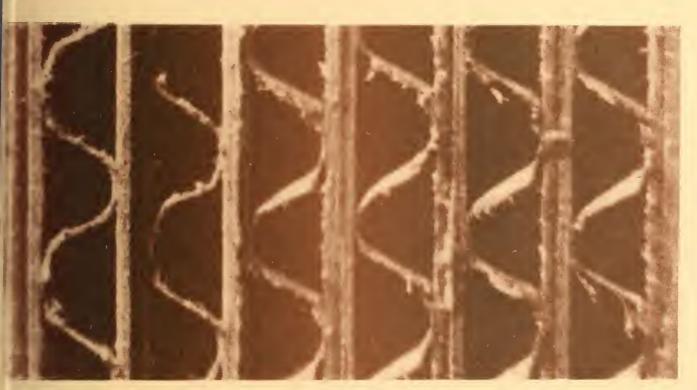
NBSIR-78-1340

CONTAINER BOARD

report no. 103 April 1978



NBS Collaborative Reference Program for Containerboard

Fourdrinier Kraft Board Group American Paper Institute, Inc. and U.S. Department of Commerce, National Bureau of Standards

NBS COLLABORATIVE REFERENCE PROGRAMS

TAPPI Paper and Board (6 times per year)

Bursting strength
Tearing strength
Tensile breaking strength
Elongation to break
Tensile energy absorption
Folding endurance
Stiffness
Air resistance
Grammage

Smoothness
Surface pick strength
K & N ink absorption
pH
Opacity
Blue reflectance (brightness)
Specular gloss, 75°
Thickness
Concora (flat crush)
Ring crush

FKBG-API Containerboard (48 times per year)

Mullen burst of linerboard Concora test of medium

MCCA Color and Appearance (4 times per year)

Gloss at 60° Color and color difference Retroreflectivity

Rubber (4 times per year)

Tensile strength, ultimate elongation and tensile stress Hardness Mooney viscosity Vulcanization properties

ASTM Textiles (3 times per year)

Flammability (FF3-71 and FF5-74)

ASTM Cement (2 times per year)

Chemical (11 chemical components)
Physical (8 characteristics)

AASHTO Bituminous

Asphalt cement (2 times per year) Cutbacks (once a year)



Collaborative Reference Programs B360 Polymer Building National Bureau of Standards Washington, D.C. 20234

CONTAINER BOARD

Collaborative Reference Program for Containerboard report no. 103 April 1978

E.B. Randall, Jr., J. Horlick Office of Testing Laboratory Evaluation Technology, Office of Engineering Standards, National Engineering Laboratory

J.F. Stevenson NBS Research Associate Collaborative Testing Services, Inc.

U.S. Department of Commerce, National Bureau of Standards Fourdrinier Kraft Board Group American Paper Institute, Inc.



Introduction

The Collaborative Reference Program for Containerboard is sponsored by the Fourdrinier Kraft Board Group (FKBG) of the American Insititute of Paper, Inc., with the cooperation of the Technical Association of the Pulp and Paper Industry (TAPPI) and the Collaborative Testing Services, Inc. In this program, samples of three weights of linerboard, nominally 26 lb, 42 lb, and 69 lb and of corrugating medium (26 lb) are randomized separately from uniform narrow rolls and packaged for distribution to the participants. Each month, sufficient test material for four weekly tests, the material for each consisting of 20 test pieces of 42 1b board and 20 test pieces of 26 or 69 1b board, the latter in alternate months, is mailed to participants for Mullen bursting strength, or for each week five sheets of corrugating medium, each sheet for four tests of Concora flat crush strength. The participants return their test results to NBS for analysis and receive two monthly reports from NBS: a "preliminary" (individualized report) comparing a laboratory's results with the industrial mean, and a longer report (as illustrated by this report) showing the data from all participants.

Edwin B. Randall, Jr., Administr

Edwin B. Randall, Jr., Administrator Collaborative Reference Programs

Laboratory Evaluation Technology Section (301) 921-2946

June 14, 1978



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10	Bursting Strength, Linerboard 26G3, weeks 1-4
12	Concora Flat Crush, Corrugating Medium 26C3



EXPLANATION OF TABLES

Each table shows laboratory test results for Mullen bursting strength of linerboard or Concora flat crush strength of corrugating medium. The data are divided into three time spans. On the left of each table is an analysis for each week of the month. In the center is cumulative data for the month and on the right is cumulative data for up to 16 weeks.

Conservative statistical tests have been used in excluding extreme data from the analyses. Thus, where the mean (average) for one laboratory is compared with the average for many laboratories, limits have been used that would exclude only one laboratory in a hundred if all laboratories followed exactly the same testing procedure. Consequently, laboratories receiving "X" flags should review their testing procedures, instrument calibration, and control processes. Similar conservative criteria were used in flagging within-laboratory standard deviations and other statistics.

WEEKLY VALUES:

MEANS THIS MONTH CODE V WK-1

WK - 2 WK - 3

LAB CODE - Confidential laboratory identification number known only to the participant and the Collaborative Reference Program staff.

- V Code for indicating instrument type, units used, and any other variation in test procedure or conditions. A '+' in this column means a non-standard variation. Data marked '+' are not included in the combined averages for all laboratories. (see page 4).
- MEANS THIS MONTH For each laboratory each weekly mean is the average of individual test determinations, usually an average of 20 determinations.

FLAGS (following means and standard deviations) -

- X -Data excluded from an AV MEAN or average standard deviation because value deviated from the AV MEAN or average standard deviation by more than 2.576 times the appropriate standard deviation. A laboratory following the prescribed test method could obtain such an extreme value by chance only one time in a hundred. Corrective action is almost certainly required.
- Data included in the CUMULATIVE AV MEAN but the value deviated from this mean by more than 1.960 and less that 2.576 times the SD CUM MEAN. A laboratory following the prescribed test method could obtain such an extreme value by chance only one time in twenty. Corrective action may be desired.

- S This is a warning to the laboratory but does not affect inclusion or exclusion of the laboratory's results from the corresponding AV MEAN. This flag indicates an extremely high or low within-laboratory standard deviation (SDR, not shown) that could occur by chance only one time in a hundred if the laboratory is following the prescribed test method.
- AV MEAN (at bottom of table) The average for the indicated week of the means for all laboratories, except those laboratories marked '+' in column V and those means marked with an 'X'.
- SDR (not shown) The standard deviation of within-laboratory measurements; i.e., the Standard Deviation of the Replicate measurements made at one time in one laboratory on one package of test pieces.
- AV SDR The average for the indicated week of the SDR's of all the laboratories, except those omitted from the AV MEAN. Also an extremely high or low SDR as compared with the AV SDR based on the remaining laboratories is omitted from the AV SDR and the letter 'S' is placed after the laboratory mean for that week. The AV SDR is an index of the within-laboratory precision for repeated measurements; i.e., a measure of the ability of an average laboratory to repeat its results over a short period of time. It includes measurement error and sample variation.
- SD LABS For each week the standard deviation of the means about the AV MEAN for that week after omitting those means marked with an 'X' or noted '+' in column V. The SD LABS is an index of the among-laboratory precision of the test method as applied by the participating laboratories; i.e., a measure of the ability of laboratories to get comparable results.
- NO. INCL The number of laboratory means included in the AV MEAN for that week.
- NO. OMIT The number of laboratory means reported but omitted from AV MEAN because of non-standard equipment, environment or procedure ('+' in column V) or because of extreme results (X following mean).
- NOT RCD The number of laboratories failing to report data on time or in usable form for this week (but who reported data for at least one of the other weeks of this month), or who received test pieces from a different sample of material and whose data therefore are shown in another table of this report.
- SD SHTS (Concora only) The average for the indicated week of the amongsheet within-laboratory standard deviations. The SD SHTS is an index primarily of the variability among sheets.

THIS MONTH MEAN SDR SDWKS

VALUES THIS MONTH:

- MEAN The average for the indicated laboratory of the reported weekly MEANS THIS MONTH.
- SDR The average for the indicated laboratory of the weekly SDRs for the current month.
- SDWKS For the indicated laboratory, the standard deviation among the laboratory's weekly MEANS THIS MONTH (including those means marked with an 'X').

CUMULATIVE

CUMULATIVE VALUES: MEAN SDR SDWKS WKS

- MEAN The average for the indicated laboratory of all its weekly means for the number of weeks indicated, including those for the current month. An '*' or 'X' following this CUMULATIVE MEAN indicates the laboratory is running consistently low or high. (See above for explanation of these flags).
- SDR The average for the indicated laboratory of the weekly SDRs for the indicated number of weeks.
- SDWKS For the indicated laboratory, the standard deviation among the laboratory's weekly means (including those means marked with an 'X'). SDWKS is an index of the week to week precision; i.e., a measure of the ability of a laboratory to repeat its results from week to week.
- WKS Number of weeks for which usable results have been reported by that laboratory. At most, 16 weeks of data are included.

GRAND AVERAGES

GRAND AVERAGES: THIS MONTH CUMULATIVE 12 WEEKS

THIS MONTH - Averages for the four weeks of the quantities shown to the left.

CUMULATIVE - Averages for the indicated number of weeks, including the four weeks of the current month.

- AV SDWKS The average of the SDWKS for all laboratories excluding those marked '+' in column V or with an 'X' following the corresponding THIS MONTH or CUMULATIVE MEAN or SDWKS.
- SD CUM MEAN The larger of either (1) the standard deviation of the CUMULATIVE MEANS about the average CUMULATIVE MEAN after omitting those CUMULATIVE MEANS marked with an 'X' or with a '+' in column V, or (2) the CUMULATIVE SD LABS divided by the square root of the number of weeks cumulated. The former will be appreciably larger than the latter only when there are persistent systematic differences among the laboratories.

INSTRUMENT CODES

FOR

MULLEN BURST TESTERS (Column V)

Code	Description
A	Model A, Manual Clamp
Н	Model AH, Hydraulic Clamp
I	Model A, Hydraulic Clamp added
J	Jumbo, Hand Clamp, Hand Driven
M	Model AH, Hydraulic Clamp, Transducer
R	Model A, Air Clamp added
Χ	Other Model, Please Describe Instrument Make and Model

If an incorrect instrument code has been assigned to your laboratory, please inform us.

Use of Average Mean as a Reference Standard

A large supply of linerboard in three weights was randomized and placed in sealed packages ready for shipment. The supply for each weight of board was divided into several narrow "rolls" or cross-machine "positions" of a larger roll, and each position was separately randomized. Each package contains test pieces from one position only. The position is designated by the number following the letter in the code marked on the package. Thus 42H 1 indicates that this package contains 42 1b board from position 1 of lot H. Samples from the first position are distributed until exhausted, then from the second position, and so forth for each weight of board. Thus for short periods of time (several weeks to months), the samples that the participants test are from the same position of a lot, and for a longer period from the same lot.

The three weights of linerboard distributed in this program may be used as reference standards. The best reference values are the cumulative grand AV MEANs in the latest reports. These values are given at the bottom right of each table. For each weight of board, comparisons should be made first for measurements made on the same position, i.e., for checking your current measurement, use grand AV MEANs that have the same position code as on the packages being tested. The position is shown in the upper left corner of the table. If no report is yet available on the current position, grand AV MEANs from previously tested positions of the same lot may be used as approximate reference values.

Similarly a large supply of a 26 lb corrugating medium was randomized, after dividing into several narrow rolls or positions. The above discussion for linerboard also applies to the corrugating medium.

We are currently using the third lot of linerboard and the third lot of corrugating medium:

Lot	Material	Codes	Used
1	linerboard	A,B,C	October 1969 - April 1973
2	linerboard	D,E,F	September 1972 - September 1976
3	linerboard	G,H,I	October 1976 -
1	corrugating medium	(A)	May 1973 - March 1976
2	corrugating medium	В	April 1976 - February 1977
3	corrugating medium	С	March 1977 -

LINERSMARD 42H6 COLLABORATIVE REFERENCE PROGRAM REPORT NO. 103 BURSTING STRENGTH (MULLEN), PSI

LAB			WEARS THIS WONTH		TH	IS MONT	н		CUMULAT	IVB	
	V	WK-1	MK-5 MK-3 M	rk⇒4 ME				MEAN	SOR S		WKS
0001	•	****	2								
100	**	120.5	122 7	1.21		0 5	1 6	121 2	8.1 4.1X 8.3 10.1 10.5		12
				1.11		0.5	1.0	121.2	0.1	• 7	
101		118.6		118	. 7	4.3	• 1	119.2	4.1X	• 6	8
102			123.0	123	. 0	11.3		121.5	8.3	1.9	10
105	I	116.7	115.3	116	. 0	12.4	1.0	112.5*	10.1	3.2	8
		117.2		110	, a	8.5	3.0	117.7	10.5	3.3	12
200	ш	111.62	11114	11.		0.0	3.0				
			117.4	1 20	. 1	9.6	3.8	115.9	9.5	3.2	12
108	M	120.0	114.0	117	. 0	11.4	4.2	119.7	10.4	3.8	8
109	Ħ	118.4	119.7	119	0.0	11.8	. 9	117.6	10.7	2.2	12
		114.4	119.7 114.6	110	. 5	7.8	. 2	115.6	8.8	4.9	7
		117.7	114.0	0.17			•••	115.6	0.0	7.7	12
117	ML	115.7	119.6	117	• (9.4	£.0	115.0	9.5 10.4 10.7 8.8 9.3	2.3	1 2
112	Ŧ	121.4	113.8	117	. 6	8.8	5.4	117.5	10.5	2.9	12
113	R	116.4	116.9	116	6	6.2	. 4	117.5	6.9	1.3	1.2
		121.1	121.7	1 2 1	. 4	11.3	. 5	120.7	0.8	3.6	12
115		120.2	122.0	1.01				110.5	0.0	2 3	12
				1 21	• 1	9.2 9.8	1.2	119.5	0.0	2.3	
116	R	119.4	120.0	119	.7	9.8	. 4	119.9	9.8 8.8 8.6	2.9	9
117	H	120.3	118.9	119	0.6	6.3	1.0	116.2	9.1	3.6	12
		121.8		117	7 6	11.6	5 0	110 5	9.1 10.3	3 6	5
				117	. 0	1114	3,7	110.5	10.3	0.0	
120	k	718.1	117.3	117	• 7	9.7	. 6	117.9	10.8	2.4	12
121	М	124.2	117.3 129.8X	1 27	. 0 X	8.6	4.0	123.9*	10.2	4.4	12
125	I	121.6	115.9	118	8.8	8.3	4.1	119.8	10.8 10.2 7.9	3.1	12
107		119.1	110 0	110		6 7		110 5	7 7		12
				119	'• D	6.3	• 0	110.5	7.7	1.0	12
		117.9		118	3. 7	8.8	1.0	117.8	9.8	3.1	12
		117.9		119	8.9	7.7	2.6	118.4	5.8	2.8	12
130	н	121.9	122.0	122	. 0	8.2	. 0	122.6	9.3	2.3	11
131	P	111.57	1 C 8 . 5 X	110) - O.Y	10.9	2.1	116.4	9.8 5.8 9.3	5.5	12
134	г.	111.54	\$CO.5X	110	, O X	10.9	E + 1	110.4	11.0	3.3	
					_						
		117.9		117	7.7	6.7	. 4	118.7	8.4 8.2 10.5	1.5	12
134	Н	119.3	117.2	118	3.3	9.1	1.5	119.8	8.2	3.0	11
		114.8		117	. A	12.6	4.3	115.4	10.5	3.6	12
		109.6X		112	. A V	7 2	7.0	117 7	7 4	3.7	12
				112		7.2	3.9	113.7	7.4 9.6	201	
137	н	120.2	117.5	118	8.8	10.4	1.9	114.0	9.6	3.7	12
138	H	121.1	119.2	120	. 2	10.9	1.4	120.7	11.0	2.3	12
		125.9X		123	1.4	11.2	3.6	118.0	10.6	4.1	12
		117.4		116		5 5	1.6	119 1	5 7	1 0	12
				110	. =	3.5	1.0	110.1	3.7	4 . 7	
		118.5		117	7.7	9.5	1.2	110.4	6.7	1.3	10
142	A.	119.2	118.4	118	3.8	10.3	. 6	118.8	11.0 10.6 5.7 6.7	2.6	12
143	Ħ	118.6	118.4	118	1.5	9.3	- 1	118.5	8.6	1.7	12
		112.5		114		6 2	7 1	120 7	6 7	5 3	11
				447	. 0	0.2	3.1	120.5	0.5	3.2	
			115.28	117	. 2	12.4	1.4	117.4	10.2	3.1	12
149	H	118.0	123.6	120	. 8	10.8	4.0	119.2	8.6 6.3 10.2 9.7	3.8	12
151	El .	121.0	123.0	122	2.0	6.5	1.4	120.8	6.9	1.4	11
157	H	116.0	115 2	115		100		122.3	7.9 7.1 8.5	4.0	10
355	n	116.0 116.9	110.2	114		10.5	• 5	122.3	7.9	4.0	
155	н	116.9	115.6	116	. 8	6.4	• 2	118.0	7.1	1.3	11
159	Ĥ	119.5	124.3	1 21	. 9	7.0	3.4	118.4	8.5	2.4	12
161	Ü	118.7	114.7	116	. 7	10.9	2.8	120.3	9.5	3.5	12
163			114.7	114	. 7	9.0		115.0	7.9	5.7	10
.,	.,				• •	,					- 0
	_										
		115.9		116	. 2	10.5	. 4	117.5	9.6	5.1	11
166		120.9		118	3.7	7.7	3.2	115.4	7.4	4.1	10
167	Ħ	117.1	114.6	115	8 . 8	6.2	1.8	115.5	6.4	2.3	12
	I	119.5	112.6	116	. 1	11.4	4.0	117.9	9.1	2.1	12
171		119.5		1 1 7	2.6	6.2	2.7	117 1	9.6 7.4 6.4 9.1 6.9	2.0	
174	п	117.0	443.0	11	• 0	0.2	C . /	/.1	0.9	e • 0	1 <
		121.2		120	0.9	9.1	. 5	120.2	8.1	1.2	12
173	H	120.6	119.4	1 20	0 . 0	4.0	. 8	119.5	4.2X	1.0	12
174	H	122.1	120.7	121	. 4	10.2	1.0	119.7	10.0	3.4	1 >
175	13	122.1 116.5	117.0	114		9.0	^	117 5	0.3	6 04	1.2
170	n n	110.5	117.0	110		0.9	. 4	11/.5	8.1 4.2X 10.0 9.2	C.UX	1 <
175	Н	116.3	117.4	116	9	10.8	• 8	112.6*	10.0	4.6	1 2

WK-1 WK-2

LINERBOARD 42H6 COLLABORATIVE REPERENCE PROGRAM REPORT NO. 103 BURSTING STRENGTH (MULLEN), PSI

APRIL 1978

LAB				THIS MONTH CUMULATIVE								
CODY	3 V	WK-1	WE-2	WK-3	WE-4	MEAN	SDR	SDWKS	MEAN	SDR	SDWKS	WKS
177	H	110.2X	110.2X			110.2X	7.5	.0	113.7	6.9	3.8	9
182	H	118.8	119.1			119.0	8.5	. 2	117.6	9.6	3.4	12
184	H	120.5	123.9			122.2	8.7	2.4	121.6	7.9	3.3	11
185	I	118.5	118.2			118.3	6.4	. 2	119.2	6.8	.7	12
188	I	115.7	117.9			116.8	6.6	1.5	113.7	7.4	1.7	12
198	R	114.9	114.0			114.5	6.5	.7	114.5	6.5	.7	2
250	* X	127.1X	124.3			125.7X	12.2	2.0	126.8%	11.5	4.0	6
274	H	117.3	117.8			117.5	6.1	. 4	117.5	6.1	. 4	2
283	H	118.5	119.0			118.7	5.3	. 4	120.6	5.2	1.5	12
287	A.	130.2X	125.4			127.8X	9.3	3.4	127.1X	11.3	2.4	10
327	М	114.5	117.3			115.9	10.7	2.0	114.3	9.8	1.9	12
350	E	115.9	115.3			115.6	10.7	. 4	116.0	10.7	1.3	12
553	М	114.4	124.9			119.7	9.4	7.4	121.5	10.7	3.7	12
562	A	137.6X	138.0X			137.8X	9.9	. 3	132.0X	10.7	5.8	12
558	I	112.5	116.5			114.5	7.7	2.9	113.7	9.4	2.5	12
_							-					
559	A	115.0	116.4			115.7	8.8	1.0	113.2	8.5	2.8	12
590	+ X	114.1	112.4			113.2	6.2	1.2	110.9X		5.9X	11
											34 - 11	

	GRAND	AVERAGES		
THIS	HTHBM	COMOLVIAS	12	PPEKS

AV MEAN	118.4	118.3	AV MEAN 118.4 118.1
AV SDR	8.7	8.6	AV SDR 8.7 8.7
SD LABS	2.5	3.1	SD LABS 2.8 3.6
NO. INCL	62	66	Nd.INCL 64.0 62.9
NO. GHIT	8	6	AV SDWKS 1.8 2.7
NOT RCD	2	0	SD CUM MBAN 2.6

COLLABORATIVE REPERENCE PROGRAM REPORT NO. 103 BURSTING STRENGTH (MULLEN), PSI

			501.	DIENG DIE		,					
LAB			MEANS THIS MONTH	1	TH	IS MON	TH		COMULA	TIVE	
CODE	v	WK-1	WK-2 WK-3	WK-4	MEAN	SDR	SDWKS	MBAN	SDR	SDWKS	WES
100	H		121.4	122.7	122.1	9.0	. 9	122.1	9.0	. 9	2
101	H		118.4	122.7 116.1 125.7 113.7 117.2	117.2	3.7	1.6	117.2	3.7X	1.6	2
102			126.0	125.7	125.9	9.7	. 2	125.9	9.7	. 2	2
103	I		114.1	113.7	113.9	7.0	. 3	125.9 113.9 119.4	7.0	. 3	2
106	Ħ		121.6	117.2	119.4	10.7	3.1	119.4	10.7	3.1	2
200			22110		22784	100.				•••	-
107	A		118.8	121.1	120.0	8.6	1.6	120.0	8.6	1.6	2
	M.		123.8	124.7	120.3	10.8	. 6	124.3	10.8	.6	
109			122.2	110 0	121 0	11 2	1 6	121 0	11 2	1.6	
110	M		115 7	115 6	115 6	0.6	1.0	115 6	0.6	.1	
111	M		120.7	121.1 124.7 119.9 115.6 115.7	110.0	11 1	3.6	110.0	11 1	3.6	2
***	ONL.		120.0	115.7	110.5		3.0	110.3		3.0	_
112	I		117.2	116 7	117 0	0.6	-	117.0	0 0	-	2
	R		117.2	110.7	117.0	9.9	. 3	117.0	4.9	. 3	2
			119.6	119.4	119.5	0.0		119.5	0.0	.1	2
114	A		125.7	124.2	125.0	8.4	1.0	125.0	8.4	1.0	2
115	R		125.1	116.7 119.4 124.2 126.3 117.9	125.7	8.9	. 8	125.7	8.9	. 8	2
116	R		119.2	117.9	118.6	8.1	1.0	118.6	8.1	1.0	2
								_			
117	H		120.1	120.7	120.4	8.6	. 4	120.4 122.9	8.6	. 4	2
119	H			122.9	122.9	6.4		122.9	6.4		1
120	R		119.98	119.38	119.6	15.2	. 4	119.6	15.2X	. 4	
121			129.9	120.7 122.9 119.38 127.7	128.8	7.8	1.6	128.8*	7.8	1.6	
125	I		124.9	125.1	125.0	9.4	.1	125.0	9.4	• 1	2
127	Ħ		119.8	119.0	119.4	8.7	. 6	119.4	8.7	. 6	2
128	H		120.7	123.8	122.2	8.6	2.2	122.2	8.6	2.2	2
129	R		121.5	123.4	122.5	7.3	1.3	122.5	7.3	1.3	2
130	Ħ		127.3	123.4	125.4	10.3	2.8	125.4	10.3	2.8	2
131	R		116.5	123.8 123.4 123.4 112.9	114.7	11.3	2.5	122.2 122.5 125.4 114.7	11.3	2.5	2
133	A		118.3	120.0 124.3 117.6 215.0 120.6	119.1	8.4	1.2	119.1	8.4	1.2	2
134	Ħ		125.8	124.3	125.1	6.8	1.1	125.1	6.8	1.1	2
135	I		122.3	117.6	120.0	8.5	3.3	120.0	8.5	3.3	2
136	H		120.9	215.0	118.0	6.3	4.1	118.0	6.3	4.1	2
137	Fl'		122.8	120.6	121.7	9.5	1.6	121.7	9.5	1.6	2
											_
138	H		127.5	123.9 121.2 119.8 118.2 126.1	125.7	10.1	2.5	125.7	10.1	2.5	2
	R		115.6	121.2	118.4	8.7	4.0	118.4	8.7	4.0	
140	Ħ		119.5	119.8	119.7	7.3	. 2	119.7	7.3	. 2	
141	н		113.6	118.2	115.9	9.4	3.7	115.0	9.4	3.3	2
142	A		122.2	126.1	124.1	9.3	2.8	119.7 115.9 124.1	9 3	2.8	
	**					0,0	2.0		0.0		_
143	Я		123.3	121.8	122 5	0.6	1 1	122 5	0.6	1.1	2
145	EK.		115.3	117 6	122.5	0.3	1.1	111 6	9.0	1.1	2
147	H		120.7	113.5	133.0	7.6	1.0	114.6	7.6	1.0	
149	Ħ		124.4	123.1	123.0	7.0	1.0	123.8	(• 6	6.5X	
151	Ħ		132.72	121.8 113.5 123.1 123.6 122.2	120.2	7.5	0.5	120.2	9.5	0.01	
151	п		124.1	122.2	123.1	7.1	1.3	123.1	/ - 1	1.3	<
153	В		**E A	110 6	117.5		7.0	5		7.0	•
			115.4	117.0	117.5	9.2	3.0	117.5	9.2	3.0	
155	Ħ		121.1	116.4	118.8	6.2	3.4	118.8	6.2	3.4	
159	H		122.1	119.6 116.4 121.0	1 21. 6	7.7	. 8	121.6	7.7	. 8	2
161	U		127.4			11.5	1 0 0	15003	11.0	1.6	
163	H			120.5	120.5			120.5			1
	_										
165	R		124.4	127.1	125.8	9.7	1.9	125.8	9.7	1.9	2
166	H		116.6	116.3	116.5	9.8	. 2	116.5	9.8	. 2	2
167	H		113.8	112.1	112.9	7.3	1.2	112.9	7.3	1.2	2
169	I		120.8	123.4	122.1	7.6	1.8	122.1	7.6	1.8	
171	H		118.8	127.1 116.3 112.1 123.4 119.6	119.2	7.9	. 6	119.2	7.9	. 6	2
172	H		121.0	120.2	120.6	9.5	. 6	120.5	9.5	. 6	2
	Ħ		121.5	120.9	121.2	3.5	. 5	121.2	3.5X	. 5	2
174	H		125.9	124.1	125.0	8.0	1.3	125.0	8.0	1.3	2
175	H		128.3	118.2	123.2	8.4	7.1	123.2	8.4	7.1X	2
176	H		116.2	120.2 120.9 124.1 118.2 117.3	116.7	11.7	.8	116.7	11.7	. 8	2

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LAB		MEANS TE	IIS MONTH	1	тн	IS MON	TH.		CUMUL	ATIVE	
Cada A	WK-1	WK-2	WK-3	WK-4	MEAN	SDR	SDWKS	MEAN	SDR	SDWKS	WKS
177 H			108.81	113.9	111.4	4.8	3.7	111.4=			2
182 H			115.4	113.6	114.5	6.5	1.3	114.5	6.5		2
184 H			125.8		124.5	7.6	1.8	124.5	7.6	1.8	2
186 I			120.7	118.8	119.8	5.4	1.3	119.8	5.4	1.3	2
188 I			116.5	115.2	115.9	4.3	1.0	115.9	4.3X	1.0	2
250 • ₹			128.3	117.8	123.1	10 5	7.4	123.1	10 6	7.4X	2
274 E			120.3	120.8	120.6		. 4	120.6		.4	2
283 R				-		-	-			-	2
			127.8	122.0			4.1	124.9		4.1	2
			130.5	131.1X	130.8%		. 4	130.8#		. 4	2
327 W			121.7	122.8	122.3	9.6	. 8	122.3	9.6	. 8	2
350 H			116.1	117.6	116.8	10.3	1.1	115.8	10.3	1.1	2
553 W			126.0	125.7	125.9	10.9	. 2	125.9		. 2	2
562 A			134.8X				3.1	132.7%		3.1	2
558 T				115.7				115.7		-	1
559 A			115.6	112.5	114.5		2.9	114.5		2.9	2
											_
590 *X			118.6	123.0	120.8	9.1	3.1	120.8	9.1	3.1	5
							GRAND	AVERAG	ES.		
			WK	-3 WK	-4	THI	в мектн	CUMUI	LATIVE	2 WFS	KS
AV MEAN			121				120.7	13			
AV SDR				.5 8		SDR	8.4		8.4		
SD LABS							4.1		4 - 1		
NO. INCL			63			.INCL			55.0		
NA. GHIT			5			SDWKS	1.8		1.5		
NJT RCD			3	0	SD	сим и	BAN		4.0		

COLLABORATIVE REFERENCE PROGRAM REPORT NO. 103 BURSTING STRENGTH (MULLEN), PSI

BORSIINO SIRBNOIL (ROLLEN), FS1												
LAB			MEANS TH	IS MONTH		THI	S MON	TH		CUMUL	ATIVE	
CGDB	v	WK-1	WK-2	WK-3	WK=4	MBAN		SDWKS	MBAN		SDWKS	WES
100	Ħ	74.0	74.0	74.5	73.9	74.1	6.3	• 2	72.6	6.6	2.0	7
101	E	72.0	73.0	72.6	72.4	72.5	4.7	. 4	72.5	4.7	. 4	4
102	H	12.0	70.0	70.1	70.2	70.1	5.9	.1	69.9	5.2	. 3	5
												7
103	Ū	71.3	70.5	70.0	69.3	70.3	7.1	. 8	70.4	6.6	1.2	
106	Б	75.3	74.1	69.5	71.2	72.5	6.8	2.6	72.1	7.0	2.1	7
107	A	71.3	70.1	69.3	70.0	70.2	7.1	. 8	70.6	6.6	1.5	7
108	ME	71.5	74.3	71.6	75.2	73.2	7.8	1.9	72.8	7.5	1.8	5
109	H	73.1	74.1	74.1	73.1	73.6	6.1	.6	72.9	5.8	1.0	7
110	М	72.7	66.3	68.1	66.7	68.5	7.2	2.9	68.5	7.2	2.9	4
111	M	70.6	74.7	73.7	68.4	71.9	7.6	2.9	72.6	7.1	2.5	7
* 1 1	34.	70.0	/ 4 . /	13.1	00.4	11.9	7.0	2.9	12.0	/ • •	2.5	'
									7. 0			7
112	I	69.8	72.5	72.0	72.2	71.7	7.7	1.2	71.0	7.8	1.6	
113	R	74.3	74.6	75.5	73.0	74.4	6.2	1.0	74.1	6.0	1.0	7
114	A.	78.4	76.8	77.7	71.8	76.2	6.6	3.0	74.8	6.8	3.0	7
115	R	73.8	75.7	76.1	73.7	74.8	6.5	1.3	73.4	7.4	2.1	7
116	R	74.1	74.0	75.4	73.3	74.2	7.1	.9	73.8	6.8	1.2	6
117	Ħ	75.4	73.0	69.5	69.5	71.9	6.6	2.9	70.5	7.2	2.7	7
119				09.5								4
	Ħ	71.8	69.2		73.7	71.6	7.9	2.3	71.5	7.6	1.8	
120	R	70.8S		70.1	66.1	69.0	8.0	2.5	69.4	8.1	3.2	6
121	ME	76.5	74.6	78.0X	71.6	75.2	7.5	2.8	75.4	7.4	2.6	7
125	I	72.8	73.6	75.1	73.2S	73.7	7.3	1.0	73.9	7.2	1.9	7
127	R	74.2	72.4	73.4	72.8	73.2	6.0	. 8	73.7	5.7	. 9	7
128	Ħ	73.7	70.6	71.9	74.7	72.7	6.9	1.8	74.1	6.5	2.2	7
129	2											7
		72.8	74.4	73.9	74.5	73.9	6.4	. 8	74.0	5.2	1.4	
130	Ħ	77.9	78.8	71.7S	78.2	76.7	8.2	3.3	76.5#		2.5	7
131	R	65.9X	70.0	63.5X	66.2	66.4X	7.5	2.7	68.1*	8.5	3.0	7
133	A	74.0	77.4	72.7	72.2	74.1	7.0	2.3	72.8	6.7	2.4	7
134	Ħ	74.1	71.9	71.5	74.2	72.9	7.1	1.4	74.5	7.6	3.0	7
135	I	71.4	72.2	71.6	69.4	71.2	6.5	1.2	70.4	7.5	2.3	7
136	Ħ	71.9	69.7	72.8	74.3	72.2	5.4	1.9	71.8	6.4	1.7	7
										-		
137	H	67.0X	68.3	70.4	70.0	68.9	5.4	1.5	69.0#	6.4	1.7	7
												_
138	Ħ	76.3	76.6	75.2	73.3S	75.4	8.3	1.5	74.7	8.2		7
139	R	72.48	70.0	71.2	72.8	71.6	7.4	1.3	71.7	7.1	1.0	7
140	Ħ	69.5	67.7	69.1	67.0	68.3	4.1	1.2	68.5	4.1X	. 9	7
141	Ħ	73.3	74.6	69.8	72.4	72.5	6.9	2.0	72.7	5.8	1.5	7
142	A	68.6	69.0	73.6	69.6	70.2	7.7	2.3	69.3	8.2	2.1	7
		00.0	0,00	•••	0,00	, , , ,		2.00	03.0			
143	Ħ	74.0	71.8	72.3	72.1	72.6	6.3	1.0	73.3	6.1	1.2	7
145	Ħ	69.6	75.7	70.7	74.1	72.5	6.5	2.8		6.5		7
147	Ħ	74.9	70.6	73.9	73.2	73.2	7.4		72.9	7.5		7
149	Ħ	75.3	76.3	75.8	78.3	76.4	7.2	1.3	75.9	6.6		7
151	H.	74.3	73.9	72.9	72.9	73.5	6.5	.7	73.9	6.6	.7	7
153	H	71.7	71.4	71.1	70.8	71.3	8.3	. 4	74.2	7.3	4.0X	7
155	H	73.6	68.7	69.5	68.4	70.1	5.5	2.4	70.4	5.8		
159	Ħ	71.2	72.0	72.4	71.8	71.9	6.4	.5	71.5	7.1	. 8	7
161						75.0					2.7	7
	Ū	76.7	78.9	71.9	72.5		8.2	3.4	74.2	8.4		
263	Ħ		69.3		72.3	70.8	6.7	2.1	70.7	6.4	1.6	5
155	R	73.0	71.2	73.4	73.5	72.8	7.7	1.1	73.0	8.2	1.4	6
166	H	76.6	70.1	73.4	72.4	73.1	7.7	2.7	71.4	7.6	3.5	6
167	H	71.4	71.9	71.7	71.3	71.6	5.8	. 3	69.9	5.3	2.4	7
169	I	75.8	72.1	70.2	74.2	73.1	8.4	2.4	73.5	8.3	2.0	7
171	H	69.9	67.5	69.6	70.0	69.2	6.7	1.2	70.0	7.1	1.4	7
4.4	EX.	J 7 6 7	07.3	09.0	70.0	09.2	0.7	4 . 4	70.0			,
172		70.0	76 1	75 ^	76 0	76.5	-		75 -			_
	H	78.2	76.6	75.0	76.0	76.5	7.1	1.3	75.5	7.3		7
173	Ħ	73.7	73.4	72.1	72.3	72.9	5.2	. 8	72.8	4.9	. 9	7
174	H	81.1X	76.3	73.3	69.2	75.0	7.3	5.0	72.7	7.5	4.7X	7
175	H	74.4		79.5X	73.4	75.8	7.1	3.3	76.0	7.6	2.1	6
176	Ħ	75.1	70.6	71.3	73.1	72.6	7.7	2.0	71.0	8.0	2.5	7
			-	-								

LINERSGARD 26G3	COLLABORATIVE REPERENCE PROGRAM
	REPORT NO. 103
	SURSTING STRENGTE (MULLEN), PSI

APRIL 1979

LA8		N N	EANS TH	IS MONTH		THI	S Men	TH		CUMUL	ATIVE	
CODE	8 V	W K-1	₩K-2	WE-3	WE-4	MBAN	SDP	SDWKS	MEAN	SDR	SDWKS	WKS
177	В	66.9X	68.3	67.5	65.4	67.0X	5.9	1.2	66.9X	5.7	1.3	6
182	В	74.5	73.6	71.7	70.6	72.6	8.1	1.8	73.8	7.5	2.1	7
184	H	73.3	75.4	72.4	77.9	74.8	6.1	2.4	74.4	6.7	2.1	7
186	I	74.4	73.7	73.3							. 6	7
188	I	74.3	72.1	71.1	71.6	72.3	6.1	1.4	72.4	5.9	1.4	7
198	R	71.2	71.1			71.2	7.1	. 0	71.2	7.1	.0	2
250	• X			69.6S	67.8							4
274	В	74.2	74.2	73.8	74.0	74.1		. 2	74.1		. 2	4
283	Ħ	74.1	72.6	79.0X								7
287	A.	80.0X	82.9X	80.9X	78.4	80.6X	7.0	1.9	81.6X	7.7	1.8	7
327	M	72.1	76.2	75.3	74.0	74.4	7.1	1.8	73.5	7.5	1.8	7
	н				-					-		7
	М											7
	A					-		-				7
558	I	68.2	68.4	68.8	65.7	67.8	6.7	1.4	69.0	7.7	1.8	7
559	A	71.4	71.1	71.8	71.5	71.5	5.3	. 3	70.3	5.3	1.5	7
		63.7X	64.1X	64.8X	62.9X	63.9X	5.2	. 8	64.4X	5.7	1.4	7
	177 182 184 186 198 250 274 283 287 327 350 553 558	CODE V 177 8 182 8 184 H 186 I 188 I 198 R 250 *X 274 8 283 H 287 A 327 M 350 H 553 M 552 A 558 I	CODE V WK-1 177 E 66.9X 182 E 74.5 184 H 73.3 186 I 74.4 188 I 74.3 198 R 71.2 250 °X 68.8 274 H 74.2 283 H 74.1 287 A 80.0X 327 M 72.1 350 H 72.8 553 M 72.5 552 A 82.1XS 558 I 68.2	CODE V WK-1 WK-2 177	CGDE V WK-1 WK-2 WK-3 177 E 66.9X 68.3 67.5 182 E 74.5 73.6 71.7 184 H 73.3 75.4 72.4 186 I 74.4 73.7 73.3 188 I 74.3 72.1 71.1 198 R 71.2 71.1 250 *X 68.8 71.3 69.6S 274 H 74.2 74.2 73.8 283 H 74.1 72.6 79.0X 287 A 80.0X 82.9X 80.9X 327 M 72.1 76.2 75.3 350 H 72.8 69.8 72.0 553 M 72.5 73.8 74.2 552 A 82.1XS 76.1 72.6 558 I 68.2 68.4 68.8	CGDE V WK-1 WK-2 WK-3 WK-4 177 B 66.9X 68.3 67.5 65.4 182 B 74.5 73.6 71.7 70.6 184 H 73.3 75.4 72.4 77.9 186 I 74.4 73.7 73.3 73.4S 188 I 74.3 72.1 71.1 71.6 198 R 71.2 71.1 250 °X 68.8 71.3 69.6S 67.8 274 B 74.2 74.2 73.8 74.0 283 H 74.1 72.6 79.0X 75.6 287 A 80.0X 82.9X 80.9X 78.4 327 M 72.1 76.2 75.3 74.0 350 H 72.8 69.8 72.0 69.9 553 M 72.5 73.8 74.2 73.7 552 A 82.1XS 76.1 72.6 79.4 559 A 71.4 71.1 71.8 71.5	CODE V WK-1 WK-2 WK-3 WK-4 MEAN 177 B 66.9X 68.3 67.5 65.4 67.0X 182 B 74.5 73.6 71.7 70.6 72.6 184 H 73.3 75.4 72.4 77.9 74.8 186 I 74.4 73.7 73.3 73.4S 73.7 188 I 74.3 72.1 71.1 71.6 72.3 198 R 71.2 71.1 71.6 72.3 198 R 71.2 71.1 71.6 72.3 250 °X 68.8 71.3 69.6S 67.8 69.4 274 B 74.2 74.2 73.8 74.0 74.1 283 H 74.1 72.6 79.0X 75.6 75.3 287 A 80.0X 82.9X 80.9X 78.4 80.6X 327 M 72.1 76.2 75.3 74.0 74.4 350 H 72.8 69.8 72.0 69.9 71.1 553 M 72.5 73.8 74.2 73.7 73.5 552 A 82.1XS 76.1 72.6 79.4 77.6 558 I 68.2 68.4 68.8 65.7 67.8	CODE V WK-1 WK-2 WK-3 WK-4 MEAN SDP 177 B 66.9X 68.3 67.5 65.4 67.0X 5.9 182 B 74.5 73.6 71.7 70.6 72.6 8.1 184 H 73.3 75.4 72.4 77.9 74.8 6.1 186 I 74.4 73.7 73.3 73.4S 73.7 4.0 188 I 74.3 72.1 71.1 71.6 72.3 6.1 198 R 71.2 71.1 250 X 68.8 71.3 69.6S 67.8 69.4 8.5 274 B 74.2 74.2 73.8 74.0 74.1 5.4 283 H 74.1 72.6 79.0X 75.6 75.3 5.1 287 A 80.0X 82.9X 80.9X 78.4 80.6X 7.0 327 M 72.1 76.2 75.3 74.0 74.4 7.1 350 H 72.8 69.8 72.0 69.9 71.1 7.9 553 M 72.5 73.8 74.2 73.7 73.5 7.4 552 A 82.1XS 76.1 72.6 79.4 77.6 9.2 558 I 68.2 68.4 68.8 65.7 67.8 6.7	CODE V WK-1 WK-2 WK-3 WK-4 MBAN SDR SDWKS 177 B 666.9X 68.3 67.5 65.4 67.0X 5.9 1.2 182 B 74.5 73.6 71.7 70.6 72.6 8.1 1.8 184 H 73.3 75.4 72.4 77.9 74.8 6.1 2.4 186 I 74.4 73.7 73.3 73.4S 73.7 4.0 5 188 I 74.3 72.1 71.1 71.6 72.3 6.1 1.4 198 R 71.2 71.1 71.6 72.3 6.1 1.4 250 °X 68.8 71.3 69.6S 67.8 69.4 8.5 1.5 274 B 74.2 74.2 73.8 74.0 74.1 5.4 .2 283 H 74.1 72.6 79.0X 75.6 75.3 5.1 2.7 287 A 80.0X 82.9X 80.9X 78.4 80.6X 7.0 1.9 327 M 72.1 76.2 75.3 74.0 74.4 71.1 1.8 350 H 72.8 69.8 72.0 69.9 71.1 7.9 1.5 553 M 72.5 73.8 74.2 73.7 73.5 7.4 .7 552 A 82.1XS 76.1 72.6 79.4 77.6 9.2 4.1 559 A 71.4 71.1 71.8 71.5 71.5 5.3 .3	CODE V WK-1 WK-2 WK-3 WK-4 MBAN SDR SDWKS MEAN 177 B 66.9X 68.3 67.5 65.4 67.0X 5.9 1.2 66.9X 182 B 74.5 73.6 71.7 70.6 72.6 8.1 1.8 73.8 184 H 73.3 75.4 72.4 77.9 74.8 6.1 2.4 74.4 186 I 74.4 73.7 73.3 73.4S 73.7 4.0 .5 73.9 188 I 74.3 72.1 71.1 71.6 72.3 6.1 1.4 72.4 198 R 71.2 71.1 71.6 72.3 6.1 1.4 72.4 198 R 71.2 71.1 71.6 72.3 6.1 1.4 72.4 198 R 74.2 74.2 73.8 74.0 74.1 5.4 .2 74.1 283 H 74.1 72.6 79.0X 75.6 75.3 5.1 2.7 74.4 287 A 80.0X 82.9X 80.9X 78.4 80.6X 7.0 1.9 81.6X 327 M 72.1 76.2 75.3 74.0 74.4 71.1 1.8 73.5 53 M 72.5 73.8 74.2 73.7 73.5 74.4 71.1 72.8 69.8 72.0 69.9 71.1 7.9 1.5 71.1 553 M 72.5 73.8 74.2 73.7 73.5 74.4 77.6 9.2 4.1 78.7X 558 I 68.2 68.4 68.8 65.7 67.8 6.7 1.4 69.0 559 A 71.4 71.1 71.8 71.5 71.5 5.3 .3 70.3	CODE V WK-1 WK-2 WK-3 WK-4 MEAN SDR SDWKS MEAN SDR 177 B 66.9X 68.3 67.5 65.4 67.0X 5.9 1.2 66.9X 5.7 182 B 74.5 73.6 71.7 70.6 72.6 8.1 1.8 73.8 7.5 184 B 73.3 75.4 72.4 77.9 74.8 6.1 2.4 74.4 6.7 186 I 74.4 73.7 73.3 73.4S 73.7 4.0 .5 73.9 4.3X 188 I 74.3 72.1 71.1 71.6 72.3 6.1 1.4 72.4 5.9 198 R 71.2 71.1 71.6 72.3 6.1 1.4 72.4 5.9 198 R 71.2 71.1 71.6 72.3 5.1 2.7 74.1 5.4 283 B 74.1 72.6 79.0X 75.6 75.3 5.1 2.7 74.4 5.5 287 A 80.0X 82.9X 80.9X 78.4 80.6X 7.0 1.9 81.6X 7.7 327 M 72.1 76.2 75.3 74.0 74.4 7.1 1.8 73.5 7.5 350 B 72.8 69.8 72.0 69.9 71.1 7.9 1.5 71.1 7.6 553 M 72.5 73.8 74.2 73.7 73.5 7.4 .7 73.8 7.5 554 A 82.1XS 76.1 72.6 79.4 77.6 9.2 4.1 78.7X 7.8 559 A 71.4 71.1 71.8 71.5 71.5 5.3 .3 70.3 5.3	CODE V WK-1 WK-2 WK-3 WK-4 MEAN SDR SDWKS MEAN SDR SDWKS 177 B 66.9X 68.3 67.5 65.4 67.0X 5.9 1.2 66.9X 5.7 1.3 182 B 74.5 73.6 71.7 70.6 72.6 8.1 1.8 73.8 7.5 2.1 184 H 73.3 75.4 72.4 77.9 74.8 6.1 2.4 74.4 6.7 2.1 186 I 74.4 73.7 73.3 73.4S 73.7 4.0 .5 73.9 4.3X .6 188 I 74.3 72.1 71.1 71.6 72.3 6.1 1.4 72.4 5.9 1.4 198 R 71.2 71.1 250 X 68.8 71.3 69.6S 67.8 69.4 8.5 1.5 69.4 8.5 1.5 274 B 74.2 74.2 73.8 74.0 74.1 5.4 .2 74.1 5.4 .2 283 H 74.1 72.6 79.0X 75.6 75.3 5.1 2.7 74.4 5.5 2.3 287 A 80.0X 82.9X 80.9X 78.4 80.6X 7.0 1.9 81.6X 7.7 1.8 327 M 72.1 76.2 75.3 74.0 74.4 7.1 1.8 73.5 7.5 1.8 350 H 72.8 69.8 72.0 69.9 71.1 7.9 1.5 71.1 7.6 1.1 552 A 82.1XS 76.1 72.6 79.4 77.6 9.2 4.1 78.7X 7.8 3.8 559 A 71.4 71.1 71.8 71.5 71.5 5.3 .3 70.3 5.3 1.5

GRAND AVERAGES WK-4 THIS MONTH CUMULATIVE 7 WEEKS WK-1 WK-2 WK-3 72.2 AV MEAN 6.9 AV SDR 3.0 SD LASS AV MEAN 73.3 AV SDR 6.7 72.6 72.3 72.6 72.4 6.7 2.9 67 3 2 6.9 AV SDR 6.8 6.8
3.0 SD LABS 2.6 2.8
69 NG.INCL 65.0 64.4
2 AV SDWKS 1.7 1.8
1 SD CUM MEAN 2.1 6.7 2.2 6.7 2.2 SD LASS 62 8 2 62 7 3 NJ. INCL NO. GMIT NOT RCD

CORRUG.NEDIUM 26C3 COLLABORATIVE REFERENCE PROGRAM APRIL 1978 REPORT NO. 103 FLAT CRUSH STRENGTH (CONCORA), 18

Par Ground Stabrota (Concoraty, 20											
LAB	-1	CEANS TH	IS MONTH		THI	S MON	TH		COMUL	TIVE	
CGDB A	WE-1	WK-2	WK-3	WK-4			SDWKS	MEAN	SDR	SDWES	WES
100	65.1	63.1	64.3	64.1	64.2	3.0	.8	63.4	2.8	1.1	8
102		64.5	63.0	63.0	63.5	2.6	. 9	63.4	2.9	.7	7
106	59.4	63.0S	63.8	64.7	62.8	3.6	2.3	62.3	3.8%	1.8	8
110	65.3	67.4	68.0	63.4	66.0	3.7	2.1	64.6	3.2	2.4X	8
113	63.8	62.6	63.2	63.5	63.3	2.8	.5	63.3	2.9	. 4	8
114	60.5	59.6	60.5	62.5	60.8	3.0	1.2	61.6	3.1	1.4	8
115	64.0	61.9	62.9	63.3	63.0	2.1	. 9	62.5	2.2	1.2	8
115	61.3	61.3	61.6	61.2	61.4	2.0	. 2	61.4	2.1	. 4	8
119	63.6		62.7	64.6	63.6	3.5	1.0	63.4	3.1	.7	5
120	64.3S	62.1	63.8	65.1	63.9	3.6	1.3	64.6	3.5	1.8	6
125	69.4X	69.4	70.0%	67.7	69.1%	3.4	1.0	68.0X	3.2	1.6	8
128	63.5	63.4	62.3	63.7	63.2	3.1	.6	62.5	3.1	1.0	8
138	74.0X	68.8	69.0X	72.0X	70.9%	3.2	2.5	70.1X	3.5	2.1	8
140	61.6	62.7	62.8	63.1	62.6	3.1	.7	62.5	3.0	. 8	8
143		63.0	63.2	61.8	62.7	2.4	. 8	61.9		. 9	7
161	65.6	67.7	68.4	66.8	67.1	3.7	1.2	65.6	3.6	2.0	8
164	62.3	63.7	62.7		62.9	3.0	. 7	63.0	3.0	. 5	7
167	64.3	63.5	63.4	62.7	63.5		.6	63.4		. 7	8
177	61.9	61.8	63.0	61.5	62.0		. 7	62.1		.6	8
182	72.0X		69.8X		69.7X		1.8	69.0X		2.5X	8
188	62.8	62.8	63.7	63.8	63.3	2.3	. 6	62.9	2.3	1.2	8
198	64.9	64.8			64.9	3.0	. 0	64.9	3.0	.0	2
237	51.9	64.9	62.6	65.0	63.6		1.6		3.2	1.5	8
250			64.8	63.9		2.0	.7		2.5		6
269	62.2	61.4	61.7	63.0	62.1	2.5	. 7	61.8	2.6	.7	8
							• -			•	
274	64.0	64.0	63.9	63.9	64.0	1.8	.1	64.0	1.8X	.1	4
283	62.7	62.6		64.1	63.3	2.2	.7	63.6	2.2	. 6	8
284	63.0	67.6	65.5	65.7	65.5	3.9	1.9		3.2	1.8	8
287	66.6	67.4	66.2	65.9	66.5	3.2	.6	65.6		1.4	8
289	62.45	59.3	59.6	64.1	61.4		2.3	61.0		1.6	8
		0,00					245				_
292	61.9	62.7	64.3	63.4	63.1	2.6	1.0	62.7	2.7	1.4	8
327	61.1	62.1	61.5	62.2	61.7	2.6	. 5	62.6	2.9	1.9	8
350	67.5	68.5	66.0	67.0	67.3	2.1	1.0	66.6		1.2	8
351	63.2	65.3	62.3	62.8	63.4	1.8			1.8X		8
353	63.6	62.6	63.8	62.4	63.1	2.7	. 7	63.1	2.6	1.1	8
		020	00.0	02.			• .				-
355	62.2	62.5	62.6	61.6	62.2	2.9	.5	62.0	2.8	.5	8
357	62.7	62.8		62.3	62.3	2.3	.7	63.4	2.7	1.6	8
361	66.0		63.6	62.5	64.1	3.1	1.8	64.5	3.0	1.7	7
353	61.0	60.5	62.1	63.5	61.8	2.9	1.4	61.6	2.9	1.0	8
365	61.8	61.2	62.9	63.0	62.3		. 9	61.4	2.8	1.5	8
			,		02.0	_•			_,		
367	67.1	64.6	65.6	67.8	66.3	3.5	1.4	65.8	3.4	1.2	8
369	62.6	62.7	61.7	61.4	62.1	3.1	.7	62.1	2.8	. 5	8
377	64.6	64.0	011	63.4	64.0	3.2	•6	63.7	3.3	.7	7
379	63.3	63.5	63.2	62.1	63.0	2.9	.6	63.0	2.7	.6	7
381	62.1	61.7	62.2	63.3	62.4	2.7	.7	62.2	2.7	.6	8
50.	22.1	0441	02.02	55.5	02.4	201	• '	02.2	20,	• 0	Ü
383	64.3	64.3	65.4	62.8	64.2	2.6	1.1	63.8	2.8	. 9	8
385	62.7	62.3		63.5	62.6	3.1	.7	62.3		1.3	8
387	62.5	62.9	62.2	62.7	62.6	3.2	. 3	62.4	3.0	.5	8
391		02.09	61.1	02.01	61.1	3.1	• 3	63.1	3.4	2.2	5
393	66.0	64.6	64.2		64.9	3.1	. 9	64.1	2.6	1.3	7
333	00.0	04.0	U-0 Z		C40 9	3.1	• 7	04.1	240		
395	64.0	63.5	65.2	64.5	64.3	2.8	. 7	64.3	2.8	1.1	В
397	64.4	67.4		66.5	66.4		1.4	55.4	3.3	1.6	8
399	63.4	64.3	64.8	64.8	64.3		.7	64.2		1.2	8
553	63.9	61.3	60.8	60.7	61.7	2.5	1.5	62.0	2.5	1.4	8
555	66.7	66.1	65.0	67.3	66.3	2.6	1.0	66.2	3.0	1.8	8
	0001	00.1	00.0	0.00	00.0	2.0	1.0	00.2	5.0		-

CORRUJ. MEDIUM 26C3 COLLABORATIVE REPERENCE PROGRAM REPORT NO. 103 FLAT CRUSH STRENGTH (CONCORA), LB APRIL 1979

LAB	MEANS THIS MONTH			THIS MONTH			CUMULATIVE				
CQDE A	WK-1	WK-2	₩K-3	WK-4	MFAN	SDR	SDWKS	MEAN	SDR	SDWKS	WKS
552	63.3	67.0	64.3	62.1	64.2	3.3	2.1	63.4	3.2	1.8	8
558	65.7	64.4	64.7	63.0	64.5	3.4	1.1	63.8	3.1	1.4	8
572	66.5	65.4	67.3	66.6	66.5	2.7	. 8	65.9	2.8	1.4	7
578	66.0	64.9	72.6X	65.4	67.2	2.7	3.6	66.0	2.8	3.4X	8
579	65.6	66.5	66.7S	67.7	66.6	3.9	. 9	66.0	3.5	1.2	8
609	64.6	65.7	63.6	64.9	64.7	3.0	. 9	64.3	2.8	1.4	7

	WK-1	WK-2	₩K-3	WK⇒4	GRAND A	AVERAGES CUNULATIVE 8 WEEKS
AV MEAN	63.7	64.0	63.6	63.9	AV WEAN 63.8	63.5
AV SD2	2.9	2.8	2.9	2.9	AV SDR 2.8	2.8
SD LABS	1.8	2.3	1.9	1.8	SD LABS 2.0	1.8
N9. INCL	54	57	55	55	NO.INCL 55.2	55.0
NS. GNIT	3	C	4	2	AV SDWKS 1.0	1.1
NOT PCD	4	4	2	4	SD CUN MEAN	1.4
SD SHTS	1.9	1.6	1.6	1.7		

NBS-114A (REV. 7-73)					
U.S. DEPT. OF COMM. BIBLIOGRAPHIC DATA SHEET	1. PUBLICATION OF REPORT NO. FKBG CRP 103	2. Gov't Accession No.	3. Recipient	's Accession No.	
4. TITLE AND SUBTITLE	5. Publication Date				
CONTAINERBOARD			6/14/78		
Collaborative Refe Report # 103	6. Performin	g Organization Code			
7. AUTHOR(S)			8. Performin	g Organ, Report No.	
	Horlick, J. F. Stevenson		NBSTR	78-1340	
9. PERFORMING ORGANIZATI				Task/Work Unit No.	
			7825		
DEPARTMEN	UREAU OF STANDARDS IT OF COMMERCE		11. Contract	Grant No.	
WASHINGTON					
12. Sponsoring Organization Nar	ne and Complete Address (Street, City, S	tate, ZIP)	13. Type of	Report & Period	
Collaborative Test:	Covered				
	2066; and American Paper In		1	Final	
Fourdrinier Kra	aft Board Group		14. Sponsorin	ng Agency Code	
15. SUPPLEMENTARY NOTES			1		
Collaborative Reference for checking in comparison with by-product of the pof the testing art for each participal information for participal contents.	rence Programs provide part periodically the level and that of other participating programs is the provision of this is one of the period of t	icipating labora uniformity of to the second control of the second	Atories with their test. An importance of the ting averagety, and of	th the ing tant he state ges ther	
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