

NBSIR 84-2905

Selection, Procurement, and Description of Salem Limestone Samples Used to Study Effects of Acid Rain

U.S. Geological Survey Reston, Virginia 22092

and

U.S. DEPARTMENT OF COMMERCE National Bureau of Standards National Engineering Laboratory Center for Building Technology Gaithersburg, MD 20899

July 1984



U.S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS

QC 100 .U56 .84-2905 1934

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NATIONAL BUREAU OF STANDARDS LIDNARY

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INTRODUCTION

As part of the National Acid Precipitation Assessment Program (NAPAP), the research goal of the Materials Effects Task Group is to assess the damage caused by acid deposition on selected building materials, including dimension* stone. One of the ways this damage is being assessed is by exposing dimension stone at various outdoor sites where acid deposition and other environmental parameters are being measured continuously. The change in properties of the exposed stone as compared to the unexposed stone will be measured and analyzed.

This report provides the rationale for choosing Salem Limestone to be one of several stone types to be exposed at the various sites. A geologic description is provided and information on sample preparation, including cutting, surface finishing, and labeling, is given.

^{*} Dimension stone refers to stone precut and shaped to specified sizes (Handbook, Indiana Limestone Institute of America, Inc., 1982-83)

SELECTION AND DESCRIPTION

Salem Limestone was selected for the following reasons: (1) its widespread use as a dimension stone in the central, eastern, and northeastern regions of the United States, (2) its susceptibility to dissolution and deterioration in acidic environments, (3) its uniform texture and composition within a single quarry and among quarries, and (4) its ready availability from a quarry that has furnished stone for major U.S. building projects for over 50 years.

General Description

One of the most widely used building stones utilized in the United States is quarried in the Bloomington-Bedford area of south-central Indiana. Indiana dimension limestones are mostly quarried within the Salem Limestone sedimentary sequence, a stratigraphic unit 40 to 100 feet* thick which is Mississippian in age (approximately 350 million years). The Salem Limestone is overlain by the St. Louis Limestone and is underlain by the Harrodsburg Limestone. These latter two limestone units are not suitable for use as dimension stone. The active Salem Limestone quarries are for the most part restricted to Monroe and Lawrence counties (figure 1).

Salem Limestone is particularly useful both as a building stone and for statuary because it has no tendency to split in any preferential direction and is thus eminently suited for carving and complex milling; in the trade it is known as a "freestone" because of this property (Patton, 1974).

Salem Limestone was first quarried in 1827, and by 1968 approximately 55 million tons had been produced (Rooney, 1970, p. 25, figure 21). The stone is used in building construction in major mid-west and east coast cities and particularly in New York City and Washington, D.C. Notable buildings in which Salem Limestone was used in construction are: in New York City, the Empire State Building, the Rockefeller Center, and the Waldorf Astoria Hotel; and in Washington, D.C., the Washington National Cathedral, the National Archives, the Pentagon, and the Department of Interior Building. Information about the geology, quarrying, and use of Salem Limestone are given by McGregor (1963), Rooney (1970), and Patton (1982).

Salem Limestone is reported (McGregor, 1963) to be composed of approximately 98 percent CaCO₃, 1 percent MgCO₃, and 2 percent SiO₂ in the form of quartz. Minor amounts of Al₂O₃, Fe₂O₃, TiO₂, S, P₂O₅, and MnO have also been reported (McGregor, 1963).

^{*} The stone industry uses the U.S. units of measurement and therefore these units are used in this report. SI length conversion factors are: 1 inch = 0.0254 meter (m) and 1 foot = 0.3048 meter (m).

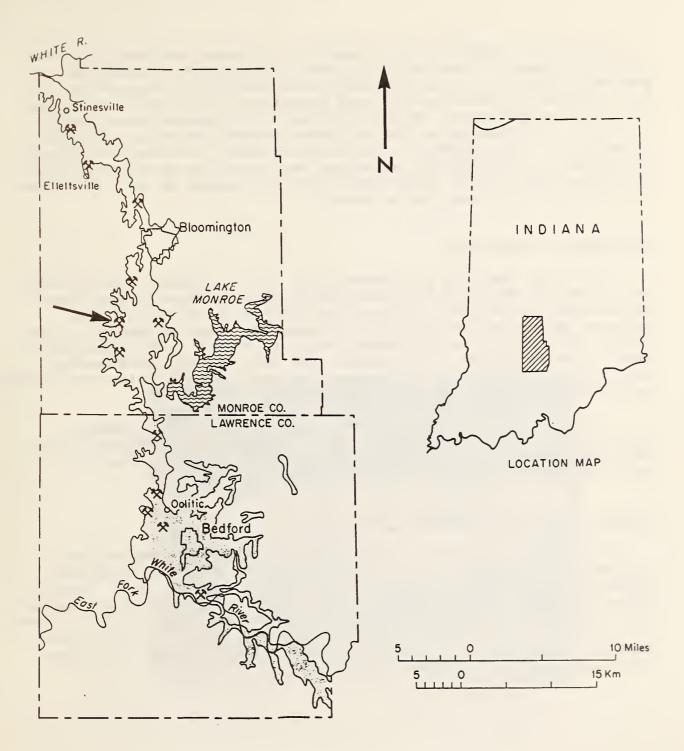


Figure 1. Map of Lawrence and Monroe Counties showing area of outcrop of Salem Limestone and also locations of quarries active in September, 1981 (after Patton, 1982). The location of Independent Quarry is indicated by an arrow. Most of the limestone rock is composed of a diverse assortment of fossils and fossil fragments, some as much as several centimeters* in length but generally about 0.7 mm in average diameter (Patton, 1953). Fragments of lacy fenestrate bryozoans are the chief constituents of the rock; they average 0.2 to 1.0 mm in diameter. Next in abundance are echinoderm plates, chiefly from crinoids and blastoids. The third most abundant fossils are specimens of *Endothyra*. Small amounts of miscellaneous fossils are present sporadically, such as ostracods, gastropods, pelecypods, brachipods, sponge spicules, algae, and fishes (Smith, 1966). Interstitial calcite is present as late precipitated vein fillings; quartz may also be present.

Procurement of Study Block

Field trips were made by personnel from the U.S. Geological Survey (USGS), and the National Bureau of Standards (NBS) to the Bloomington, Indiana area in May and again in June 1983. The quarry selected to be the source of the limestone was the Independent Quarry** (Independent Limestone Company). This quarry, formerly known as the Shawnee Quarry, is located at 6001 South Rockport Road, 6.3 miles southwest of Bloomington, and has been producing dimension stone for over fifty years. It is noted that the Independent Quarry has furnished stone for the Washington National Cathedral since 1946.

A limestone block was selected for cutting into slabs for research study and was quarried in June 1983. The top of this study block was 19 feet below the top of the Salem Limestone formation. The location, Ledge No. 2, from which the study block was removed is shown in figure 2.

Cutting, Planing and Labeling of Study Block

The dimensions of the study block of limestone removed from the quarry ledge were approximately $3.5 \ge 4 \ge 9$ feet (figure 3). The study block was transported by railroad to the Bybee Cutting Mill** (Bybee Stone Co., Wilbur C. Bybee, President) at Ellettsville, Indiana, some 7 miles northwest of Bloomington. Here the study block was sawn into 208 slabs, measuring $2 \ge 12 \ge 24$ inches in size and 16 slabs measuring $4 \ge 12 \ge 24$ inches in size. The $12 \ge 24$ inch faces of all slabs were oriented parallel to the bedding planes of the Salem Limestone formation (approximately horizontal).

^{*} Fossil dimensions are given in metric units because metric units were used in the references.

^{**} The quarry and cutting mill are identified for informational purposes only. This does not imply a recommendation or endorsement by the National Bureau of Standards or the U.S. Geological Survey.



Figure 2. Ledge No. 2 (foreground), Independent Quarry, Bloomington, Indiana, from which the study block of limestone was quarried. The approximate former location of the block is shown by the black arrow (lower part of the face of Ledge No. 2). The tip of the white arrow points to the top of the Salem Limestone formation. Above the Salem Limestone (top of photograph) lies the St. Louis Limestone formation.



Figure 3. Salem Limestone study block removed from Ledge No. 2, Independent Quarry, Bloomington, Indiana (figure 2). This block of approximate dimensions 3.5 x 4 x 9 feet was cut into thirteen 2 x 48 x 108 inch slices and one 4 x 48 x 108 inch slice. The cutting of the slabs involved three steps. The study block was first gang sawn into 13 slices, each measuring approximately 2 x 48 x 108 inches and 1 slice measuring approximately 4 x 48 x 108 inches (figures 4a and 4b). The 2 inch thickness was chosen to minimize breakage. After further sawing into half-slices measuring 2 (or 4*) x 24 x 108 inches (figure 5), one 24 x 108 inch face of each half-slice was planed to a "smooth planar finish" (figure 6) which is a typical finish for Salem Limestone used in buildings. The half-slices were then sawn to the final 2 x 12 x 24 inch (or 4 x 12 x 24 inch) slabs (figure 7). Water from a nearby stream was used to cool and lubricate the saws. Surfaces planed to a "smooth planar finish" were protected by spacers during sawing, stacking, and shipping. Every slab was labeled on one of its 2 x 12 or 4 x 12 inch ends during fabrication to indicate its relative location and orientation in the original study block (figure 8).

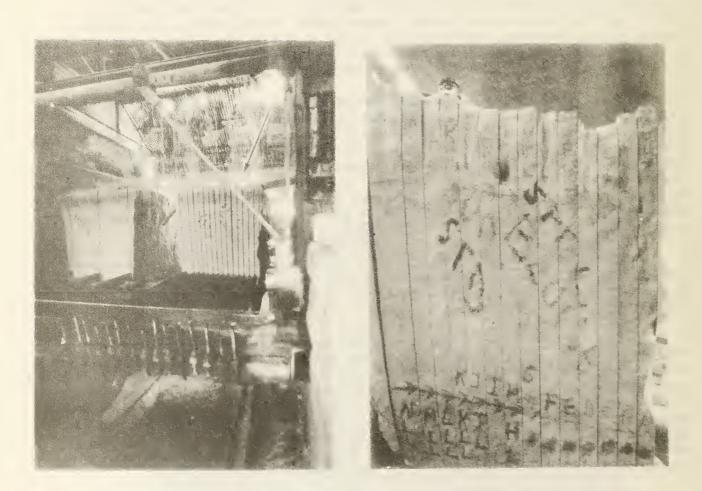
Twenty (table 1) of the two-hundred-and-eight 2 x 12 x 24 inch slabs were discarded due to obvious defects which occurred during quarrying and fabrication. Twenty-four (table 1) of the 12 x 24 inch slabs (ten slabs 2 inches in thickness and fourteen slabs 4 inches in thickness) were provided to the Indiana Geological Survey to perform selected physical and mechanical tests to characterize the stone and for future testing. The remaining 180 slabs were shipped by truck to NBS in Gaithersburg, Maryland, and stored indoors at or near room temperature. A plastic cover was used to protect the stone from dust during shipping and storage.

The "G", "H", and "I" slabs located midway between the top and bottom of the study block (figure 8) were chosen to be used in the initial field exposure studies. It is intended that as additional stone is needed in these studies, slabs from adjacent slices (e.g., "F" and "J") will be used.

For the initial field exposure studies, two sizes of stone samples were chosen: slabs measuring 2 x 12 x 24 inches and briquettes measuring 2 x 2-15/16x 3-1/4 to 3-1/2 inches cut from the slabs. The numbering scheme shown in figure 9 was used to identify the location and orientation of each briquette with respect to the slab from which the briquette was cut. The briquettes were sawn at NBS using water to facilitate cutting. Prior to sawing, the saws were cleaned to minimize contamination of the stone during cutting. To aid in securing the briquettes in their field exposure racks, two edges were bevelled as shown in figure 9.

Slabs not used in the initial exposure studies were placed in two 3-mil plastic bags and stored at or near room temperature at NBS. The Salem Limestone slabs ("SALS") stored at NBS in Gaithersburg, Maryland, along with the few slabs provided to the Indiana Geological Survey in Bloomington, Indiana, are considered standard research stone in this and subsequent acid rain studies.

^{*} The 4 inch thick slabs were necessary for physical and mechanical tests requiring thicknesses in excess of 2 inches; they did not receive a "smooth planar finish".



a.

b.

Figure 4a. Study block in saw (right side, arrow) being gang sawn into thirteen 2 inch and one 4 inch thick slices.
4b. Close-up of study block after gang sawing.



Figure 5. Three 2 x 48 x 108 inch slices being sawn in half.



Figure 6. One 24 x 108 inch surface being planed to a "smooth planar finish".

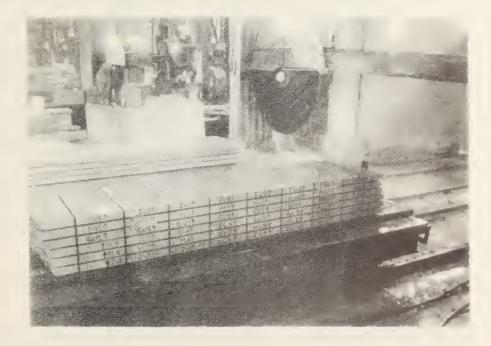


Figure 7. Six 2 x 24 x 108 inch half-slices that were sawn into forty-eight 2 x 12 x 24 inch slabs.

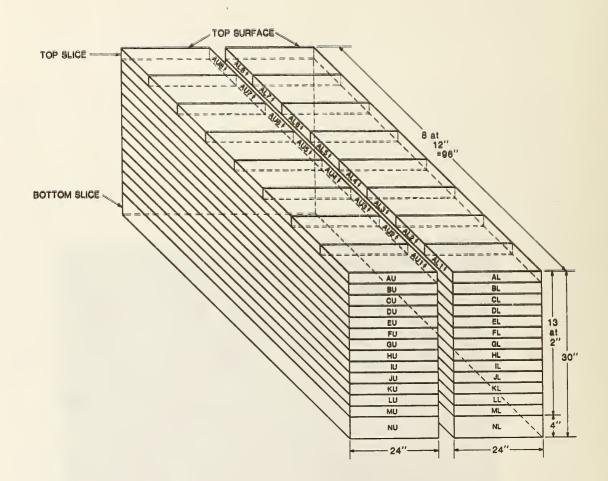


Figure 8. Labeling scheme used to indicate relative location and orientation of the two-hundred-and-twenty-four 12 x 24 inch slabs within the original Salem Limestone study block. The top slice of the block is on the top of the figure and includes slabs AUl to AU8 and ALl to AL8. The bottom slice of the block, at the bottom of the figure, includes slabs NU1 to NU8 and NL1 to NL8. Slabs A through M are all 2 inches thick; the N slabs are 4 inches thick. All slabs are: (1) labeled with a two-letter, one-number designation (e.g., AU3), and (2) marked with an arrow pointing to the <u>upper</u> 12 x 24 inch surface, the surface lying closest to the top of the original quarried block and having the "smooth planar finish".

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Table 1.Inventory of 2 (or 4) x 12 x 24 inch Slabs Provided to the USGS,
Indiana Geological Survey, or Discarded Because of Defects

* = entry represents one 2 (or 4) x 12 x 24 inch slab-here AU1.

** = only part of NU3 provided to USGS.

- a = USGS performing mineralogical and chemical analyses on these slabs.
- b = provided to Indiana Geological Survey for physical and mechanical tests and for future testing.
- c = discarded because of defects which occurred during quarrying and fabrication.
- d = part or entire slab provided for preliminary testing or examination as follows: EL3 to Argonne National Laboratories (ANL) and NBS, EL8 to ANL, IL6 to USGS, LU6 to USGS and the National Park Service.

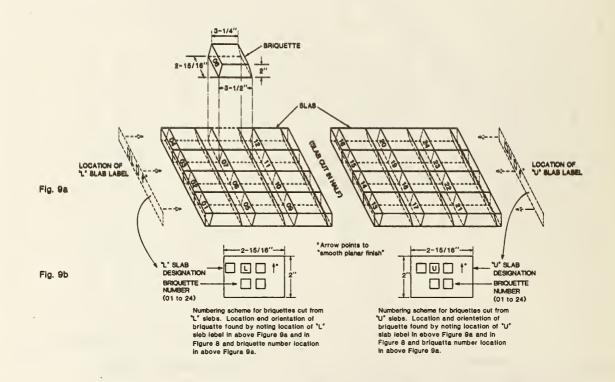


Figure 9. Numbering scheme used to determine location and orientation of twenty-four 2 x 2-15/16 x 3-1/4 to 3-1/2 inch briquettes cut from "L" slabs (AL1, AL2, ..., ML8) or "U" slabs (AU1, AU2, ..., MU8)see figure 8. Each briquette has the slab designation (either "L" or "U") and a briquette number (01 to 24) on it. This stone will be made available to interested research scientists. For information about procuring samples contact the National Park Service (NPS), Washington, D.C.

Additional reports will be published relating to the selection, procurement, and description of other building stones as well as progress reports on the observed chemical, mineralogical, and physical changes of the test stones situated at the various weathering monitoring stations.

ACKNOWLEDGMENTS

We wish to express our very sincere thanks to the many persons who assisted us in the procurement of the Salem Limestone used in this study: to Ms. Susan Sherwood of the National Park Service and the members of the "stone group," Materials Effects Task Group (part of NAPAP) and to the many in the State of Indiana who gave so generously of their time; particularly Dr. John B. Patton, State Geologist and Professor Robert Blakely, both of the Indiana Geological Survey, Bloomington, Indiana; Mr. William H. McDonald, Executive Director, the Indiana Limestone Institute of America, Inc., Bedford, Indiana; Mr. W. Clayton Holmes, General Manager, Independent Limestone Co., Bloomington, Indiana; and Mr. Wilbur C. Bybee, President, Bybee Stone Co., Ellettsville, Indiana.

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NBS-114A (REV. 2-80)			uis Data
U.S. DEPT. OF COMM.	1. PUBLICATION OR REPORT NO.	2. Performing Organ. Report No. 3. Publica	ation Date
BIBLIOGRAPHIC DATA	NBSIR 84-2905	Ju	ly 1984
SHEET (See instructions)	ABBIR 01 2905	04	19 1504
4. TITLE AND SUBTITLE			
Selection, Procure	ment, and Description	of Salem Limestone Samples Us	ed to
Study the Effects of	of Acid Rain		
5. AUTHOR(S)			
Malcolm Ross and La	arry Knab		
	TION (If joint or other than NBS		
6. FERFORMING ORGANIZA	TION (1) Joint of other than NBS	, see instructions) 7. Contract	/ Grant No.
NATIONAL BUREAU OF	STANDARDS U.	S. Geological Survey	
DEPARTMENT OF COMMI	ERCE and Re	ston, Virginia 22092 8. Type of 1	Report & Period Covered
WASHINGTON, D.C. 2023	4		
9. SPONSORING ORGANIZAT	TON NAME AND COMPLETE A	DDRESS (Street, City, State, ZIP)	
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