *conformance_criterion*

A *conformance_criterion* is a kind of *architectural_unit*. See the definition of *conformance_criteria*.

*)

ENTITY conformance_criterion
 SUBTYPE OF (architectural_unit);
 END_ENTITY;

(* *control*

control is the activity *control_units* perform. This definition should probably be expanded.

control is a kind of *system_activity*.

*)

ENTITY control
 SUBTYPE OF (system_activity);
 END_ENTITY;

(* *control_architecture*

The general approach to defining *control_architecture* used here is that a *control_architecture* consists of a series of *tier_of_architectural_definitions* plus a *methodology_for_architectural_development*. The idea of an overall methodology is that there may be a general approach, such as “work bottom up” to architectural development which lies outside of any single *tier* and is applicable to the architecture as a whole.

Each successive *tier_of_architectural_definition* should have a lower degree of abstraction than the previous one. This is modeled implicitly by having each *tier* in a separate schema *)

```
ENTITY control_architecture
  (* SUPERTYPE OF (ONEOF (hierarchical_control_architecture)) *);
  tiers:                               LIST [1:?] OF tier_of_architectural_definition;
  overall_methodology:                 methodology_for_architectural_development;
END_ENTITY;
```

(* *control_unit*

A *control_unit* is a kind of *functional_unit* which performs control of task execution - as opposed to *planning*, information handling, sensory processing, etc.

*)

```
ENTITY control_unit
  SUBTYPE OF (functional_unit);
END_ENTITY;
```

(* *data_interaction_protocol*

A *data_interaction_protocol* is a kind of *direct_interaction_protocol* in which all the *message_protocols* are *data_message_protocols*.

*)

```
ENTITY data_interaction_protocol
  SUBTYPE OF (direct_interaction_protocol);
  SELF\direct_interaction_protocol.message_protocols:
                                     SET [1:?] OF data_message_protocol;
END_ENTITY;
```

(* *data_interaction_setup*

A *data_interaction_setup* is a kind of *interaction_setup* in which the *message_protocols* of the *interaction_specification* consist solely of *data_message_protocols*, the first_party of the *interaction_setup* is an *interactive_unit* and the second_party is a *data_store_manager*.

All data access activities are modeled as though there is a *data_store_manager* taking part. Even if the activity is reading or writing a shared variable in a single computer process, where it is usually not considered that there is *data_store_manager*, there seems to be no harm or loss of generality in imagining there to be one. The advantages of modeling this way are: 1. a single model will do for all forms of data access, 2. in case of a change in data handling, only the identity of the *data_store_manager* need change.

*)


```

ENTITY data_interaction_setup
  SUBTYPE OF (interaction_setup);
  SELF\interaction_setup.second_party: data_store_manager;
  SELF\interaction_setup.interaction_specification: data_interaction_protocol;
END_ENTITY;

```

(* *data_message*

A *data_message* is a kind of *message* concerning data. It may be a specific item of data, a query, an instruction to a *data_store_manager*, or any other *message* concerning data. A *data_message* does not directly cause system functioning.

The definition states that there are only two *subtypes* of *data_message*, both requiring that either the *sender* or the *receiver* of the *message* be a *data_store_manager*. This is implicitly excluding having two *functional_interactive_units* sending *data_messages* to one another.

This could also be modeled as a *type* which is a *select* either *message_from_data_store_manager* or *message_to_data_store_manager*, which would be direct *subtypes* of *data_message*.

*)

```

ENTITY data_message
  SUPERTYPE OF (ONEOF ( message_from_data_store_manager,
                        message_to_data_store_manager))
  SUBTYPE OF (message);
END_ENTITY;

```

(* *data_message_protocol*

A *data_message_protocol* is a kind of *message_protocol* in which all the *messages* are *data_messages*.

*)

```

ENTITY data_message_protocol
  SUBTYPE OF (message_protocol);
  SELF\message_protocol.messages: LIST [1:?] OF data_message;
END_ENTITY;

```

(* *data_store*

A *data_store* is a kind of *data_unit* which stores data. It may be short-lived (dying with a computer process in which it resides, for example) or long-lived (a file system, for example).

Every *data_store* is managed by a *data_store_manager*. That is not currently modeled here in EXPRESS. A *data_store* stores *stored_data_units*. That is also not modeled. Both unmodeled items could be modeled with *inverse* statements.

*)

```

ENTITY data_store
  SUBTYPE OF (data_unit);
END_ENTITY;

```

(* *data_store_manager*

A *data_store_manager* is a kind of *interactive_unit* which gets incoming *data_messages* and sends outgoing *data_messages* and uses the *data_store* in some way in dealing with the *messages*. Every *data_store* is assumed to have a *data_store_manager* which has control of the *data_store*.

In the case of many database systems, the *data_store_manager* may be an identifiable process recognized by the operating system. Even if the data link is composed of reading or writing a shared variable in a single computer process, where it is normally considered that there is no *data_store_manager*, there seems to be no harm or loss of generality in imagining there to be one. In the case just described, the computer instruction executor is acting as the *data_store_manager*, and the *data_store* is RAM memory.

*)

```

ENTITY data_store_manager
  SUBTYPE OF (interactive_unit);
  managed_store:          data_store;
END_ENTITY;

```

(* *data_unit*

A *data_unit* is a kind of *architectural_unit* which consists of any kind of data.

data_unit is a supertype of *data_store*, *message*, *message_information*, *plan*, and *stored_data_unit*.

*)

```

ENTITY data_unit
  SUPERTYPE OF (ONEOF ( data_store,
                        message,
                        message_information,
                        plan,
                        stored_data_unit))
  SUBTYPE OF (architectural_unit);
END_ENTITY;

```

(* *direct_interaction_protocol*

A *direct_interaction_protocol* is a kind of *generic_interaction_specification*. A *direct_interaction_protocol* describes the continuing interaction between two *interactive_units*. It consists of a *first_party* and a *second_party*, both of which are *interactive_units*, and a set of *message_protocols*.

The *first_party* and *second_party* of all the *message_protocols* must be the same as the *first_party* and *second_party* of the *direct_interaction_protocol*. This is not currently modeled in EXPRESS.

*)

```
ENTITY direct_interaction_protocol
  SUPERTYPE OF (ONEOF ( data_interaction_protocol,
                        functional_interaction_protocol))
  SUBTYPE OF (generic_interaction_specification);
  first_party:          interactive_unit;
  second_party:        interactive_unit;
  message_protocols:   SET [1:?] OF message_protocol;
END_ENTITY;
```

(* *dynamic_analysis*

A *dynamic_analysis* is an *analysis* of the characteristics of the functions and information in a domain which vary over time during control system operation. It provides qualitative and quantitative information about the sequence, duration, and frequency of change in the functions and information of the domain. [from Glossary]

A *dynamic_analysis* is a kind of *analysis*.

*)

```
ENTITY dynamic_analysis
  SUBTYPE OF (analysis);
END_ENTITY;
```

(* *element_of_architectural_definition*

A *element_of_architectural_definition* is a part of the definition of an architecture. The *element_of_architectural_definitions* are statement of *scope* and *purpose*, domain *analyses*, *architectural_specifications*, *methodology_for_architectural_development*, and *conformance_criteria*. [from Glossary]

*)

```
ENTITY element_of_architectural_definition
  SUPERTYPE OF (ONEOF ( scope,
                        purpose,
                        analyses,
                        architectural_specifications,
                        methodology_for_architectural_development,
                        conformance_criteria));
END_ENTITY;
```

(* *functional_analysis*

A *functional_analysis* is an *analysis* of all the activities within the *scope* of an architecture which a conforming system is supposed to be able to perform. [from Glossary]

A *functional_analysis* is a kind of *analysis*.

*)

```
ENTITY functional_analysis
  SUBTYPE OF (analysis);
END_ENTITY;
```

(* *functional_interaction_protocol*

A *functional_interaction_protocol* is a kind of *direct_interaction_protocol* in which all the *message_protocols* are *functional_message_protocols*.

*)

```
ENTITY functional_interaction_protocol
  SUBTYPE OF (direct_interaction_protocol);
  SELFdirect_interaction_protocol.message_protocols:
    SET [1:?] OF functional_message_protocol;
END_ENTITY;
```

(* *functional_interaction_setup*

A *functional_interaction_setup* is a kind of *interaction_setup* in which the *first_party* and *second_party* are both *functional_units*, and all the *message_protocols* of the *interaction_setup* are *functional_message_protocols*.

*)

```
ENTITY functional_interaction_setup
  SUBTYPE OF (interaction_setup);
  SELFinteraction_setup.first_party:      functional_unit;
  SELFinteraction_setup.second_party:     functional_unit;
  SELFinteraction_setup.interaction_specification: functional_interaction_protocol;
END_ENTITY;
```

(* *functional_message*

A *functional_message* is a kind of *message*, such as a *command* or a *status*, used directly to perform the functions of the system. This constraint on the nature of the *message* is not currently modeled here in EXPRESS. Only *functional_units* can send *functional_messages*, and that is modeled.

*)

```

ENTITY functional_message
  (* SUPERTYPE OF (ONEOF (command, status)) *)
  SUBTYPE OF (message);
  SELF\message.sender:           functional_unit;
  SELF\message.receiver:        functional_unit;
END_ENTITY;

```

(* *functional_message_protocol*

A *functional_message_protocol* is a kind of *message_protocol* in which all the *messages* are *functional_messages*.

*)

```

ENTITY functional_message_protocol
  SUBTYPE OF (message_protocol);
  SELF\message_protocol.first_party: functional_unit;
  SELF\message_protocol.second_party: functional_unit;
  SELF\message_protocol.messages: LIST [1:?] OF functional_message;
END_ENTITY;

```

(* *functional_specification*

A *functional_specification* is a kind of *architectural_specification*. A *functional_specification* describes part of the functioning of a control system.

*)

```

ENTITY functional_specification
  SUBTYPE OF (architectural_specification);
END_ENTITY;

```

(* *functional_unit*

A *functional_unit* is a kind of *interactive_unit* directly involved in the functions of a control system. A *functional_unit* may be a *control_unit* or a *planner* but may not be a *data_store_manager*.

*)

```

ENTITY functional_unit
  SUPERTYPE OF (ONEOF ( control_unit,
                       planner))
  SUBTYPE OF (interactive_unit);
END_ENTITY;

```

(* *generic_interaction_specification*

A *generic_interaction_specification* is a kind of *architectural_unit*. A *generic_interaction_specification* describes a continuing interaction between *interactive_units*. A *generic_interaction_specification* may be a *direct_interaction_protocol* (in which two

interactive_units interact via *message_protocols*) or an *indirect_interaction_specification* (in which sets of *interactive_units* interact via shared data)

*)

```
ENTITY generic_interaction_specification
  SUPERTYPE OF (ONEOF ( direct_interaction_protocol,
                       indirect_interaction_specification))
  SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *hardware_specification*

A *hardware_specification* is a kind of *architectural_specification* that describes the hardware of a control system.

*)

```
ENTITY hardware_specification
  SUBTYPE OF (architectural_specification);
END_ENTITY;
```

(* *indirect_interaction_specification*

An *indirect_interaction_specification* is a kind of *generic_interaction_specification*. An *indirect_interaction_specification* describes a continuing interaction between two *sets* of *interactive_units* via a *set* of *stored_data_units* managed by one or more *data_store_managers*, and mediated by an *access_scheme*. It consists of *readers* and *writers* (both of which are *sets* of *interactive_units*), *permitted_data_units* (which is the *set* of *stored_data_units* which may be accessed by the *readers* and *writers*), a *scheme* (which is an *access_scheme*), and *managers* (which is a *set* of *data_store_managers*).

Note that an *indirect_interaction_specification* does not specify *messages*. *Messages* might well flow between the *data_store_managers* managing the *stored_data_units* and the various *interactive_units* which have access to the *permitted_data_units*, but that is not relevant here.

The *permitted_data_units* must all be in the *data_stores* managed by the *managers*. That is not currently modeled here in EXPRESS.

It might be useful to add a purpose to the definition of an *indirect_interaction_specification*.

*)

```

ENTITY indirect_interaction_specification
  SUBTYPE OF (generic_interaction_specification);
  readers:          SET [1:?] OF interactive_unit;
  writers:          SET [1:?] OF interactive_unit;
  permitted_data_units: SET [1:?] OF stored_data_unit;
  scheme:           access_scheme;
  managers:        SET [1:?] OF data_store_manager;
END_ENTITY;

```

(* *information_analysis*

A *information_analysis* is an *analysis* of all the information within the *scope* of an architecture needed for a conforming control system to function properly. [from Glossary]

An *information_analysis* is a kind of *analysis*.

*)

```

ENTITY information_analysis
  SUBTYPE OF (analysis);
END_ENTITY;

```

(* *information_specification*

An *information_specification* is a kind of *architectural_specification*.

*)

```

ENTITY information_specification
  SUBTYPE OF (architectural_specification);
END_ENTITY;

```

(* *interaction_setup*

An *interaction_setup* is a kind of *architectural_unit*. An *interaction_setup* describes the continuing interaction between two *interactive_units*. It consists of a *first_party* and a *second_party*, both of which are *interactive_units*, a *link_method* which is a *communication_method*, and an *interaction_specification* which is a *direct_interaction_protocol*. The *first_party* and *second_party* of the *interaction_setup* are the same as those of the *direct_interaction_protocol*.

It might be feasible to simplify the definition of *interaction_setup* by leaving out the *first_party* and *second_party*, since they are identified in the *direct_interaction_protocol*, but it seems more natural to keep them.

The *first_party* and *second_party* must be different; that is not currently modeled here in EXPRESS.

An *interaction_setup* is persistent and is modeled as a static part of a *control_architecture*. The

current model provides no explicit support for changing *interaction_setups*, i.e., dynamic reconfiguration. Explicitly providing for dynamic reconfiguration will require large changes in the model.

*)

```

ENTITY interaction_setup
  SUPERTYPE OF (ONEOF ( data_interaction_setup,
                        functional_interaction_setup))
  SUBTYPE OF (architectural_unit);
  first_party:          interactive_unit;
  second_party:        interactive_unit;
  link_method:         communication_method;
  interaction_specification: direct_interaction_protocol;
  WHERE
    first_party_same: first_party :=: interaction_specification.first_party;
    second_party_same: second_party :=: interaction_specification.second_party;
END_ENTITY;

```

(* *interactive_unit*

An *interactive_unit* is a kind of *architectural_unit* that interacts with other *interactive_units* of the architecture. *interactive_units* are software running on computers, not hardware.

*)

```

ENTITY interactive_unit
  SUPERTYPE OF (ONEOF ( functional_unit,
                        data_store_manager))
  SUBTYPE OF (architectural_unit);
END_ENTITY;

```

(* *language_specification*

A *language_specification* is a kind of *architectural_specification* which specifies the use of some particular language for modeling or programming.

*)

```

ENTITY language_specification
  SUBTYPE OF (architectural_specification);
END_ENTITY;

```

(* *message*

A *message* is a kind of *data_unit* which is used to carry information from one *interactive_unit* (the *sender*) to another (the *receiver*).

The *sender* and *receiver* must be different; that is not currently modeled here in EXPRESS.

Note that this is implicitly excluding broadcasting. If it is deemed desirable to model broadcasting, the definition of *message* could be made more general and the *entity* defined here could be called a *point_to_point_message*.

As modeled here, a *message* is intended to serve as a prototype for instances of itself. It may be useful to define *message_instance*, but this has not yet been done.

*)

```
ENTITY message
  SUPERTYPE OF (ONEOF ( data_message,
                        functional_message))

  SUBTYPE OF (data_unit);
  sender:           interactive_unit;
  receiver:         interactive_unit;
  contents:         message_information;
END_ENTITY;
```

(* *message_from_data_store_manager*

A *message_from_data_store_manager* is a kind of *data_message* in which the *sender* is a *data_store_manager*.

*)

```
ENTITY message_from_data_store_manager
  SUBTYPE OF (data_message);
  SELF.message.sender: data_store_manager;
END_ENTITY;
```

(* *message_information*

A *message_information* is the information of a *message*.

As modeled here, *message_information* has no structure. It is expected that structured *subtypes* will be defined as needed.

*)

```
ENTITY message_information
  SUBTYPE OF (data_unit);
END_ENTITY;
```

(* *message_protocol*

A *message_protocol* is a kind of *architectural_unit*. A *message_protocol* is the specification of one or more *messages* which are exchanged between two *interactive_units* (the *first_party* and the *second_party*) in order to accomplish some specific purpose. Either the *first_party* or the *second_party* of the *message_protocol* must be the *sender* or *receiver* of each *message*,

depending on the direction in which the particular *message* is going. It would be nice to add a *where* clause to make this relationship explicit in the definition.

As modeled here, *message_protocol* has two *subtypes*, *data_message_protocol* (the *messages* of which are all *data_messages*) and *functional_message_protocol* (the *messages* of which are all *functional_messages*). It might turn out to be useful to allow *message_protocols* with *messages* of mixed kinds.

The *first_party* and *second_party* must be different; that is not currently modeled here in EXPRESS.

The *messages* of a *message_protocol* are modeled here as a *list*, but they might have more structure than a *list*, since which *messages* are sent might depend on the circumstances. A simple example is that in response to a *command*, a subordinate controller might send an indeterminate number of *status_messages* (one each cycle until the *command* was carried out). This definition should be improved to handle more complex cases.

*)

```
ENTITY message_protocol
  SUPERTYPE OF (ONEOF ( data_message_protocol,
                       functional_message_protocol))
  SUBTYPE OF (architectural_unit);
  first_party:           interactive_unit;
  second_party:         interactive_unit;
  purpose:              message_protocol_purpose;
  messages:             LIST [1:?] OF message;
END_ENTITY;
```

(* *message_to_data_store_manager*

A *message_to_data_store_manager* is a kind of *data_message* in which the *receiver* is a *data_store_manager*.

*)

```
ENTITY message_to_data_store_manager
  SUBTYPE OF (data_message);
  SELF\message.receiver: data_store_manager;
END_ENTITY;
```

(* *methodology_for_architectural_development*

A *methodology_for_architectural_development* is a set of procedures for applying an architecture. [from Glossary]

A *methodology_for_architectural_development* is a kind of *element_of_architectural_definition*.

*)

```
ENTITY methodology_for_architectural_development
  SUBTYPE OF (element_of_architectural_definition);
END_ENTITY;
```

(* *other_analysis*

An *other_analysis* is a kind of *analysis* which is not an *information_analysis*, *functional_analysis*, or *dynamic_analysis*. This entity may not be needed.

*)

```
ENTITY other_analysis
  SUBTYPE OF (analysis);
END_ENTITY;
```

(* *other_specification*

An *other_specification* is a kind of *architectural_specification*.

*)

```
ENTITY other_specification
  SUBTYPE OF (architectural_specification);
END_ENTITY;
```

(* *plan*

A *plan* is a scheme developed to accomplish a specific goal. [from Glossary]

A *plan* is a kind of *data_unit*.

*)

```
ENTITY plan
  (* SUPERTYPE OF (ONEOF (process_plan,
                          production_managed_plan,
                          schedule)) *)
  SUBTYPE OF (data_unit);
END_ENTITY;
```

(* *planner*

A *planner* is an agent which generates or selects *plans* to accomplish one or more goals. [from Glossary]

A *planner* is a kind of *functional_unit* which produces *plans*. It is not clear that a *planner* should be a subtype of *functional_unit*, since *plans* are data. Also, the EXPRESS definition makes it appear that the output is a single plan, whereas the intent is to identify the type of output. This needs more thought.

*)

```
ENTITY planner
  (* SUPERTYPE OF (ONEOF (process_planner,
                          production_management_planner,
                          schedule_planner)) *)
  SUBTYPE OF (functional_unit);
  output:                plan;
END_ENTITY;
```

(* *planning*
planning is the activity of making *plans*. The *plans* may be *process_plans*, *production_managed_plans*, *schedules*, etc.

planning is a kind of *system_activity*.

*)

```
ENTITY planning
  (* SUPERTYPE OF (ONEOF (process_planning,
                          production_management_planning,
                          schedule_planning)) *)
  SUBTYPE OF (system_activity);
END_ENTITY;
```

(* *planning_model*

A *planning_model* is a kind of *architectural_unit* which describes how *planning* is done in the architecture.

*)

```
ENTITY planning_model
  (* SUPERTYPE OF (ONEOF (j_planning_model)) *)
  SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *purpose*

A *purpose* is a kind of *element_of_architectural_definition* applicable to a *tier_of_architectural_definition*. The *purpose* serves as a statement of what the architecture is intended to help accomplish within the *scope* of that *tier*.

In this model, one *entity* which is a *subtype* of the *purpose* of the preceding *tier* is included in each *tier*. Each such *entity* includes an *attribute* which is a further restriction of the *purpose* of the architecture.

As used in this model, *purposes* are tied only to *tier_of_architectural_definitions*.

The behavior of the *purpose element_of_architectural_definition* with respect to the entire model given here is interesting. The *purpose element_of_architectural_definition* does not change in level of abstraction between *tiers*, so narrower and narrower *purposes* are conveniently modeled as *subtypes*. The *scope entity* shares this property, but the other *element_of_architectural_definitions* in the model do not; they generally change level of abstraction between *tiers*.

*)

```
ENTITY purpose
  (* SUPERTYPE OF (ONEOF (j_purpose_one)) *)
  SUBTYPE OF (element_of_architectural_definition);
END_ENTITY;
```

(* *scope*

A *scope* is the range of areas to which an architecture is intended to be applied. [from Glossary]

A *scope* is a kind of *element_of_architectural_definition*.

In this model, one *entity* which is a *subtype* of the *scope* of the preceding *tier* is included in each *tier*. Each such *entity* includes an *attribute* which is a further restriction of the *scope* of the architecture.

*)

```
ENTITY scope
  (* SUPERTYPE OF (ONEOF (j_scope_one)) *)
  SUBTYPE OF (element_of_architectural_definition);
END_ENTITY;
```

(* *stored_data_unit*

A *stored_data_unit* is a kind of *data_unit*. A *stored_data_unit* describes a stored unit of data. It consists of a *manager* which is a *data_store_manager*, which manages the *data_store* in which the *stored_data_unit* resides.

Our current thinking is that, at any one time, a *stored_data_unit* has *sets* of readers and writers, both of which are composed of *interactive_units*, which can access the data. The readers and writers may change dynamically, so they are not modeled as part of the *stored_data_unit*, but rather as part of an interaction specification.

It might be a good idea to add an *attribute* here giving the type of the data which is stored. It might also be useful to add an *attribute* giving the *data_store* in which the *stored_data_unit* is stored, but this information is already available through knowing the *data_store_manager*. It could be added as a *derived attribute*.

A concept not currently included in this conceptual model is that of a “*stored_data_conglomerate*”. A *stored_data_conglomerate* would consist of a set of *stored_data_units*, each of which is intended to represent the same data as all the others. Each representation would be in a different *data_store*. This would put a formal handle on the common problem of keeping different representations of the same data the same.

*)

```
ENTITY stored_data_unit
  SUBTYPE OF (data_unit);
  manager:                data_store_manager;
END_ENTITY;
```

(* *system_activity*

A *system_activity* is a kind of *architectural_unit*. It would be feasible to define *system_activity* more fully by adding *attributes*. The IDEF0 concepts of activity could be used, ICOM in particular (inputs, outputs, controls, means). This takes us a bit far afield from the topic of *control_architecture*, so it has not been done. It would probably be better in a separate *schema*.

Currently, the only *subtypes* of *system_activity* are *control* and *planning*. It might be better to have *functional_activity* be a *subtype* of *system_activity* and *control* be a *subtype* of *functional_activity*.

*)

```
ENTITY system_activity
  SUPERTYPE OF (ONEOF ( control,
                       planning))
  SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *tier_of_architectural_definition*

A *tier_of_architectural_definition* is one group in an ordered set of disjoint groups of *architectural_units* of an architecture, such that whenever two *architectural_units* are related by the first one being an abstraction of the second, the *tier* of the first is higher than or the same as the *tier* of the second. [from Glossary]

A *tier_of_architectural_definition* consists of the six *element_of_architectural_definitions*: *scope*, *purpose*, *analyses*, *architectural_specifications*, *methodology_for_architectural_development*, and *conformance_criteria*.

*)

```
ENTITY tier_of_architectural_definition;  
  tier_scope:                scope;  
  tier_purpose:                purpose;  
  tier_analyses:             analyses;  
  tier_architectural_specifications: architectural_specifications;  
  tier_methodology:          methodology_for_architectural_development;  
  tier_conformance_criteria: conformance_criteria;  
END_ENTITY;
```

```
(*****  
FUNCTIONS  
*)
```

```
END_SCHEMA;
```

```
(*****  
*****  
*****)
```

SCHEMA tier1_hierarchical_control;

(* This *schema* gives the first *tier* of the joint architecture. It restricts the *scope* of the architecture to hierarchical control of mechanical systems and specifies a *hierarchical_control_architecture* (the *generic_control_architecture* is not necessarily hierarchical).

This *schema* includes the following main ideas which are specific to hierarchical control: *superior_and_subordinates*, *control_hierarchy*, *command_and_status_protocol*.

This *schema* does not include any concepts concerning resources.

As noted earlier, this *tier* uses all of the concepts of the *generic_control_architecture schema*.
*)

USE FROM generic_control_architecture;

(*****

SCOPE

*)

(*****

ENTITIES

*)

(* *j_scope_one*

A *j_scope_one* is a kind of *scope* which is the *scope* of the first *tier* of the joint architecture.

The *scope* is restricted to hierarchical control of mechanical systems.

*)

ENTITY *j_scope_one*

(* SUPERTYPE OF (ONEOF (*j_scope_two*)) *)

SUBTYPE OF (*scope*);

restriction1: scope_restriction;

WHERE restriction1 = 'hierarchical control of mechanical systems';

END_ENTITY;

(*****

PURPOSE

*)

(*****

ENTITIES

*)

(* *j_purpose_one*

A *j_purpose_one* is a kind of *purpose* which is the *purpose* of the first *tier* of the joint architecture.

The *purpose* is to provide a control architecture which will encompass all applications which one or both of RCS and MSI can currently handle.

*)

ENTITY *j_purpose_one*(* SUPERTYPE OF (ONEOF (*j_purpose_two*)) *)SUBTYPE OF (*purpose*);restriction1: *purpose_restriction*;

WHERE restriction1 = 'The purpose of this tier is to provide a control architecture which will encompass all applications which one or both of RCS and MSI can currently handle.';

END_ENTITY;

(*****
 *****)

ANALYSES

*)

(*****
 *****)

ARCHITECTURAL SPECIFICATIONS

*)

(*****

ENTITIES

*)

(* *command*

A *command* is an instruction from a superior controller to a subordinate controller (or from a client controller to a server controller) to carry out a task. [from Glossary]

A *command* is a kind of *functional_message* in which the *sender* is a *control_unit* and the *receiver* is a *control_unit*. A *command* is an instruction from the *sender* to the *receiver*; this constraint on the *message* is not modeled here in EXPRESS.

In this model, a *functional_message* is not called a *command* if the *sender* or *receiver* is a *functional_unit* (such as a *planner*) which is not a *control_unit*. It might be nice to have a name

for *functional_messages* which are not *commands*.

*)

```
ENTITY command
  SUBTYPE OF (functional_message);
  SELF\message.sender:          control_unit;
  SELF\message.receiver:       control_unit;
END_ENTITY;
```

(* *command_and_status_protocol*

A *command_and_status_protocol* is an exchange of *messages* between a superior (or client) controller and a subordinate (or server) controller in which the superior tells the subordinate what is to be done by sending a *command* and the subordinate sends a *status message* back. [from Glossary]

A *command_and_status_protocol* is a kind of *functional_interaction_protocol* in which all *messages* for which the *first_party* of the *functional_interaction_protocol* is the *sender* of the *message* are *commands*, and all *messages* for which the *second_party* of the *functional_interaction_protocol* is the *sender* of the *message* are *status messages*. This is not currently modeled here in EXPRESS.

*)

```
ENTITY command_and_status_protocol
  SUBTYPE OF (functional_interaction_protocol);
END_ENTITY;
```

(* *control_hierarchy*

A *control_hierarchy* is a kind of *architectural_unit*. It describes an arrangement of *control_units* which is a tree, with one *control_unit* at the top with at least one subordinate. Each of the *subordinates* of the top *control_unit* may have zero to many *subordinates*, each of which may also have zero to many *subordinates*, and so on. Each of the *subordinates* has only one *superior*.

The *control_hierarchy* is modeled as a *list* of *superior_and_subordinates*, with the restriction that any one *control_unit* may appear at most once in the role of subordinate, and every *control_unit* that appears in the role of *superior*, except the *superior* in the first entry in the *list*, must appear earlier in the *list* in the role of subordinate. These restrictions are not currently modeled here in EXPRESS. By using the *superior_and_subordinates_entity* as the building block for *control_hierarchy*, the requirement that there be a *command_and_status_protocol* between a *superior* and each of its *subordinates* is automatically imposed.

A nicer modeling technique might be to define hierarchy more abstractly, using a superior-subordinate relationship, and then use the *command_and_status_protocol* (or an abstraction of it) as the relationship.

*)

```

ENTITY control_hierarchy
  SUBTYPE OF (architectural_unit);
  superior_subordinate_sets:      LIST [1:?] OF superior_and_subordinates;
END_ENTITY;

```

(* *hierarchical_control_architecture*

A *hierarchical_control_architecture* is a kind of *control_architecture* in which the *control_units* are arranged in a *control_hierarchy* and interact via a *command_and_status_protocol*.

Note that *functional_units* of the architecture which are not *control_units* are not necessarily arranged in a hierarchy.

*)

```

ENTITY hierarchical_control_architecture
  SUBTYPE OF (control_architecture);
  WHERE
    control_units_in_a_hierarchy(SELF\control_architecture);
END_ENTITY;

```

(* *status*

A *status* is a kind of *functional_message* in which the *sender* and *receiver* are *control_units*. The content of a *status_message* should be to give the status of the execution of a *command* or the status of health of the *sender* of the *status_message*. This constraint on the nature of the *message* is not currently modeled here in EXPRESS. It might be useful to relax the constraint that the *sender* and *receiver* both be *control_units* to require only that they both be *functional_units*.

*)

```

ENTITY status
  SUBTYPE OF (functional_message);
  SELF\message.sender:      control_unit;
  SELF\message.receiver:    control_unit;
END_ENTITY;

```

(* *superior_and_subordinates*

A *superior_and_subordinates* is a kind of *architectural_unit*. It consists of a *superior* (which is a *control_unit*), a *list* of *subordinates* (each of which is a *control_unit* and occurs only once in the *list*) and a *list* of *command_and_status_protocols*. In each of the *command_and_status_protocols* the *first_party* must be the *superior* and the *second_party* must be the subordinate in the corresponding place in the *list* of *subordinates*; this constraint is not currently modeled here in EXPRESS.

This *entity* serves as the building block from which *control_hierarchy* is made.

The *subordinates attribute* could be derived from the *protocols*, but the model seems more natural as it is given now.

*)

```
ENTITY superior_and_subordinates
  SUBTYPE OF (architectural_unit);
  superior: control_unit;
  subordinates: LIST [1:?] OF UNIQUE control_unit;
  protocols: LIST [1:?] OF command_and_status_protocol;
END_ENTITY;
```

(*****

FUNCTIONS

*)

(* *control_units_in_a_hierarchy*

This *function* is currently a stub (always returns *TRUE*) for a *function* which tests whether the *control_units* of a *control_architecture* are arranged in a *control_hierarchy*. The real version of the *function* will return the *logical* value *TRUE* if so and *FALSE* if not.

The *function* is used by the *hierarchical_control_architecture entity*.

*)

```
FUNCTION control_units_in_a_hierarchy (input: control_architecture) : LOGICAL;
  RETURN (TRUE);
END_FUNCTION;
```

(*****

METHODOLOGY

*)

(*****

CONFORMANCE CRITERIA

*)

END_SCHEMA;

(*****

*****)

SCHEMA tier2_discrete_parts;

(* This *schema* gives the second *tier* of the joint architecture. It restricts the *scope* of the architecture to discrete parts manufacturing. This *schema* includes the following main ideas which are needed in discrete parts manufacturing: *real_time_control_unit*, *scheduled_control_unit*, *transition_control_unit* (which combines features of the other two types of *control_unit*), a *melled_control_hierarchy* using the three types of *control_unit*, a three phase *planning_model* (with *process_planning*, *production_management_planning*, and *scheduling*), and *resources* (which is not yet done).

As noted earlier, this *tier* uses all of the concepts of the previous *tier*.

*)

USE FROM tier1_hierarchical_control;

(*****

SCOPE

(*****

ENTITIES

*)

*)

(* *j_scope_two*

A *j_scope_two* is a kind of *j_scope_one* which is the *scope* of the second *tier* of the joint architecture.

The *scope* is restricted further to discrete parts manufacturing.

*)

ENTITY *j_scope_two*

(* SUPERTYPE OF (ONEOF (*j_scope_three*)) *)

SUBTYPE OF (*j_scope_one*);

restriction2: scope_restriction;

WHERE restriction2 = 'discrete parts manufacturing';

END_ENTITY;

(*****

PURPOSE

*)

(*****

ENTITIES

*)

(* *j_purpose_two*

A *j_purpose_two* is a kind of *j_purpose_one* which is the *purpose* of the second *tier* of the joint architecture.

The *purpose* is to be restricted further.

*)

```
ENTITY j_purpose_two
  (* SUPERTYPE OF (ONEOF (j_purpose_three)) *)
  SUBTYPE OF (j_purpose_one);
  restriction2:                purpose_restriction;
  WHERE restriction2 = 'tbd';
END_ENTITY;
```

```
(*****
*****
```

ANALYSES

*)

```
(*****
*****
```

ARCHITECTURAL SPECIFICATIONS

*)

```
(*****
```

ENTITIES

*)

(* *melded_control_hierarchy*

A *melded_control_hierarchy* is a kind of *control_hierarchy* in which the *control_unit* at the top of the hierarchy is a *scheduled_control_unit*, the *subordinates* of each *scheduled_control_unit* are either *scheduled_control_units* or *transition_control_units*, and the *subordinates* of *transition_control_units* are all *real_time_control_units*. This constraint is not currently modeled here in EXPRESS.

*)

```
ENTITY melded_control_hierarchy
  SUBTYPE OF (control_hierarchy);
END_ENTITY;
```

(* *j_planning_model*

A *j_planning_model* is a kind of *planning_model* with three phases. The first phase is *process_planning*, the second phase is *production_management_planning*, and the third phase is *schedule_planning*.

The intent is that the *j_planning_model* should serve for all controllers in a *control_hierarchy* which has MSI-type *scheduled_control_units* in the upper hierarchical levels (requiring resource allocation and scheduling) and RCS-type *real_time_control_units* in the lower hierarchical levels (running in real time and doing sensory processing). The MSI-type require all three phases before plan execution is possible. The RCS-type require only *process_planning*. That is why the second and third planning phases are marked OPTIONAL in the EXPRESS.

*)

```
ENTITY j_planning_model
  SUBTYPE OF (planning_model);
  phase1:                process_planning;
  phase2:                OPTIONAL production_management_planning;
  phase3:                OPTIONAL schedule_planning;
END_ENTITY;
```

(* *process_plan*

A *process_plan* is a specification of the activities (possibly including alternatives) necessary to reach some goal. A *process_plan* serves as a template, or recipe. *process_plans* may be distinguished from *production_managed_plans* and *schedules*, both of which are derived from *process_plans*. [from Glossary]

A *process_plan* is a kind of *plan*.

*)

```
ENTITY process_plan
  SUBTYPE OF (plan);
END_ENTITY;
```

(* *process_planner*

A *process_planner* is a kind of *planner* which makes *process_plans*.

*)

```
ENTITY process_planner
  SUBTYPE OF (planner);
  SELF\planner.output:    process_plan;
END_ENTITY;
```

(* *process_planning*

process_planning is a kind of *planning* in which *process_plans* are produced.

*)


```
ENTITY process_planning
  SUBTYPE OF (planning);
END_ENTITY;
```

(* *production_managed_plan*

A *production_managed_plan* is a kind of *plan*. It is derived from a *process_plan*.

*)

```
ENTITY production_managed_plan
  SUBTYPE OF (plan);
  antecedent_process_plan:          process_plan;
END_ENTITY;
```

(* *production_management_planner*

A *production_management_planner* is a kind of *planner* which makes *production_managed_plans*.

*)

```
ENTITY production_management_planner
  SUBTYPE OF (planner);
  SELF\planner.output:             production_managed_plan;
END_ENTITY;
```

(* *production_management_planning*

production_management_planning is a kind of *planning* in which *production_managed_plans* are produced.

*)

```
ENTITY production_management_planning
  SUBTYPE OF (planning);
END_ENTITY;
```

(* *real_time_control_unit*

A *real_time_control_unit* is a kind of *control_unit* which operates in hard real time. In addition, it is expected that a *real_time_control_unit* will not require scheduling. The restrictions on *real_time_control_unit* are not currently modeled here in EXPRESS.

*)

```
ENTITY real_time_control_unit
  SUBTYPE OF (control_unit);
END_ENTITY;
```

(* *resource*

A *resource* is a kind of *architectural_unit*.

This is currently a stub definition.

*)

```
ENTITY resource
  SUBTYPE OF (architectural_unit);
END_ENTITY;
```

(* *schedule*

A *schedule* is a kind of *plan* which includes the assignment of specific *resources* and times. It is derived from a *production_managed_plan*

*)

```
ENTITY schedule
  SUBTYPE OF (plan);
  antecedent_managed_plan:      production_managed_plan;
END_ENTITY;
```

(* *schedule_planner*

A *schedule_planner* is an agent which performs scheduling. [from Glossary - scheduler]

A *schedule_planner* is a kind of *planner* which makes *schedules*.

*)

```
ENTITY schedule_planner
  SUBTYPE OF (planner);
  SELF\planner.output:      schedule;
END_ENTITY;
```

(* *schedule_planning*

schedule_planning is a kind of *planning*.

*)

```
ENTITY schedule_planning
  SUBTYPE OF (planning);
END_ENTITY;
```

(* *scheduled_control_unit*

A *scheduled_control_unit* is a kind of *control_unit* which will support being scheduled and does not necessarily run in hard real time.

The restrictions on *scheduled_control_unit* are not currently modeled here in EXPRESS.

*)

```
ENTITY scheduled_control_unit
  SUBTYPE OF (control_unit);
END_ENTITY;
```

(* *transition_control_unit*

A *transition_control_unit* is a kind of *control_unit* which may be one of the *subordinates* of a *scheduled_control_unit* and the *superior* of a *real_time_control_unit*.

The restrictions on *transition_control_unit* are not currently modeled here in EXPRESS.

*)

```
ENTITY transition_control_unit
  SUBTYPE OF (control_unit);
END_ENTITY;
```

```
(*****
*****
```

METHODOLOGY

*)

```
(*****
*****
```

CONFORMANCE CRITERIA

*)

```
END_SCHEMA;
```

```
(*****
*****
*****)
```

SCHEMA tier3;

(* This *schema* describes the third *tier* of the joint architecture. It is currently a shell.
*)

USE FROM tier2_discrete_parts;

(*****

SCOPE

*)

(*****

ENTITIES

*)

(* *j_scope_three*

A *j_scope_three* is a kind of *j_scope_two* which is the *scope* of the third *tier* of the joint architecture.

The *scope* is to be restricted further, possibly in this model, but that has not been done yet.

*)

ENTITY *j_scope_three*

(* SUPERTYPE OF (ONEOF (*j_scope_four*)) *)

SUBTYPE OF (*j_scope_two*);

restriction3: scope_restriction;

END_ENTITY;

(*****

PURPOSE

*)

(*****

ENTITIES

*)

(* *j_purpose_three*

A *j_purpose_three* is a kind of *j_purpose_two* which is the *purpose* of the third *tier* of the joint architecture.

The *purpose* is to be restricted further.

*)

```

ENTITY j_purpose_three
  (* SUPERTYPE OF (ONEOF (j_purpose_four)) *)
  SUBTYPE OF (j_purpose_two);
  restriction3:           purpose_restriction;
END_ENTITY;

```

```

(*****
*****

```

ANALYSES

*)

```

(*****
*****

```

ARCHITECTURAL SPECIFICATIONS

*)

```

(*****
*****

```

METHODOLOGY

*)

```

(*****
*****

```

CONFORMANCE CRITERIA

*)

END_SCHEMA;

```

(*****
*****
*****

```

SCHEMA tier4;

(* This *schema* describes the fourth *tier* of the joint architecture. It is currently a shell.
*)

USE FROM tier3;

(*****

SCOPE

*)

(*****

ENTITIES

*)

(* *j_scope_four*

A *j_scope_four* is a kind of *j_scope_three* which is the *scope* of the fourth *tier* of the joint architecture.

The *scope* is to be restricted further, possibly in this model, but that has not been done yet.

*)

ENTITY *j_scope_four*

(* SUPERTYPE OF (ONEOF (*j_scope_five*)) *)

SUBTYPE OF (*j_scope_three*);

restriction4:

scope_restriction;

END_ENTITY;

(*****

PURPOSE

*)

(*****

ENTITIES

*)

(* *j_purpose_four*

A *j_purpose_four* is a kind of *j_purpose_three* which is the *purpose* of the fourth *tier* of the joint architecture.

The *purpose* is to be restricted further.

*)

```
ENTITY j_purpose_four
  (* SUPERTYPE OF (ONEOF (j_purpose_five)) *)
  SUBTYPE OF (j_purpose_three);
  restriction4:           purpose_restriction;
END_ENTITY;
```

```
(*****
*****
*)
```

ANALYSES
*)

```
(*****
*****
*)
```

ARCHITECTURAL SPECIFICATIONS
*)

```
(*****
*****
*)
```

METHODOLOGY
*)

```
(*****
*****
*)
```

CONFORMANCE CRITERIA
*)

END_SCHEMA;

```
(*****
*****
*****)
```

SCHEMA tier5;

(* This *schema* describes the fifth *tier* of the joint architecture. It is currently a shell.
*)

USE FROM tier4;

(*****

SCOPE

*)

(* *j_scope_five*

A *j_scope_five* is a kind of *j_scope_four* which is the *scope* of the fifth *tier* of the joint architecture.

The *scope* is to be restricted further in applications of the architecture, but not in this model.
*)

ENTITY *j_scope_five*

 SUBTYPE OF (*j_scope_four*);

 restriction5:

scope_restriction;

END_ENTITY;

(*****

PURPOSE

*)

(* *j_purpose_five*

A *j_purpose_five* is a kind of *j_purpose_four* which is the *purpose* of the fifth *tier* of the joint architecture.

The *purpose* is to be restricted further.
*)

ENTITY *j_purpose_five*

 SUBTYPE OF (*j_purpose_four*);

 restriction5:

purpose_restriction;

END_ENTITY;

(*****

ANALYSES

*)

(*

ARCHITECTURAL SPECIFICATIONS

*)

(*

METHODOLOGY

*)

(*

CONFORMANCE CRITERIA

*)

END_SCHEMA;

