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# The System NaCl-AlCl<sub>3</sub>

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The system NaCl-AlCl<sub>3</sub> has been restudied by DTA, visual observation, and x-ray diffraction powder techniques for identification of crystalline phases. It was confirmed that the system contains one intermediate compound NaAlCl<sub>4</sub> with an incongruent mp of  $153 \pm 0.5$  °C and a region of liquid immiscibility extending from 80.25 to 99.6 mol percent AlCl<sub>3</sub> at 191.3 °C, the monotectic temperature.

Key words: Immiscibility; NaAlCl4; phase equilibrium; system AlCl3-NaCl; system NaCl-AlCl3.

### 1. Introduction

A summary of the pertinent data in previous studies  $[1-5]^1$  of the system is given in table 1. In addition, Boud [6] in 1904 reported compound compositions of  $3NaCl \cdot AlCl_3$ ,  $NaCl \cdot AlCl_3$ , and  $NaCl \cdot 2AlCl_3$ . The compound  $NaAlCl_4$  with an incongruent melting point at ~ 153 °C seems well established and its crystal structure has been determined [7], using a Weissenberg camera. It is orthorhombic (space group  $P2_12_12_1$ ), with Z = 4 and d (x-ray) = 2.00 g/cm<sup>3</sup>. However, the existence of additional compounds and the occurrence of a stable two liquid region of immiscibility are questionable.

### 2. Experimental Procedure

The general nature of the diagram was first established with a commercial DTA apparatus<sup>2</sup>, using a microholder with  $Al_2O_3$ , as a reference material and a 10°/min heating rate. The final diagram (fig. 1) was refined by determining the liquidus and solidus curves by visual observation. The chlorides of aluminum and sodium were obtained as Reagent Grade. The NaCl was analyzed to be 99.7  $\pm$  0.1 percent pure. The AlCl<sub>3</sub> was resublimed at 135–150 °C under vacuum from molten NaCl·AlCl<sub>3</sub> mixtures containing Al-metal strips [8]. The final purity of AlCl<sub>3</sub> was analyzed to be 99.8  $\pm$  0.1 percent. Atomic absorption analysis for Na confirmed a content of < 0.1 percent Na in the AlCl<sub>3</sub>. To prevent hydration of AlCl<sub>3</sub>, various mixtures of NaCl and AlCl<sub>3</sub> were prepared in glove bags flushed with anhydrous N<sub>2</sub> and sealed under vacuum in Pyrex tubes. Compositions not forming two liquids, i.e., those below 80 mol percent AlCl<sub>3</sub>, were subjected to three cycles of grinding and sealing in the glove box, followed by heating to promote homogeneity. Samples which had been reground several times appeared pure white in color; but when they were heated to the appropriate invariant temperature of either 153 or 107 °C, they turned sharply to a gray hue.

The two liquid region of the diagram was studied visually by introducing the sealed sample into a nichrome-wound Pyrex tube furnace (40 mm O.D.) insulated by an outer Pyrex tube. Sealed samples with 80 mol. percent AlCl<sub>3</sub> and less were studied visually in a silicone oil bath, stirred with a magnetic stirrer. Heat control was accurate enough to permit heating and cooling rates of 6 °C per hour or less. The liquidus temperatures were determined by observing under a magnifying glass the disappearance of tiny crystals approximately 0.5 mm in their largest dimension. Several determinations were averaged, and all temperatures are estimated accurate to  $\pm$  0.5 °C. The Chromel-Alumel thermocouple was calibrated using pure Sn (mp 231.89 °C) and the normal freezing and boiling points of water. At times a calibrated Hg thermometer was used also in the oil bath.

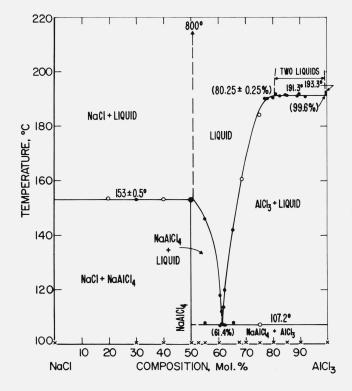
<sup>\*</sup>Now with Avon Products Inc., Research and Development Division, Suffern, New York 10901.

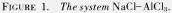
<sup>&</sup>lt;sup>1</sup> Figures in brackets indicate the literature references at the end of this paper.

<sup>&</sup>lt;sup>2</sup> Certain commercial materials and equipment are identified in this paper in order to adequately specify the experimental procedure. In no case does such identification imply recommendation or endorsement by the National Bureau of Standards, nor does it imply that the material or equipment identified is necessarily the best available for the purpose.

	Methods of Study	I f	Location of NaAlCl <sub>4</sub> -AlCl <sub>3</sub> Eutectic		Two Liquid Region		
Investigator		Incong. mp of NaAlCl <sub>4</sub>			Extent	Temp.	
		°C	Mol % AlCl <sub>3</sub>	Temp. °C	Mol % AlCl <sub>3</sub>	°C	Notes
Kendall, et al. (1923) [1]	Visual observation in sealed tubes	152	~ 61	115	82.0 -> 99.8	193.5	Compound XNaCl · YAlCl3 under two liquids.
Plotnikov and Shvartsman (1936) [2]	Heating and cool- ing curves auto- matically re- corded; sealed	—	61	108			Only studied be- tween 50.2 and 80.8 mol % AlCl <sub>3</sub> .
Shvartsman (1940) [3]	Heating and cool- ing curves auto- matically re- corded, sealed	152	61	108	80.8 - 100	190.0	
Cretien and Lous (1943) [4]	Cooling curves in N <sub>2</sub> atm; Chem. analysis	155	65	105	None detected		
Midorikawa (1955) [5]	Cooling curves	154	62	112			Only studied be- tween 48.1 and 70.7 mol % AlCl <sub>3</sub> .
Present study	DTA; visual ob- servation in sealed tubes; x ray	$153 \pm 0.5$	61.4	107.2	80.25 - 99.6	191.3	

TABLE I. Phase studies in the system NaCl-AlCl<sub>3</sub>





o — Visual observation. O — DTA.

X-X-ray examination at room temperature.

The solid phases were identified by x-ray diffraction powder techniques, using a dry mount with Mg(ClO<sub>4</sub>)<sub>2</sub> as desiccant. All compositions could be interpreted in terms of the components NaCl and AlCl<sub>3</sub>, and one intermediate compound NaAlCl<sub>4</sub>. The x-ray powder pattern of NaAlCl<sub>4</sub> was indexed on the basis of an orthorhombic cell [7], with a = 10.33 Å, b = 9.91 Å, c = 6.18 Å, within a few hundreths Ångstroms of the dimensions reported by Baenziger [7] and Semenenko et al. [9]. Small irregular variations in interplanar spacings with different compositions are attributed to hydration effects rather than to an indication of slight solid solubility of AlCl<sub>3</sub> in NaAlCl<sub>4</sub>.

A two liquid region, as reported by Kendall et al. [1], and Shvartsman [3], was found to exist between a composition of  $80.25 \pm 0.25$  and 99.6 mol percent AlCl<sub>3</sub> at 191.3 °C. Two liquids were observed visually to form in several samples containing 80.5 mol percent AlCl<sub>3</sub> or greater (fig. 1). In repeated experiments, two liquids were never observed in samples of 80.0 mol percent AlCl<sub>3</sub> or less, i.e., 79.5, 77.9, and 75 percent. Atomic absorption analysis for Na in the upper liquid segregated at ~192 °C revealed the composition to be 0.4 mol percent NaCl. The composition of the AlCl<sub>3</sub>-rich liquid, therefore, is 99.6 mol percent AlCl<sub>3</sub>.

Several attempts were made to study the closure of the two-liquid dome. Samples of composition 80.6 and 90.2 mol percent  $AlCl_3$  were heated in sealed glass tubes to form two liquids. After heating at a rate of 5 °C/day and reaching temperatures of above 210 °C, the tubes burst. The triple point of  $AlCl_3$  is reported [10] at 193.3 °C and 2.33 atm.

# 3. Conclusion

In conclusion, a restudy of the system  $NaCl-AlCl_3$  has shown it to contain only one intermediate compound and a definite region of liquid immiscibility. Also, temperatures and compositions of invariant points have been closely defined.

# 4. References

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