

# Design Aspects of Scheffe's Calibration Theory Using Linear Splines

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The measurement process uncertainty is propagated through the use of a calibration curve. The magnitude and direction of this uncertainty depends on the choice of the controllable variable in producing the calibration curve; in other words, the design of the calibration experiment. In this paper this design is discussed in the context of Scheffé's approach to the uncertainties of a calibration curve and in particular for the case in which the calibration curve is a linear spline. A class of appropriate designs is given, which depend on the location of the knots and the slopes of the segments. One of these designs is quickly calculable and can be found without a computer. Based on these results, a design approach is suggested for the case in which the knots are not known exactly.

Key words: Calibration curve; experiments; finite elements; Scheffé, design; spline; volume.

## 1. Introduction

This paper considers some design aspects of the calibration problem within the uncertainty formulation given by Scheffé [1973]. A mathematical and statistical relationship is assumed to exist between two quantities  $U$  and  $v$  where  $v$  is generally more expensive or difficult to measure than  $U$ . For a given value of  $v$ , observations on  $U$  are assumed to be random with a mean value

$$m(v) = m(v, \beta) = \sum \beta_i g_i(v) \quad (1.1)$$

and variance  $\sigma^2$  independent of  $v$ . Of course the functions  $g_i$ ,  $i=0, 1, \dots, k+1$  form the basis for the regression function  $m$ , and the scalars  $\beta_i$ ,  $i=0, \dots, k+1$  and  $\sigma$  are unknown. For given values  $U_1^*, U_2^*, \dots$ , one is interested in finding the corresponding  $v_1^*, v_2^*, \dots$ . To do this the system is "calibrated." That is, exact values  $v_1, v_2, \dots, v_n$  are chosen for  $v$ , and corresponding readings  $U_1, U_2, \dots, U_n$  are taken. The regression coefficients  $\beta$  are then estimated by the least squares estimates,  $\hat{\beta}$ . For given values  $U_i^* = u_i^*$  the corresponding estimates of  $v_i^*, \hat{v}_i$ , are found by solving  $u_i^* = m(\hat{v}_i, \hat{\beta})$ .

Scheffé [1973] shows how a "calibration chart" can be constructed which results in a band around the curve  $u = m(v, \beta)$ . (Throughout we shall view  $u$  and  $v$  as plotted in the vertical and horizontal directions respectively, and thus differ from Scheffé by using the conventional axes.) These bands are used to construct an interval estimate  $I(u)$  for the unknown value of  $v$ . The bands are constructed for a given  $\alpha$  and  $\delta$  so that "for every possible sequence of constants  $v_i^*$  the probability is at least  $1-\delta$  that the proportion of intervals containing the corresponding  $v_i^*$  is in the long run at least  $1-\alpha$ ." The reader is referred to Scheffé [1973]

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and Scheffé, Rosenblatt, and Spiegelman [1980] for further discussion and interpretation of the bands. Alternative approaches to the uncertainty of the calibration problem can also be found in Lieberman, Miller, and Hamilton (1967) and the National Bureau of Standards Special Publication 300 on Precision Measurement and Calibration, Ku (1967).

In order to prevent the diversion (theft) of nuclear material it is important to be able to determine, within the context of statistical uncertainties, the amount of radioactive material in the tank when a pressure measurement is taken. It is clear that the larger the uncertainty limits on the volume estimates, the more likely it is that the diversion of some material will go undetected. For this reason designs which result in large statistical uncertainties for volume estimates are to be avoided. Therefore, the designs for calibration experiments given here seek to minimize the maximum uncertainty limits that result from the use of a calibration curve.

In order to obtain the shape of the calibration curve,  $m$ , the basic relationships of physics between pressure and volume are given. For a homogeneous liquid the pressure reading is proportional to the height of the liquid in the tank,  $h$ . Since volume =  $v = \int_0^h A(x)dx$ , where  $A(x)$  is the cross sectional area at height  $x$ , and pressure =  $P = gdh$ , where  $g$  is the acceleration due to gravity, and  $d$  is the density of the liquid, the volume-pressure relationship may be written as  $v = \int_0^{P/gd} A(x)dx$ . Thus the pressure-volume relationship of a constant density liquid is a straight line if the cross sectional area  $A(x)$  is constant.

However often there are significant obstructions in the tank. In these cases the cross sectional area is not constant and the calibration relationship is not well-approximated by a straight line. These obstructions are of the nature of cooling coils, mechanisms to agitate the liquid or supporting metal to strengthen the tank. An abrupt obstruction would cause a sharp change in slope of the pressure volume relationship. When all obstructions are abrupt, relative to the size of the tank, it can be seen that a linear spline (given below) is appropriate. (In some cases obstructions would change the cross sectional area in a significantly more gradual manner, in these cases nonlinear splines might be appropriate.)

In this case the pressure volume relationship can be usefully represented as a linear spline

$$m(v) = a + bv + \sum_{i=1}^k (b_i)(v - \xi_i) \quad (1.2)$$

where  $z_+ = \max\{0, z\}$ . The quantities  $\xi_1 < \xi_2 < \dots < \xi_k$  are called "knots" and these will occur wherever the cross-sectional area changes. In eq (1.2) the function is  $a + bv$  for  $v$  below  $\xi_1$ . The curve is continuous and changes to slope  $b + b_1$  at the point  $\xi_1$ , etc.

When calculating the estimates of the calibration curve from the data it is often convenient to work with a more complicated but also more numerically stable basis than that used in (1.2). We use  $\xi_0$  and  $\xi_{k+1}$  for the smallest and largest volume readings respectively. Then define

$$N_0(v) = \begin{cases} \frac{\xi_1 - v}{\xi_1 - \xi_0} & \xi_0 \leq v < \xi_1 \\ 0 & \xi_1 \leq v \end{cases}$$

$$N_i(v) = \begin{cases} \frac{v - \xi_{i-1}}{\xi_i - \xi_{i-1}} & \xi_{i-1} \leq v < \xi_i \\ \frac{\xi_{i+1} - v}{\xi_{i+1} - \xi_i} & \xi_i \leq v < \xi_{i+1} \\ 0 & \text{elsewhere} \end{cases}$$

for  $i = 1, 2, \dots, k$

$$N_{k+1}(v) = \begin{cases} \frac{v - \xi_k}{\xi_{k+1} - \xi_k} & \xi_k \leq v < \xi_{k+1} \\ 0 & v > \xi_{k+1} \end{cases}$$

These are called  $B$ -splines. They are simply triangular type functions over successive pairs of intervals. With this basis the value  $\beta_i$  in

$$m(v) = \sum_{i=0}^{k+1} \beta_i N_i(v) \quad (1.3)$$

is given by the value of  $m(v)$  at  $\xi_i$ , i.e.  $\beta_i = m(\xi_i)$ ,  $i = 0, 1, \dots, k+1$ . An excellent discussion of splines is given in de Boor [1978].

The Scheffé calibration bands around the function (1.3) produce various width inverse intervals  $I(u)$  for the corresponding unknown value  $v$ . It is clear that the wider the band is in the vertical  $u$  direction the wider are the horizontal intervals  $I(u)$ . In addition, however, low slope values of the curve  $m(v)$  in (1.3) will produce much larger intervals  $I(u)$  than large slopes will.

For the reason explained earlier we would like to have the maximum (over the range of  $u$  values) of the lengths of the intervals  $I(u)$  as small as possible. This will also be useful when one wishes to make a single quantitative statement about the overall accuracy of the calibration. It is possible to keep the maximum of  $I(u)$  small if higher precision can be obtained in estimating the true curve  $v(v)$  in regions where it has lower slope. This precision is measured through the variance or standard deviation of our estimate of the response curve  $m(v)$ . More observations are needed where the knots occur and where the slopes are low. The design problem is to see what quantitative statements can be made about where the values  $v_1, v_2, \dots, v_n$  should be chosen to obtain corresponding readings  $U_1, U_2, \dots, U_n$  in the calibration experiment.

Typically the first few values of  $v$  are taken nearly evenly spaced so that a judgment as to whether the calibration experiment is in control or not can be made. If the calibration experiment is under control then the experimenter can choose the rest of his " $v$ " values to minimize, to the extent possible, the uncertainty limits that result from using the calibration curve.

In section 2 some consideration is given to the selection of  $v_1, v_2, \dots, v_n$ , and a procedure is proposed. An illustrative example is described in section 3. Some discussion is given in section 4.

## 2. Choosing the volume values

As mentioned in the previous section it is desirable to keep the maximum width of the intervals  $I(u)$  at a minimum. In order to do this we consider a general curve (see fig. 1) of the form

$$m = m(v, \beta) = \sum_{i=0}^{k+1} \beta_i N_i(v) \quad (2.1)$$

where the  $\beta_i$  are all positive and increasing. (The range of  $v$  is from  $\xi_0$  to  $\xi_{k+1}$  where generally  $\xi_0 > 0$ . At the bottom of the tank the volume and pressure should both be zero. However tanks do not have flat bottoms but rather are bowed so that the validity of (2.1) is questionable near the bottom. We take  $\xi_0 > 0$ .)

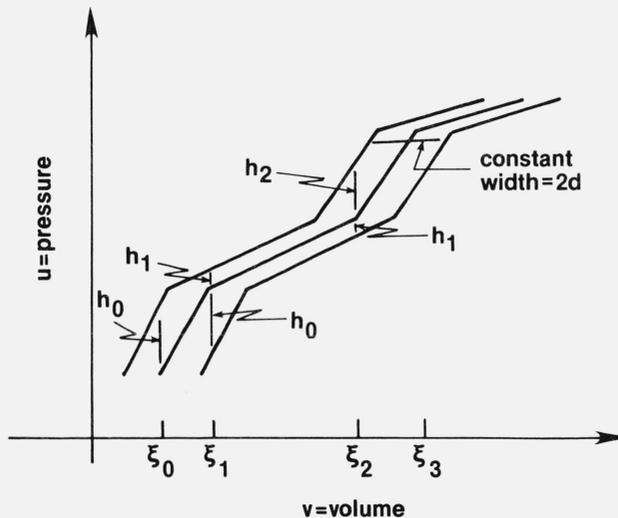


FIGURE 1.

In order to minimize  $\max_u I(u)$  we draw a band of constant horizontal width  $2d$  about the curve. The Scheffe bands are produced by considering

$$m(v, \hat{\beta}) \pm \hat{\sigma}[c_1 + c_2 S(v)]. \quad (2.2)$$

The notation will be explained carefully below. Our intent is to choose  $d$  so that the constant width curve just contains (2.2). The values  $v_1, \dots, v_n$  will then be chosen so as to minimize  $d$ , these values enter mainly through the quantity  $S(v)$ .

To explain the notation, the quantity  $\hat{\sigma}$  is an estimate of the standard deviation  $\sigma$  in our pressure readings. We will assume for simplicity that  $\sigma$  is known and therefore take  $\hat{\sigma} = \sigma$ . Some discussion in section 4 will be given to this matter. The quantities  $c_1$  and  $c_2$  are constants depending on the values of  $\alpha$  and  $\delta$  mentioned in the introduction. The function  $S(v)$  is, except for a factor of  $\sigma$ , the standard deviation of the estimate of  $m(v, \beta)$  for a fixed value  $v$  of the volume. If we let

$$S^2(v) = \frac{1}{n} N^T(v) M^{-1}(\mu) N(v) \quad (2.3)$$

where the matrix  $M(\mu)$  is given by  $M(\mu) = \int N(v) N^T(v) d\mu(v)$ . The measure  $\mu$  is called the design measure [see V. V. Federov (1972)] and simply has mass  $1/n$  at each observation point  $v_i$ ,  $i = 1, 2, \dots, n$  ( $n$  = number of observations). The observations on  $U$  are assumed to be uncorrelated and in general some of the  $v_i$  values could be equal. The elements of  $M = M(\mu)$  are simply

$$m_{ab} = \sum_{i=1}^n N_a(v_i) N_b(v_i), \quad 0 < a, b < k+1 \quad (2.4)$$

The goal is to consider the maximum of the horizontal widths of  $I(u)$  of the Scheffe bands and minimize this maximum with respect to the values  $v_1, v_2, \dots, v_n$ . This seems to be extremely difficult. We shall proceed by trying to minimize  $d$ .

To hold down the maximum width of  $I(u)$  we require that the Scheffe bands (2.2) lie inside the bands shown in figure 1. Since the upper and lower bands in figure 1 are  $m(v+d)$  and  $m(v-d)$  respectively we thus require that, for all  $v$ ,

$$m(v+d) - m(v) \geq \sigma[c_1 + c_2 S(v)] \quad (2.5)$$

$$m(v) - m(v-d) \geq \sigma[c_1 + c_2 S(v)] \quad (2.6)$$

It will be shown at the end of this section that  $\sigma[c_1 + c_2 S(v)]$  is convex in  $v$  on each segment  $[\xi_i, \xi_{i+1}]$ ,  $i = 0, 1, \dots, k$ . The right hand side of (2.5) then consists of convex segments, while the left hand side consists of linear segments. Equations (2.5) and (2.6) will then hold provided they hold at the knots of the left hand side. Thus we require (2.5) to hold for

$$\xi_i, \quad i = 0, 1, \dots, k+1 \quad \text{and} \quad \xi_i - d, \quad i = 1, 2, \dots, k \quad (2.7)$$

and (2.6) should hold at the points.

$$\xi_i, \quad i = 0, 1, \dots, k+1 \quad \text{and} \quad \xi_i + d, \quad i = 1, 2, \dots, k \quad (2.8)$$

Only points in the interval  $(\xi_0, \xi_{k+1})$  are considered. We assume that

$$\xi_{i+1} - \xi_i \geq d, \quad i = 0, 1, \dots, k \quad (2.9)$$

then (2.5) and (2.6) will hold if

$$\begin{aligned} \sigma[c_1 + c_2 S(\xi_0)] &\leq h_0 \\ \sigma[c_1 + c_2 S(\xi_i)] &\leq h_i \text{ and } h_{i-1} \quad i = 1, \dots, k \\ \sigma[c_1 + c_2 S(\xi_{k+1})] &\leq h_{k+1} \end{aligned} \quad (2.10)$$

where  $h_i = m(\xi_i + d) - m(\xi_i) = m(\xi_{i+1}) - m(\xi_{i+1} - d)$ . Let  $s_i$  denote the slope of  $m(v)$  on  $(\xi_i, \xi_{i+1})$ ,  $i = 0, 1, \dots, k$ . Then since  $h_i = ds_i$ , the requirements (2.10) become

$$\sigma[c_1 + c_2 S(\xi_i)] \leq d \gamma_i \quad i = 0, 1, \dots, k+1 \quad (2.11)$$

where  $\gamma_0 = s_0$ ,  $\gamma_i = \min\{s_i, s_{i-1}\}$ ,  $i = 1, \dots, k$  and  $\gamma_{k+1} = s_k$ .

Now the design measure or the choice of  $v_1, v_2, \dots, v_n$  enters these equations in  $S(v)$ . The general problem is still to choose the design so that the value of  $d$  can be made as small as possible.

To reduce  $S(v)$ , observations should be chosen at the known points  $\xi_0, \xi_1, \dots, \xi_{k+1}$ . (The case of estimate knots  $\hat{\xi}_i$  is considered in section 3.) If we note the dependence of  $S(v)$  on  $\mu$  by  $S(v, \mu)$  then it is known [see W. J. Studden and D. J. Arman (1969)] that for a fixed set of knots and any  $\mu_0$  there is another design  $\mu_1$ , concentrating on  $\xi_i$ , such that  $S(v, \mu_1) \leq S(v, \mu_0)$  for all  $v$ .

Suppose, then, that we had observations only at the endpoints and knots. The matrix  $M(\cdot)$  in (2.3) and (2.4) can be seen to be a diagonal matrix with diagonal elements  $p_0, p_1, \dots, p_{k+1}$  where  $np_i = n_i =$  the number of observations at  $\xi_i$ . The value of  $S(\xi_i)$  is then

$$S(\xi_i) = \frac{1}{\sqrt{n_i}} \quad (2.12)$$

The conditions (2.11) then reduce to

$$\sigma[c_1 + \frac{c_2}{\sqrt{n_i}}] \leq d \gamma_i \quad i = 0, 1, \dots, k+1 \quad (2.13)$$

The values of  $n_0, n_1, \dots, n_{k+1}$  ( $\sum n_i = n$ ) and  $d$  which give equality in (2.13) should give a minimal value for  $d$  for fixed  $n$ . Solving for  $n_i$  in (2.13) we get

$$n_i = \left[ \frac{c_2 \sigma}{d \gamma_i - \sigma c_1} \right]^2 \quad (2.14)$$

The solution given by eq 2.14 is a nonlinear equation in  $d$ . In cases where the sample size  $n$  is large we give an approximate solution which requires solving no nonlinear equations. Equation (2.13) gives

$$d = \frac{\sigma c_1}{\gamma_i} + \frac{\sigma c_2}{\gamma_i \sqrt{n_i}} \quad i = 0, 1, \dots, k+1 \quad (2.15)$$

Notice that the quantities  $\frac{\sigma c_2}{\gamma_i \sqrt{n_i}} = f_i$  vary inversely with  $\gamma_i$ .

As an approximate solution we can  $\min_{(n_0, \dots, n_{k+1})} \max_i f_i$  by setting

$$n_i = \frac{n}{\gamma_i^2 \sum_0^{k+1} \left(\frac{1}{\gamma_i}\right)^2} \quad (2.16)$$

Since by eq (2.15)  $d \geq \frac{\sigma c_2}{\min \gamma_i}$  this approximate solution increases the "optimum" width  $d$  by no more than  $c_2 \sigma \sum_0^{k+1} \left(\frac{1}{\gamma_i}\right)^2 / \sqrt{n}$ .

For the special form of response considered in this paper it is possible to modify the Scheffe solution to shrink  $d$  further. Since the resulting solution is complicated and the design can be found only by using a computer, this solution is presented in the appendix.

### 3. A way to implement the procedure when the knots are estimated

It is often the case that the exact knot locations are not known precisely. However, in many situations a priori information is available about knot locations. In other situations there is data available so that the knot locations can be estimated.

In both of the above situations the Scheffé theory does not exactly apply. However, it is reasonable to expect that if the estimates of the knots are good then the Scheffé theory is a reasonable description of the actual uncertainties involved. The exact theory for these situations is difficult and beyond the scope of this paper. Below we give a procedure that can be used to implement the designs derived in this paper, when the knots are estimated.

The preceding development assumes that  $\sigma$ ,  $\xi_i$ ,  $\beta_i$ , and  $\gamma_i$  are all known. Since in practice this is usually not the case, we suggest the following design plan, which incorporates a two phase procedure for collecting observations.

The general design plan would then be as follows:

- (1) Take a preliminary set of  $m_0$  observations (these may be spaced equally or wherever they appear to give a good overall robust design).
- (2) With the observations from (1), estimate  $\xi_i$ ,  $\beta_i$ ,  $\gamma_i$  and  $\sigma$ , insert these in (2.14) or (2.16) and solve for  $d$  so that  $\sum n_i = m_1 > m_0$ .
- (3) The values for  $n_i$  in (2) are roughly the numbers of observations that are required at  $\xi_i$ . Recall we already have  $m_0$  observations from (1). The remaining  $m_1 - m_0$  in (2) should then be chosen to make the combined set have roughly  $n_i$  observations near, and uniformly distributed about,  $\xi_i$ . This scattering about  $\xi_i$  will help to reduce potential bias caused by imperfect estimation of the knots.
- (4) Repeat steps (1), (2) and (3) if more stages are used to  $m_2$  observations, etc.
- (5) To help implement step (3) we may proceed as follows. For a given set of observations assign each observation to the nearest  $\xi_i$  value. The new set of  $m_1 - m_0$  observations are then chosen as in (3). The combined set  $m_1$  are then redistributed by taking those supposedly at  $\xi_i$  to be roughly uniform from  $(\xi_{i-1} + \xi_i)/2$  to  $(\xi_i + \xi_{i+1})/2$ .

The remainder of this section consists of a proof of the convexity of  $\sigma[c_1 + c_2S(v)]$ . Consider the function  $S^2(v)$  defined in (2.3) and take  $v \in I_i = (\xi_i, \xi_{i+1})$  for a fixed  $i$ . The only basis functions  $N_j(v)$  which are nonzero on  $I_i$  and  $N_i(v)$  and  $N_{i+1}(v)$ . Therefore

$$ns^2(v) = a N_i^2(v) + 2b N_i(v)N_{i+1}(v) + c N_{i+1}^2(v) \quad (3.1)$$

where  $a$ ,  $b$  and  $c$  are elements of the inverse of the matrix  $M(\mu)$  defined in (2.4). The matrix  $M(\mu)$  is tridiagonal, i.e. has nonzero elements  $m_{ij}$  only for  $|i-j| \leq 1$ , and has only nonnegative elements. The elements  $a$  and  $c$  in the inverse can be seen to be positive while  $b$  is nonpositive. Equation (2.15) and some simple algebra then shows that (2.15) is a quadratic in  $v$  with a minimum on the interior. The convexity of  $\sigma[c_1 + c_2S(v)]$  is then equivalent to the convexity of

$$g(v) = c + d\left(1 + \left(\frac{v-w}{\tau}\right)^2\right)^{1/2}$$

where  $c \geq 0$ ,  $d \geq 0$ ,  $w \in I_i$  and  $\tau \geq 0$ . However it can readily be shown that  $g''(v) \geq 0$ .

### 4. An illustration

To illustrate the effect of the procedure we considered a tank which was carefully studied. The tank volume was approximately 13,500 L. The equation of the pressure =  $U$  versus the volume =  $v$  was thought to be

$$\begin{aligned}
 u = & -271 + 2340v + 11(v-1.9)_+ \\
 & -27(v-4.6)_+ - 146(v-5.5)_+ \\
 & -12(v-5.9)_+ - 16(v-6.5)_+ \\
 & + 2.2(v-7.2)_+ + 20(v-10.0)_+ \\
 & -20(v-10.3)_+ + 2.5(v-12.5)_+
 \end{aligned}
 \tag{4.1}$$

The equation was assumed to be valid over the range  $\xi_0 = 1700$  L to  $\xi_{10} = 13,500$  L. Throughout the example we assume that the knot position, the slopes and the standard error  $\sigma$  are known. In this case the effect of the design in the simplest case will be isolated. Some discussion of this will be given in the next section. The knots and slopes are then taken as in the above equation. The standard error  $\sigma$  was taken to be  $\sigma = 1.6$  Pa. Using Scheffé, we then chose  $c_1 = 2$  and  $c_2 = 5$  in the equation [see (2.14)]

$$n_i = \left[ \frac{c_2 \sigma}{d \gamma_i - \sigma c_1} \right]^2
 \tag{4.2}$$

Using a trial and error method we solved (3.2) for  $d$  so that  $\sum n_i = 86$ . (Three runs of measurements of 30 observations each were to be taken, however 86 was more convenient than 90). The solution for  $d$  was  $d = 1.03$  L and the corresponding  $n_i$  values were 6.2, 6.2, 6.4, 8.2, 8.6, 8.7, 8.7, 8.4, 8.7, 8.7, 8.7. Since these were roughly equal it was proposed that the number of observations around each knot should be taken to be equal. The following two designs were then compared.

Design 1. Take  $n = 86$  observations equally spaced over the entire range  $\xi_0 = 1700$  to  $\xi_{10} = 13,500$ .

Design 2. Take  $n = 30$  observations equally spaced over  $\xi_0$  to  $\xi_{10}$ . The remaining are chosen to make an approximately equal number around each knot (see part [5] in the design).

Using the above two designs, we simulated using normally distributed error on the pressure readings with standard deviation 1.6 pascals for the corresponding volume readings, using eq (4.1) and ran a calibration chart for each design. The graphs in figure 2 show the width of the confidence intervals versus the volume

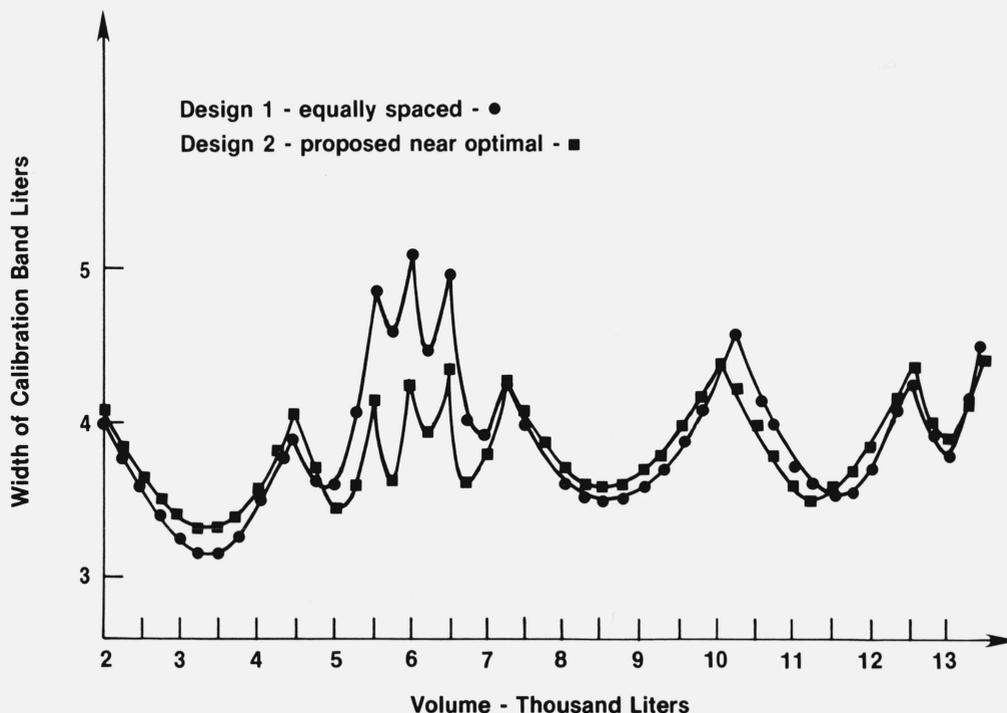


FIGURE 2.

for the two designs. It seems clear that in the area where the knots are concentrated, between 40000 and 8000 L, the proposed design is superior to the equally spaced design, and that the maximum for design 2 is significantly less than the maximum for design 1.

## 5. Discussion

The Scheffé calibration procedure involves the consideration of two bands  $m(v) \pm \sigma[c_1 + c_2S(v)]$  around the curve  $u = m(v)$ . The bands are used in a simple inversion process, where for a given reading  $U = u$  we solve  $u = m(v)$  for  $v$  and find an interval  $I(u)$  of possible  $v$ -values. It is required that the lengths of these intervals be short. A simple procedure is proposed whereby the two bands are bounded by "parallel" bands of uniform horizontal width and an attempt was made at minimizing the width of the outer bands. It would seem that a direct minimization of  $\max_u I(u)$  would present considerable difficulty. The procedure proposed certainly needs further testing in that estimated values of  $\xi_i$ ,  $\beta_i$  and  $\sigma$  should be used in step 2 of the procedure. It seems, however, that the procedure will generally give lower overall width than the evenly spread design.

The Scheffé procedure gives bands, which in our case are "square root parabolic" on segments between knots. In that procedure, the form of the regression function is assumed known and probabilistic statements are made concerning statements that the true volume  $v$ , corresponding to a given reading  $U = u$ , is contained in an interval  $I(u)$ . In our situation the unknown knots  $\xi_i$  prevent us from assuming that our regression functions  $g_i(v)$  are known. Any attempt at making exact confidence statements is then in question.

Since blueprints of the tanks are usually available, and  $n$  is often large, the uncertainties added by estimating the  $\xi_i$  with the aid of blueprints is often not serious. However techniques such as cross validation (the use of half of the observations to estimate the knots and the other half to test whether these knots are properly located) ought to be used to assure that this is the case.

## 6. Appendix

In this appendix we take advantage of the form of the unknown function  $m$  to produce bounds which are shorter than Scheffé's when  $\hat{\sigma}^2$  is based on a large number of degrees of freedom. In order to facilitate the explanation we assume that  $\sigma$  is known.

For the curve in figure 1 the implicit bounds on  $m$  are

$$\begin{aligned} -\infty &\leq \hat{m}(\xi) - m(\xi_0) < h_0 - c_1\sigma \\ -h_{i-1} + c_1\sigma &\leq m(\xi_i) - \hat{m}(\xi_i) \leq h_i - c_1\sigma & i=1, \dots, k \\ h_{k+1} + c_1\sigma &\leq m(\xi_{k+1}) - \hat{m}(\xi_{k+1}) \leq \infty. \end{aligned} \quad (\text{A.1})$$

For the Scheffé formulation of uncertainty for the calibration to hold,  $m$  must lie in the region described by (A.1) with probability  $(1-\delta)$ .

Recall that  $h_i = ds_i$ , and that  $S(\xi_i) = 1/\sqrt{n_i}$ .

In addition define

$$a_i = (dy_i - c_1\sigma)\sqrt{n_i}, \quad i=0, \dots, k+1$$

Then the probability of  $m$  lying in the region described by (A.1) is greater than or equal to

$$\begin{aligned} \frac{1}{(2\pi)^{k+1}} & (k+2)/2 \prod_{i=1}^k \left( \int_{-a_i}^{a_i} e^{-x^2/2} dx \right) \\ & \left( \int_{-\infty}^{a_0} e^{-x^2/2} dx \right) \left( \int_{a_{k+1}}^{\infty} e^{-x^2/2} dx \right) \end{aligned} \quad (\text{A.2})$$

The correct theoretical choices of  $n_i$ ,  $i=0, \dots, k+1$  can be obtained by setting expression (A.2) equal to  $(1-\delta)$  and solving for the design which gives minimum width as in (2.14).

For many purposes this solution might be difficult to obtain. Therefore it may be useful to approximate

$$\int_a^\alpha e^{-x^2/2} dx \text{ by } (1 - \frac{2e^{-a^2/2}}{a})$$

Thus we choose  $n_i$ , and  $d$  as small as possible so as to produce equality of

$$\prod_1^k (1 - \frac{2e^{-a_i^2/2}}{a_i\sqrt{\pi}}) (1 - \frac{e^{-a_1^2/2}}{a_i\sqrt{\pi}}) (1 - \frac{e^{-a_{k+1}^2/2}}{a_{k+1}\sqrt{\pi}}) \tag{A.3}$$

with  $1-\delta$ .

Since the equation to be solved is nonlinear we produce an algorithm which should converge to an acceptable approximate solution.

THE ALGORITHM.

Define  $f(d, n) = \begin{cases} \log(A.3) & \text{if each term in the product is } > 0 \\ -\infty & \text{otherwise} \end{cases}$

Step 1. Start with the solution (2.16) denoted by  $\mathbf{n}_0$  and

$$d = \frac{\sigma c_1}{\min_i \gamma_i} + \frac{\sigma c_2}{\gamma_i \sqrt{n_i}}$$

Step 2. Produce equality of  $f(d, \mathbf{n}_0)$  with  $\log(1-\delta)$  by changing  $d$  if necessary, call it  $d_0$ .

Step 3. Maximize  $f(d_0, \mathbf{n})$  with respect to  $\mathbf{n}$  and denote by  $\mathbf{n}_1$  the maximizing  $\mathbf{n}$ , i.e.  $\text{Sup } f(d_0, \mathbf{n}) = f(d_0, \mathbf{n}_1)$ , where the supremum is taken over the region  $n > 0, \sum n_i = \mathbf{n}$ .

Step 4. Iterate steps 2 and 3 generating  $d_i$  and  $\mathbf{n}_i$  at the  $i$ th iteration until no significant improvement is possible. Round to the nearest integers  $\geq 1$  to obtain a reasonable choice of  $n_i$ .

PROOF OF CONVERGENCE [for non-rounded solution]:

Since  $f(d, \mathbf{n})$  is monotonically increasing in  $d$  it is clear that the sequence of  $d$ 's  $\{d_i\}$ , obtained from the algorithm are monotonically decreasing. This implies that the sequence  $\{d_i\}$  has a limit which is denoted by  $d^*$ .

Since the set of nonnegative  $n_i$ 's such that  $\sum_0^{k+1} n_i = \mathbf{n}$  is compact it follows that every subsequent of  $\{\mathbf{n}_i\}$  has a convergent subsequence. Let  $\{\mathbf{n}_{j_i}\}$ ,  $j \in J$ , be a convergent subsequence having a limit which is denoted by  $\mathbf{n}^*$ .

By construction  $f(d_i, \mathbf{n}_i) = 1-\delta$ . Since  $(d_j, \mathbf{n}_j) \rightarrow (d^*, \mathbf{n}^*)$  as  $j \rightarrow \infty$  it follows that  $f(d_{j-1}, \mathbf{n}_j) \rightarrow f(d^*, \mathbf{n}^*) = 1-\delta$ .

Let  $\mathbf{n}_0$  denote the maximizing value of  $f$  at  $d^*$ . It follows that  $f(d^*, \mathbf{n}_0) \geq f(d^*, \mathbf{n}^*) = 1-\delta$ . However since  $f(d_{j-1}, \mathbf{n}_j) \geq f(d_{j-1}, \mathbf{n}_0) \geq f(d^*, \mathbf{n}_0)$  it follows that  $f(d^*, \mathbf{n}_0) = f(d^*, \mathbf{n}^*)$ . Now since  $f(d^*, \cdot)$  is strictly concave it follows that  $\mathbf{n}_0 = \mathbf{n}^*$ .

Denote the optimal solution to our problem by  $d^{opt}, n^{opt}$ .

It is clear that

$$1-\delta = f(d^*, \mathbf{n}^*) = f(d^{opt}, n^{opt}). \tag{A.4}$$

The strict monotonicity of  $f$  in  $d$  implies that

$$f(d^*, \mathbf{n}^{opt}) \geq f(d^{opt}, n^{opt})$$

with equality only if  $d^* = d^{opt}$ . From eq (A.4) we have  $d^* = d^{opt}$ , and hence  $\mathbf{n}^* = n^{opt}$ .

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## 7. References

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