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Test Procedure for Armor-Piercing Handgun Ammunition

Prepared by the
U.S. DEPARTMENT OF COMMERCE
National Bureau of Standards
Law Enforcement Standards Laboratory
National Engineering Laboratory
Washington, DC 20234

May 1984

Submitted to the
National Institute of Justice
U.S. Department of Justice
Washington, DC 20531
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U.S. DEPARTMENT OF COMMERCE, Malcolm Baldrige, Secretary
NATIONAL BUREAU OF STANDARDS, Ernest Ambler, Director
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The Law Enforcement Standards Laboratory (LESL) of the National Bureau of Standards (NBS) furnishes technical support to the National Institute of Justice (NIJ), formerly the National Institute of Law Enforcement and Criminal Justice. The primary objective of the LESL program is to conduct research that will assist law enforcement and criminal justice agencies in the selection and procurement of quality equipment.

LESL: (1) Conducts research to develop test methods that can be used to evaluate the variety of equipment used by the entire criminal justice system, (2) subjects existing equipment to laboratory tests for the purpose of establishing performance criteria, and (3) conducts research leading to the development of several series of documents, including national voluntary equipment standards, user guides, and technical reports.

This document is a law enforcement technology report developed by LESL as part of the NIJ Technology Assessment Program. The test method described in this report is the result of research conducted in response to the NIJ request to devise a method whereby handgun ammunition could be evaluated to determine whether it should be classified as armor-piercing ammunition. Additional reports as well as other documents are being issued under the LESL program in the areas of protective equipment, communications equipment, security systems, weapons, emergency equipment, investigative aids, vehicles, and clothing.

Technical comments and suggestions concerning this report are invited from all interested parties. They may be addressed to the Law Enforcement Standards Laboratory, National Bureau of Standards, Washington, DC 20234.

Lawrence K. Eliason, Chief
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TEST PROCEDURE FOR ARMOR-PIERCING HANDGUN AMMUNITION

PURPOSE

This test procedure was developed as a discriminator between armor-piercing handgun ammunition and nonarmor-piercing handgun ammunition. The test procedure is intended to be used with a companion document, the industry standard for commercial handgun ammunition.*

SCOPE

The scope of this report is limited to specifying a test method that determines the penetration ability of handgun bullets. Since this procedure only measures the number of target plates which are perforated by a given bullet, other applicable documents must be consulted before the particular ammunition is labeled “Armor Piercing.”

DEFINITIONS

Perforated Plate

A test target plate through which the light from a 60-W light bulb will pass when the plate is held up to the bulb is deemed to be perforated. If a bullet passes partially through a plate and becomes lodged therein the plate is deemed to be perforated even though no light passes around the bullet.

Test Plate

One of a series of aluminum squares at which the handgun bullet will be fired.

Test Plate Holder

A framework similar to that shown in figure 1 that holds the test plates perpendicular to the initial line of flight of the bullet being tested.

Saw cuts 5/32 in (0.40 cm) deep and greater than 0.090 in (0.023 cm) wide on 2 in (5.08 cm) centers in each of the three pieces that make up the test fixture

2x4x22 in, two required (5.08x10.16x55.88 cm)
1x10x22 in, one required (2.54x25.40x55.88 cm)

NOTE: Support blocks are any suitable material. The original test fixture was wood. A total of 10 plates should be provided.

5-23/32 in (14.53 cm)

Figure 1. Test target.

TEST EQUIPMENT

- Test layout for instrumental velocity as prescribed in ANSI Z299.3* (see fig. 2).
- Universal receiver and mount.*
- Standard velocity and pressure barrels (nonvented).*
- Suitable test area with a backstop capable of safely stopping the bullets to be tested.
- Test target per figure 1.
- Square aluminum test plates, 2024-T3, 6±1/32 in (15.24±0.08 cm) on each side by 0.090±0.004 in (0.023±0.010 cm) thick.

TEST PROCEDURE

Set up the test equipment as prescribed in ANSI Z299.3.* Use the universal receiver mount to firmly clamp the universal receiver, with the barrel horizontal, in such a manner that the alignment of the weapon is not altered when it is discharged.

Position a sheet of cardboard behind the second screen of the velocity layout and fire a pretest round through the cardboard to determine the line of flight and the point of impact of the bullet. Place the test target in back of the sheet of cardboard, with the center of the first target plate in line with the bullet hole made by the test round, and then remove the cardboard. Fire one round of the ammunition to be tested in the test gun. Count the number of plates in the test target that are perforated by the bullet just fired.

The laboratory that employs this single-round procedure should repeat it based on a recognized sampling plan to assure statistical reliability in sampling and labeling as "Armor Piercing."

Note: Plates of the test target may not be reused if they underwent any impact during a previous test.

NOTE: This schematic layout reproduced from page 63 of ANSI Standard Z299.3, February 15, 1979 by permission of the Sporting Arms & Ammunition Manufacturers' Institute, the author.

**Figure 2.** Schematic velocity test layout for instrumental velocity at 15 ft (4.572 m) over 20 ft (6.096 m).
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**ABSTRACT**
A test method and test parameters are defined for discriminating between armor-piercing handgun ammunition and nonarmor-piercing handgun ammunition. A multi-plate aluminum test target is described where the number of plates perforated by the bullet, when fired at the test target out of an industry standard velocity gun, performs the discrimination between armor-piercing and nonarmor-piercing bullets.

**KEY WORDS**
armor-piercing ammunition; bullets; handgun ammunition; penetration test; test methods; test plates

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