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Reference

Performance Guidelines for A Modular Integrated Utility System

David J. Mitchell

Center for Building Technology National Engineering Laboratory National Bureau of Standards Washington, D.C. 20234

November 1978

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Sponsored by Division of Energy, Building Technology and Standards Tice of Policy Development and Research Department of Housing and Urban Development shington, D.C. 20410



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NBState a ence Report to 1515

U.S. DEPARTMENT OF COMMERCE, Juanita M. Kreps, Secretary

Dr. Sidney Harman, Under Secretary

Jordan J. Baruch, Assistant Secretary for Science and Technology NATIONAL BUREAU OF STANDARDS, Ernest Ambler, Director



FORWARD

HUD-MIUS Program

The Deparment of Housing and Urban Development (HUD) is conducting the Modular Integrated Utility System (MIUS) Program devoted to development of the technical, economic, and institutional advantages of integrating the systems for providing all or several of the utility services for a community. The utility services include electric power, heating and cooling, potable water, liquid waste treatment, and solid waste management. The objective of the MIUS concept is to provide the desired utility services consistent with reduced use of critical natural resources, protection of the environment, and minimized cost. The program goal is to foster early implementation of the integrated utility system concept by the organization, private or public, selected by a given community to provide its utilities.

Under HUD direction, several agencies are participating in the HUD-MIUS Program. These agencies are the Department of Energy (DoE), the Department of Defense, the Environmental Protection Agency, the National Aeronautics and Space Administration, and the National Bureau of Standards (NBS).

Coordinated Technical Review

Drafts of technical documents are reviewed by the agencies participating in the HUD-MIUS Program. Comments were assembled by the DoE-ORNL Team, HUD-MIUS Project, into a Coordinated Technical Review. A draft of this publication received such a review and all comments were resolved.

Contributing NBS Staff

This publication was prepared as a task under the MIUS Implementation Technology Project of the NBS/HUD-MIUS Team for the HUD-MIUS Program. The leader of the MIUS Implementation Technology Project and this task is Mr. David J. Mitchell. Mr. Patrick J. Reynolds was the original task leader. The individual subsystem and system specialists who made significant contributions to the construction of the individual subsections of this publication are hereby acknowledged:

> Donna L. Brown Adolfo A. Camacho William L. Carroll John F. Halldane Mark E. Kuklewicz Patrick J. Reynolds John R. Schaefgen Walter Shipp Richard J. Symuleski

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TABLE OF CONTENTS*

			Page
ABBR	EVIATI	ONS AND ACRONYMS	vii
UNIT	S OF M		viii
ABST	RACT		l
1.	BACKG	ROUND INFORMATION	1
2.	MIUS	PERFORMANCE GUIDELINES	6
	A.	Electrical Supply Subsystem (ESS)	6
	A.1	Product/Service	6
	A.2	Reliability	8
	A.3	Subsystem Integration	9
	A.4	Distribution	11
	A.5	Energy Efficiency	13
	B. B.1 B.2 B.3 B.4 B.5 B.7	Environmental impact Thermal Subsystem (TS) Product/Service Reliability Subsystem Integration Distribution Energy Efficiency Environmental Impact	14 16 17 18 21 22 24
	C.	Solid Waste Management Subsystem (SWMS)	26
	C.1	Product/Service	26
	C.2	Reliability	31
	C.3	Subsystem Integration	33
	C.4	Distribution	35
	C.5	Energy Efficiency	36
	C.6	Controls	37
	C.7	Environmental Impact	37
	D.	Wastewater Management Subsystem (WMS)	39
	D.1	Product/Service	39
	D.2	Reliability	46
	D.3	Subsystem Integration	47
	D.4	Distribution	49
	D.7	Environmental Imact	52

^{*}The numbering is keyed to Table 1 Organization Matrix. For example, there is no Section A.6 - Controls because the Performance Guidelines do not address controls on a subsystem level for the ESS but on a system or MIUS level.

E.	Potable Water Management Subsystem (PWMS)	55 55
E 0	Poliobility	56
E.Z	Reliablilly	50
E.3	Subsystem Integration	56
E.4	Distribution	58
E.7	Environmental Impact	60
F.	MIUS Entity	62
F.2	Reliability	62
F.5	Energy Efficiency	64
F.6	Controls	64
F.7	Environmental Impact	68
F.8	Community Impact	73
F.9	Occupational Impact	75
F.10	Natural Hazards	79

Page

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ABBREVIATIONS AND ACRONYMS

ANSI	American National Standards Institute (1430 Broadway, New York, NY 10018).
ASHRAE	American Society of Heating, Refrigerating and Air Conditioning Engineers (United Engineering Center, 245 Foot 47th Street New York NY 10017)
ASME	American Society of Mechanical Engineers (United Engineering Center, 345 East 47th Street, New York, NY 10017).
ASTM	American Society for Testing Materials (1916 Race St., Philadelphia, PA 19103).
AWWA	American Water Work Association (6666 West Quincy Ave., Denver, CO 80235).
Btu	British thermal units
BRAB	Building Research Advisory Board (2101 Constitution Ave, N.W., Washington, DC 20418).
BRAB-FCC °C	BRAB Federal Construction Council Degree Celsius
CO	carbon monoxide
CTI	Cooling Tower Institute (9030 North Freway, No. 216, Houston, TX 77037).
dBA	Decibel-A Scale
e.g.	for example
DoE-ORNL	Department of Energy - Oak Ridge National Laboratory
ESS	Electrical Supply Subsystem
ft ³	cubic feet
°F	degree Fahrenheit
HC	hydrocarbons
HHV	higher heating value
h	hour
HUD	Department of Housing and Urban Development
HVAC	Heating, Ventilating, and Air Conditioning
Hz	hertz
gr	grains
kg	kilogram
kWh	kilowatt hour
1b	pound
LHV	lower heating value
mg/1	miligrams per liter
MIUS	Modular Integrated Utility System
NBS	National Bureau of Standards
NEC	National Electric Code (nublished by NEPA)
NESC	National Electrical Safety Code (published by Institute of
NH00	Electronics Engineers, Inc., United Engineering Center,
NEPA	National Fire Protoction Accordation (470 Atlantic Arr
MELA	Roston MA (2210)
NOv	ovides of nitrogon
OSHA	Occupational Safety and Health Act
nsig	nounds per square inch gauge
PTC	Performance Test Code
110	TOTTOT MUNICE TEST VVUE

PWMS rdf	Potable Water Management Subsystem refuse-derived fuel
rms	root mean square
SAE	Society of Automative Engineers (400 Commonwealth Drive, Warrendale, PA 15096).
std	standard
SWMS	Solid Waste Management Subsystems
j	joules
TS	Thermal Subsystem
UL	Underwriter's Laboratories (333 Pfingsten Road, Northbrook, IL 60062).
V	volt
WMS	Wastewater Management Subsystem

UNITS OF MEASURE AND S.I. CONVERSION FACTORS

In NBS Document LC 1056, revised August 1975, guidelines were established to reaffirm and strengthen the commitment of NBS to the greatest practicable use of the International System of Units (S.I.) in all of its publications and also in all of its dealings with the science and engineering communities and with the public. In this report the measurements are those of the U.S. Customary units as they appear in the referenced standards, in order that the readers may give full attention to the organization and compilation of the criteria.

The following conversion factors are appropriate for the units of measure that appear in this report:

Length -	<pre>1 inch (in.) = 0.0254 meter (m) 1 foot (ft.) = 0.3048 meter (m)</pre>
Mass -	l pound-mass (1bm) = .4535924 kilogram
Temperatu	re -
	1 Degree Fahrenheit (°F) = $(1.8)^{-1}$ kelvin (K) or (°K) Temperature Fahrenheit (°F) = $(459.67 + \text{temp. °F})/1.8$ (°K)
Time -	l hour (h) = 60 minutes (min) = 3600 seconds (s)
Velocity ·	- l foot per second (fps) = 0.3048 meter per second (m/s)
Force -	1 pound-force (1bf) = 4.448222 newtons (N)

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Pressure -

1 pound-force per square inch (psi) = 6894.757 pascals (Pa)

6.894747 kilopascals

(kPa)

Volume -

1 U.S. liquid gallon (gal) = 0.003785412 meter<sup>3</sup> (m<sup>3</sup>)

= 3.785412 liters (1)

Flow Rate -

1 U.S. gallon per minute (gpm) = 0.0000630902 meters<sup>3</sup>/second

= 63.0902 centimeters<sup>3</sup>/second

(cm<sup>3</sup>/s)

= 0.0630902 liters/second (1/s)
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PERFORMANCE GUIDELINES FOR A MODULAR INTEGRATED UTILITY SYSTEM

by David J. Mitchell

ABSTRACT

Performance Guidelines for a Modular Integrated Utility System (MIUS) is an aid to construct conceptual, preliminary and final designs for a specific MIUS to be built in a particular geographic location.

This document defines the suggested generic performance of a MIUS serving a residential/commerical development. Performance requirements, criteria, and evaluations identify engineering parameters and other constraints associated with electrical supply, thermal energy, solid waste management, potable water management, and wastewater management to be provided by a local, integrated source. There are also performance requirements, criteria, and evaluations for end-use considerations such as environmental impact, health, safety, and subjective acceptability. It is recognized that in view of the many possible combinations of MIUS designs, ownership, methods for implementation and local regulations, a MIUS implementor may want to omit and/or greatly simplify many of the performance requirements, criteria, and evaluations contained herein.

Keywords: Conservation; integrated utilities; performance guidelines; residential utilities; total energy, utilities.

1. BACKGROUND INFORMATION

OBJECTIVE

This document is an aid to develop conceptual, preliminary, and final designs for a Modular Integrated Utility System and to evaluate its resultant construction and operation.

SCOPE

This document identifies the constraints associated with electrical supply, thermal energy, solid waste management, potable water supply and wastewater treatment for a residential or residential commercial development provided by a local, onsite integrated entity. This document addreses the collection and distribution of these utility services to the outer wall interface of each user building. The end-use distribution internal to a user building is not covered. The term "user building" is defined as any building or site facility served by a MIUS utility subsystem.

APPROACH

The functional characteristics of a generic Modular Integrated Utility System are defined in terms of performance in contrast to a specific equipment type, make and model. Engineering parameters key to monitoring the performance of MIUS as a whole and each constituent utility are identified.

A magnitude is assigned to each engineering parameter. A method to measure the magnitude of each engineering parameter was selected from existing recognized standards or devised.

PERSEPCTIVE

A Modular Integrated Utility System can provide an acceptable quality of utility services upon demand. MIUS should maximize subsystem integration and should minimize the life-cycle cost of services rendered. The recommended functional characteristics, engineering parameters and measurement methods were developed in this light.

FORMAT

A requirement, criterion, evaluation, and commentary format is used. Each requirement is a concise statement of what the subsystem should do. Each criterion states measureable engineering parameters which would indicate whether compliance with each requirement was achieved. Each evaluation defines a standard, inspection method, review procedure, and/or test method which may be used in evaluating whether or not the subsystem or system as designed, installed and operated complies with each criterion. The commentary presents any elaboration or discussion of the requirement, criterion, or evaluation.

ORGANIZATIONAL MATRIX

Table 1 displays the topical organization of this document. The recommended performance of MIUS is defined on both a system and a subsystem level. Performance which is common to all subsystems is found on the system's level under "F. MIUS Entity". MIUS constraints are aggregated into ten categories, "1. Product or Service" through "10. Natural Hazards". The shaded areas in the organization matrix identify the information available.

APPLICABLE DOCUMENTS

It is recommended that the as-built MIUS comply with all applicable performance criteria contained herein, including the latest editions of codes, standards, and other documents cited. Beyond the specific references, use should be made of applicable codes, standards, and test methods promulgated by nationally-recognized groups such as ANSI, ASME, NFPA, ASTM, ASHRAE, and SAE. This document should not be construed to supersede local, State, and Federal codes and standards.

F. MIUS Entity	E. Potable Water Management Subsystem	D. Wastewater Management Subsystem	C. Solid Waste Management Subsystem	B. Thermal Subsystem	A. Electrical Service Subsystem	Table 1: Organizational Matrix
						1. Product or Service
						2. Reliability
						3. Subsystem Integration
						4. Distribution
						5. Energy Efficiency
	******					6. Controls
						7. Environmental Impact
				·		8. Community Impact
						9. Occupational Impact
						10. Natural Hazards

AUTHOR'S NOTES

This document provides the basis for serious consideration, evaluation, and design of a MIUS. This document draws upon information developed by the HUD-MIUS program in the early 1970's. A MIUS implementor may not desire all five utility services. It is recognized that in view of the many possible combinations of MIUS designs, ownership, methods of implementation, and local regulations, a MIUS implementor may want to omit and/or greatly simplify many performance requirements, criteria and evaluations to satisfy his local constraints.

The scope, approach, format, and organization were chosen to limit the task to a practical, finite, and purposeful effort. It is believed that any limitations that may result are not significant but are recognized here so that the reader may have a clear understanding of the intent of this document. This document is a guide and is not a specification for contract. The scope of this document does not include consideration of end-use distribution of utility services internal to a user building. The use of MIUS implies certain technical restrictions on the kinds of in-building distribution that can be used. The use of a specific in-building distribution places technical restrictions on MIUS. The approach is to focus the document where information is most lacking - the concept of a local integrated utility and its distribution external to a user building.

The approach further restricts the scope of this document. A generic Modular Integrated Utility System is defined in performance terms utilizing parameters which can be measured. This document attempts to avoid the use of statements such as "acceptable trade practice" and "applicable public health standards" where recommended MIUS functional characteristics can be monitored via parameter measurement. It is believed such general unquantifiable statements add nothing to the technical discussion and lead to diverse unstructured individual interpretation. The magnitudes of the engineering parameters chosen reflect what has been found as a general rule to be the minimum acceptable level of performance based on experience to date. The best possible level of performance has to be based on specific cost-benefit studies tailored to a particular MIUS application. The reader should consider the magnitudes of each parameter in light of local conditions. Not enough experience exists to base the magnitude of some parameters. This may become evident due to the different levels of treatment and specificity of each recommended MIUS functional characteristic. Where the magnitude of a parameter can be defined but has a local origin, the text states that it "should be specified per site needs".

The format chosen provides a concise presentation of recommended MIUS functional characteristics and how one may verify whether an as-built MIUS is in compliance. Many performance requirements and criteria are stated briefly. Each was carefully selected. A "Commentary" is used to expand on the intent of a "Requirement" when it is purposeful. This document attempts to avoid the use of general statements such as "There

should be a review of plans and specifications" to describe the proper "Evaluation" of each "Criterion" where nationally recognized standards and test methods exist. In most cases the "Evaluation" recommends specific methods of instrumentation, data acquisition and test. Since instrumentation and tests have limitations to their contribution to plant performance and can significantly contribute to MIUS capital, operating and maintenance costs, it is recommended that this aspect should be carefully considered and coordinated throughout a review of this document.

See Table 1. There are requirements, criteria, evaluations, and commentary for: "Product or Service"; "Reliability"; "Subsystem Integration"; "Distribution"; "Energy Efficiency"; "Controls": "Environmental Impact"; "Community Impact": "Occupational Impact and "Natural Hazards" for each utility subsystem and MIUS as a whole. There are many functional characteristics which are common to each utility service which are not of direct importance in a discussion of a Modular Integrated Utility System. In general, these are grouped in "F. MIUS Entity". There are other functional characteristics that are. These are found in the individual utility performance criteria which are labeled A, B, C, D and E. An unevenness in presentation exists due to this grouping of the performance criteria and its inherent redundancy.

This document represents the best efforts to date to address this subject and should be revised when more information and experience is gained.

2. MIUS PERFORMANCE GUIDELINES

A. Electrical Supply Subsystem (ESS) - This section contains recommended generic performance requirements, criteria, evaluations, and commentary for electrical service provided by a Modular Integrated Utility System (MIUS). If electrical generation is not to be an integral part of a MIUS application, this section should be deleted or greatly revised per site needs.

> If desired, the Electrical Supply Subsystem can provide electrical energy and distribute it to all user buildings. Included in this subsystem are electrical supply stations, electrical supply equipment and electrical supply lines as defined below:

electric supply equipment (supply equipment). Equipment which produces, modifies, regulates, controls, or safeguards a supply of electric energy.

electric supply lines (supply lines). Those conductors used to transmit electric energy and their necessary supporting or containing structures. Signal lines of more than 200 volts are always supply lines within the meaning of the rules, and those of less than 400 volts may be considered as supply lines, if so run and operated throughout.

electric supply station (supply station). Any building, room, or separate space within which electric supply equipment is located and the interior of which is accessible, as a rule, only to properly qualified persons. NOTE: This includes generating stations

and substations and generator, storage battery, and transformer rooms.

A.1

A.1.1 Requirement General Product Description. The ESS should have sufficient capacity to supply electrical service to the user buildings at the designated voltage, frequency, wattage and phase.

Products/Services.

- A.1.1.1 Criterion Frequency Control. The ESS should provide electrical service at an average frequency of 60.0 ± 0.4 Hz. Frequency control should be maintained within a clock accuracy (National Bureau of Standards standard time, e.g., WWV) of \pm 120 seconds in a 30 day period.
 - Evaluation Frequency should be compared against a calibrated frequency standard to determine the accumulative monthly frequency deviation.
 - Commentary Precise frequency control of electrical service is necessary for proper operation of customer devices such as clocks.
- A.1.1.2 Criterion Phases Available. The ESS should provide both single-phase and three-phase service throughout the served area unless otherwise specified per site needs. Where three-phase service is provided, reasonable care should be exercised to insure that the load on each phase is balanced.
 - Evaluation The voltage on each phase should be monitored.
 - Commentary Three-phase service may be required for motors on elevators, compressors, pumps, chillers, etc.
- A.1.1.3 Criterion Delivered Voltage. The ESS should maintain at the user building interface electrical potentials of 120 V and 240 V (120 volts to ground) rms unless otherwise specified per site needs. The electrical potentials should be maintained within an average + 2% of the specified values.
 - Evaluation The electrical potential at selected points of delivery should be monitored using instrumentation accurate to within + 0.1% of the actual values.
 - Commentary The ESS design should minimize the number of high voltage line spikes in order to protect customer equipment.

For energy efficiency, the use of higher voltages should be encouraged where applicable (e.g. 277 V for commercial lighting).

- A.1.1.4 Criterion Design Peak Demand Wattage. The ESS should provide electrical service at any user building demand. The design peak demand wattage of each user building should be specified.
 - Evaluation The probability of the subsystem to satisfy the peak electrical service demand should be evaluated by review of design calculations, vendors equipment ratings, and test results of similar equipment. Tests of the completed subsystem should be conducted under a range of test loads representing the most probable adverse circumstances to be encountered.
- A.2 Reliability.
- A.2.1 Requirement <u>Reliability</u>. The ESS should meet all the electrical loads of the MIUS and users with minimum interruption of service.
- A.2.1.1 Criterion Interruption of Service. An interruption of service is defined as any time the electrical service does not comply with Requirement A.1.1. The aggregate number of hours per year of interruptions of electrical service to any user building should not exceed fortyeight hours. The number of interruptions of electrical service per year should not exceed five. No single interruption of service to any user building should exceed twelve hours duration.
 - Evaluation The electrical potential, current, and frequency at the user building interface should be monitored. See also Evaluations: Criteria A.l.l.l through A.l.l.3.
 - Commentary To produce the reliability required in Criterion A.2.1.1, the adequacy and reliability of fuel supply, required maintenance, and component reliability should be considered. Essential services include fire protection, domestic cold water supply, emergency lighting, at least one elevator installed in each tall building, sewage pumps below drain level and essential MIUS equipment.

The reliability of the ESS is in part dependent on the ESS distribution means. In order for the ESS distribution to be of the highest reliability for nearly all circumstances, certain designs should be given some consideration. For example, normal and emergency feeders between the MIUS and major users may be necessary; concentric rather than radial distribution loops may be used.

Load shedding of a non-essential load, such as central plant chilled water, may be an economical alternative.

- A.2.2 Requirement Interim Supply. Interim electrical supply should be provided as a "backup" during major ESS shut-down.
- A.2.2.1 Criterion ESS Back-Up Supply. The back-up supply should be compatible with all elements of the ESS in all respects so that service to user building(s) is not interrupted. The down-time of the ESS and the use of a back-up electrical supply should not in any way interrupt any essential operation of the MIUS subsystems and user buildings.
 - Evaluation See Evaluation: Criterion A.2.1.1.
 - Commentary A connection to a Conventional electrical utility or to another MIUS ESS are examples of "back-up" supply.

A.3 Subsystem Integration.

- A.3.1 Requirement ESS Integration with Other Subsystems. Certain primary and secondary products from the ESS should be available, as applicable for utilization by other MIUS subsystems.
- A.3.1.1 Criterion Electrical Energy for Other MIUS Subsystems. The ESS should provide useable electrical service to other MIUS subsystems per Section A.1 - Products/Services.

Evaluation The appropriate evaluations in Section A.1 of this specification should apply.

A.3.1.2 Criterion <u>Thermal Energy</u>. The ESS should provide useable thermal energy to the THERMAL Subsystem if such utilization will result in net benefits in terms of resource conservation, energy efficiency, and/or financial benefit.

- Evaluation See Evaluation Criterion: B.3.3.1.
- Commentary The Thermal Subsystem can use ESS thermal energy for heating, cooling, and domestic hot water. The SWMS could use ESS thermal energy to dry solid waste, to keep the subsystem equipment warm and to minimize start-up fuel requirement. The WMS and PWMS could use thermal energy to increase process efficiency.
- A.3.2 Requirement Other Subsystem Integration with ESS. The ESS should assist the MIUS in resource conservation.
- A.3.2.1 Criterion Utilization of Treated Wastewater Effluent. The ESS should utilize in its process the treated wastewater effluent from the Wastewater Management Subsystem (per Section D.) if this utilization will result in net benefits in terms of resource conservation and/or financial performance.
 - Evaluation It should be determined whether there is a resultant net savings to the MIUS, derived from the use of subsystem effluent, and whether the additional cost of using this effluent can be justified on a life-cycle cost basis. Data of pertinent MIUS parameters should be taken during actual performance of the installed and operating MIUS. This data should be used to calculate subsystems and MIUS water use, and life-cycle costs.
- A.3.2.2. Criterion Utilization of ESS Combustible Material by SWMS. The ESS should deliver to the SWMS (per Section C.) all combustible items in a form and manner suitable for energy recovery and if such utilization results in net benefits in terms of resource conservation, energy efficiency, and/or financial performance.
 - Evaluation Equivalent to that to investigate the MIUS potential for supplemental <u>Thermal Energy</u>. See Evaluation: Criteria A.3.1.2.

	Commentary	Examples of Combustible ESS material are boxes, crankcase oil, rages etc.
A.3.3.	Requirement	Other ESS By-Products. Solid, energy and/or fluid products of the ESS not described in Requirements A.3.1 and A.3.2 should be dis- posed of in an appropriate manner.
A.3.3.1	Criterion	Unuseable Solid Products. The ESS should minimize solid products unuseable by other MIUS subsystems. Such unuseable solid products should be transmitted to an appro- priate ESS - Solid Waste Management Subsystem interface (per Section C.) for disposal.
	Evaluation	See Evaluations: Criteria C.4.1.1 and C.4.1.2.
	Commentary	Examples of unuseable solid products are worn parts and barrels.
A.3.3.2	Criterion	Unuseable Aqueous Products. The ESS should minimize all aqueous products not useable by the other MIUS subsystem processes. Such unuseable aqueous products should be trans- mitted to an appropriate ESS - Wastewater Management Subsystem interface (per Section D.) for disposal.
	Evaluation	See Evaluations: Requirement D.4.1.
A.3.3.3	Criterion	Unuseable Thermal Energy. The ESS should minimize all thermal energy not useable by other MIUS subsystem processes. Such thermal energy should be transmitted to an appropriate ESS Thermal Subsystem interface (per Section B.).
	Evaluation	See Evaluations: Requirement B.4.
	Commentary	During the spring and fall, modulation of the thermal energy recovered from the ESS should be considered.
A.4		Distribution.
A.4.1	Requirement	Electrical Power Distribution. Electrical service should be effectively distributed to all MIUS user buildings and to MIUS sub- systems, as required.

A.4.1.1 Criterion Electrical Codes and Standards. The electrical system shall be installed, maintained and operated in accordance with the following standards:

- 1. <u>Electrical Supply Stations</u> Part 1 of National Electrical Safety Code (ANSI C2.1-1971)
- 2. Overhead Electric Supply Lines Part 2 of National Electrical Safety Code (ANSI C2.2-1976)
- 3. Underground Electric Supply Lines -Part 3 of National Electrical Safety Code (ANSI C.2.3-1973)
- 4. <u>Grounding Methods for Electric Supply</u> <u>Facilities</u> - Section 9 of National <u>Electrical Safety Code (Section 9 of</u> ANSI C2.2-1976)
- 5. <u>Operation of Electric Supply Systems</u> (Rules for Employees) - Part 4 of National Electrical Safety Code ANSI C2.4-1973 (Note: Where rules of the Occupational and Safety and Health Administration (OSHA) are more stringent, OSHA rules should be observed (such rules were noted in the text of NESC Part 4).
- Evaluation There should be review of plans and specifications and an inspection of installed equipment.
- Commentary All of the above standards are published in "American National Standard National Electrical Safety Code, 1977 Edition (ANSI C2), published by the Institute of Electrical and Electronics Engineers, 345 East 47th Street, New York, NY 10017.
- A.4.1.2. Criterion <u>Electrical Voltage Drop</u>. The electrical voltage drop between the electrical generation elements and the user building interface at peak load should not exceed 3%.

Evaluation See Evaluation: Criterion A.1.1.3.

A.5	Energy Efficiency.	

A.5.1 Requirement ESS Efficiency. The ESS should have performance characteristics that offer optimum efficiency.

A.5.1.1. Criterion Electrical Efficiency. The minimum acceptable electrical efficiency on an annual basis of the ESS should be 28% for gas or diesel generators and 17% for gas turbine-generators unless otherwise specified per site needs.

> Evaluation There should be a review of plans and specifications. The amount and quantity of electricity generated, its use and the fuel consumed should be monitored. The net electrical generation efficiency is defined as the sum of electrical energy metered (in KWH) at the user building interface multiplied by 3413; divided by the sum of the higher heating values (in Btu) of all fuels used in the ESS.



all points of delivery

Electrical Efficiency = Σ (fuel units) (HHV) all fuels

Commentary Electrical efficiency is a key factor in achieving high overall MIUS energy efficiency.

Subsystems that use electrical energy wastefully will detract from the overall MIUS energy-use efficiency.

A.5.1.2 Criterion Gross Efficiency. The minimum acceptable gross efficiency on an annual basis for the ESS including thermal energy available to other MIUS subsystems should be 50% unless otherwise specified per site needs.

Evaluation There should be a review of plans and specifications. The amount and quantity of electricity generated, its fuels requirement, and use of ESS electricity and by-product thermal energy should be monitored. The ESS gross efficiency is defined as the sum of the useable energy metered at the point of delivery to the other MIUS subsystems, divided by the sum of the higher heating values (in Btu) of all fuels used in the ESS.

> Gross Efficiency = Σ useable energy delivered Σ (fuel units) (HHV) all fuels

Commentary Care should be taken to balance the MIUS electrical and thermal energy loads. If practical, the ESS should only generate thermal energy if it can be efficiently utilized. A balanced ESS should be treated as a discretionary producer of thermal energy (like a boiler) and should not be utilized to produce thermal energy simultaneously with rejection of high-grade thermal energy by the Thermal Subsystem.

A.7 Environmental Impact.

- A.7.1 Requirement <u>Heat Rejection</u>. Provisions should be made for rejection of surplus thermal energy with minimum adverse impact on the environment.
- A.7.1.1 Criterion Unuseable Thermal Energy. The ESS should reject thermal energy only if its utilization and/or disposal by the Thermal Subsystem will not improve MIUS energy efficiency and/or financial performance. The ESS should minimize such reject thermal energy. The ESS heat rejection capacity should be the combined maximum surplus heat rates for all connected concurrently-operated equipment.

Evaluation See Evaluation: Criterion B.3.2.1.

Commentary This criterion addresses the situation when the ESS must dispose its own unuseable thermal energy.

- A.7.2. Requirement Rejection of Aqueous By-products. Provisions should be made for disposal of aqueous products with minimum adverse impact on the environment.
- A.7.2.1 Criterion Unuseable Aqueous By-products. The ESS should dispose of aqueous products only if its utilization and/or disposal by the MIUS WMS will not improve MIUS financial performance. The ESS should minimize such unuseable aqueous by-products. Where there is no sewer within a reasonable distance, suitable provision should be made for disposing ESS wastewater by a method of treatment and disposal approved by Federal, State and local laws and regulations.
 - Evaluation See Evaluation: Criterion D.1.2.1. There should be a review of Federal, State and local laws and regulations.
 - Commentary This Criterion addresses the situation when the ESS must dispose of its own unuseable aqueous by-products.
- A.7.3. Requirement Solid Waste Disposal. Provisions should be made for solid waste disposal with minimum adverse impact on the environment.

A.7.3.1 Criterion Unuseable Solid By-products. The ESS should dispose of solid by-products only if its utilization and/or disposal by the MIUS SWMS will not improve MIUS financial performance. The ESS should dispose of all unuseable solid by-products through an adequate and safe means recognized by applicable Federal, State, and local laws and regulations.

- Evaluation See Evaluation: Criterion C.4.1.3
 - Commentary This criterion addresses the situation when the ESS must dispose of its own solid waste.

Β.		Thermal Subsystem (TS) - This section con- tains recommended generic performance requirements, criteria, evaluations, and commentary for thermal service provided by a Modular Integrated Utility System (MIUS). If generation of chilled water and of steam or hot water for space conditioning, for domestic hot water and for other MIUS processes are not to be an integral part of a MIUS application, this section should be deleted or greatly revised per site needs. If desired, the Thermal Subsystem can provide thermal energy and can distribute it to user
B.1		Products/Service.
B.1.1	Requirement	Product/Service. The TS should produce, distribute and/or remove thermal energy to satisfy the requirements of all user build- ings for space cooling, space heating, and domestic water heating as applicable.
	Commentary	This requirement only relates to the element of the building requirements for which the building design requires thermal fluid energy. Each building designer may determine whether building energy requirements represent a thermal energy (fluid medium) or an elec- trical energy demand on the MIUS.
B.1.1.1	Criterion	Thermal Subsystem Service. The thermal subsystem should meet the thermal loads (heating, domestic hot water, and air con- ditioning) of user buildings. Adequate climatic conditions should be specified.
	Evaluation	The probability of the subsystem to ade- quately service the site should be evalu- ated by review of design calculation, vendors equipment ratings, and test results of similar equipment. Equipment should be checked over the range of pro- jected environmental operating conditions.
B.1.2	Requi re ment	Heating. The Thermal Subsystem should provide thermal energy for domestic hot water and space heating in the user build- ings.

- B.1.2.1 Criterion Domestic Hot Water and Space Heating. If thermal energy is required by a user building, it should be provided by the Thermal Subsystem. The projected maximum and minimum seasonal thermal loads of each user building to be served by the TS should be specified.
 - Evaluation The as-built subsystem should be evaluated by operational tests in which flow rates and temperatures are monitored to determine individual building energy consumption and that of the entire site served.
- B.1.3 Requirement <u>Cooling</u>. The Thermal Subsystem should provide thermal energy for space cooling in the user buildings.
- B.1.3.1 Criterion Space Cooling. If thermal cooling energy is required by a user building it should be provided by the Thermal Subsystem. The projected maximum and minimum seasonal cooling load requirements of each user building to be served by the TS should be specified.
 - **Evaluation** See Evaluation: Criterion B.1.2.1.
- B.2 Reliability.
- B.2.1 Requirement Reliability. The TS should meet all demands for thermal energy or its removal made by user buildings or other MIUS subsystems with a minimum interruption of service.
- B.2.1.1 Criterion Space Heating. An interruption of service is defined as any time during which the space heating requirement of a user building is not met. No single interruption of service should exceed 12 hours duration. The time during which service is interrupted to a given user should total less than one week in any calendar year.
 - Evaluation There should be: a review of plans, calculations and specifications; certification of reliability characteristics of selected components; and measurement of thermal energy medium flows, supply temperatures and return temperatures, as applicable. Actual load requriements of the MIUS and user buildings should be determined by a computer demand model verified by measured demands.

- Commentary Equipment operating history may be used to predict equipment and service availability. The stock of spare operational components should be considered in evaluating the likely duration of unscheduled maintenance periods.
- B.2.1.2. Criterion Space Cooling. An interruption of service is defined as any time during which the space cooling requirement of a user building is not met. The total time during which service is interrupted should total less than one week per year. No single interruption of service should exceed 24 hours duration.
 - Evaluation See Evaluation: Criterion B.2.1.1.
 - Commentary See Commentary: Criterion B.2.1.1. This criterion also recognizes that in order to satisfy Criterion A.2.1.1., it may be desirable to "drop" the electrical demand of TS cooling equipment for short periods of time.
- B.2.1.3 Criterion Domestic Hot Water Heating. An interruption of service is defined as any time during which the domestic hot water requirement of a user building is not met. No single interruption of service should exceed 24 hours duration. The total time during which service is interrupted should total less than one week per year.
 - Evaluation See Evaluation: Criterion B.2.1.1.
 - Commentary See Commentary: Criterion B.2.1.2.

B.3 Subsystem Integration.

- B.3.1. Requirement Excess Thermal Energy. The Thermal Subsystem should accept and utilize excess thermal energy from all other MIUS subsystems.
- B.3.1.1 Criterion Utilization of Thermal Energy. The Thermal Subsystem should utilize thermal energy from other MIUS subsystems (SWMS, ESS) if such a utilization results in net benefits to the MIUS in terms of energy efficiency and/or financial performance.
 - Evaluation See Evaluation: Criterion A.3.1.2.

Commentary	In some cases thermal storage can economi-
	cally improve the utilization of recoverable
	"waste" energy when certain conditions such
	as energy need and the high cost of fossil
	fuel also coexist. In an ERDA ORNL Publica-
	tion, ORNL-HUD-MIUS 26, it is shown that up
	to 22% of available heat from engine-
	generators of a hypothetical MIUS model with-
	out thermal storage could be wasted during
	a typical year because of noncoincidence of
	heat availability and heat requirement. Heat
	availability closely matches the electrical
	load profile. Heat requirements are predom-
	inately determined by weather conditions.

- B.3.2 Requirement <u>Heat Rejection</u>. Provisions should be made for rejection of surplus thermal energy from the TS.
- B.3.2.1 Criterion Thermal Energy Rejection. The TS should reject thermal energy only if its utilization within the MIUS will not improve MIUS energy efficiency and/or financial performance and only if the TS is the most efficient means of disposal. The TS should minimize unuseable TS thermal energy. TS heat rejection capacity should be the combined maximum surplus heat rates for all connected concurrently-operated subsystems.
 - Evaluation There should be a review of calculations, plans, and specifications. Start-up tests of the MIUS and subsystem elements should determine ability to reject maximum surplus heat. Tests in accordance with CTI Bulletin ATP-105 should be used to evaluate wet cooling tower equipment. Life-cycle costs should be analyzed to investigate utilization alternatives.
- B.3.3 Requirement Beneficial use of TS Energy. Certain primary and secondary products should be available from the TS for utilization by other MIUS subsystems.
- B.3.3.1 Criterion Thermal Energy for the MIUS Subsystems. The TS should provide useable thermal energy to all the other MIUS subsystems requiring it in the quantity and the quality necessary for the safe, reliable performance of the other subsystems.

- Evaluation The appropriate evaluations in the energy efficiency (Section B.5) of this specification should apply to this criterion. In addition a study of a TS integrated with the appropriate other subsystem(s) should be made where there is a thermal energy flow from the TS to the other subsystem(s). This study should determine whether there is a resultant net energy savings from this energy flow and whether additional cost from implementing this energy flow can be realized in fuel and dollar savings. Data should be acquired during the actual performance of the installed and operating MIUS.
- B.3.3.2 Criterion Utilization of TS Combustible Material by <u>SWMS</u>. The TS should deliver to the SWMS (per Section C.) all combustible items in a form and manner suitable for energy recovery.

Evaluation See Evaluation: Criterion A.3.2.2.

- B.3.3.3 Criterion Unuseable Solid By-products. The TS should minimize solid by-products not useable by other MIUS subsystem processes. Such unuseable solid by-products should be transferred to the SWMS (per Section C.) for disposal.
 - Evaluation See Evaluations: Criteria C.4.1.1 and C.4.1.2.
- B.3.3.4 Criterion Unuseable Aqueous By-products. The TS should minimize aqueous by-products not useable by other MIUS subsystem processes. Such unuseable aqueous by-products should be transmitted to the WMS (per Section D.) for disposal.

Evaluation See Evaluations: Requirement D.4.1.

B.3.3.5 Criterion Utilization of Treated Wastewater Effluent. The TS should utilize in its process the treated wastewater effluent from the WMS (per Section D.) if this utilization will result in net benefits in terms of resource conservation, energy efficiency and/or financial performance. Criterion D.3.2.1 should apply to process water quality.

Evaluation See Evaluation: Criterion A.3.2.1.

- B.3.4 Requirement Electrical Energy. All electrical energy required by the TS should be of a type available from and provided by the Electrical Supply Subsystem (per Section A).
- B.3.4.1 Criterion TS Load. The electrical energy requirements of the TS should be included in the electrical load profile used to size the Electrical Supply Subsystem (per Criterion A.3.1.1). Section A.1 should apply to voltage, frequency, wattage and phase available.

Evaluation See Evaluation: Criterion A.3.1.1.

B.4 Distribution.

- B.4.1. Requirement <u>Heating and Cooling</u>. The Thermal Subsystem should efficiently deliver required thermal energy to user building(s) for their cooling and heating demands.
- B.4.1.1 Criterion Energy Transfer Parameters. For all loads, the energy-related parameters of the thermal energy medium should be maintained within the design limits. These energy related parameters should be specified per site needs.
 - Evaluation There should be a review of plans, calculations, and specifications. Thermal energy medium supply temperature, return temperature and flow should be monitored as appropriate.
 - Commentary Energy-transfer-related parameters refer to characteristics of the medium utilized to distribute heating and cooling to user buildings. Examples of such parameters are: media (steam, low pressure hot water), velocity, volumetric flow rate, and form (two-pipe, four-pipe).
- B.4.1.2 Criterion Simultaneous Provision of Service. Space cooling, domestic hot water, and/or space heating should be provided simultaneously to meet the seasonal requirements of user buildings unless otherwise specified per site needs.

Evaluation See Evaluation: Criterion B.4.1.1.

- Commentary It is desirable to have simultaneous heating, cooling, and domestic hot water services available to user buildings. However, many central HVAC systems provide only one form of space conditioning and domestic hot water to building occupants. The implications of availability of both heating and cooling and the required use of the relatively more expensive three-pipe/four-pipe distribution can best be decided by the MIUS implementor.
- B.5 Energy Efficiency.
- B.5.1 Requirement Thermal Efficiency. The TS should make available to the user buildings thermal energy to meet the space cooling, space heating, dehumidification, and domestic hot water heating requirements by the most efficient means.
- B.5.1.1 Criterion Thermal Losses. Heating and cooling energy should be distributed to user building(s), such that thermal losses from all the lines in the distribution system should be limited to not more than 5% of the energy available to the user building(s).
 - Evaluation See Evaluation: Criterion B.4.1.1.
 - The selection and installation of fluid-Commentary containing conduits should consider applicable procedures and criteria described in the District Heating Handbook, International District Heating Association, 1969; in the BRAB-FCC Reports; Underground Heat Distribution Systems (30R-64), Evaluation of Components for Underground Heat Distribution Systems (No. 39-65), or any BRAB report which might supersede them; and the ASHRAE Handbook, with respect to expansion and contraction of pipes, to damage from water and corrosion, for insulation requirements, and to mechanical protection of the conduits from surface loads or shifting earth.
- B.5.1.2 Criterion <u>Thermal Efficiency</u>. The efficiency of the <u>Thermal Subsystem on an annual basis</u>, <u>should</u> <u>be specified per site needs</u>.
 - Evaluation TS thermal efficiency of the design and as-built system should be determined. TS

efficiency is defined as the sum of the useful thermal energy delivered (heating, cooling, domestic hot water) divided by the fuel input.

1. Useful Energy from MIUS:

h =

Useful Energy from MIUS = h + c

 a.) Heat: "h" is the energy decrement (Btu/Year) of the thermal fluid (hot water) determined at the MIUS plant boundary multiplied by a correction for distribution losses (1-D_T)

$$\frac{\text{time}}{(\text{GPM})} \xrightarrow{\rho}_{7.48} (1-D_L) (C) (\Delta T)$$

distribution
loops

- where GPM = thermal fluid low rate (gal/min)
 - ρ = thermal fluid density (lb/ft³)
 - D_L = distribution loss factor (correction (%) factor to point of delivery)
 - C = thermal fluid heat capacity (Btu/1b/°F)
 - AT = difference between the thermal fluid supply and return temperatures (°F) 7.48 = gallon/cubic foot
- b.) Cooling: "c" is the annual cooling energy (Btu/year) removed from distribution fluid system (chilled water) determined at the plant boundary in Btu/year.

$$c = \int_{\substack{\text{distribution} \\ \text{loops}}}^{\text{time}} \frac{\rho}{7.48} (1-D_L) (C) (\Delta T) (COP)^{-1}$$

- where GPM = thermal fluid flow rate
 (gal/min)
 - ρ = thermal fluid density (lb/ft³)
 - D_L = distribution loss factor (correction (%) factor to point of removal)
 - C = thermal fluid heat capacity (Btu/lb/°F)
 - ΔT = difference between the
 thermal fluid (°F) return
 and supply temperatures
 - 7.48 = gallon/cubic foot
 - COP = Coefficient of Performance

2. Thermal Potential of Input Fuel

Thermal Input Potential = e+f+uh (Btu)

- a.) Electricity: "e" is the annual sum of electricity metered at the point of use by TS and user buildings (for heating, cooling and domestic hot water via thermal distribution) multiplied by 3413.
 - e = (kWh to TS)+(kWh to user building))
 x 3413 Btu/kWh
- b.) Fuel Input: "f" is the fuel input used in user buildings or supplementary boilers times HHV. The energy equivalent would be
 - f = (Annual units of fuel supplied) x
 (Higher Heat Value)
- c.) Useable Heat: "uh" is the useable heat available from the SWMS and the ESS
- Commentary Hot water is utilized as an example in the evaluation to demonstrate how compliance with the criterion is investigated. This should not be understood to suggest that only hot water is a suitable thermal distribution medium.

B.7 Environmental Impact.

B.7.1 Requirement <u>Rejection of Aqueous By-Products</u>. Provisions should be made for the disposal of aqueous by-products.
- B.7.1.1 Criterion Unuseable Aqueous By-Products. The TS should dispose of aqueous by-products only if utilization and/or disposal by the MIUS WMS will not improve MIUS financial performance. The TS should minimize such unuseable aqueous by-products. Where there is no sewer within a reasonable distance, suitable provisions should be made for disposing TS wastewater by a method of treatment and disposal approved by Federal, State and local laws and regulations.
 - Evaluation See Evaluation: Criterion D.1.2.1. There should be a review of Federal, State, and local laws and regulations.

Commentary This criterion addresses the situation when the TS must dispose of its own unuseable aqueous by-products.

- B.7.2 Requirement Solid Waste Disposal. Provisions should be made for the disposal of solid waste.
- B.7.2.1 Criterion Unuseable Solid By-products. The TS should dispose of solid by-products only if its utilization and/or disposal by the MIUS SWMS will not improve MIUS financial performance. The TS should minimize such unuseable solid by-products. The TS should dispose of all unuseable solid by-products through an adequate and safe means recognized by applicable Federal, State, and local laws and regulations.
 - Evaluation See Evaluation: Criterion C.4.1.3.

Commentary This criterion addresses the situation when the TS must dispose of it own unuseable solid by-products.

с.		This section contains recommended generic performance requirements, criteria, evalua- tions and commentary for solid waste manage- ment provided by a Modular Integrated Utility System. If solid waste processing (e.g., incineration with heat recovery) is not to be an integral part of a MIUS application, this section should be deleted or greatly revised per site needs.
		If desired, the Solid Waste Management Sub- system can provide the systematic control of collection, storage, transport, separation, processing, recycling, recovery and disposal of refuse.
	Commentary	Green spaces, parking lots, and streets are considered "other facilities" in the defini- tion of "user building".
C.1		Product/Service.
C.1.1	Requirement	Processing. The SWMS should process refuse discarded at user buildings.
C.1.1.1	Criterion	Material to be Processed. The refuse to be processed by the SWMS should be specified
		per site needs.
	Evaluation	per site needs. There should be an investigation of the solid waste stream at specified input points utilizing concensus standards for: defini- tions and terms relating to solid waste management; a practical, statistically sound method of field sampling; sample handling and transportation; laboratory analysis pro- cedures; and reporting formats.
	Evaluation	<pre>per site needs. There should be an investigation of the solid waste stream at specified input points utilizing concensus standards for: defini- tions and terms relating to solid waste management; a practical, statistically sound method of field sampling; sample handling and transportation; laboratory analysis pro- cedures; and reporting formats. The user of Section C should specify:</pre>
	Evaluation	<pre>per site needs. There should be an investigation of the solid waste stream at specified input points utilizing concensus standards for: defini- tions and terms relating to solid waste management; a practical, statistically sound method of field sampling; sample handling and transportation; laboratory analysis pro- cedures; and reporting formats. The user of Section C should specify: (For each individual site building served) its location (e.g., Bannister Apartments - Building #1), general construction (e.g., low-rise, mid-rise) and the identification of the individual occupancies served (e.g., bowling alley, 1 bedroom apartment); and</pre>

refuse classification (e.g., Type "0", Type 1), the occupancy schedule (e.g., 9:00 am to 5:00 pm, 5 days per week, year-round residence), the refuse fractions to be processed (e.g., combustibles, all but food waste, bulky waste), the refuse fractions to be source separated, and the refuse fractions to be directly disposed of.

Commentary

"PROCESSING" is any method, system, or treatment designed to change the physical form or chemical content of refuse. "SOLID WASTES" refers to the useless, unwanted, or discarded materials resulting from society's normal activities. The physical state of wastes may change in conveyance or treatment. It does include semi-solids such as pastes, slurries and sludges which cannot be treated in conventional wastewater treatment plants. For some purposes the point of origin is an important factor. Refer to Table III.C.1.

Normally not all refuse will or can be processed by the SWMS. For example, bulky wastes processing at a MIUS site is normally prohibitively expensive.

There is <u>no</u> concensus method to investigate the solid waste stream and the technical performance of solid waste management systems at this writing. However, there are standing committees such as ASTM E38, ANSI Z228, and ASME PTC 33 that are presently working to construct such standards.

C.1.1.2 Criterion Refuse Weight Reduction. The SWMS should process refuse defined by C.1.1.1, to reduce it to at least 50% percent of its original dry weight on an annual average basis.

> Evaluation There should be a review of MIUS SWMS plans and specifications. Serious consideration should be given to: certification of component performance; inspection for compliance; field and/or laboratory tests; and analysis of the refuse waste system.

Commentary Refuse collected but not processed in accordance with C.1.1.1 is not counted against

Refuse (Solid Waste)		Composition	Source
Garbage	Wastes from t and serving o Market refuse storage, and	the preparation, cooking of food. e, waste from the handling, sale of produce and meat.	
	Combustible (primarily organic)	Paper, cardboard, cartons. Wood, boxes, excelsior. Plastics. Rags, cloth, bedding. Leather, rubber. Leaves, yard trimmings.	Households, institutions, and commercial concerns such as hotels,
Rubbish	Noncombustible (primarily inorganic)	Metals, tin cans, metal foils. Stones, bricks, ceramics, Crockery, dirt. Glass, bottles. Other minerals.	stores, restaurants, markets, etc.
Ashes	Residue from for heating	fires used for cooking and buildings, cinders.	
Bulky Wastes	Large auto pa Stoves, refi Furniture, la Trees, brancl	arts, tires. gerators, other large applian arge crates. nes, palm fronds, stumps, flo	ces. tage.
Street Refuse	Street sweep: Leaves. Catch-basin of Contents of 1	ings, dirt. dirt. litter receptacles.	Streets, sidewalks, alleys
Dead Animals	'Small animals Large animals	s: cats, dogs, poultry, etc. s: horses, cows, etc.	vacant lots, etc.
Abandoned vehicles	Automobiles,	trucks.	-
Construction & Demolition Wastes	Lumber, roof: Rubble, broke Conduit, pipe	Ing, and sheathing scraps. en concrete, plaster, etc. e, wire, insulation, etc.	_
Industrial refuse	Solid wastes processes and such as food house cinders scraps and sl	resulting from industrial d manufacturing operations, processing wastes, boiler s, wood, plastic, and metal mavings, etc.	Factories, power

Table III.C.1 Classification of Refuse Materials*

of the as-built SWMS. Some fugitive dust is likely to be emitted from processing equipment. This can be controlled by proper equipment design and/or ventilation systems with some form of dust collection. Liquids can also flow from processing equipment. These also can be controlled by catch basins and transported to the Wastewater Management Subsystem, WMS.

There are no data which documents litter generation in its various forms and correlates such generation to health and safety. To quantify this performance characteristic of refuse processing, the concept of measuring litter with respect to its percent weight of as-received refuse "charge" was developed.

C.1.1.5 Criterion SWMS Refuse Storage. MIUS should store refuse at user buildings and the MIUS itself without unsanitary and unsightly conditions. Adequate protection should be provided against unsanitary conditions, against the propagation and life support of vermin and rodents, and against objectionable odors due to the presence of stored refuse.

Evaluation See Evaluation: Criterion C.1.1.2.

Commentary There are no adequate available data with respect to objectionable odors, at which level propagation and life support of vermin or what magnitude and engineering units which constitute an unsanitary conditon in an onsite RDF processing facility. Although these should be quantifiable engineering units, this was not possible at this writing.

> If refuse is stored for more than 24 hours, provisions such as venting, closed containers, deodorizers and disinfectants should be considered.

- C.2 Reliability.
- C.2.1 Requirement <u>Mechanical (Operational) Availability</u>. The SWMS should provide user building(s) with dependable refuse disposal service.
- C.2.1.1 Criterion <u>On-time Service</u>. SWMS equipment should yield a minimum of 85 percent service availability

over a one (1) year period, reserving 15 percent downtime allocated for maintenance and repairs. The duration of a single downtime required for major maintenance and repairs shall not exceed 10 calendar days.

Evaluation See Evaluation: Criterion C.1.1.2.

Commentary "ON-TIME SERVICE" or "MECHANICAL AVAILABILITY" means uninterrupted service based either on continuous or cyclic operation depending on the system design. "DOWNTIME" means a shutdown requiring an alternate means of solid waste disposal. Idle time, which can be used for minor or preventive maintenance and replacement of parts and components subject to normal wear and tear, should not be considered as downtime.

> In most instances, the capability to utilize offsite hauling/disposal is more costeffective than redundant capability. The decision whether to have redundancy or to utilize offsite service will depend upon the costs of offsite hauling/disposal, of SWMS labor, and of SWMS auxiliary fuel and the flexibility and economics of waste heat recovery.

- C.2.2. Requirement Interim Solid Waste Service. Interim solid waste disposal service should be provided as "back-up" service during major SWMS shutdown.
- C.2.2.1 Criterion SWMS Back-up Service. The back-up service should be compatible with all elements of the SWMS in all respects such that solid waste disposal service to the user building(s) is not interrupted. The down-time of the SWMS and the use of a backup service should not in any way interrupt the essential operation of other MIUS subsystems.
 - Evaluation See Evaluation: Criterion C.1.1.2.
 - **Commentary** Alternate methods of equivalent service, such as storage or a demand service contract with outside refuse haulers should be available as an integral part of site design and operation to provide the user building(s) with solid waste collection service in the event

		of outages and failures of all or part of the SWMS. Where alternate means of disposal, such as landfill, are not available, it might be necessary to include a spare process line to insure uninterrupted service.
C.3		Subsystem Integration.
C.3.1	Requirement	Integration. The SWMS should operate as an integral part of MIUS.
C.3.1.1	Criterion	Integration of SWMS with other MIUS Sub- systems. Before disposal, the SWMS should process refuse which results in a cost- benefit (e.g., reduced consumption of fuel, improved thermal efficiency) to the MIUS. Subsection C.1 should apply for processing, handling and storage of other MIUS sub- systems refuse. Subsection C.2 should apply to equipment selection.
	Evaluation	See Evaluation: Criterion C.1.1.2
C.3.1.2	Criterion	Energy Impact. Where the SWMS handles refuse through a thermal process, there should be provisions for energy recovery. The Energy Impact of such a thermal/energy recovery process should be positive. Energy Impact (EI) is defined as:
		EI = H - (E+T+F)
		where:
		H = Energy actually used by other MIUS Subsystems (e.g., heat or cooling at user buildings). In the event of heat rejection by the Thermal Subsystem, this surplus recovered SWMS energy shall not be credited to "H".
		E = Energy utilized to generate electri- cal energy consumed by SWMS (higher heating value).
		T = Thermal Input to SWMS. Consists of the incremental fuel consumption above that required by other MIUS

33

subsystems.

F = Fuel Input to SWMS (higher heating value)

Evaluation See Evaluation: Criterion C.1.1.2.

Commentary "Thermal Process" refers to processes such as incineration and pyrolysis.

C.3.1.3 Criterion Unuseable Aqueous Products. The SWMS should minimize all aqueous products not useable by another MIUS process. Such unuseable aqueous products should be transmitted to the WMS (per Section D.).

Evaluation See Evaluations: Requirement D.4.1.

C.3.1.4 Criterion Unuseable Thermal Energy. The SWMS should minimize all thermal energy not useable by another MIUS process. Such unuseable thermal energy should be transmitted to the TS (per Section B.).

Evaluation See Evaluations: Requirement B.4.

- C.3.1.5 Criterion Utilization of Treated Wastewater Effluent. The SWMS should utilize in its process the treated wastewater effluent from WMS (per Section D.) if this utilization will result in net benefits in terms of energy efficiency and/or financial performance. Criterion D.3.2.1 should apply to process water quality.
 - Evaluation See Evaluation: Criterion A.3.2.1.
- C.3.1.6 Criterion Useable Thermal Energy. The SWMS should utilize in its process useable thermal energy from TS (per Section D.) if this utilization will result in net benefits in terms of energy efficiency and/or financial performance. Criterion B.4.1.1 should apply to energy transfer-related parameters.

Evaluation See Evaluation: Criterion B.3.3.1.

C.3.1.7 Criterion <u>SWMS Load</u>. The electrical energy requirements of the SWMS should be included in the electrical load profile used to size the Electrical Supply Subsystem (per Criterion A.3.1.1). Section A.1 should apply to voltage, frequency, wattage and phase available.

Evaluation See Evaluation: Criterion A.3.1.1.

C.4 Distribution.

- C.4.1 Requirement Collection, Transportation, and Disposal. The SWMS should collect refuse generated by user building(s), should transport user building refuse to the MIUS SWMS processing facility, and should remove MIUS SWMS residue and unprocessed user building refuse to disposal.
- C.4.1.1 Criterion Transportation of Refuse to be Processed. The SWMS should collect and transport refuse defined by C.1.1.1 and C.3.1.1 which is to be further processed to the SWMS equipment building. Criterion C.1.1.4 should apply to solid waste handling. Subsection C.2 should apply in equipment selection.

Evaluation See Evaluation: Criterion C.1.1.2.

C.4.1.2 Criterion Collection and Transportation of Refuse to Disposal. The SWMS should collect and transport refuse from user buildings which is not to be further processed by the SWMS equipment building and processed refuse (residue) both defined by C.1.1.1 and C.3.1.1 to disposal. Criterion C.1.1.4 should apply to solid waste handling. Subsection C.2. should apply in equipment selection.

Evaluation See Evaluation: Criterion C.1.1.2.

- Commentary The scope of Criterion C.4.1.2 includes the removal from each user building (including MIUS SWMS) secondary materials to market or refuse which will not be processed by SWMS to disposal. If an offsite cartman or collection truck is utilized the perimeter of the SWMS for evaluation purposes will be at the offsite interface.
- C.4.1.3 Criterion Disposal. The SWMS should dispose of all processed residue and unprocessed refuse defined by C.4.1.2 through an adequate and safe means recognized by applicable Federal, State and local laws and regulations.

- Evaluation See Evaluation: Criterion C.1.1.2. There should be a review of Federal, State and local laws and regulations.
- Commentary "DISPOSAL" will generally include the dumping of unuseable residues and solid waste to a final disposal area (landfill) by an outside contractor or by selling of recovered "secondary" materials such as paper, glass, ferrous and non-ferrous at market.

C.5 Energy Efficiency.

- C.5.1 Requirement Resource Conservation and Recovery. The SWMS concept and design should conserve energy and resources and shall be energy and resource recovery intensive.
- C.5.1.1 Criterion Resource Recovery. The SWMS should recover secondary materials (e.g. glass, ferrous, paper) for resale to market when in accordance with the provisions of the other SWMS subsections and when such a utilization results in net benefits in terms of resource conservation, energy efficiency and/or financial performance.
 - **Evaluation** See Evaluation: Criterion C.1.1.2. There should be a review of local secondary materials market.
 - Commentary To optimize the ratio of recovered energy utilized to auxiliary fuel consumption, it may be cost effective to source separate either to improve the combustion/reliability characteristics of the refuse/RDF or to remove newsprint for sale during periods of low demand for recovered RDF energy.
- C.5.1.2 Criterion Energy Efficiency. The SWMS should recover 50 percent of the total energy input (refuse, auxiliary fuel) in such a way that 80 percent of this recovered energy is utilized by the Thermal Subsystem in support of user buildings. Subsection C.2 should apply to equipment selection. Subsection C.3 should apply to integration with other MIUS subsystems.

Evaluation See Evaluation: Criterion C.1.1.2.

- Commentary The "total energy input" should include the as-received higher heating value of refuse, supplemental fuel (where required) and other energy forms (electricity) required for thermal processing and energy recovery. The choice to recover energy and at what energy utilization efficiency are dependent upon the reliability of refuse handling, disposal costs and the magnitude of fossil fuel/RDF energy substitution savings.
- C.6 Controls.
- C.6.1 Requirement <u>Automation</u>. The SWMS should be automated to minimize manpower.
- C.6.1.1 Criterion Automation. The SWMS should minimize subsystem dependence on manpower. Subsection C.2 should govern the level of automation practical.
 - Evaluation See Evaluation: Criterion C.1.1.2.
 - Commentary The feasibility of MIUS-SWMS concept is contingent on a pre-engineered system for the particular application which optimizes fuel use/energy recovery/recovered energy utilization at minimum labor expense in lieu of separate auxiliary boiler operation while providing refuse collection/weight reduction.
- C.7 Environmental Impact.
- C.7.1 Requirement <u>Heat Rejection</u>. Provisions should be made for rejection of surplus thermal energy.
- C.7.1.1 Criterion Unuseable Thermal Energy. The SWMS should reject thermal energy only if its utilization and/or disposal by the Thermal Subsystem will not improve MIUS financial performance. The SWMS should minimize such unuseable thermal energy. The heat rejection capability should be the combined maximum design surplus heat rates for all concurrently SWMS operated equipment.
 - Evaluation See Evaluation: Criterion B.3.2.1.
 - Commentary This criterion addresses the situation when the SWMS must dispose of its own unuseable thermal energy.

- C.7.2 Requirement Rejection of Aqueous By-products. Provisions should be made for the disposal of aqueous products.
- C.7.2.1 Criterion Unuseable Aqueous By-products. The SWMS should dispose of aqueous products if its utilization and/or disposal by the MIUS WMS will not improve MIUS financial performance. The SWMS should minimize such unuseable aqueous products. Where there is no sewer within a reasonable distance, suitable provision should be made for disposing of SWMS wastewater by a method of treatment and disposal approved by Federal, State, and local Water laws and regulations.
 - Evaluation See Evaluation: Criterion D.1.2.1. There should be a review of Federal, State, and local laws and regulations.
 - Commentary This addresses the situation when SWMS must dispose of its own unuseable aqueous by-products.

Wastewater Management Subsystem (WMS) -This section contains recommended generic performance requirements, criteria, evaluations and commentary for wastewater management provided by a Modular Integrated Utility System (MIUS). If wastewater treatment is not to be an integral part of a MIUS application, this section should be deleted or greatly revised per site needs.

If desired, the Wastewater Management Subsystem can convey wastewater from user buildings, treat these wastewaters to a level adequate for final disposal or reuse and discharge the treated wastewater in an ecologically sound manner.

Some potential MIUS users could have serious environmental problems resulting from storm water runoff. The possibility of treating storm water in MIUS could be a significant advantage in specific communities. Due to its site-specific nature, the scope of this generic MIUS performance specification does not include storm water collection, treatment, and disposal.

- D.1 Product/Service.
- D.1.1 Requirement <u>Treatment Capacity</u>. The MIUS WMS should accept for treatment the daily flow of wastewater conveyed from each user building.
- D.1.1.1 Criterion Daily Maximum Flow. The WMS should be capable of adequately treating no less than the maximum total daily wastewater flow. The daily maximum total wastewater flow from user building should be specified per site needs.
 - Evaluation A staged evaluation procedure should be considered to: review of design analysis, plans and specification; inspect the completed installation; and, in accordance with the procedures for measuring flow rate listed in ASTM Standard Designations D 1941-67, D 2034-68, and D 2458-69, test the performance of installed subsystem.

Commentary The ASTM test methods cited above outline procedures for flow measurement using the Parshall flume, weirs, and the Venturi meter tube.

> For this document, flow equalization is an integral part in the design of a wastewater treatment plant if used. The decision to use flow equalization or not is the perrogative of the design engineer. The MIUS WMS plant with or without flow equalization must adequately process the daily maximum wastewater flow.

D.1.1.2 Criterion Peak Flow. The WMS should have adequate hydraulic capacity to accomodate the instantaneous peak flow rate consistent with D.1.1.1, D.3.1.1 and D.1.2. The peak flow generated by the MIUS users and MIUS subsystems should be specified per site needs and is defined as the mean rate during the maximum 15 minutes for any 12 month period.

Evaluation See Evaluation: Criterion D.l.l.l.

- D.1.2 Requirement Effluent Quality. The effluent from the WMS should be of acceptable quality.
- D.1.2.1 Criterion Acceptable Effluent Quality. An acceptable quality effluent should meet the Water Quality Standards and objectives for the receiving waters as established by the responsible Federal, State and local agencies and, at a minimum, should not contain the biological, chemical, and physical parameters listed in concentrations greater than the values or exceeding the ranges specified in Table D.1.2.1a unless otherwise specified per site needs.
 - Evaluation There should be a review of the design, plans, and specifications and analyses of samples of treated wastewater. Recommended frequency of sampling, analysis, and analytical methods for parameters listed in Table D.1.2.1.a are referenced in Table D.1.2.1.b. Analyses should be conducted on a twenty-four hour composite sample consisting of six grab samples of volume proportional to flow, collected every four hours unless otherwise specified in Table D.1.2.1.b. Samples should

TABLE D.1.2.1.a - EFFLUENT QUALITY REQUIREMENTS*

Parameters	Arithmetic Mean of Samples Analyzed Over a Thirty Day Time Period	Arithmetic Mean of Samples Analyzed Over a Seven Day Time Period	
Biochemical Oxygen Demand (BOD)	30.	45.	
Suspended Solids (TSS)	30.	45.	
pH	6.0 - 9.0	6.0 - 9.0	
Coliforms, Total	200 MPN/100 ml	400 MPN/100 m1	
Turbidity	10 FTU	15 FTU	

Concentrations in mg/1, unless otherwise noted.

FTU are Formazin Turbidity Units.

* The effluent for any given MIUS must meet these minimum standards which reflect best practicable technology as defined in 40 CFR 133FR, August 17, 1973. According to the Office of General Counsel at EPA, these standards will be enforced for the next five to ten years. After that time, effluent quality commensurate with best available technology will be required.

TABLE D.1.2.1.b MONITORING REQUIREMENTS

Parameter	EPA Storet #	Standard Methods Part #	ASTM Standard Designation	Analysis Frequency	Sample Type
Biochemical Oxygen Demand (1) Dissol ved	00310	219		Daily	24 hour composite
Oxygen (2)	00299	218G		Continuous	N/A
Suspended Solids	00530	224C	D 1888-67 (1974)	Daily	24 hour composite
рН (3)	00400	221	D 1293-65 (1970)	Continuous	N/A
Coliforms, Total	400 mai	407,408		Daily	One grab sample
Turbidity (4)	00070	163,223	D 1889-71	Continuous	N/A

Appropriate Test Methods

- (1) If disinfection of the effluent utilizes chlorine or a chlorine containing compound then the sampling should be conducted prior to the disinfection step.
- (2) Tests for dissolved oxygen should be conducted by the application of a dissolved oxygen probe.
- (3) Tests for pH should be conducted by automatic pH instrumentation which should be calibrated periodically against standard buffers of known pH per ASTM standards.
- (4) Test for turbidity should be conducted by automatic turbidimetric instrumentation calibrated periodically against a standard Formazin solution of known turbidity.

be colled	ted fr	om outle	et end	of	the	effluent
discharge	e pipe,	unless	otherw	vise	spe	cified
in Table	D.1.2.	l.b.				

	Commentary	The analytical and sampling methods referred to in Evaluation: Criterion D.1.2.1, conform to the latest edition of the reference methods listed below (these are interim references to be replaced by guidelines, when available, promulgated pursuant to Section 304(g) of the Federal Water Pollution Control Act Amendments of 1972, P.L. 92-500, October 18, 1972): "Standard Methods for the Examination of Water and Wastewater," 14th Edition, August 1976, American Public, Health Association, Washington, D.C. 20036.
		A.S.T.M. Standards, Part 31, 1976, American Society for Testing and Materials, Philadel- phia, PA 19103.
		"Methods for Chemical Analysis of Water of Wastes," October 1975, U.S. Environmental Protection Agency, National Environmental Research Center, Cincinnati, Ohio 45268.
D.1.3	Requirement	Fire Protection Water. To the extent prac- tical the WMS should provide water for the MIUS fire protection systems including sprinklers, yard mains, and hose stations, unless otherwise specified per site needs or constrained by regulation.
	Commentary	When WMS effluent is not adequate, com- munity fire protection water should be supplied by the PWMS.
D.1.3.1	Criterion	Water Capacity. Fire protection water capa- city requirements should be defined by the fire protection system demands as specified in the appropriate National Fire Protection Standards relating to sprinklers, standpipes and water spray systems.
		Capacity for community fire protection water distribution should be a defined by the Insurance Services Office - 160 Water St., New York, NY 10038 (References: " Guide

for Determination of Required Fire Flow," and "Grading Schedule for Municipal Fire Protection, Water Supply").

- Evaluation See Evaluation: Criterion D.1.1.1.
- Commentary To satisfy fire protection water capacity requirements, it may be necessary to provide effluent storage facilities. If so, provisions should be made, if applicable, to prevent stored fire protection water from freezing. If the available quantity of effluent is insufficient to meet the requirements for fire protection, then it is expected that additional water (not necessarily treated to potable water quality standards) for fire protection purposes would be provided to the effluent storage facilities by the Potable Water Management Subsystem.
- D.1.4 Requirement Irrigation Water. The WMS should make effluent available for irrigation purposes unless otherwise specified per site needs.
- D.1.4.1 Criterion Water Quality. The water provided by the WMS for irrigation should meet the effluent quality specified in Table D.1.3.1 if used by residents for such purposes as lawn watering and should meet the effluent quality specified in Criterion D.1.2.1 if its use is restricted to trained MIUS personnel.
 - Evaluation See Evaluation: Criterion D.1.2.1.
 - Commentary Irrigation water is defined as the water that is used for lawn, garden, and crop watering purposes.
- D.1.4.2 Criterion Irrigation System Capacity. The quantity, the flowrate, and pressure of effluent to be supplied by the WMS as irrigation water should be specified as per site needs.
 - Evaluation See Evaluation: Criterion D.1.1.1.

Commentary See Commentary: Criterion D.1.1.1.

To satisfy irrigation water requirements, it may be necessary to provide treatment plant effluent storage facilities. If so, these

TABLE D.1.3.1 - EFFLUENT QUALITY REQUIREMENTS

Parameter	Arithmetic Mean of Samples Analyzed over a One Year Time Period	Arithmetic Mean of Samples Analyzed over a Seven Day Time Period	
Tarameter			
Biochemical Oxygen Demand (BOD ₅)	5.	15.	
Suspended Solids.			
Total (TSS)	5.	15.	
рН	6.0 - 9.0	6.0 - 9.0	
Coliforms, Total	2. MPN/100 m1	10. MPN/100 ml	
Turbidity	10.0 FTU	15.0 FTU	

Concentrations in mg/1, unless otherwise noted.

FTU are Formazin Turbidity Units.

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storage facilities may be combined with storage facilities that may be required for fire protection purposes. However, in the event that combined effluent storage facilities are utilized, provisions shall be made to assure that an adequate quantity of stored effluent water is available at all times for fire protection purposes.

- D.2 Reliability.
- D.2.1 Requirement Continuity of Service. The WMS should provide continuous service and treatment.
- D.2.1.1 Criterion Component Reliability. No interruptions of service should be detectable by users of the subsystem. A wastewater effluent of acceptable quality shall be produced at all times. WMS reliability should as a minimum comply with the provisions of U.S. Environmental Protection Agency, Technical Bulletin EPA-430-99-74-001, "Design Criteria for Mechanical, Electric, and Fluid Systems and Component Reliability," for Class 1 wastewater treatment works.
 - Evaluation A staged evaluation program should be considered to: review design analysis, plans and specifications; analyze the power source reliability if MIUS is not to supply electrical power; inspect components and installation; field test installed components; and monitor WMS performance per parameters cited in Section D.

If the available electrical power supply to Commentary the WMS has reliability lower than required by this criterion, a standby power supply sufficient to operate all vital components, during peak wastewater flow conditions together with critical lighting and ventilation should be provided. Backup components for the main wastewater treatment system should be required. Unit operations in the main wastewater treatment system should be designed such that with the largest flow capacity unit out of the service, the hydraulic capacity of the remaining units should be sufficient to handle the peak wastewater flow. There should be system flexibility to enable the wastewater flow

		to any unit out of service to be distributed to the remaining units in service. Each component should have provisions to enable it to be isolated from the flow stream to permit maintenance and repair of the compo- nent without interruption of the system's operation.
D.3		Subsystem Integration.
D.3.1	Requirement	MIUS Generated Wastewater. The WMS should accept treatment wastewaters for generated and discarded by the Electrical Supply, Thermal, Solid Waste Management and Potable Water Management Subsystems (per Sections A, B, C and E, respectively).
D.3.1.1	Criterion	Daily Maximum Flow. The WMS should be capable of adequately treating no less than the maximum total daily wastewater flow from MIUS subsystems which should be specified per site needs.
	Evaluation	See Evaluation: Criterion D.1.1.1.
	Commentary	This criterion does not require that a separate wastewater treatment plant be provided for MIUS wastewater. If only one WMS is provided for both domestic and MIUS wastewaters, then this requirement provides that the plant be capable of processing all wastewaters received to the levels specified in Criterion: D.1.2.1.
D.3.2	Requirement	Process Water. The WMS should supply, to the extent available, treatment plant efflu- ent, for process water purposes to the Elec- trical Supply, Thermal, and Solid Waste Management Subsystems (per Sections, A, B and C, respectively) if such a utilization results in net benefits in terms of water conservation, energy efficiency and/or financial performance.
D.3.2.1	Criterion	Process Water Quality. The quality of the treatment plant effluent to be supplied for process water purposes should be as speci- fied in Table D.1.3.1. In addition to Table D.1.3.1 the arithmetic mean of sample analyzed for total phosphate over a seven

day period should not exceed 4.0 miligrams per liter.

Evaluation See Evaluation: Criterion D.1.2.1.

- Commentary If the quality of the effluent as specified in D.1.3.1 is insufficient to meet the requirements of any of the subsystems utilizing WMS effluent for process applications then it is expected that the WMS will provide additional treatment and conditioning.
- D.3.2.2 Criterion Capacity. The WMS should provide, to the extent available, the process water requirements of the other subsystems. The treatment capacity should be the combined maximum design process water requirements for all concurrently operated subsystems.
 - Evaluation See Evaluation: Criterion D.1.1.1.
 - Commentary If the quantity of effluent available from the WMS is insufficient to meet the process water requirements of any of the subsystems, it is expected that the deficient quantity of process water will be provided by the Potable Water Management System.
- D.3.3 Requirement Solid Waste. Provisions should be made for the disposal of solid waste.
- D.3.3.1 Criterion Disposal. All solid wastes accumulated and generated in the WMS should be conveyed to the Solid Waste Management subsystem (per Section C.) in a suitable form for processing and/or disposal.

Evaluation See Evaluations: Criteria C.4.1.1 and C.4.1.2.

- D.3.4 Requirement Thermal Energy. All thermal energy required by the WMS should be of a type available from and provided by the Thermal Subsystem (per Section B.) if such a utilization results in net benefits to MIUS in terms of energy efficiency and/or financial performance.
- D.3.4.1 Criterion <u>WMS Load</u>. The thermal energy requirements of the WMS should be included in the thermal

load profiles used to size the Thermal Subsystem (per Criterion B.3.3.1). Criterion B.4.1.1 should apply to energy transferrelated parameters.

Evaluation See Evaluation: Criterion B.3.3.1.

- D.3.5 Requirement Electrical Energy. All electrical energy required by the WMS should be of a type available from and provided by the Electrical Supply Subsystem.
- D.3.5.1 Criterion WMS Load. The electrical energy requirements of the WMS should be included in the electrical load profile used to size the Electrical Supply Subsystem (per Criterion A.3.1.1). Section A.1 should apply to voltage, frequency, wattage and phase available.

Evaluation See Evaluation: Criterion A.3.1.1.

- D.3.6 Requirement Non-Potable Water. Additional non-potable water required by the WMS should be provided by the Potable Water Management Subsystem.
- D.3.6.1 Criterion Non-Potable Water Needs. The non-potable water requirements of the WMS should be included in the capacity requirements used to size the Potable Water Management Subsystem per Criterion E.3.2.2.

Evaluation See Evaluation E.3.2.2.

Commentary Non-potable water requirements of the WMS are limited to water required as a supplemental supply to the fire protection, irrigation, and process water systems. The supplemental water for these purposes would be provided to the effluent storage facilities of WMS and does not necessarily have to be treated to potable water quality standards.

D.4 Distribution.

D.4.1 Requirement Wastewater Collection and Conveyance. The WMS should collect and convey all wastewaters from the MIUS user interfaces and all wastewater generated within the other MIUS subsystems to the process elements of the WMS.

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- D.4.1.1 Criterion Total Site Wastewater Flows. The total average daily flow (on an annual basis), and the minimum and peak flows from the MIUS site, each user building, and each MIUS subsystem should be specified.
 - Evaluation See Evaluation: Criterion D.1.1.1.
- D.4.1.2 Criterion User Building Wastewater Flows. The wastewater collection and conveyance facilities should be sized to adequately handle the peak and minimum flows from each user building and MIUS subsystem.
 - Evaluation See Evaluation: Criterion D.1.1.1.
- D.4.1.3 Criterion Minimum Velocity. The minimum acceptable velocity of the wastewater being conveyed should be 2.0 feet per second.
 - **Evaluation** See Evaluation: Criterion D.1.1.1.
 - Commentary The purpose of this criterion is to insure the minimization of the deposition of suspended solids in the WMS collection and conveyance system.
- D.4.2 Requirement Infiltration. The infiltration of groundwater into wastewater during its conveyance should be minimized.
- D.4.2.1 Criterion Allowable Infiltration. The maximum allowable infiltration of groundwater into wastewater during its conveyance should be 200 gallons per day, per mile, per inch diameter.
 - Evaluation See Evaluation: Criterion D.1.1.1. The completed installation should be tested by one of the following methods:

Infiltration Test; Exfiltration Test; or Low Pressure Air Test.

Commentary The infiltration test method is used on sewer lines where the groundwater level is sufficiently above the crown of the sewer and completely surrounds the pipeline during the period of testing. The exfiltration test method is used on sewer lines in dry areas where the groundwater head over the pipe waters should be prepared. The National Environment Policy Act (NEPA) of 1969 and the Environmental Protection Agency (EPA) regulations entitled "Construction Grants for Waste Treatment Works" - February 11, 1974 should be reviewed. Plans and specifications, receiving water hydrologic characteristics and soil information should be reviewed. The outfall and receiving body of water should be inspected prior to and after the start-up of the wastewater treatment plant.

D.7.1.2 Criterion Land Disposal. Effluent discharged on land should not erode, inundate or flood land in the vicinity of the disposal site.

> Evaluation An assessment of the environmental impact of any effluent discharge on land should be prepared. There should be a review of plans, specifications, surface and subsurface soil characteristics, topography of disposal site and adjacent lands and hydrological information. The disposal site and adjacent lands should be inspected prior to and after the start-up of the wastewater treatment plant.

D.7.1.3 Criterion WMS Thermal Discharge. Thermal discharges from the Wastewater Management Subsystem should not raise the average seasonal temperature of receiving waters within 152.4 meters of the discharge more than 2.8°C (5°F).

Evaluation See Evaluation: Criterion F.7.1.1.

D.7.2 Requirement Airborne Emissions. The operation of the WMS should not cause an unacceptable degradation of the air quality as a result of emissions to the atmosphere.

- D.7.2.1 Criterion Local, State and Federal Standards. The emissions to the atmosphere from the WMS should meet local, State and Federal standards.
 - Evaluation There should be a review of plans, specifications, design and a field test of stack or vent emissions from the operating installation. Test procedures shall be as specified by the applicable regulatory agencies.

D.7.2.2 Criterion Odor. The limits as to the average threshold odor number of gases vented from WMS should be specified per site needs.

> Evaluation There should be a review of plans and specifications and a field test of exhaust gases from operating installation. Sample and test procedures should be in accordance with ASTM Standard Designations D1605-60 (1973) and D1391-57 (1967), respectively.

- D.7.3 Requirement Solid Waste Disposal. Provisions should be made for the disposal of solid waste.
- D.7.3.1 Criterion Unuseable Solid Products. The WMS should dispose of solid products only if its utilization and/or disposal by the MIUS SWMS will not improve MIUS financial performance. The WMS should dispose of all unuseable solid products through and adequate and safe means recognized by applicable Federal, State and local laws and regulations.
 - Evaluation See Evaluation: Criterion C.4.1.3.
- D.7.3.2 Criterion Solids Concentration. In the event there is no MIUS-SWMS, all solid waste accumulated and generated in the WMS should be concentrated before disposal. The concentration percent solids by weight should be specified per site needs.
 - Evaluation There should be a review of the design, plans, and specifications and tests of the performance of the operating subsystem. Analytical analysis should be according to Part 224G of, "Standard Methods for the Examination of Water and Wastewater," American Public Health Association, Washington, D.C. 20036.

Potable Water Management Subsystem (PWMS) -This section contains recommended generic performance requirements, criteria, evaluations and commentary for potable water management provided by a Modular Integrated Utility System (MIUS). If potable water treatment is not to be an integral part of a MIUS application, this section should be deleted or greatly revised per site needs.

If desired, the Potable Water Management Subsystem can convey raw water from a natural source, treat the raw water to potable quality and distribute it to user buildings.

E.l Product/Service.

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- E.1.1 Requirement Treatment Capacity. The PWMS treatment process elements should be capable of treating water for user buildings as required.
- E.1.1.1 Criterion Treatment Rate and Storage. The PWMS should be capable of supplying treated water at a rate sufficient to meet all demands. These demands (MIUS, user building, total site) should be specified per site needs. The PWMS should be capable of treating, on a daily basis, no less than the maximum one day demand. Sufficient storage of treated water should be provided to meet all peak demands. The minimum storage capacity shall be equal to average daily consumption.
 - Evaluation There should be a review of design, plans, and specifications and tests using procedures for measuring flow rate of the installed subsystem such as Standard Designations D 1941-47, D 2034-68, and D 2458-69.

Commentary The ASTM test methods cited above outline procedures for flow measurement using the Parshall flume, weirs, and the Venturi meter tube.

- E.1.2 Requirement Potable Water Quality. The potable water distributed to MIUS users and MIUS subsystems should be of acceptable quality.
- E.1.2.1 Criterion <u>Acceptable Water Quality</u>. An acceptable quality potable water should meet at a

minimum the Drinking Water Standards as established by the responsible Federal, State or local agencies.

- Evaluation There should be a review of the design, plans, and specifications and analyses of samples of treated water as per requirements of governing Drinking Water Standards. Samples should be withdrawn from the finished water outlet of the potable water treatment process.
- E.2 Reliability.
- E.2.1 Requirement <u>Continuity of Service</u>. The PWMS should provide continuous service and treatment.
- E.2.1.1 Criterion Component Reliability. No interruptions of service should be detectable by subsystem users. A potable water of acceptable quality shall be produced at all times.
 - Evaluation A staged evaluation program should be considered to: review the design, plans, and specifications; analyze power source reliability; inspect components and installation; field test installed components; and monitor subsystem performance.
 - Commentary A standby power supply sufficient to operate all vital components may be required during an electrical power outage. Backup components for the main potable water treatment system should be required. Unit operations in the potable water treatment systems should be designed such that with the largest flow capacity unit out of service, the hydraulic capacity of the subsystem should be sufficient to handle the peak potable water flow. There should be subsystem flexibility to enable a malfunctioning component to be isolated from the flow stream and to permit maintenance and repair of the component without interruption of subsystem service.
- E.3 Subsystem Integration.
- E.3.1 Requirement <u>Potable Water</u>. The PWMS should be capable of providing potable water for consumptive uses to the electrical services, thermal

energy, wastewater management and solid waste management subsystems.

E.3.1.1 Criterion Potable Water Capacity. The PWMS should be capable of meeting all demands for potable water by MIUS subsystems in compliance with Criterion E.1.1.1.

Evaluation See Evaluation: Criterion E.l.l.l.

Commentary Potable water requirements for MIUS subsystems should be limited to water required for drinking shower, lavatory and cooking purposes (consumptive uses). See Commentary on E.3.2.1.

- E.3.2 Requirement Non-Potable Water. The PWMS should be capable of providing the WMS all non-potable water required to meet its demands which cannot be met by the WMS effluent.
- E.3.2.1 Criterion Non-Potable Water Quality. The quality of the non-potable water supplied to the WMS for distribution to MIUS subsystems should meet the requirements of Criterion D.1.4.1 and Criterion D.3.2.1.
 - Evaluation See Evaluations: Criterion D.1.4.1 and Criterion D.3.2.1.
 - Commentary If raw water does not meet the requirements of D.1.4.1, dilution with potable water or treatment of raw water to the degree required should be provided.
- E.3.2.2 Criterion Non-Potable Water Capacity. Non-potable water should be supplied to the WMS by the PWMS in the quantities and at the rate required to meet all demands which cannot be met by the WMS effluent.

Evaluation See Evaluation E.l.l.l.

Commentary Non-potable water should be supplied to the WMS effluent storage tank as required.

- E.3.3 Requirement <u>Solid Waste</u>. Provisions should be made for the disposal of solid waste.
- E.3.3.1 Criterion <u>Disposal</u>. All solid waste accumulated and generated in the PWMS should be conveyed to

the solid waste management subsystem (per Section C.) in a suitable form and in an acceptable manner for processing and/or disposal.

- Evaluation See Evaluations: Criteria C.4.1.1 and C.4.1.2.
- E.3.4 Requirement Thermal Energy. All thermal energy required by the PWMS should be of a type available from and provided by the thermal subsystem (per Section B.) if such a utilization results in net benefits to MIUS in terms of energy efficiency and/or financial performance.
- E.3.4.1 Criterion Thermal Energy Requirements. The thermal energy requirements of the PWMS should be included in the thermal load profiles used to size the thermal subsystem (per Criterion B.3.3.1). Criterion B.4.1.1 should apply to energy transfer-related parameters.

Evaluation See Evaluation: Criterion B.3.3.1.

- E.3.5 Requirement Electrical Energy. All electrical energy required by the PWMS should be of a type available from and provided by the Electrical Supply Subsystem.
- E.3.5.1 Criterion Electrical Energy Requirements. The electrical energy requirements of the PWMS should be included in the electrical load profile used to size the Electrical Supply Subsystem (per Criterion A.3.1.1). Section A.1 should apply to voltage, frequency, wattage, and phase available.

Evaluation See Evaluation: Criterion A.3.3.1.

E.4 Distribution.

E.4.1 Requirement <u>Conveyance of Potable Water</u>. The PWMS should be capable of conveying potable water to the interfaces of user buildings in the quantities and at the rates require in an acceptable manner. E.4.1.1. Criterion Minimum Residual Pressure. The minimum residual pressure at all points in the conveyance system during all flow conditions should be 20 psig unless otherwise specified per site needs.

Evaluation: Criterion E.3.3.1.

- E.4.1.2 Criterion <u>Maximum Leakage</u>. Leakage in the conveyance system should not exceed 20 gallons per day, per mile of pipe, per inch of nominal diameter.
 - Evaluation There should be a leakage test in accordance with AWWA specification 0600.
- E.4.1.3 Criterion Standards for Equipment. All equipment selected for the conveyance and distribution of potable and non-potable water in the PWMS should meet the minimum standards defined in the applicable specifications of the American Water Works Association.

Evaluation See Evaluation: Criterion E.2.1.1.

- E.4.1.4 Criterion Standards for Distribution Systems. The PWMS distribution system should conform to the requirements of the "Recommended Standards for Water Works" - Great Lakes - Upper Mississippi River Board of State Sanitary Engineers and to "Designing Community Water Systems, June 1974," New York State Department of Health.
 - Evaluation See Evaluation: Criterion E.1.2.1.

Commentary Great Lakes Comission, 5104 1st Bldg., 3200 North Campus Blvd., Ann Arbor, Mich. 48105

- E.4.2 Requirement Conveyance of Non-Potable Water. The PWMS should be capable of transporting non-potable water to the Wastewater Management Subsystem. The quantities and the rates required by the WMS should be specified per site needs.
- E.4.2.1 Criterion Non-Potable Water to the WMS. The PWMS should be capable of transporting non-potable water to the effluent storage tank of the WMS in the quantities and at the rate required.

Evaluation See Evaluation: Criterion E.1.1.1.

E.4.2.2 Criterion Prohibited Uses of Non-Potable Water. Only potable water should be accessible to plumbing fixtures supplying water for drinking, bathing or culinary use.

Evaluation National Plumbing Codes.

- E.4.2.3 Criterion Identification of Potable and Non-Potable Water. In all buildings with dual water distribution systems, one potable water and the other non-potable water, each system should be identified either by color marking or metal tags as required in ANSI Al3, or other appropriate methods as may be approved by the local health authority.
 - Evaluation ANSI Al3.1-1975, "Scheme for the Identification of Piping Systems."
- E.4.2.4 Criterion Cross Connection Control. Cross connections should be prohibited except when and where, as approved by the local health authority, suitable protective devices such as the reduced pressure zone back flow preventer or equal are installed, tested and maintained to insure proper operation on a continuing basis.
 - Evaluation AWW C 506-78, "Backflow Prevention Devices -Reduced Principle and Double Check Valve Types."
- E.7 Environmental Impact.
- E.7.1 Requirement <u>Airborne Emissions</u>. Operation of the PWMS should not cause an unacceptable degradation of the external atmospheric environment.
- E.7.1.1 Criterion Local, State and Federal Standards. The emissions to the atmosphere from the PWMS should meet local, State and Federal Standards.

Evaluation See Evaluation: Criterion D.7.2.1.

E.7.1.2 Criterion Odor. The limits as to the average daily threshold odor number of gases vented from the PWMS should be specified per site needs.

Evaluation See Evaluation: Criterion D.7.2.2.

- E.7.2 Requirement Solid Waste Disposal. Provisions should be made for the disposal of solid waste.
 E.7.2.1 Criterion Solid Waste Concentration. In the event there is no MUS-SUMS all solid waste
- there is no MIUS-SWMS, all solid waste acumulated and generated in the PWMS should be concentrated to a percent solids by weight before disposal which should be specified per site needs.

Evaluation See Evaluation: Criterion D.7.3.2.

- E.7.2.2 Criterion Unuseable Solid Products. The PWMS should dispose of solid products if its utilization and/or disposal by the MIUS SWMS will not improve MIUS financial performance. The PWMS should minimize such unuseable solid products. The PWMS should dispose of all unuseable solid products through an adequate and safe means recognized by applicable Federal, State and local laws and regulations.
 - Evaluation See Evaluation: Criterion C.4.1.3.

F.		MIUS Entity*. This section contains recom- mended generic performance requirements, criteria, evaluations, and commentary for a Modular Integrated Utility System which has five subsystems as defined by prior Sections A, B, C, D, and E. If one or more of these prior sections required modification or were deleted, this section should be checked and revised per site needs.
F.2		Reliability.
F.2.1	Requirement	Sustained High-Quality Service. The MIUS should provide to customers service which at a minimum is equivalent to that provided by separate conventional utilities.
F.2.1.1	Criterion	MIUS Subsystem Construction. Each MIUS subsystem should be constructed of equipment which are Articles of Commerce.
	Evaluation	Equipment should be considered an Article of Commerce if it complies with all of the fol- lowing criteria. An Article of Commerce is a manufactured system, subsystem, component or element which:
		 Is commercially available;
		 Is listed with performance character- istics and ratings in commercial catalogues;
		 Has been in commercial use for at least l year; and
		4. Can be covered by performance bond.
F.2.2	Requirement	Life Expectancy. A reasonable, planned life expectancy should be incorporated in the MIUS concept.

F.2.2.1 Criterion Subsystem Components Life Expectancy. The MIUS should demonstrate a reasonable subsystem life expectancy. Subsystem elements should each have a life expectancy relative to its cost, to its mission, to its ease of

*Keyed to MIUS Performance Specification Organization Matrix - Table 1.

replacement and should be compatible with the life expectancies of the other MIUS subsystems.

- Evaluation A staged evaluation program should be considered to: review MIUS plans and specifications; certify component performance; field and/or laboratory test and inspect as-built elements.
- Commentary Premature failures and excessive maintenance due to corrosion, erosion, etc., shall be minimized by proper design and selection of materials taking into consideration the costbenefit of each potential improvement.

Building systems which MIUS serves normally have a minimum useful life of 20 years.

- F.2.3 Requirement <u>Maintainability</u>. Selection of the components, check points, and arrangements of components should facilitate ease of maintenance and repair.
- F.2.3.1 Criterion <u>Test Points</u>. Test points should be provided for checking essential parameters. All test points should be readily accessible without extensive disassembly and should be identified.

Evaluation See Evaluation: Criterion F.2.2.1.

F.2.3.2 Criterion Arrangement of Components. The arrangement of components should be such that replacement or adjustment of any component is possible without removal of, or damage to, adjacent components.

Evaluation See Evaluation: Criterion F.2.2.1.

F.2.3.3 Criterion Standby Control System Power. Upon the event of MIUS power failure, the control system should automatically switch to a standby power source for the length of time necessary to affect an orderly shutdown and start-up.

Evaluation See Evaluation: Criterion F.2.2.1.

F.2.3.4 Criterion Level of Spare Parts. Sufficient number of long lead delivery parts or other critical

element spare parts should be identified in relationship to the determined reliability and time to repair of such parts.

Evaluation See Evaluation: Criterion F.2.2.1.

- F.5 Energy Efficiency.
- F.5.1 Requirement Resource Conservation and Recovery. The MIUS concept, design, and operation should conserve energy and other natural resources.
- F.5.1.1 Criterion Resource Utilization. The MIUS should utilize a practically achievable minimum of energy and natural resources in providing user building(s) with efficient and dependable service.

Evaluation See Evaluation: Criterion F.2.2.1.

- Commentary MIUS should pursue conservation on the frontend, optimize process efficiencies, recover as much as practical, and process by-products for recycle/reuse. To this end, the selection of equipment should reflect consideration of the equipment's projected impact on overall MIUS energy and financial performance.
- F.6 Controls.
- F.6.1 Requirement Monitoring and Control. The control system should monitor and control the process parameters for reliable and safe operation and for optimization of MIUS performance. Its accuracy should be in accordance with the requirements of the parameter being controlled.
- F.6.1.1 Criterion Monitoring and Control of Processes Parameters. Automated means for monitoring and controlling the temperatures, pressures, flows, and other critical parameters that influence the designated output conditions, proper operation condition, status, or state of the subsystem should be provided.

Evaluation See Evaluation: Criterion F.2.2.1.

Commentary To assure safe reliable operation, all the parameters that effect the subsystem processes should be controlled and/or monitored.
- F.6.1.2 Criterion Control Modes. The control system should provide for both automatic and manual operation of the subsystem equipment.
 - Evaluation Compliance should be checked with NESC Part I, Section 17.

Commentary When the subsystem is under central supervisory control, there may be times when it will be necessary to by-pass certain scheduled central control functions.

- F.6.1.3 Criterion Accuracy of the Supervisory Control System. The accuracy of the supervisory control system should be compatible within the tolerances of the parameter being controlled.
 - Evaluation See Evaluation: Criterion F.2.2.1.

Commentary To obtain the desired parameter value, accurate supervisory control actuation is necessary to maintain the parameters under control within tolerance.

F.6.1.4 Criterion Sensor Signal Tranmission. The signal to noise ratio of sensor input to the supervisory control system should be adequate to allow reliable parameter monitoring and/or control.

Evaluation Subsystem startup and acceptance tests should demonstrate that each control is receiving the specified sensor output.

- Commentary Accurate control of the critical parameters requires that the accuracy of the sensor signal transmission be more than that precision tolerance of the parameter being controlled.
- F.6.1.5 Criterion Sensor Tolerance. The output of the sensors should be compatible with the supevisory control/monitoring system and their accuracy should be compatible within the tolerance of the measurement of the parameter being controlled or monitored.
 - Evaluation The manufacture's design calculations should be reviewed for each special application sensor for comparison with the intended measurement tolerance.

Commentary See Commentary: Criterion F.6.1.4.

F.6.1.6 Criterion Sensor Deterioration. The materials and construction of all control and monitoring sensors should be such that system introduced deterioration such as corrosion should be prevented within the state-of-the-art for the intended life of the MIUS. The sensors should be selected for ease of calibration to compensate for time deterioration effects.

- F.6.1.7 Criterion Tune-up. The control equipment should be designed to insure a reserve in the adjustment range for normal adjustment during maintenance. This adjustment range should be sufficient to compensate for composite variations which may develop in the associated circuitry because of changes in component values during the specified life of the equipment. The adjustment should also be capable of compensating for variations resulting from replacement of components within tolerances.
 - Evaluation See Evaluation: Criterion F.2.2.1.
- F.6.1.8 Criterion Overrides. Manually activated disconnecting devices should be provided. Such devices should be installed in a sufficient number of locations that are readily accessible to operating personnel in an emergency.
 - Evaluation Should be in compliance with NESC, Part I, 173A - "Provisions for Disconnecting."
 - Commentary Manual operation is necessary for testing and maintenance of individual components.
- F.6.1.9 Criterion Shutdown. The system should provide for both automatic and manual shutdown of all upstream equipments and for guards against spillage that could cause injury.
 - Evaluation See Evaluation: Criterion F.2.2.1.
- F.6.1.10 Criterion Coordination with Interfacing Subsystems. The MIUS supervisory control system should coordinate interfacing functions as required

for reliable operation of each of the subsystems and their interfaces.

Evaluation See Evaluation: Criterion F.2.2.1.

F.6.1.11 Criterion Energy Limiting Devices. The control system should be protected by energy limiting devices.

Evaluation See Evaluation: Criterion F.2.2.1.

- F.6.2 Requirement Data Monitoring and Acquisition. A data acquisition system should be used to collect, record, and store data as needed for subsystems monitoring purposes.
- F.6.2.1 Criterion Display of Parameters. The displayed data should be self-updating in order to provide instantaneous status to the operator. The number of parameters displayed at any one time should be sufficient to provide operator with the status of the subsystem under observation.
 - Evaluation See Evaluation: Criterion F.2.2.1.
- F.6.2.2 Criterion Records. The control system should have the capability of recording the data required for maintenance of system performance. The storage of these data should be arranged for ease of retrieval.
 - Evaluation See Evaluation: Criterion F.2.2.1.

Commentary Records may be required for billing, maintenance, repair, system adjustment and other purposes as determined by the operator.

- F.6.2.3 Criterion Required Number of Alarms. All critical process parameters that are being monitored and/or controlled should have an alarm func-tion to identify deviations from their norms.
 - Evaluation See Evaluation: Criterion F.2.2.1.
- F.6.2.4 Criterion Alarm Modes. The control system should provide a visual and an audio alarm for each shutdown or contingency condition. Alarms should be detectable above background noise and lighting.

	Evaluation	See Evaluation: Criterion F.2.2.1.
F.6.3	Requirement	Control Room Functions. The monitoring and control of the process parameters should occur from a central location in the MIUS building.
F.6.3.1	Criterion	Centralized Monitoring and Control. All signals should be routed to the control room for indicating, recording and/or controlling from one location. Non- controlled measurements should be avail- able for monitoring in this room.
	Evaluation	See Evaluation: Criterion F.2.2.1.
	Commentary	A centralized monitoring/control capability is necessary for efficient operation of the subsystem.
F.6.4	Requirement	Compatibility with Environment. The control components should be selected for compati- bility with the subsystem environment.
F.6.4.1	Criterion	Operation under Environmental Conditions. The local control equipment should be capable of continuous operation under any combination of environmental conditions which may be found in the MIUS plant.
	Evaluation	There should be a review of the manufacturer's specifications to determine control component locations, environment, and component compat- ibility.
F.7		Environmental Impact.
F.7.1	Requirement	Thermal Exchange with the Environment. The thermal exchange of a MIUS with the environ- ment should not impede nor impair the acti- vities of the area.
F.7.1.1	Criterion	Environmental Air and Water. Change in air quality and air movement in the community should not produce hazardous climatic con- ditions or impede community and MIUS activities.
		All waterborne thermal discharges from the MIUS should not raise the average seasonal temperature of receiving waters within 68

152.4 meters of the discharge more than 2.8°C (5°F).

- **Evaluation** The temperature of MIUS effluent discharges and receiving waters should be monitored.
 - Commentary Organisms that adapt to the higher temperature created by a MIUS could experience thermal shock if the facility closed down for maintenance, changes in operation, or emergency outages. For this reason, the rise in pond or stream water temperature is often limited to 2.8°C (5°F), although for large coal/steam/electrical power systems, 11°C (20°F) can be adopted if the heat sink has sufficient diffusion. Aquatic plant life can thrive with increases in water temperature, particularly if the supply streams contain phosphates such as washing detergents and agricultural fertilizers. This growth can foul stream and ponds with vegetation and may require weeding or draining procedures to eliminate it.

Local thermal inversions can occur on still, cold nights from the hot gases released from MIUS smoke stacks. This inversion traps contaminants in a blanket of ground air. When the dew point is reached, condensation could occur about particulates and cold surfaces which might form a mist hazard to traffic and ice on surfaces.

- F.7.2 Requirement Sewage and Stormwater. Sewage should not contaminate groundwater or surface water, flood, or erode the area. Rainwater should not flood or erode the area, unless precipitation exceeds that of a "100-year" storm.
- F.7.2.1 Criterion Topography and Surfaces. The topography and surfaces about the MIUS should incorporate the following:
 - a) Channel runoff from paved areas adjacent to the MIUS;
 - b) Provide sedimentation ponds for runoff;
 - c) Provide retention areas for flood control and controlled run-off; and
 - d) Provide for oil and grease interceptors for vehicle and equipment areas.

Evaluation See Evaluation: Criterion F.2.2.1

- Commentary Whether or not items (b) and (c) are provided separately or in conjunction with those for the development served is a local option and is not excluded by this Criterion.
- F.7.3 Requirement <u>Air Contaminants</u>. The discharge of contaminants to the atmosphere from a MIUS plant should be maintained within legislated limits.
- F.7.3.1 Criterion Standards and Regulations. All air contaminants from the MIUS should comply with the Federal Air Quality Standards, Environmental Protection Agency (EPA) Regulations or relevant State and local Laws, whichever is the more limiting.

Internal Combustion Engines

Internal combustion engine emissions should be equal to or less than those indicated in the table below.

Stationary Engine and Gas Turbine Emission Limits

Engine Type

 $(1b/10^{6}Btu)*$

	NOx	<u>C0</u>	HC
Diesel	3.3	1.2	.040
Dual Fuel	3.0	0.74	1.1
Natural Gas	3.9	0.43	0.62
Gas Turbine	0.34		

* Energy content of gaseous fuels will be based on LHV. Energy content of oil fuels will be based on HHV.

Subpart D - Fossil Fuel Fired Steam Generators

a.) Particulates:

There should not be more than $0.10 \text{ lb}/10^6$ Btu, or 43 kg/TJ of particulate mass per unit heat input, except as relaxed by EPA regulations for large generators, if permitted by other applicable standards and regulations. Visible particulates should not be darker in shade than that designated as Nr 1 on the Ringelman Scale or 20% equivalent opacity, except 2 min. intervals in any one hour when particulate emission may be as great as Nr. 2 on the Ringelman Scale or 40% equivalent opacity.

b.) Sulfur Dioxide, SO2

There should not be more sulfur dioxide emission, mass per unit heat input, maximum 2 hr. mean, from the following fossil fuel phases.

Phase	Mass/heat input, maximum			
	2 hr. mean			
Liquid	(1b/10 ⁶ Btu) (0.80)	(kg/TJ) (345)		
Solid	(1.20)	(518)		
Liquid	Y (0.80) + Z(1.2)	Y (345) + Z(518)		
& solid	Y + Z	Y + Z		
Where Y = % total heat derived from liquid fossil fuel				
Z =	<pre>% total heat derive fossil fuel</pre>	ed from solid		

c.) Nitrogen Dioxide, NO2

There should not be more nitrogen emission, mass per unit heat input, maximum 2 hr. mean, from the following fossil fuel phases.

Mass/heat input, maximum
2 hr. mean
(1b/10 ⁰ Btu)
(0.20)
(0.30)
(0.70)
))+Y(0.30)+Z(0.70)
X + Y + Z

Phase	Mass/heat input, maximum 2 hr. mean
Gaseous Liquid Solid (not lignit	(kg/TJ) (86) (130) (302) e)
Gaseous, Liquid, Solid	$\frac{X(86)+Y(130)+Z(302)}{X+Y+Z}$
Where X = % Y = % Z = %	total heat derived from gaseous fossil fuel total heat derived from liquid fossil fuel total heat derived from solid fossil fuel
Subpart E - <u>Inc</u>	inerators
Particulates sh ft ³ (maximum 2 carbon dioxide, water treatment matter should n excess of 0.65 dry sludge inpu	ould be less than 0.08 gr/std. hr. mean) corrected to 12% or when sludge from waste- is incinerated, particulate ot discharge at a rate in g/kg. during a 1.30 lb/ton t.
Test methods sh the relevant EP for Performance (40 CFR 60, 36	ould be in accordance with A regulations on standards for new stationary sources FR 24876, Dec. 23, 1971):
Subpart D - Fos	sil Fuel Fired Steam Generators
Emission and Fu	el Monitoring 60.45
Directs test me Particulates to Sulfur dioxide Nitrogen dioxid Moisture to Met	thods and procedures for Methods 1, 2, <u>5</u> , <u>9</u> to Methods 1, 2, 3, <u>6</u> e to Methods 1, 2, 3, <u>7</u> hod 5
Method 1 Sampl stat Method 2 Deter	e and velocity traverse for ionary sources mination of stack gas velocity
and pito	volumetric flow rate (Type 5 t tube)

Evaluation

		Method 3	Gas Analysis for carbon dioxide, excess air, and dry molecular weight.		
		Method 5	Determination of particulate emissions.		
		Method 6	Determination of sulfur dioxide emissions.		
		Method 7	Determination of nitrogen oxide emissions.		
		Method 9	Visual determination of the opacity of emissions.		
		Method 10	Determination of carbon monoxide emissions.		
F.7.4	Requirement	Electromagnetic Interference. Electromag- netic radiation and induction from the electrical equipment of the MIUS should not impede electronic systems performance in the community.			
F.7.4.1	F.7.4.1 Criterion Electromagnetic Radiation and Induc All electromagentic radiation and in from the MIUS should be below level will interfere with the proper perf of adjacent electronic equipment.				
	Evaluation	The proposed MIUS plans and specifications should be reviewed to insure that an effec- tive electrical grounding system is installed The services of a Professional Radio Engineer should be engaged.			
F.8		Community	Impact.		
F,8.1	Requirement	Sound in Community. Sound from the MIUS should not adversely effect the health and safety of the public in the adjacent community activities.			
F.8.1.1.	Criterion	Acoustics communica buildings always be above gro ft. from munity so	• To avoid impeding normal voice tions of nearby people 10 ft. from , the A weighted sound level should less than 60 dB measured 5 ft. und level and at a distance of 10 a MIUS exterior wall when the com- unds are also below 60 dB.		
		When outs A-weighte the MIUS it shall	ide community sounds exceed an d sound level of 60 dB at all times, should not be heard, and therefore generate sound pressure levels less		

than those for the adjacent activity at a distance 10 ft. from a MIUS exterior wall.

Occassional peak sounds of dumpings, backing trucks, garbage cans, etc. lasting less than 2 min. in l hr. intervals should not peak the A-weighted sound level of 78 dB.

- Evaluation The mean and peak sound pressure levels (A-weighted) should be monitored by outside measurements. Worst conditions for activities should be reviewed.
- Commentary Background noise level should be at least 10 dB below MIUS generated noise before its measurement.
- F.8.2 Requirement <u>Visual Compatibility in Community</u>. Visual appearance of a MIUS should be compatible with those of the adjacent activities and buildings.
- F.8.2.1 Criterion Visual Compatibility of the MIUS. Materials should be durable for consistent aging and resistant to vandalism. MIUS activities incongruous with those of the community should be screened from view. MIUS landscaping should be consistent with community landscaping. Distribution elements of the MIUS should not impair the activities of the community.
 - Evaluation See Evaluation: Criterion F.2.2.1.
 - Commentary Incongruous MIUS conditions and activities may include storage stacks of coal, garbage, or scrap metal, extensively paved areas, transformers, switch gear, walls, and fencing if not compatible with adjacent structures. Wire fences could be compatible with recreational (tennis, basketball) fencing.
- F.8.3 Requirement <u>Smells in Community</u>. Smells from the MIUS facility should not adversely affect the adjacent community activities.
- F.8.3.1 Criterion Odor Emissions. To avoid the perception of incongruous odors in the adjacent community, smell emissions should be controlled so that the component chemicals fall below threshold concentrations.

- Evaluation There should be a professional review of MIUS activities, particularly storage of decaying organic materials, sludge, petroleum transfer storage, exhaust emissions. Odor control mechanisms such as filters, ducting, ventilation, off-gas collection should be reviewed. Olfactory field test by an experienced professional should detect odors and trace their odor sources.
- F.8.4 Requirement Transportation in Community. MIUS generated transportation and access should be compatible with local traffic in order that the community and MIUS activities are unimpeded.
- F.8.4.1 Criterion MIUS Related Transportation. Access to and from the MIUS systems or subsystems, for the transfer of energy sources, solid waste, and materials should not impede the community or MIUS services.

MIUS related vehicles should be compatible with the community access, road systems, and solid waste collection. Wheel load on road pavements should be less than or equal to those permitted for the locality. Turning circles, and vehicle dimensions should not be hazardous to traffic, pedestrians, and property.

Evaluation See Evaluation: Criterion F.2.2.1.

Commentary Vehicle operations should avoid evening periods when the community is quiet, and peak commuter times when local traffic densities are high.

- F.9 Occupational Impact.
- F.9.1 Requirement Manpower. Qualified personnel should attend to the operational control of the MIUS to ensure an efficient maintenance of service.
- F.9.1.1 Criterion Schedules, Parameters, and Procedures. Operating schedules, ranges for operating parameters, and emergency sequencing procedures should be displayed adjacent to the relevant controls and in a MIUS operation manual available at the operator's office.

- F.9.2 Requirement Emergency Access and Egress. The MIUS design should avoid impeding or impairing both a rapid emergency egress and an emergency access.
- F.9.2.1 Criterion Emergency Access and Egress. Planning and maintenance of spaces should afford an unhindered passage for access. Emergency operation schedules should be summarized adjacent to the relevant controls and detailed in an operation manual. Personnel should be trained in executing emergency procedures. Egress routes should be protected from smoke and fire by self-closing doors of at least 1/2 hr. fire endurance and walls of at least 1 hr. fire endurance.
 - Evaluation See Evaluation: Criterion F.2.2.1.
- F.9.2.2 Criterion Smoke Control. A smoke control system should be provided to maintain exit corridors and stairways at a positive pressure of at least 0.1 inch water column gauge with respect to the compartment on fire. The smoke control system should be automatically activated by any fire alarm device provided in Requirement F.9.3. Manual actuation of the smoke control system from central location should also be provided. All ducts penetrating rated fire partitions should be provided with dampers that will close automatically upon actuation of the fire alarm system. The smoke control system should conform to the design specifications of NEPA 90A and ASHRAE guidelines.

Evaluation See Evaluation: Criterion F.2.2.1.

F.9.2.3 Criterion Manual Alarm Stations. Manual alarm stations should be provided at exits from all fire compartments -- on the inside of exits through exterior walls and immediately outside exits passing through interior walls. In addition to manual stations, the alarm should be coupled to any smoke or heat sensors and suppression system alarm devices. Additional emergency notification should be provided for control system malfunction, sewage overflow and security devices. The alarm should sound throughout the MIUS premises and in a central control area. The alarm system should discriminate between

fire and other emergency situations at the control center.

Evaluation See Evaluation: Criterion F.2.2.1.

- F.9.3 Requirement Automatic Suppression Systems. Automatic suppression systems should be provided in all appropriate spaces in the MIUS.
- F.9.3.1 Criterion Design and Installation. Automatic suppression systems should conform to the appropriate NFPA standards.

Evaluation See Evaluation: Criterion F.2.2.1.

- F.9.4 Requirement Occupational Environment. All spaces and equipment, used and maintained by authorized personnel should comply with legislation affecting the occupational environments of workers.
- F.9.4.1 Criterion Work Environment. All work environments should comply with the (William Steiger) Occupational Safety and Health Act of 1970. Relevant portions for a MIUS include the following:

Subpart D - Walking-Working Surfaces Subpart E - Means of Egress Subpart G - Occupational Health and Environmental Control Subpart H - Hazardous Materials Subpart J - General Environmental Controls Subpart L - Fire Protection Subpart M - Compressed Gas and Compressed Air Equipment Subpart N - Material Handling and Storage Subpart 0 - Machinery and Machine Guarding Subpart S - Electrical

Evaluation See Evaluation: Criterion F.2.2.1.

Commentary The OSHA is a combination of performance and design specifications which may be covered by other sections. Where OSHA Criteria are lacking the current NFPA National Fire Codes should be applied.

F.9.5 Requirement <u>Community Security</u>. MIUS property buildings and equipment should impede unauthorized entry and vandalism in order to maintain continuous operations and protect the community from subsequent hazards.

- F.9.5.1 Criterion MIUS Security. All MIUS properties, buildings, and equipment should be secured from entry by unauthorized persons or stray animals. All MIUS property, buildings and equipment shall be constructed and controlled to withstand the vandalism that is common in the community. Communication of MIUS security breaches to operating personnel shall be facilitiated through appropriate surveillance.
 - Evaluation See Evaluation: Criterion F.2.2.1.
 - Commentary In Principle all likely points of entry and storage areas should be capable of surveillance from the operating engineers' office. Good lighting and unobstructed view provide suitable deterrents. There should be no windows or doors directly accessible to the community. Children and scavenging animals should be discouraged from the storage stacks, receiving hoppers and vehicle paths. A rapid disposal of waste can minimize the problem of vermin and scavenging animals.

Entry alarms on doors and windows should be provided. Vandalism common to the community may be ascertained from police reports and interviews, school maintenance records, and the electrical power company.

- F.9.6 Requirement <u>Human Factors</u>. MIUS design of the control system should take into account the requirements of the human operator.
- F.9.6.1 Criterion <u>Electrical Safety</u>. The control system and equipment should be designed so that external metal parts are at ground potential.

- F.9.6.2 Criterion Thermal Hazard. A subsystem control equipment which its normal operation exposes personnel to surface temperatures in excess of 65.6°C (150°F) should be appropriately guarded and marked.
 - Evaluation See Evaluation: Criterion F.2.2.1.

- F.9.6.3 Criterion Interlocks. The automatic operation of devices or controls which would present hazards to operators in the area should be prevented from operating through a locking control. The position of such a locking control should have a visual warning device.
 - Evaluation See Evaluation: Criterion F.2.2.1.

Commentary The design of control system should be such as to preclude the possibility of operating personnel coming in contact with hazardous fluids, voltages, electric currents, hot surfaces, rotating machinery, or other similar hazards.

F.10 Natural Hazards.

4

- F.10.1 Requirement Fire Hazard. The MIUS entity should not constitute a fire hazard.
- F.10.1.1 Criterion Fire Safety Codes and Regulations. Combustible materials for energy conversion should be received, stored, distributed, and used according to local legislation, the Occupational Safety and Health Act (Subpart H, Hazardous Materials, and Codes affecting the individual equipment elements).

Potential origins for the ignition of flammable materials should be identified from causes both inside and outside the MIUS entity. Potential distribution for the spread should be identified for causes both inside and outside the MIUS entity.

System control of potential fire origins and distribution should be incorporated in the operation, equipment, buildings, and storage related to the MIUS. Controls should avoid the impeding or impairment of the community activities. The effectiveness of controls should meet local legislation, National Fire Protection Association codes, building codes, and codes affecting the individual equipment elements.

MIUS facilities provide a continuous service to the community and, therefore, should be fire compartmentized according to hazards, and provided with automatic fire extinguishers control systems for facilitate a resumption of service and minimize an economic loss. The criteria for occupancy, fire zoning, types of construction, and fire resistance should meet the local building code requirements for fire safety construction.

Evaluation The design should be reviewed for legislative and code compliance. The potential origins for ignition and distribution of fire should be reviewed. The facility should be inspected for compliance with F.10.1.1. Regular hazard control system tests should be undertaken including detection sensors, alarms, emergency action, and egress drill.

- F.10.2 Requirement Flood Hazards. The equipment of a MIUS should be protected against flooding which would impair service to the community.
- F.10.2.1 Criterion Flood Control to Maintain MIUS Service and Equipment. To avoid an impairment to service, corrosion of equipment, thermal cracking, silting, and insulation failure, the water level should not immerse water sensitive MIUS equipment. In predicting a natural flood level the 100 year flood plans for the site should be adopted. See U.S. Army Corps of Engineers for Regulatory Flood Datum.
 - Evaluation The probable highest flood level should be established to determine whether continent flooding and control of flooding will affect the continuity of service.
 - Commentary A MIUS is likely to be at the lower point of the drainage area by virtue of the sewage flow. Flooding could occur from rising rivers, detained runoff water, hydrant overflow, sprinklers, and as a result of new construction.
- F.10.3 Requirement Seismic Hazard. The MIUS equipment and buildings should be designed to accommodate anticipated earthquake motions at the site and earthquake induced effects such as ground rupture, land slides, or liquifaction in order to maintain operations following an earthquake.

F.10.3.1 Criterion Seismic Hazard. To avoid structural collapse, and alignment problems associated with the translational displacements of faulting, no part of a MIUS entity should be constructed over an active geological fault. MIUS should accommodate seismic motions that are probable in the locality.

> Evaluation The earthquake history of the general region of the site should be documented. A review should be given of available historical records, of reports of ground shaking, damage and of other intensity information near the site. The maximum intensities (Modified Mercalli) of ground shaking on firm ground near the site should be estimated and the earthquakes which could give severe ground shaking should be defined.

- F.10.4 Requirement Lightning Hazard. All MIUS equipment and buildings should be protected against lightning discharge in order to maintain operation.
- F.10.4.1 Criterion Lightning Hazard. Suitable precautions should be taken to protect MIUS equipment against lightning or excessive over-voltages. Lightning arresters shall be located as close as practical to the equipment they protect.

Evaluation Should be in compliance with NESC, Part I, Section 19.

- F.10.5 Requirement Wind Hazard. The MIUS equipment and buildings should accommodate local wind activity in order to maintain continuous operations.
- F.10.5.1 Criterion Wind. To avoid excessive structural stress, deflections and displacements, the MIUS should accommodate wind pressure that is probable in the area. Criteria for wind loading and deflections should be in accordance with the local building code.

Evaluation See Evaluation: Criterion F.2.2.1.

Commentary Control of wind blown materials is also essential.

- F.10.6 Requirement <u>Precipitation Hazard</u>. The effects of precipitation in the form of rain, hail or snow should not impede the MIUS service to the community nor impair the MIUS facility.
- F.10.6.1 Criterion Precipitation. Rain should not interrupt the MIUS services nor impair the MIUS buildings and equipment. Runoff should be collected and conveyed from the MIUS.

Hail should not interrupt the MIUS services nor impair the MIUS buildings and equipment. All MIUS construction should withstand the impact and accumulations of hail that area common to the locality.

Snow should not interrupt the MIUS services nor impair the MIUS buildings and equipment. All MIUS construction should withstand the structural load imposed by snow accumulated to depths common to the locality. Wind blown snow drifting or other accumulations should not impede the MIUS. Snow loading should be determined according to the local building code.

NBS-114A (REV. 7-73)

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bibliography or literature su Performance Guidelin	less factual summary of most significant i rvey, mention it here.) les for a Modular Integrated	nformation. If document Utility System (tincludes a si (MIUS) is	an aid to	
construct conceptual	, preliminary and final desi	gns for a specif	fic MIUS t	o be built	
In a particular geog	raphic location.			1 1	
development These	s generic periormance of a M	105 serving a re	esidential	/commercial	
engineering paramete	performance requirements, cr	iteria, and eval	luations 1	dentify	
thermal energy soli	d waste management potable	ocialed with ele	ctrical s	ervice,	
management provided	by a single, local, integrat	ed source. Ther	e are als	o performance	
requirements, criter	ia, and evaluations for end-	use consideratio	ons such a	S	
environmental impact	, health, safety, and subjec	tive acceptabili	lty. It i	s recognized	
that in view of the	many possible combinations o	f MIUS designs,	ownership	, methods for	
implementation, loca	l regulations, a MIUS implem	entor may wish t	o omit an	d/or	
greatly simplify man	y of the remaining performan	ce requirements,	cirteria	and	
evaluations containe	d herein.				
17. KEY WORDS (six to twelve	entries: alphabetical order: capitalize only	the first letter of the f	itst kev word :	unless à proper	
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