U. S. DEPARTMENT OF COMMERCE

HARRY L. HOPKINS, Secretary

NATIONAL BUREAU OF STANDARDS

LYMAN J. BRIGGS, Director

Bureau of Standards

APR 24 1940 FUEL OILS

(FIFTH EDITION)

COMMERCIAL STANDARD CS12-40

Supersedes CS12-38

Effective Date for New Production, January 5, 1940



A RECORDED STANDARD OF THE INDUSTRY

UNITED STATES
GOVERNMENT PRINTING OFFICE
WASHINGTON: 1940

PROMULGATION

of

COMMERCIAL STANDARD CS12-40

for

FUEL OILS

(Fifth Edition)

On January 9, 1929, a joint conference of representative refiners, distributors, and consumers of fuel oil, manufacturers of oil burners, and general interests adopted a recommended standard for domestic and industrial fuel oils, which was accepted in writing by the trade and published as Commercial Standard CS12-29. In 1933, 1934, and 1938, upon recommendation of the standing committee to keep the standard abreast of progress, revisions were adopted and issued as CS12-33, CS12-35, and CS12-38, respectively.

On September 30, 1939, with the endorsement of the standing committee, a revision of CS12-38, drafted by Technical Committee E of American Society for Testing Materials Committee D-2, was circulated for acceptance. Those concerned have since accepted and approved for promulgation by the United States Department of Commerce, through the National Bureau of Standards, the revised

standard as shown herein.

The standard became effective for new production on January 5, 1940, subject to the expiration of the then-existing contracts.

Promulgation recommended.

I. J. Fairchild, Chief, Division of Trade Standards.

Promulgated.

Lyman J. Briggs, Director, National Bureau of Standards.

Promulgation approved.

Harry L. Hopkins, Secretary of Commerce.

FUEL OILS

(Fifth Edition)

COMMERCIAL STANDARD CS12-40

SCOPE

1. These specifications cover five grades of fuel oil for various types of fuel-oil burning equipment.

GENERAL REQUIREMENTS

2. The fuel oils herein specified shall be hydrocarbon oils free from acid, grit, and fibrous or other foreign matter likely to clog or injure the burner or valves. If required, the oil shall be strained by being drawn through filters or wire gauze of 16 meshes to the inch. (U. S. Standard Sieve 16, ASTM designation 1,190 micron.) The clearance area through the strainers shall be at least twice the area of the suction pipe, and the strainers shall be in duplicate.

DETAIL REQUIREMENTS 1

3. The various grades of fuel oil shall conform to the detailed requirements shown in table 1. It is the intent of these classifications that failure to meet any requirement of a given grade does not automatically place an oil in the next lower grade unless in fact it meets all requirements of the lower grade.

METHODS OF TEST

4. The requirements enumerated in these specifications shall be determined in accordance with the following methods of testing of the American Society for Testing Materials, except as may be required under paragraph 5.

FLASH POINT

5. Minimum.—The flash point, instrument, and method for determining minimum flash point shall be those legally required for the locality in which the oil is sold. In absence of legal requirements, the minimum flash point shall be determined in accordance with the standard method of test for flash point by means of the Pensky-Martens closed tester, ASTM Designation: D 93-36.

6. Maximum.—Standard method of test for flash point by means of the Pensky-Martens closed tester, ASTM Designation: D 93-36.

POUR POINT

7. Standard method of test for cloud and pour points, ASTM Designation: D 97-39.

¹ The technical requirements of this revision are identical in substance with ASTM Tentative Specifications for Fuel Oils D 396-39T.

Table 1.—Detailed requirements for fuel oils a

Viscosity seconds	furol ° F)	Min	A. A.
	Saybolt furol (at 122° F)	Max	300
	Saybolt universal (at 100° F)	Min	50
		Max	45
Distillation temperatures (° F)	End	Max	e 560
	90-percent point	Min	# 600
		Max	675
	10-per- cent point	Max Max Min	440
Ash (per-		Max	0.10
Carbon residue (percent)		Max	Trace 0.05 on 10% residuum 4. 0.05 .25 on 10% residuum 410 .15 straight
Water and sedi- ment (per- cent)		Max	Trace 0.05 .10 1.00 h 2.00
Pour point (° F)		Max	0 • 10 • 20
(° F)		Max	165 190 230
Flash point (° F)		Min	100 or legal 110 or legal 110 or legal 130 or legal 150
Grade >		Description of fuel oil	Distillate oil for use in burners requiring 100 or legal a volatile fuel. Distillate oil for use in burners requiring 110 or legal a moderately volatile fuel. Distillate oil for use in burners requiring 110 or legal a low-viscosity fuel. oil for use in burners requiring medium 130 or legal Viscosity fuel. Oil for use in burners equipped with pre- heaters, permitting a high viscosity fuel.
		Num- ber	H 01 10 10 10

Recognizing the necessity for low-sulfur fuel oils used in connection with heat treatment, nonferrous metal, glass and ceramic furnaces, and other special uses, a sulfur requirement may be specified in accordance with the following table:

Grade of fuel oil

Sulfur (maximum)

b. It is the intent of these classifications that failure to meet any requirement of a given grade does not automatically place an oil in the next lower grade unless in fact it meets all requirements of the lower grade.

Other sulfur limits may be specified only by mutual agreement between the buyer and

 Lower or higher pour points may be specified whenever required by conditions of storage or use. However, these specifications shall not require a pour point lower than 0° F under any conditions.

^d For use in other than sleeve-type blue-flame burners, carbon residue on 10-percent residum may be increased to a maximum of 0.12 percent. This limit may be specified by mutual agreement between the buyer and seller.
^o The maximum end point may be increased to 560° F when used in burners other than

sleeve-type blue-flame furners.

'To ment certain burner requirements, the carbon-residue limit may be reduced to 0.15 percent on 10-percent residum.

'E The minimum distillation temperature of 600° F for 90 percent may be waived if API or seriety is 90 or lower.

Fig. The minimum distillation temperature of 600° F for 90 percent may be waived if API gravity is 26 or lower.

API gravity is 26 or lower.

b Water by distillation, plus sediment by extraction. Sum, maximum 2.0 percent.

The maximum sediment by extraction shall not exceed 0.50 percent. A deduction in quantity shall be made for all water and sediment in excess of 1.0 percent.

WATER AND SEDIMENT

8. Water and sediment.—(For grades 1 to 5, inclusive.) Standard method of test for water and sediment in petroleum products by means of centrifuge, ASTM Designation: D 96-35.

9. Water by distillation.—(For grade 6.) Standard method of test for water in petroleum products and other bituminous materials,

ASTM Designation: D 95-30.

10. Sediment by extraction.—(For grade 6.) Sediment in fuel oil by extraction, ASTM Designation: D 473-38T.

CARBON RESIDUE

11. Standard method of test for carbon residue of petroleum products (Conradson carbon residue), ASTM Designation: D 189-39. 12. Method for 10-percent residuum.—ASTM Designation D 189-39.

www. Activi Designation D 100 00.

ASH

13. Tentative method of test for ash content of petroleum oils, ASTM Designation: D 482-38T.

DISTILLATION

14. Distillation of grade 1 oil shall be made in accordance with the standard method of test for distillation of gasoline, naphtha, kerosene, and similar petroleum products, ASTM Designation: D 86-38; and of grades 2 and 3 in accordance with the standard method of test for distillation of gas oil and similar distillate fuel oils, ASTM Designation: D 158-38.

VISCOSITY

15. Standard methods of test for viscosity by means of Saybolt viscosimeter, ASTM Designation: D 88-38.

REFERENCES

16. Complete information regarding the procedure for making the tests specified, but not included in the above text, is to be found in the publications of the American Society for Testing Materials, 260 South Broad Street, Philadelphia, Pa.

SIGNIFICANCE OF TESTS PRESCRIBED 2

FLASH POINT

17. The flash point of a product may be defined as the temperature to which it must be heated in order to give off sufficient vapor to form an inflammable mixture with air. This temperature varies with the apparatus and procedure employed and consequently both must be specified when the flash point of an oil is stated.

18. The minimum flash point of oils used for fuel is usually controlled by law. When there are no legal requirements, the minimum

² For a more comprehensive description of the significance of tests on petroleum products see The Significance of Tests of Petroleum Products, latest revised edition, published by the American Society for Testing Materials.

values in the table are to be employed. Maximum values are specified for oils 1, 2, and 3 to insure the required ease of ignition.

POUR POINT

19. The pour point of an oil is the lowest temperature at which it will flow when cooled and tested under prescribed conditions. Pourpoint specifications are included in order that oil may be secured which will not cause difficulty in handling or in use at the lowest temperatures to which it may normally be subjected.

WATER AND SEDIMENT

20. Water and sediment are impurities which are almost entirely excluded in fuel oils 1, 2, and 3, and which are permitted in somewhat larger quantities in fuel oils 5 and 6. It is difficult to eliminate them entirely from this latter group of oils, and the advantage is not sufficient to justify the cost. Water and sediment are determined together by the centrifuge, except for grade 6.

CARBON RESIDUE

21. The carbon-residue test when considered in connection with other tests and the use for which the oil is intended furnishes pertinent information and throws some light on the relative carbon-forming qualities of an oil. For medium viscosity and blended oils it is also used to detect the presence of heavy residual products.

ASH

22. The ash test is used to determine the amount of noncombustible impurities in the oil. These impurities come principally from the natural salts present in the crude oil, or from the chemicals that may be used in refinery operations, although they may also come from scale and dirt picked up from containers and pipes. Some ash-producing impurities in fuel oils cause rapid deterioration of refractory materials in the combustion chamber, particularly at high temperatures; some are abrasive and destructive to pumps, valves, control equipment, and other burner parts. Ash specifications are included in order to minimize these operating difficulties as far as practicable.

DISTILLATION

23. Laboratory distillation of a sample under prescribed conditions gives an index of the volatility of the oil. The 10- and 90-percent points, represent, respectively, the temperatures at which 10 and 90 percent of the sample are distilled. The end point is the maximum temperature recorded by the distillation thermometer at the end of the distillation.

24. The 10-percent point serves as an index of the ease of ignition of the oil; the 90-percent point and the end point are specified to make sure that the oil will volatilize and burn completely and produce

a minimum amount of carbon.

VISCOSITY

25. The viscosity of an oil is the measure of its resistance to flow. Maximum limits are placed on this property because of its effect upon the rate at which oil will flow through pipe lines and upon the degree of

atomization that may be secured in any given equipment.

26. Viscosity is measured as the time in seconds required for a definite volume of oil to pass through a small tube of specified dimensions at a definite temperature. Viscosity decreases rapidly as temperatures increases, and preheating makes possible the use of oils of relatively high viscosity at normal temperatures. The Saybolt universal viscosimeter is used for fuel oils of fairly low viscosity and the Saybolt furol viscosimeter for more viscous oils.

CERTIFICATION

27. In order that purchasers of fuel oil may become familiar with the significance of grading of fuel oils and purchase fuels for the various types of burners with confidence, it is recommended that the following statement be used on invoices, contracts, sales literature, etc.:

Co. certifies this fuel oil to meet all requirements for grade _____ as specified in Commercial Standard CS12-40, issued by the National Bureau of Standards of the United States Department of Commerce.

EFFECTIVE DATE

The standard became effective for new production on January 5, 1940, subject to the expiration of existing contracts.

STANDING COMMITTEE

The standing committee now consists of representatives of refiners, fuel-oil distributors, burner manufacturers, and consumer organizations. The membership includes a number of members of Technical Committee E of American Society for Testing Materials Committee D-2. The function of this committee is to review, prior to circulation for acceptance, revisions proposed to keep the standard abreast of progress. Comment concerning the standard and suggestions for revision may be addressed to the Division of Trade Standards, National Bureau of Standards, which acts as secretary for the standing committee.

Producers and Distributors:

R. T. Goodwin (chairman), Shell Union Oil Corporation, 50 West 50th Street, New York, N. Y.
R. M. Bartlett, Gulf Oil Corporation, Gulf Building, Pittsburgh, Pa.
K. E. Derosay, Sun Oil Co., 1608 Walnut Street, Philadelphia, Pa.
S. H. Hulse, Standard Oil Development Co., P. O. Box 246, Elizabeth, N. J.
J. B. Terry, Standard Oil Co. of California, Standard Oil Building, San Francisco, Calif.

Burner Manufacturers:
W. A. Matheson, Delco Frigidaire Conditioning Division, General Motors Corporation, 224 West 57th Street, New York, N. Y.

M. A. Powers, Timken Silent Automatic Division, Timken Detroit Axle Co., 100-400 Clark Avenue, Detroit, Mich.
T. B. STILLMAN, Babcock & Wilcox Co., 85 Liberty Street, New York, N. Y.

Fuel-Oil Distributors:

F. E. Sfencer, Spencer Petroleum Co., 616 South Michigan Avenue, Chicago, Representing Burning Oil Distributors Association.

ERNEST STUDERUS, Studerus Oil Co., Kearny, N. J. Representing Fuel Oil

Distributors Association of New Jersey.

CARL SHIELDS, Petroleum Heat and Power Co., 511 Fifth Avenue, New York,

N. Y. W. H. Butler, Home Fuel Oil Co., People's Bank and Trust Co. Building, Passaic, N. J.

M. W. MERRILL, United States Metals Refining Co., Carteret, N. J. Repre-

senting National Association of Purchasing Agents.

Mrs. Carl Weber Illig, Jr., 7 Union Street, Onset, Mass. Representing National Council of Women.

Consumer Safety:

J. H. WITTE, Underwriters' Laboratories, Inc., 207 East Ohio Street, Chicago,

Secretary:

F. W. REYNOLDS, Division of Trade Standards, National Bureau of Standards, Washington, D. C.

HISTORY OF PROJECT

General conference.—The manufacturers of oil burners and many petroleum refiners had long felt the need of uniform specifications for The American Oil Burner Association assumed the initiative in this matter and developed specifications for six grades of fuel oils with the cooperation of the American Society for Testing Materials

and the American Petroleum Institute.

In order to bring these specifications into broader use the cooperation of the National Bureau of Standards was requested. Anticipating the benefits to be derived from a commonly understood basis of quality, all interests of the industry freely participated in a wellattended general conference held in New York City, January 9, 1929, and upon recommendation of this conference the standard was accepted as an everyday guide for the production, sale, and use of fuel oils. The standard was published as Domestic and Industrial Fuel Oils, Commercial Standard CS12-29, effective July 15, 1929, and was reaffirmed on December 10, 1930, and again on December 29, 1931.

First revision.—On June 21, 1932, a meeting of the standing committee, which had been broadening to coincide exactly with section 1 of Technical Committee C of American Society for Testing Materials Committee D-2, representing the producers, distributors, users of fuel oils, and general interests, was held to discuss the need for revising the commercial standard. The committee approved a revision which was formally submitted to letter ballot. The revision embodied a number of minor changes to bring it in line with current practice in the industry, and included a table showing the permissible sulfur content for each grade when the oils are to be used for special purposes.

The revised standard was endorsed by practically all of the larger refiners, by many oil distributors and consumers, as well as the manufacturers of oil burners. It was published as Fuel Oils (second edition), Commercial Standard CS12-33 and became effective May 1,

1933.

Fuel Oils 7

Second revision.—As a result of improvements in oil burners and a need for limitations which would eliminate as far as practicable overlapping of oil grades, the standing committee on June 25, 1934, approved for submission to letter ballot a revised draft which set maximum as well as minimum limits for certain characteristics, inserted requirements for carbon residue and ash, and increased the viscosity for grades 3 and 4. Following acceptance by a satisfactory majority, the success of the revision was announced on December 14, 1934, and the standard became effective 60 days later as CS12–35.

Third revision.—A general demand by the industry for a reduction of the number of grades to be stocked by refiners and distributors led the standing committee to recommend the adoption of a revision, drafted by Technical Committee E of American Society for Testing Materials Committee D-2, which reduced the number of grades to five by the elimination of grade 4. Accompanying adjustments were made in the characteristics of the remaining grades, principally in the direction of greater volatility and fluidity. This recommended revision was circulated to the industry for acceptance on February 25, 1938, and the establishment of the revision was announced on May 31, 1938, becoming effective with the announcement.

Fourth revision.—On June 27, 1939, a meeting of Technical Committee E of ASTM Committee D-2 proposed a revision of the standard which it subsequently adopted. This revision was submitted to the standing committee on September 2, 1939, and upon recommendation of the majority it was submitted to the industry for written acceptance on September 30, 1939. Upon acceptance by a satisfactory majority of the industry the establishment of the

revision was announced.



Date

ACCEPTANCE OF COMMERCIAL STANDARD

This sheet properly filled in, signed, and returned will provide for the recording of your organization as an acceptor of this commercial standard.

Division of Trade Standards,

National Bureau of Standards, Washington, D. C. Gentlemen: Having considered the statements on the reverse side of this sheet, we accept the Commercial Standard CS12-40 as our standard of practice in the Production 1 Distribution 1 Use 1 of fuel oils. We will assist in securing its general recognition and use, and will cooperate with the standing committee to effect revisions of the standard when necessary. Signature (Kindly typewrite or print the following lines) Name and title Company _____ (Fill in exactly as it should be listed) Street address_____ City and State

¹ Please designate which group you represent by drawing lines through the other two. Please file separate acceptances for all subsidiary companies and affiliates which should be listed separately as acceptors. In the case of related interests, trade papers, colleges, etc., desiring to record their general approval, the words "in principle" should be added after the signature.

TO THE ACCEPTOR

The following statements answer the usual questions arising in

connection with the acceptance and its significance:

1. Enforcement.—Commercial standards are commodity specifications voluntarily established by mutual consent of those concerned. They present a common basis of understanding between the producer, distributor, and consumer and should not be confused with any plan of governmental regulation or control. The United States Department of Commerce has no regulatory power in the enforcement of their provisions, but since they represent the will of the interested groups as a whole, their provisions through usage soon become established as trade customs, and are made effective through incorporation into sales contracts by means of labels, invoices, and the like.

2. The acceptor's responsibility.—The purpose of commercial standards is to establish for specific commodities, nationally recognized grades or consumer criteria, and the benefits therefrom will be measurable in direct proportion to their general recognition and actual use. Instances will occur when it may be necessary to deviate from the standard and the signing of an acceptance does not preclude such departures; however, such signature indicates an intention to follow the commercial standard where practicable, in the production, distri-

bution, or consumption of the article in question.

3. The Department's responsibility.—The major function performed by the Department of Commerce in the voluntary establishment of commercial standards on a Nation-wide basis is fourfold: first, to act as an unbiased coordinator to bring all interested parties together an unbiased coordinator to bring all branches of the industry together for the satisfactory adjustment of trade standards; second, to supply such assistance and advice as past experience with similar programs may suggest; third, to canvass and record the extent of acceptance and adherence to the standard on the part of producers, distributors, and users; and fourth, after acceptance, to publish and promulgate the standard for the information and guidance of buyers and sellers of the commodity.

4. Announcement and promulgation.—When the standard has been endorsed by a satisfactory majority of production or consumption in the absence of active, valid opposition, the success of the project is announced. If, however, in the opinion of the standing committee or the Department of Commerce, the support of any standard is inadequate, the right is reserved to withhold promulgation and

publication.

ACCEPTORS

The organizations and individuals listed below have accepted this specification as their standard of practice in the production, distribution, and use of fuel oils. Such endorsement does not signify that they may not find it necessary to deviate from the standard, nor that producers so listed guarantee all of their products in this field to conform with the requirements of this standard. Therefore specific evidence of quality certification should be obtained where required.

ASSOCIATIONS

American Specification Institute, Chi-

cago, Ill. merican Transit Association, New American York, N. Y.

Board of Fire Underwriters of the
Pacific, San Francisco, Calif. (In

principle.) Delaware, Automatic Heat & Air Con-

ditioning Association of, Wilmington,

Heating & Piping Contractors District of Columbia Association, Inc., Washington, D. C. (In principle.) Household Science Institute, Chicago,

National Association of Purchasing Agents, New York, N. Y. National Council of Women of the United States, Inc., Consumers' In-terest Committee, New York, N. Y.

(In principle.) National Warm Air Heating & Air Conditioning Association, Columbus,

Ohio. New Jersey, Fuel Oil Distributors Association of, Newark, N. J.

Oil Burner Institute, New York, N. Y. (In principle.)

Overlook Hospital Association, Summit, N. J.

Sacramento, Retail Merchants Association of, Sacramento, Calif. (In principle.) Stove Mounters International Union,

St. Louis, Mo.

FIRMS

Acme Oil Burner Co., Inc., Cedar Rapids, Iowa. Aeroil Burner Co., Inc., West New York, N. J. Aetna Oil Service, Inc., Louisville,

Ky.

Air Conditioning & Oil Heat Magazine, New York, N. Y. (In principle.) Ajax Petroleum Products Co., Cleve-

land, Ohio. Alaska Steamship Co., Seattle, Wash. Alco Products, New York, N. Y.

Allegany Refiners, Inc., Bolivar, N. Y. Allen Equipment Co., Baltimore, Md. Allen Manufacturing Co., Nashville, Tenn.

Alliance Brass & Bronze Co., The, Alliance, Ohio.

Allied Engineering Co., Cleveland,

Allied Oil Co., Inc., Cleveland, Ohio. Allied Oil Corporation, New York, N. Y.

Almy Water Tube Boiler Co., Providence, R. I.

Alton Railroad, The, Baltimore, Md. American Airlines, Inc., New York, N. Y.

American Bitumuls Co., Baltimore, Md.

American Gas Machine Co., Inc., Albert Lea, Minn.

American Lava Corporation, Chatta-nooga, Tenn.

American Locomotive Co., Diesel Division, Auburn, N. Y. American Lubricants, Inc., Buffalo,

N. Y.

American Mineral Spirits Co., New York, N. Y. American Petroleum Co., Cleveland,

Ohio. American Potash & Chemical Corpo-

ration, Trona, Calif. American Smelting & Refining Co., Federated Metals Division, Whiting,

Ind. American Stove Co., Lorain Division,

Lorain, Ohio. American Thermos Bottle Co., The, Norwich, Conn.

Anchor Post Fence Co., Baltimore, Md. Andale Co., Philadelphia, Pa. (In principle.)

Anderson-Prichard Refining Corpora-tion, Oklahoma City, Okla.

Apex Motor Fuel Co., Chicago, Ill.

Argo Oil Corporation, Detroit, Mich. Arkansas Fuel Oil Co., Shreveport, La. Arkansas, Baptist State Hospital of, Little Rock, Ark.

Arrow Petroleum Co., Oak Park, Ill. Ashland Oil & Refining Co., Ashland,

Ky.

Associated Factory Mutual Fire Insurance Co., Inspection Department, Boston, Mass. (In principle.) Atlantic Engineering Co., Atlantic City,

N. J.

Atlantic Refining Co., Philadelphia, Pa. Auler, Jensen & Brown, Oshkosh, Wis. Aurora Gasoline Co., Detroit, Mich. Austin Bridge Co., Dallas, Tex.

New Auto-Heat Corporation, N. Y.

Automatic Burner Corporation, Chicago, Ill.

Automatic Oil Heating Corporation, Harrisburg, Pa.

Automatic Products Co., Milwaukee,

Babock & Wilcox Co., The, New York, N. Y.

Baker Oil Burner Products, Denver, Colo.

Baker Perkins, Inc., Saginaw, Mich. Baldwin, Gerald L., San Diego, Calif. Ballard Oil Co. of Hartford, Inc., Hartford, Conn.

Ballard Oil & Equipment Co. of Maine, Portland, Maine.

Baltimore & Ohio Railroad, Baltimore, Md.

Barber Asphalt Corporation, Barber,

Barber Co., W. H., Minneapolis, Minn. Barnsdall Refining Corporation, Tulsa, Okla.

Bartlett & Snow Co., The C. O., Cleveland, Ohio.

Bastian Morley Co., Inc., La Porte, (In principle.)

Bay Refining Corporation, Saginaw, Mich.

Mich.
Bayuk Cigars, Inc., Philadelphia, Pa. Behr-Manning Corporation, Troy, N. Y. Bell Co., Inc., The David, Buffalo, N. Y. Benedict & Co., Inc., New Haven, Conn. Bennett, Inc., Lawrence J., West Hemp-stead, N. Y.

Bennett Co., Omaha, Nebr.

Bennis & Sons, Inc., Edward F., Germantown, Philadelphia, Pa.
Bergen, N. J., County of, Board of Chosen Freeholders, Hackensack, N. J.

Berry Asphalt Co., Chicago, Ill.

Amsco Refining Co., Corpus Christi, Berry Sons' Co., Inc., James B., New Tex.

Beshore & Co., Chas., Marion, Ind. Best Engineering Co., Inc., W. N., New

York, N. Y. Bestrol, Ltd., New York, N. Y. Bethlehem Foundry & Machine Co., Bethlehem, Pa.

Bethlehem Steel Co., Bethlehem, Pa. Beyer & Fortner, Inc., Lewisburg, Pa. Birdsboro Steel Foundry & Machine Co., Birdsboro, Pa.

Blanchard Oil Burner Service Co., Ar-

thur, Pittsfield, Mass.
Blithe, Wesley Lesher, Philadelphia, Pa.
Bock Corporation, Madison, Wis.
Bonded Oil System, Inc., Boston, Mass.
Booth, George T., N. Tonawanda, N. Y. Borden Co., The, Borden's Farm Products Division, New York, N. Y.

Boston Gear Works, Inc., North Quincy,

Mass.

Bowers Bros Co., Philadelphia, Pa. Bradford Oil Refining Co., Bradford, Pa.

Braun Bros. Oil Co., Inc., Winnetka, Ill. Brazer, Clarence W., New York, N. Y. Bristol Brass Corporation, Bristol, Conn.

Brockman Engineering Co., New York, N. Y.

Brust, Peter, Milwaukee, Wis. Buck Engineering Co., Ltd., Freehold,

Burgess Oil Heating Corporation, Utica. N. Y.

Burkart Schier Chemical Co., Chattanooga, Tenn.

Burns Bros., New York, N. Y. California Agricultural Experiment Station, Davis, Calif. (In principle.) California, University of, Davis, Calif.

(In principle.)

Cambridge Gas Light Co., Cambridge, Mass.

Camden Heating Co., Camden, N. J. Caminol Co., Ltd., The, Los Angeles, Calif.

Canfield Oil Co., The, Cleveland, Ohio. Cannon Electric, Inc., Salisbury, Md. Cantelou Petroleum Products, S. D., Cleveland, Ohio.

Canton Refining Co., Cleveland, Ohio. Capitol Coal Corporation, New York,

N. Y. Carborundum Co., Niagara Falls, N. Y. Carpenter Steel Co., The, Reading, Pa. Carr Heating & Oil Burners Co., Inc., New Orleans, La.

Carriel Engineering Co., Philadelphia, Pa.

Carter Waters Corporation, The, Kan-

Carter Manager State State & Co., A. M., Chicago, Ill. Caterpillar Tractor Co., Peoria, Ill. Cavalier Corporation, Chattanooga,

Tenn.

Center Street Fuel Co., Milwaukee, Wis. Cen'Tex Petroleum Co., Corpus Christi, Tex., and Tulsa, Okla.

Central Co-operative Wholesale, Su-

perior, Wis. Centre Óil & Gas Co., Bellefonte, Pa. Engineering Corporation, Century Cedar Rapids, Iowa.

Century Machine Co., The, Cincinnati,

Celluloid Corporation, Newark, N. J. Chalmers Oil Burner Co., Minneapolis, Minn.

Chapman Coal Co., W. J., Baltimore, Md.

Co., Chesebrough Manufacturing

Cons'd., New York, N. Y. Chicago, City of, Chicago, (In principle.)

Chicago, Rock Island & Pacific Railway, Chicago, Ill.

Child, Harry C., Sayre, Pa. Children's Country Home, Westfield,

Cia. Minera De Penoles S. A., Monterrey, Nuevo Leon, Mexico. Cities Service Oil Co.,, N. Y., and Tulsa, Okla. Claffin-Sumner Coal Co., New York,

Worcester,

Mass. Clay's Sons, C. M., Poughkeepsie,

N.Y. Cleaver Brooks Co., New York, N. Y. Cleaver & Co., W. B., Lancaster, Pa. Cleveland & Son, Frank, Long Valley,

Cochrane Brass Foundry, York, Pa. Coen Co., San Francisco, Calif. Coleman, J. E., Red Bank, N. J.

Coleman Lamp & Stove Co., Wichita, Kans. Collins & Aikman Corporation, Phila-

delphia, Pa. Colonial Beacon Oil Co., Boston, Mass. Col-Tex Refining Co., Oklahoma City,

Okla. Colt's Patent Fire Arms Manufacturing

Co., Hartford, Conn. Columbus Coated Fabrics Corporation,

Columbus, Ohio.
Combustion Sales Corporation of New Jersey, Union City, N. J.

Combustrol Equipment Co., Inc., New York, N. Y.

Commander Oil Corporation, Oyster Bay, N. Y.

Commerce Petroleum Co., Chicago, Ill. Community Laundry Co., Woodside, Long Island, N. Y. Conklin & Sons Co., Madison, Wis. Connecticut General Life Insurance

Co., Hartford, Conn.

Consumers Petroleum Co., Chicago, Ill. Continental Baking Co., New York,

Continental Refining Co., Oil City, Pa. Cook's Oil Co., Oakland, Calif.

County Seat Plumbing Supply Co., White Plains, N. Y.

Coverall Service & Supply, Inc., Buffalo, N. Y.

Cram & Ferguson, Boston, Mass. Crane Co., Chicago, Ill. Crescent Ins. Wire & Cable Co.,

Trenton, N. J. Cressman Motor Co., Souderton, Pa.

Cross Co., Henry H., Chicago, Ill. Crown Central Petroleum Corporation,

Baltimore, Md.
Crystal Oil Refining Corporation
Shreveport, La.
Crystal Oil Works Co., Oil City, Pa. Refining Corporation.

Cut Bank Refining Co., Cut Bank, Mont.

Dashew, J., Baltimore, Md.

De Jarnette, Charles W., Des Moines, Iowa.

De Laval Separator Co., The, Poughkeepsie, N. Y.

Deep Rock Oil Corporation, Chicago, Ill.

Defler Corporation, Harry R., Buffalo, N. Y.

Delta-Star Electric Co., Chicago, Ill. Derby Oil Co., Wichita, Kans.

Detroit City Ice & Fuel Co., Detroit. Mich.

Edison Co., Detroit The, Detroit, Mich. (In principle.) Dexter & Blethen,

Dover-Foxcroft, Maine. Dexter Folder Co., Pearl River, N. Y. Diamond Iron Works, Inc., Mah

Co., Division of, Manufacturing Minneapolis, Minn.
Dictaphone Corporation, Bridgeport,

Conn.

Diesel Dynamics Corporation, New York, N. Y.

Diesel Supply Co., Joplin, Mo.
Dietel, George J., Buffalo, N. Y.
D'Ippolito Oil Co., Vineland, N. J.
Dixie Fuel & Supply Co., Detroit, Mich.
Dodge & Morrison, New York, N. Y.

Dome Oil Co., Inc., Washington, D. C. Domestic Sales Co., Perth Amboy, N. J. Dunne, Ralph S., Narberth, Pa. Eagle Petroleum Co., St. Louis, Mo. Eastman Kodak Co., Rochester, N. Y. Ebasco Services, Inc., New York, N. Y.

(In principle.)

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Edison, Inc., Thomas A., West Orange, N. J.

Edwards, Inc., John, Brooklyn, N. Y. El Dorado Refining Co., The, Dorado, Kans.

Electric Boat Co., Groton, Conn. Electric Boat Co., Electro Dynamic Works of the, Bayonne, N. J.

Electro Refractories & Alloys Corporation, Lackawanna, N. Y.

Electrol, Inc., Clifton, N. J. Elliott-Lewis Co., Philadelphia, Pa. Industries, Inc., Cincinnati, Emery Ohio.

Empire Fuel Oil Co., Madison, Wis. Engineer Co., The, New York, N. Y. Enterprise Engineering Co. of New England, Boston, Mass.

Estmil Holding Corporation, New York,

N. Y.

Excelsior Oil Corporation, Mount Vernon, N. Y.
Fair-Chester Oil Co., Inc., Port Chester,

N. Y.

Fairmont Railway Motors, Inc., Fairmont, Minn.

Falley Petroleum Co., Chicago, Ill. Farmers Union Central Exchange, Inc., St. Paul, Minn.

Filer & Stowell Co., The, Milwaukee,

Filtered Fuel Oil Corporation, Brooklyn,

First National Oil Corporation, Long Island City, N. Y

Fisler Oil Burners Sales & Service, A. W., Glassboro, N. J. Flannagan, Eric G., Henderson, N. C. Fleet Oil Co., Inc., Garden City, N. Y. Florence Stove Co., Gardner, Mass. Frankenberg-Rich Engineering Co., Inc.,

Mount Vernon, N. Y. Franklin Creek Refining Corporation,

Franklin, Pa.

Freedom Oil Co., Freedom, Pa.

Frontier Engineering Corporation, Buffalo, N. Y.

Frontier Fuel Oil Corporation, Buffalo, N. Y.

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General Motors Corporation, Cadillac
Motor Car Division, Detroit, Mich.

General Motors Corporation, Cleveland Diesel Engine Division, Cleveland,

Ohio.

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Springfield, Mass.
Gilmore Oil Co., Los Angeles, Calif.
Globe Oil & Refining Co. of Kansas,

McPherson, Kans. Goddard Fuel Co., Omaha, Nebr. Goodrich & Co., Inc., Walter H., New

Haven, Conn.
Grace Oil Co., Wildwood, N. J.
Gray Industrial Laboratories, Newark,
N. J.

Grayslake Gelatin Co., Grayslake, Ill. Great Lakes Petroleum Co., Milwaukee, Wis.

Moines, Iowa.

Greenwich Coal Co., Inc., Greenwich, Conn. Greenwood Engineering Co., Inc., Glen-

arm, Md. Griffith-Consumers Co., Washington, D. C.

Gulf Oil Corporation, Pittsburgh, Pa. Gulf Refining Co., Pittsburgh, Pa. Gustafson Bros. Oil Co., Chicago, Ill. Hagan Co., George J., Pittsburgh, Pa. Hall Brothers Oil Co., Dayton, Ohio. Hansen Oil Co., Burlington, Wis. Harbor Fuel Co., Inc., Glen Cove,

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Heating Service Co., Ardmore, Pa. Heating Supply Co., Inc., Rochester

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Louis, Mo. Heller & Durand, Inc., Newark, N. J.

Hemphill & Co., J. L., North Bergen, N. J. Hendricks' Son, John S., Stockton,

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Bridgeport, Conn. Holtzer-Cabot Electric Co., The, Bos-

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Iowa. Home Oil & Refining Co., Great Falls, Mont.

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Standard Oil Co. of Pennsylvania, Philadelphia, Pa.

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