

NBSIR 78-1545

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National Bureau of Standards Fluid Engineering Division Washington, D.C. 20234

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on Contract No. H0166198 Evaluation of the Behavior of Mine Anemometers in the NBS Low Velocity Calibration Facility

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QC 100 .U56 N0.78-1545 1978

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U.S. DEPARTMENT OF COMMERCE, Juanita M. Kreps, Secretary Dr. Sidney Harman, Under Secretary Jordan J. Baruch, Assistant Secretary for Science and Technology NATIONAL BUREAU OF STANDARDS, Ernest Ambler, Director

WIEVER VINT MARKER - ET.

NOS-114A (REV. 5-78)

U.S. DEPT. OF COMM. BIBLIOGRAPHIC DATA	2. Gov't Accession No.	3. Recipien	's Accession No.
SHEET NBSIR 78-1545			
4. TITLE AND SUBTITLE LOW VELOCITY PERFORMANCE OF A HIGH SPEED		5. Publicati	on Date
VANE ANEMOMETER		6. Performin	g Organization Code
			b organization obse
7. AUTHOR(S) L. P. Purtell		8. Performir NBSIR	ng Organ. Report No. 78–1545
9. PERFORMING ORGANIZATION NAME AND ADDRESS		10. Project/ 732048	Task/Work Unit No.
NATIONAL BUREAU OF STANDARDS DEPARTMENT OF COMMERCE		11. Contract	
WASHINGTON, D.C. 20234		H01661	98
12. Sponsoring Organization Name and Complete Address (Street, City, S Office of the Assistant Director - M		13. Type of Covered	Report & Period
Bureau of Mines	THINK	June 1	- July 31, 1977
United States Department of the Inte Washington, D. C. 20241	rior		ng Agency Code
15. SUPPLEMENTARY NOTES		1	
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 KEY WORDS (six to twelve entries; alphabetical order; capitalize or name; separated by semicolons) 	ly the first letter of the	first key word	l unless a proper
Airflow; anemometer; laser velocimeter; low wind tunnel.	velocity; perform	mance; van	e anemometer;
8. AVAILABILITY	19. SECURI (THIS R		21. NO. OF PAGES
For Official Distribution. Do Not Release to NTIS	UNCL AS	SIFIED	23
Order From Sup. of Doc., U.S. Government Printing Office Washington, D.C. 20402, <u>SD Stock No. SN003-003</u>			
	(THIS P	TY CLASS	22. Price
Order From National Technical Information Service (NTIS) Springfield, Virginia 22161		AGE	22. Price \$4.00

- FOREWORD -

This report was prepared by the National Bureau of Standards, Fluid Engineering Division, Washington, D. C. 20234, under USBM Contract Number H0166198. The contract was initiated under the Coal Mine Health and Safety Program. It was administered under the technical direction of PM&SRC, with Dr. George H. Schnakenberg, Jr., acting as the Technical Project Officer. Mr. H. R. Eveland was the contract administrator for the Bureau of Mines.

This report is a summary of the work recently completed as part of this contract during the period June 1, 1977 to July 31, 1977. This report was submitted by the author September 1978.

LIST OF SYMBOLS

U	velocity measured by laser velocimeter
U _i	velocity indicated by anemometer under test
U _{if}	line segments fitted to U, U _i data
Ū	group mean true velocity
Ū	group mean indicated velocity
σ _i	standard deviation of U data from U if
σ	standard deviation of U $_{\rm i}$ data expressed as true velocity .
σ _c	σ adjusted for known variance in laser velocimeter measurements

LOW VELOCITY PERFORMANCE OF A HIGH SPEED VANE ANEMOMETER

L. P. Purtell

1. INTRODUCTION

The National Bureau of Standards in order to meet the need for a calibration capability with adequate accuracy at low air velocities, i.e., below 500 feet per minute (fpm) undertook the development of a low-velocity calibration facility for wind speed measuring instruments which would provide a capability down to 3 meters per minute (approximately 10 fpm) with an accuracy of plus or minus one percent. It was a natural consequence therefore that when said facility became operational to undertake an evaluation of the state-of-the-art and to provide the information needed as to the reliability and performance of instrumentation for such measurement. Accordingly, a number of prototypes of Various types of instruments for low velocity air measurements are undergoing test at NBS, and this report is concerned specifically with the results of one such test.

2. THE INSTRUMENT

The rotary vane anemometer tested for this report is a commercially available instrument (Davis Instrument Manufacturing Co., Inc., 4-Inch High Speed Anemometer, S/N 31125 B)¹ used in the mining industry and elsewhere as a portable anemometer. It was supplied for test by the U. S. Mining Enforcement and Safety Administration (MESA) at the request of the U. S. Bureau of Mines. The housing is 4 inches in diameter and 1-3/4 inches deep (Figure 1). Thin metal vanes without camber or twist mounted on arms drive a rotor linked to a dial indicator by a gear train. The bearings in this particular instrument are ball bearings (as opposed to standard bronze sleeve bearings). This anemometer differs from that reported on previously [1] in that it has only four vanes instead of eight. One revolution on the dial represents an indicated passage of 100 feet of air through the instrument. Thus an external timer (not a part of the anemometer) is required to complete a measurement of velocity (an average velocity for the duration of the measurement).

¹This particular instrument was selected as being representative of this type of anemometer and its selection does not represent an endorsement.

3. THE TESTS

The NBS Low Velocity Airflow Facility [2] used to test this instrument generates a low velocity air stream having a low turbulence intensity (less than 0.05%) and a large region of uniform flow (at least 75 x 75 cm). A laser velocimeter is employed as a primary velocity standard. It is nonintrusive, has a linear response with velocity, and has good spatial resolution. Adequate sensitivity is obtained without the artificial seeding of scattering particles. Thus the difficulties and inconvenience associated with seeding and the possible effect of such seeding on the performance of the device under test are avoided.

The vane anemometer was mounted on the centerline of the tunnel test section one meter downstream of the entrance to the test section in a manner to minimize the effect of the support on the air stream around the anemometer (Figure 1). Since the anemometer itself modifies the airflow in the tunnel, the velocity should be measured at a location in the flow which has the same velocity in the presence of the anemometer as it does in the absence of the anemometer. Since this anemometer is identical in shape to a bronze bearing anemometer tested previously, the results are used from the tests on that instrument wherein the velocity upstream of the anemometer on the centerline was measured to find the position where deceleration of the flow due to the presence of the anemometer was no longer detectable within the scatter of the measurements. These measurements were performed at two free-stream speeds, 700 and 72 fpm, and as predicted by ideal flow theory the variation of the ratio of the local velocity to the free-stream velocity with distance upstream of the anemometer is independent of free-stream velocity (Figure 2). A distance of 30 cm upstream of the anemometer was chosen as the position for velocity measurement by the laser velocimeter. With no anemometer in the tunnel, variation in velocity along the centerline is imperceptible over the distance traversed (30 cm).

The air speed indicated by the vane anemometer was computed from initial and final readings of the dial and of the associated time interval (around two minutes). The anemometer runs continuously in the tunnel since it cannot be accessed while the tunnel is in operation without disturbing the flow. Thus the readings of the anemometer were performed with the anemometer in operation. The laser velocimeter measurement of the air velocity was performed during the time interval for reading the vane anemometer. Five separate test runs were made, each consisting of ten such measurements over the range 43.4 to 741 fpm. The lower velocity was limited by the starting and stopping speeds of the instrument. The data are presented in chronological order in Tables 1A to 1E.

To determine the starting speeds of the instrument, the velocity in the tunnel was increased from below the starting speed at a smooth acceleration of approximately 30 fpm/min until movement of the vanes could be detected by eye. At that moment the air velocity would be fixed and the laser velocimeter measurements initiated. If the anemometer continued rotating for at least thirty seconds and did not decelerate, the measurement of velocity by the laser velocimeter was recorded as the starting speed. Ten such measurements are presented in Table 2 and have an average of 47.8 fpm and a standard deviation of 2.4 fpm.

Because of the anemometer's angular momentum, stopping speed is more difficult to determine than starting speed. Some preliminary runs indicated that a two minute interval between reductions in air velocity of approximately 2 fpm was sufficient for the anemometer to come to rest if the stopping speed has been reached. Ten such measurements are presented in Table 3 with an average of 31.7 fpm and a standard deviation of 1.7 fpm.

4. TEST RESULTS

Since a particular air speed in the wind tunnel cannot be exactly reset from run to run, scatter in the test data is distributed along a curve, thus prohibiting computing the standard deviation of the data from a simple average. Instead, deviations from a curve fit to the data were computed and the standard deviation approximated by the r.m.s. value of these deviations within a group. The groups are

			U	<	50	fpm
50	fpm	<	U	<	60	fpm
60	fpm	<	U	<	80	fpm
80	fpm	<	U	<	100	fpm
100	fpm	<	U	<	150	fpm
150	fpm	<	U	~	250	fpm
250	fpm	<	U	<	400	fpm
400	fpm	<	U	<	50 0	fpm
500	fpm	~	U	<	700	fpm
700	fpm	<	U			

Since a curve fit to the data would have very little curvature and since the groups of data are compact (small range of U within a group; see Fig. 3), a straight line segment is used to approximate the curve within a group. The line segment passes through the point $(\overline{U},\overline{U}_1)$, the group mean true velocity and the group mean indicated velocity. The slope of the line segment is computed as the average of the slopes of two lines, both passing through $(\overline{U},\overline{U}_1)$ of the group being considered, one line passing through the $(\overline{U},\overline{U}_1)$ of the adjacent group higher in velocity. For the highest group (U > 700 fpm) there is only one adjacent group, and thus the line segment for this highest group passes through $(\overline{U},\overline{U}_1)$ of that adjacent group. The line segment for the lowest group (U < 50 fpm) is similarly formed.

Designating the above line segments as U_i, the standard deviation, σ_i of the indicated velocity, U_i, about the fitted segments is determined by squaring the differences between the U_i data and U_{if}, i.e., $[U_i(U) - U_{if}(U)]^2$. Since the data within the specified groups are reasonably compact, the mean of the squared differences within a group is taken as an estimate of the variance of U_i about U_i, within that group and specified at that group's mean true velocity, U_i. To convert this to a standard deviation in terms of true velocity, designated σ_i , each σ_i (U) is divided by the slope (dU_{if}/dU) of the line segment associated with the σ_i (U). Note that this σ does not include the "scatter" in the U measurements (due to the inability to exactly reset the wind tunnel to a specified speed), but does include the uncertainty in a particular laser velocimeter measurement. This uncertainty may be estimated from repeated measurements of velocity at a particular fan setting, thus also including any unsteadiness in the velocity, and is estimated as 0.001U for this report. A standard deviation, σ_i , corrected for the laser velocimeter uncertainty may then be computed from

$$\sigma_{\rm C}^2 = \sigma^2 - (0.001 {\rm U})^2$$

for any given U. σ and σ are presented in Figure 4 as velocity and Figure 5 as percentage of CU . Since $\pm 2\sigma_{c}$ is extremely close to the 95 percent confidence interval for one measurement, curves of $\pm 2\sigma_{c}$ are also included in Figure 3 as dashed lines.

The actual differences between the true and indicated velocities, U - U_i, are presented in Figure 6 and as a percentage of U in Figure 7. The curves shown in each figure have been drawn for reference only.

5. DISCUSSION OF RESULTS

The instrument performed over the speed range tested with no erratic behavior. The repeatability of the starting and stopping speeds was quite good having standard deviations of 2.4 fpm (5.0%) and 1.7 fpm (5.4%), respectively. Some general comments concerning application of the instrument follow. With any measurement problem the instrument's capabilities should be matched to the required measurement.

This anemometer is intrusive, i.e., it must be placed in the flow.

This anemometer is entirely mechanical and does not require an outside source of power.

Many other factors that can affect the suitability of an instrument for a particular application, such as turbulence or unsteadiness of the air stream, rough handling (shock and vibration), dirt and other environmental factors, time, orientation to the velocity and gravity vectors, etc., have not been tested herein but should be considered.

6. SUMMARY

The performance of a 4-inch diameter high speed vane anemometer with ball bearings has been evaluated, including starting speed and stopping speed, at air speeds up to 741 fpm.

The starting and stopping speed measurements are presented and give an average starting speed of 47.8 fpm and an average stopping speed of 31.7 fpm.

7. REFERENCES

- 1. L. P. Purtell, Low Velocity Performance of a Ball Bearing Anemometer, NBSIR 78-1485, 1978.
- 2. L. P. Purtell and P. S. Klebanoff, The NBS Low Velocity Airflow Facility in preparation.

Table 1A Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm	True Air Speed, fpm
785	736
639	606
496	478
359	347
219	217
136.4	141.2
80.2	92.1
53.7	68.2
38.9	56.6
28.6	47.7

 $T = 23.6 {}^{\circ}C$ B = 753.8 mm Hg

Table 1B Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm	True Air Speed, fpm
786	741
640	608
497	477
358	348
219	218
137.3.	141.7
81.8	93.1
56.1	70.2
41.8	58.8
26.4	47.3
	T = 23.8 °C

T = 23.8 C B = 753.8 mm Hg

Table 1C Davis Vane Anemometer Serial No. 31125B

Indicated Air speed, fpm	True Air Speed, fpm
786	738
641	608
498	477
358	347
218	216
135.5	139.5
81.1	91.5
53.7	68.0
38.9	55.7
24.5	43.4

T = 24.2 C B = 753.8 mm Hg

Table 1D Davis Vane Anemometer Serial No. 31125B

True Air Speed, fpm
738
608
477
347
217
140.5
91.4
67.7
55.4
44.6

 $T = 24.6 ^{\circ}C$ B = 753.8 mm Hg

Table 1E Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm		True Air Speed, fpm
786		740
641		608
498		476
357		347
219		217
134.6		140.0
81.0		91.4
52.6		67.1
38.3		55.3
27.1		46.3
	T = 24.7 C	

T = 24.7 C B = 753.2 mm Hg

Table 2 Davis Vane Anemometer Serial No. 31125B

Starting Speed, fpm	
51.4	Average Starting Speed, 47.8 fpm
48.2	Standard Deviation, 2.4 fpm
47.8	Standard Deviation, 2.4 Ipm
46.8	
50.2	
46.6	
50.0	
45.2	
48.3	
43.6	

Table 3 Davis Vane Anemometer Serial No. 31125B

Stopping Sp fpm	eed,		
33.5			
31.4		Average Stopping Speed, 31 Standard Deviation, 1.7 fp	
34.0		beandare berracion, it, ip	
29.9			
33.0			
30.9			
33.6			
30.9			
30.5			
29.3	/		

Table 4A Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm	Т	rue Air Spee fpm	≥d,
782		722	
1052		974	
3260		3000	
5460		4960	
7700		696 0	
9840		9000	
	$T = 25.8 \text{ to } 26.0 \degree C$ B = 745.6 to 753.8 mm Hg	· ·	

Table 4B Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm	True Air : fpm	Speed,
783	735	
1057	988	
3260	3000	
5450	4950	
7690	6960	
9620	8970	
	$T = 26.1 \text{ to } 26.4 \degree C$	

B = 745.0 to 753.8 mm Hg

Table 4C Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm	True Air Speed, fpm
781	730
1058	978
3260	3000
5450	4960
7740	6960
9830	8980

T = 26.4 to 26.5 $^{\circ}$ C B = 745.0 to 753.3 mm Hg

Table 4D Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm		True Air Speed, fpm	,
780		736	
1053		988	
3260		3000	
5450		4940	
7590		6950	
10,150		8960	
	$T = 26.6 \pm 0.26.8 \circ C$		

T = 26.6 to 26.8 C B = 744.7 to 753.3 mm Hg

Table 4E Davis Vane Anemometer Serial No. 31125B

Indicated Air Speed, fpm		True Air Speed, fpm
781		731
1056	/	978
3260	,	3000
5460		4960
7780		6960
//00		0900
10,310		8970
Υ	T = 26.8 °C	

B = 744.6 to 753.0 mm Hg

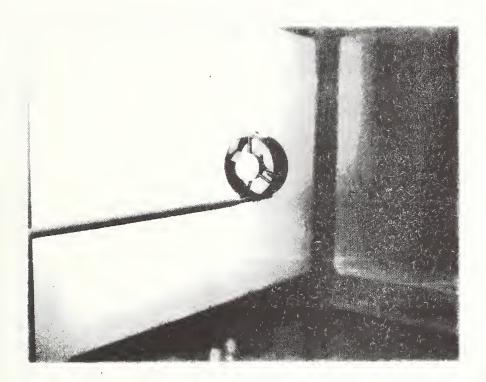
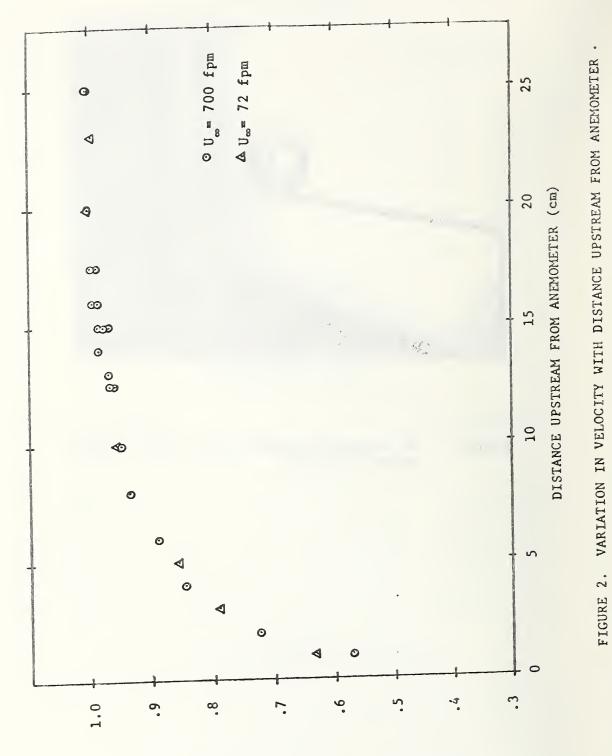


FIGURE 1. THE ANEMOMETER MOUNTED IN THE TUNNEL SHOWING METHOD OF SUPPORT.



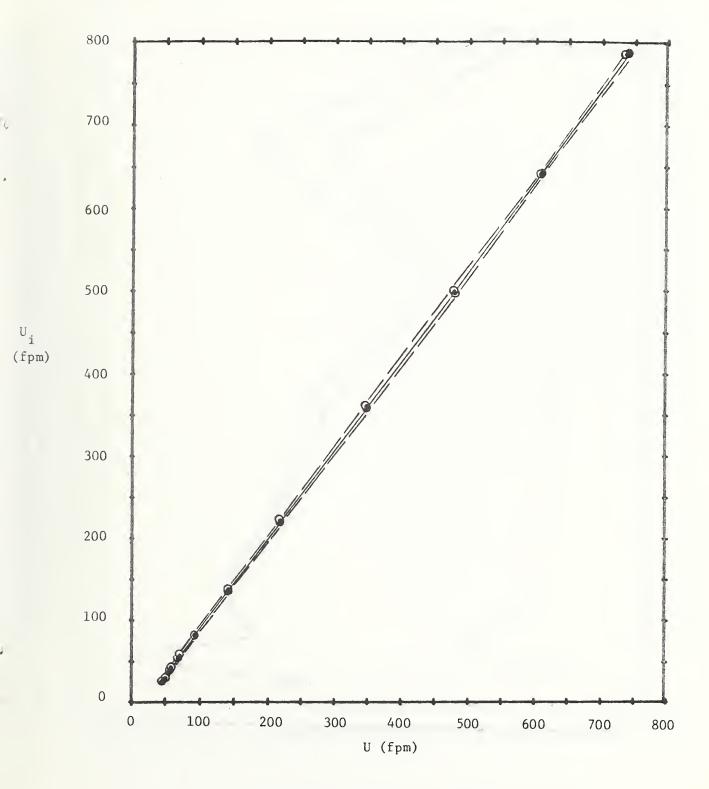
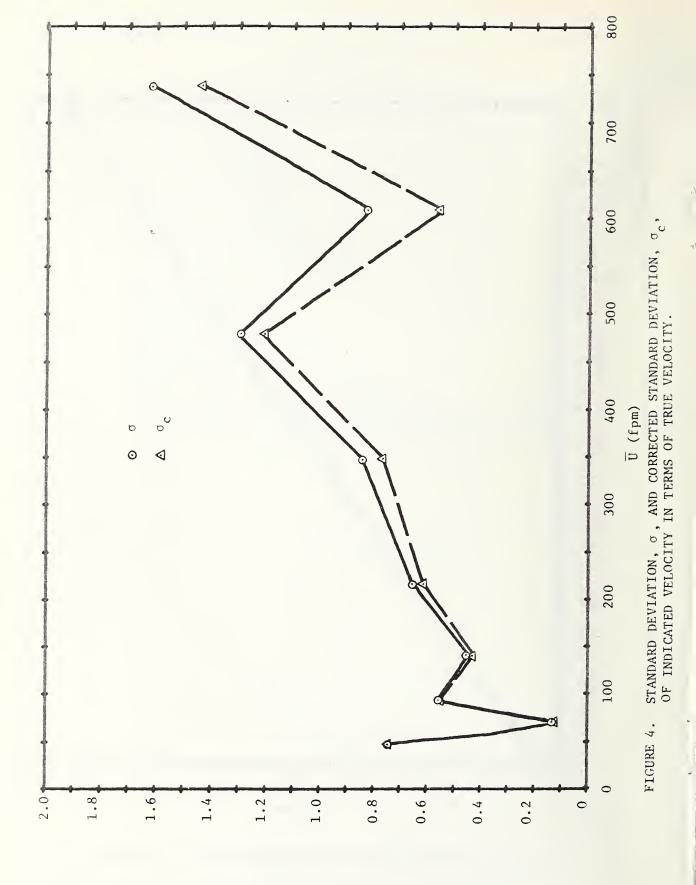
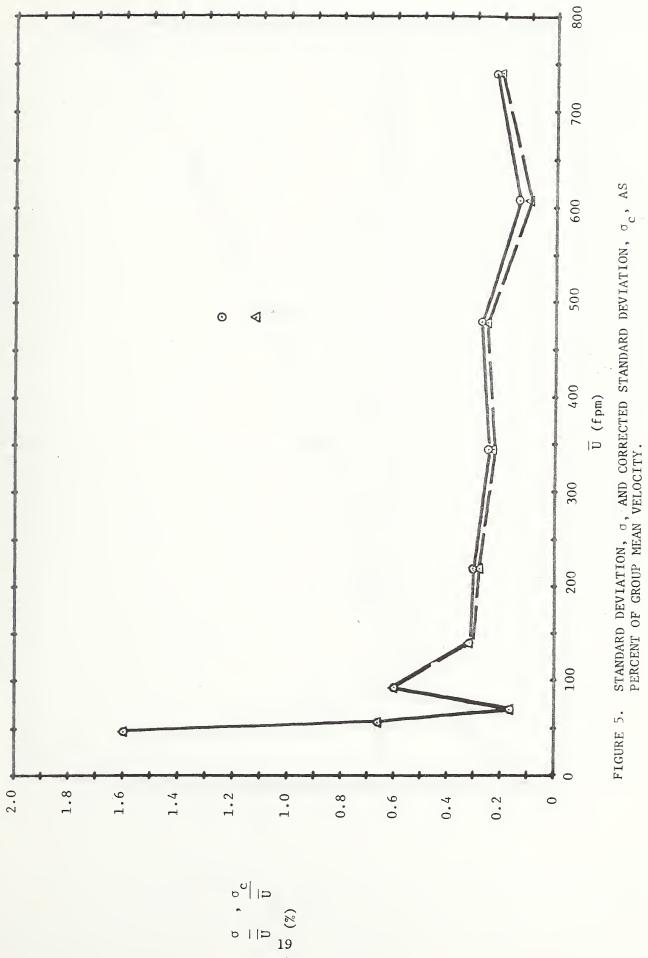
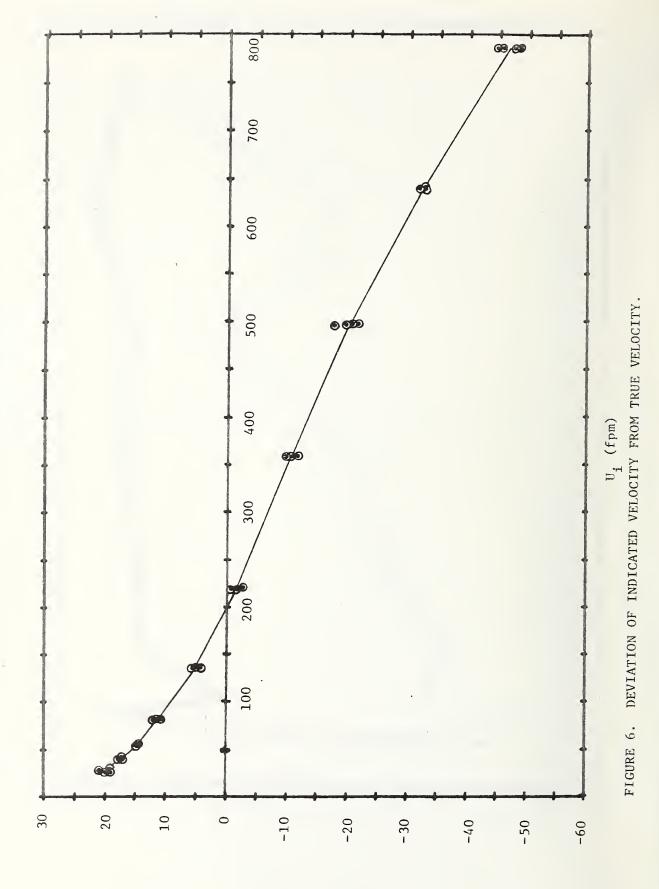


FIGURE 3. INDICATED VERSUS TRUE VELOCITY WITH $\pm 2\sigma$ CURVES.



σ,σ_c (fpm)





1

u-u. (udj) 20

