

# Heat Content of Zirconium and of Five Compositions of Zirconium Hydride from 0° to 900° C<sup>1</sup>

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Using a precise Bunsen ice calorimeter, a "silver core" furnace, and a "drop" method, the heat content (enthalpy) of zirconium metal and five samples of zirconium hydride (24 to 52 atomic percent hydrogen) was measured over the range 0° to 900° C. Thermal hysteresis of the hydrides was investigated in several cases, and corrections were applied for the impurities in the samples. At each temperature up to 550° C the heat contents of the hydrides relative to 0° C were found to vary linearly with composition, a fact in accord with the phase diagram of the system. The effective heat capacity of each hydride sample reached its maximum value between 550° and 600° C, a behavior that can be interpreted as due to the endothermic formation of the high-temperature beta phase.

## 1. Introduction

The fact that palladium metal absorbs considerable amounts of hydrogen gas has been known for a very long time. Although many metals form similar alloylike solid hydrides, those of the family of chemical elements titanium, zirconium, hafnium, and thorium have become well known because of their ease of formation, wide ranges of composition, and relative stability. In the case of zirconium no gaseous hydrides are known, but the metal expands and absorbs continuously variable amounts of hydrogen even at room temperature, forming brittle, metalliclike materials whose compositions approach ZrH<sub>2</sub>. Only those with the largest amounts of hydrogen have decomposition pressures that exceed 1 atm below 1,000° C.

Many of the physical properties of the zirconium hydrides have been investigated intensively, especially in recent years. These properties include their crystal structures as determined by X-ray and neutron diffraction, their paramagnetic susceptibilities, and the diffusion rates and equilibrium pressures of hydrogen at various temperatures and compositions. This paper reports an extensive series of measurements of the heat content of zirconium and five compositions of its hydrides from 0° to 900° C.

## 2. Samples and Their Compositions

The samples of zirconium hydride whose heat contents were measured are listed in table 1 in the order of increasing hydrogen content. Their compositions, corrected for chemical impurities in the manner presently to be described, are expressed in several forms that are commonly used. Zirconium metal is included with the hydrides, as it is a member of the series not only in a formal sense but also in terms of its properties. The zirconium sample was crystal-bar material, and was obtained from the U. S. Bureau of Mines, Albany, Oregon.

In the case of pure zirconium hydrides the three ways of expressing the hydrogen content used in

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TABLE 1. *Samples and their compositions*

| Sample | Source of sample           | Composition                |                          |                                      |
|--------|----------------------------|----------------------------|--------------------------|--------------------------------------|
|        |                            | Weight %<br>H ( <i>w</i> ) | Atom %<br>H ( <i>A</i> ) | Atomic<br>ratio H/Zr<br>( <i>x</i> ) |
| 1..... | U. S. Bureau of Mines..... | 0.000                      | 0.0                      | 0.000                                |
| 2..... | Wright Air Dev. Ctr.....   | .356                       | 24.5                     | .324                                 |
| 3..... | Sylvania.....              | .611                       | 35.7                     | .556                                 |
| 4..... | do.....                    | .769                       | 41.2                     | .701                                 |
| 5..... | do.....                    | 1.092                      | 50.0                     | .999                                 |
| 6..... | Wright Air Dev. Ctr.....   | 1.170                      | 51.7                     | 1.071                                |

table 1 are related to one another, and to the hydrogen as parts per million by weight (ppm), by the following numerical formulas. (The symbols are defined in table 1.)

$$\text{ppm} = 10,000w = 110.5A / (1 - 0.00989A) = 11,050x / (1 + 0.01105x) \quad (1)$$

$$A = 90.50w / (1 + 0.895w) = 100x / (1 + x) \quad (2)$$

$$x = 0.905w / (1 - 0.01w) = A / (100 - A). \quad (3)$$

The methods used in preparing the hydride samples were as follows: Samples 2 and 6 were prepared by the Power Plant Laboratory of the Wright Air Development Center. The zirconium used had been prepared by the Carborundum Metal Corporation. The hydriding temperature was 1,800°F (982°C), and a period of 2 hr was allowed in order to preclude temperature gradients along the bar. The furnace was shut down thereafter and the bar cooled in the furnace for at least 8 hr. The percentages of hydrogen furnished with the samples were determined by the manufacturer by three different methods, described as vacuum fusion, weight gain, and volumetric analysis. The three methods agreed very closely, and the estimated accuracy was stated to be of the order of 0.5 percent of the hydrogen present. Samples 2 and 6 were each supplied in two pieces, which were measured as a single sample to increase the precision, as in each case both pieces were stated to have the same composition and were found to have room-temperature densities that were identical within the uncertainty of measurement.

Samples 3, 4, and 5 were supplied by Sylvania Electric Products, Inc., Atomic Energy Division. It was stated that at the time of their preparation only a commercial grade of zirconium was available. The metal was heated to 920°C, and exposure to hydrogen gas was then begun. As the system slowly cooled (reaching 800°C in about 45 min), the pressure of hydrogen was maintained equal to the equilibrium pressure of the solid phase down to 0.2 atm. No further adjustments of pressure were made during the subsequent slow cooling overnight to room temperature, because it was believed that changes in the composition of the solid during this time were insignificant. It was stated that the greatest difference in temperature in any one sample did not exceed 4 deg C. Tests for homogeneity were not made on these particular samples, but were on others, which showed no composition differences within the accuracy of analyzing for hydrogen. The compositions of samples 3, 4, and 5 given in table 1 are based on analyses at Sylvania Electric Products, Inc., using a combustion method. Additional specimens that were approximate duplicates of these three compositions also were supplied. No heat-content measurements were made on them, but the parallel specimens were ground to a particle size of 60 to 100 mesh and were analyzed at the National Bureau of Standards for carbon and hydrogen by a combustion method. The hydrogen contents thus found differed from the values reported by Sylvania by amounts that, expressed as percentages of the hydrogen present, varied from -1.5 to +3 percent.

The chemical impurities found by analysis in the six samples are given in detail in table 2. These values were obtained by qualitative spectrographic analysis, except where otherwise indicated, and pre-

sumably no value was determined where none is listed. Samples 3, 4, and 5 themselves were not analyzed for carbon, but the value given is probably approximately correct, as it is the mean of those found (0.29 to 0.35%) for the duplicates of these samples.

The method of correcting the hydrogen compositions for the impurities shown by analysis is consistent with the method of correcting the thermal values described later, and was as follows: The total mass of those impurities whose small atomic sizes indicate clearly that they must be interstitial instead of substitutional in the zirconium lattice (carbon, nitrogen, and oxygen) were subtracted from the total sample mass. The remaining impurities were then assumed to be replaced atom for atom by zirconium before recalculating a corrected sample mass and a corrected percentage by weight of hydrogen.

### 3. Measurements of Heat Content

The calorimetric apparatus and method used have been described in critical detail in several reports and papers of the Bureau during the past 10 years [1].<sup>2</sup>

In the heat-content measurements the sample was contained in a thin-walled cylinder of the alloy 80Ni-20Cr sealed by a gold gasket. The hydride samples were not clad with any protective coating to prevent the escape of hydrogen, for in the worst case (at 900° C and 1-atm pressure of hydrogen) the 4 cm<sup>3</sup> of gas space in the container will hold only 0.08 mg of hydrogen gas, and this is only about 0.04 percent of the total hydrogen in the sample used. Small losses in mass attributed to loss of hydrogen did occur at the highest temperatures (800° C and above), as discussed later, but these aggregate losses equaled only a small fraction of the hydrogen in the solid sample. As the container appeared to remain sealed in most cases, these losses of hydrogen presumably occurred by diffusion through the container walls.

Briefly, the method of heat measurement was as follows: The specimen and container were suspended in the furnace for sufficient time to ensure their reaching the known constant temperature of the furnace, which was always adjusted to a rounded value. They were then allowed to fall into a precision Bunsen ice calorimeter, which, by absorbing mercury equivalent in volume to the shrinkage caused by the melting of ice, measured the heat evolved by the sample and container in cooling to 0° C. A similar measurement on the empty container at the same furnace temperature provided correction for the heat the container itself contributed and for the small amount of heat lost during the fall into the calorimeter. The furnace temperature was measured by a calibrated platinum-rhodium thermocouple, and below 650° C also by a calibrated platinum resistance thermometer to increase the accuracy and guard against any otherwise unknown

TABLE 2. Impurities in the zirconium hydride samples  
(Percentage by weight)

| Element  | Sample— |        |        |        |        |        |
|----------|---------|--------|--------|--------|--------|--------|
|          | 1       | 2      | 3      | 4      | 5      | 6      |
| Hf.....  | 0.0145  | 0.01   | a 0.60 | a 0.44 | a 0.48 | 0.01   |
| Fe.....  | .030    | .1     | a .88  | a .53  | a .41  | .1     |
| C.....   | b .02   | b .06  | b .32  | b .32  | b .32  | b .06  |
| N.....   | b .005  | b .01  | -----  | -----  | -----  | b .01  |
| O.....   | b .006  | b .017 | -----  | -----  | -----  | b .017 |
| Si.....  | <.002   | -----  | a .48  | a .35  | a .34  | -----  |
| Ni.....  | .002    | .007   | a .04  | a .08  | a .07  | .007   |
| Cr.....  | <.001   | .01    | a .10  | a .06  | a .06  | .01    |
| Al.....  | .00025  | .01    | a .12  | a .12  | a .17  | .01    |
| Mn.....  | <.001   | .01    | a <.01 | a <.01 | a <.01 | .01    |
| Tl.....  | .0035   | -----  | a .06  | a <.01 | a <.01 | -----  |
| Pb.....  | <.001   | .005   | a .03  | a <.01 | a <.01 | .005   |
| Mg.....  | .001    | .005   | <.01   | <.01   | <.01   | .005   |
| Sn.....  | <.0005  | .005   | <.001  | <.01   | <.01   | .005   |
| Be.....  | -----   | .0001  | -----  | -----  | -----  | .0001  |
| V.....   | <.002   | .005   | <.0001 | <.0001 | <.0001 | .005   |
| Ag.....  | -----   | -----  | <.001  | <.001  | <.001  | -----  |
| Ca.....  | -----   | -----  | <.01   | <.01   | <.01   | -----  |
| Cu.....  | .001    | -----  | <.01   | <.01   | <.01   | -----  |
| Zn.....  | <.005   | -----  | -----  | -----  | -----  | -----  |
| Cd.....  | <.0005  | -----  | <.0001 | <.0001 | <.0001 | -----  |
| B.....   | <.0005  | -----  | <.0001 | <.0001 | <.0001 | -----  |
| Mo.....  | <.001   | -----  | <.0001 | <.0001 | <.0001 | -----  |
| Co.....  | <.0005  | -----  | <.0001 | <.0001 | <.0001 | -----  |
| Total. % | 0.09    | 0.25   | 2.6    | 1.9    | 1.9    | 0.25   |

<sup>a</sup> By quantitative spectrographic analysis. <sup>b</sup> By chemical analysis.

<sup>2</sup> Figures in brackets indicate the literature references at the end of this paper.

shift in the calibration of either the thermometer or the thermocouple. Before being sealed, the sample container was filled with pure helium gas, which also flowed through calorimeter and furnace cores during the measurements. This minimized the times required to reach thermal equilibrium and the oxidation of the container surfaces.

The heat leak of the calorimeter is normally small and quite constant, averaging only several tenths of a calorie per hour. In many of the measurements on the zirconium hydrides, particularly those with the highest hydrogen contents, the sample continued to evolve heat in the calorimeter (up to a total of 1 cal extra) for as long as 1½ hr beyond the 20 min normally required for reaching thermal equilibrium. This slow evolution of heat was presumably due to a slow approach to final phase equilibrium, and was taken into account when the precision of the measurements seemed to justify doing so. One of the authors has used the heat-content data reported in this paper to derive, by two independent methods, the shape of one of the boundaries of the zirconium-hydrogen phase diagram (the hydrogen-rich  $\alpha$  boundary) from 0° to 550° C. The approximate agreement of the results, using the two methods, is evidence that in this temperature range approximate phase and thermal equilibrium were obtained in the present heat-content measurements [2].

The basic heat-content data obtained are given in detail in tables 3 to 8. Heat is expressed in calories (1 cal=4.1840 absolute joules). The second column indicates the relative chronological order of the individual runs with the sample, so that the effect of intervening exposure of the sample to other temperatures may be traced.

Each value recorded in the sixth column for the heat found for the empty container is the mean for two or more measurements at the particular furnace temperature, with the following exception. The heat content of the empty container was measured several times during the series of measurements, but only at 100-deg-C intervals from 100° to 900° C (and also at 550° C), and the values for all other temperatures were found from smooth plots of the deviations from simple monotonic empirical functions of temperature. In the present case, such interpolation led to errors less than those caused by the zirconium hydride samples themselves, although in the case of samples capable of being measured with the highest precision, this procedure would hardly be accurate enough. Different values for the empty container at the same temperature arose when in cases of emergency a new container or container part had to be substituted.

The tabulation "corrections for losses of H<sub>2</sub>" that had occurred during exposure of the sample to the highest temperatures were made on an empirical basis, being estimated from the drift of heat values from run to run at the same temperature, from the relative duration of exposures to the high temperature, and from the losses of mass undergone by the sample. At two different temperatures, such as 850° and 900° C, it would be expected that the rates of drift

of the heat value and the sample mass would be approximately proportional to the equilibrium pressures of hydrogen. This relationship was found to hold roughly, and led to the belief that the corrections applied are of at least the right order of magnitude, especially as the drifts were often decidedly outside the usual precision of measurement with this apparatus. (Presumably no problem of possibly sluggish reequilibration between two solid phases existed above 800° C.) It will be noted that this method of correction leads to exact agreement in the next-to-the-last column when only two measurements were made at the given temperature.

Alternatively, it would have been possible, in principle, to apply corrections for the losses of hydrogen calculated from a comprehensive correlation of the heat-content data with the phase diagram of the zirconium-hydrogen system. However, this was not practical for two reasons. In the first place, while it appeared that two of the samples each lost a total of 8 mg of hydrogen (most of this at 900° C), some of the loss may have been obscured by small gains of oxygen simultaneously acquired by the sample, and the two corrections are widely different per milligram change in sample mass. In the second place, the theoretical correlation would often have led to corrections that were uncertain because they involved small differences between relatively large numbers. It is interesting to note, however, that such a correlation was made and that in nearly every case the corrections so predicted had not only the same sign but also the same order of magnitude as those found empirically.

The hydride compositions were corrected for the chemical impurities by subtracting the mass of carbon, nitrogen, and oxygen and then assuming the remaining impurities to be replaced by the same number of zirconium atoms. The corresponding corrections to the heat values shown in tables 3 to 8 were made in two steps. First, the additively calculated heat contributions by the interstitial elements carbon, nitrogen, and oxygen were subtracted. Then it was assumed that the heat capacity of zirconium is the same *per atom* as that of the remaining impurities it was assumed to replace. However, in the case of carbon and silicon, appreciable deviations from equality of atomic heat capacities at the same temperature were taken into account by using the actual heat capacities of the free elements.

From the third columns of tables 3 to 8 it will be noted that in some runs the sample was first held for a while above the temperature of the measurement before being cooled for a final period of equilibration at the nominal temperature. (This elevated temperature was actually only 30 deg higher for zirconium at 870° C, and only 40 deg higher for the hydrides at 500° C.) These runs, in which equilibrium was approached from a higher temperature, were made for comparison with those approached from a lower temperature in order to set limits to the error in heat content that could have resulted from lack of phase equilibrium, and separate mean values have been recorded in the last columns of the table to show

TABLE 3. Individual measurements of heat content—zirconium metal (sample 1)

| Furnace temperature, <i>t</i> | Order in which run was made | Time interval at— |            | Sample mass | Heat observed |                | Corrections for composition |                           | Corrected $H_t - H_0^\circ\text{C}$ , net for sample |                           |       |
|-------------------------------|-----------------------------|-------------------|------------|-------------|---------------|----------------|-----------------------------|---------------------------|--|---------------------------|-------|
|                               |                             | $t+50^\circ$      | $t^\circ$  |             | With sample   | Container only | Loss of $\text{H}_2$        | Impurities                | Single run   | Mean (set)                |       |
| $^\circ\text{C}$              |                             | <i>min</i>        | <i>min</i> | <i>g</i>    | <i>cal</i>    | <i>cal</i>     | <i>cal g<sup>-1</sup></i>   | <i>cal g<sup>-1</sup></i> | <i>cal g<sup>-1</sup></i>                            | <i>cal g<sup>-1</sup></i> |       |
| 100                           | 16                          | 0                 | 31         | 20.0757     | 288.6         | 150.0          | 0.00                        | 0.00                      | 6.91   | 6.91                      |       |
|                               | 17                          | 0                 | 31         | 20.0757     | 288.6         | 150.0          | .00                         | .00                       | 6.91   |                           |       |
|                               | 24                          | 0                 | 39         | 20.0757     | 288.6         | 150.0          | .00                         | .00                       | 6.90   |                           |       |
|                               | 25                          | 0                 | 44         | 20.0757     | 288.6         | 150.0          | .00                         | .00                       | 6.91   |                           |       |
| 200                           | 18                          | 0                 | 38         | 20.0757     | 595.3         | 310.6          | .00                         | -.01                      | 14.17  | 14.08                     |       |
|                               | 19                          | 0                 | 33         | 20.0757     | 594.3         | 310.6          | .00                         | -.01                      | 14.12  |                           |       |
|                               | 20                          | 0                 | 37         | 20.0757     | 593.2         | 310.6          | .00                         | -.01                      | 14.07  |                           |       |
|                               | 21                          | 0                 | 56         | 20.0757     | 593.4         | 310.6          | .00                         | -.01                      | 14.08  |                           |       |
|                               | 22                          | 0                 | 46         | 20.0757     | 592.2         | 310.6          | .00                         | -.01                      | 14.02  |                           |       |
|                               | 23                          | 0                 | 36         | 20.0757     | 593.8         | 310.6          | .00                         | -.01                      | 14.10  |                           |       |
|                               | 26                          | 0                 | 41         | 20.0757     | 594.9         | 310.6          | .00                         | -.01                      | 14.15  |                           |       |
|                               | 27                          | 0                 | 32         | 20.0757     | 592.7         | 310.6          | .00                         | -.01                      | 14.04  |                           |       |
| 300                           | 45                          | 0                 | 42         | 20.0757     | 592.9         | 311.6          | .00                         | -.01                      | 14.00  | 14.04                     |       |
|                               | 46                          | 0                 | 53         | 20.0757     | 593.6         | 311.6          | .00                         | -.01                      | 14.04  |                           |       |
|                               | 7                           | 0                 | 43         | 20.0757     | 916.5         | 476.7          | .00                         | -.04                      | <sup>a</sup> (21.87)                                 |                           | 21.80 |
|                               | 8                           | 0                 | 35         | 20.0757     | 915.1         | 476.7          | .00                         | -.04                      | 21.80  |                           |       |
| 9                             | 0                           | 47                | 20.0757    | 915.4       | 476.7         | .00            | -.04                        | 21.81                     |  |                           |       |
| 10                            | 0                           | 48                | 20.0757    | 915.0       | 476.7         | .00            | -.04                        | 21.79                     |  |                           |       |
| 400                           | 11                          | 0                 | 31         | 20.0757     | 915.0         | 476.7          | .00                         | -.04                      | 21.79  | 21.79                     |       |
|                               | 12                          | 0                 | 31         | 20.0757     | 1240.6        | 648.2          | .00                         | -.03                      | 29.48  |                           | 29.44 |
|                               | 13                          | 0                 | 31         | 20.0757     | 1240.4        | 648.2          | .00                         | -.03                      | 29.46  |                           |       |
|                               | 47                          | 0                 | 47         | 20.0757     | 1239.2        | 651.0          | .00                         | -.03                      | 29.36  |                           |       |
| 500                           | 48                          | 0                 | 37         | 20.0757     | 1240.8        | 649.2          | .00                         | -.03                      | 29.44  | 29.44                     |       |
|                               | 49                          | 0                 | 51         | 20.0757     | 1241.1        | 649.2          | .00                         | -.03                      | 29.45  |                           |       |
|                               | 3                           | 0                 | 30         | 20.0757     | 1574.4        | 825.0          | .00                         | -.04                      | 37.29  |                           | 37.37 |
|                               | 4                           | 0                 | 30         | 20.0757     | 1578.0        | 825.0          | .00                         | -.04                      | 37.47  |                           |       |
| 5                             | 0                           | 31                | 20.0757    | 1576.9      | 825.0         | .00            | -.04                        | 37.41                     |  |                           |       |
| 6                             | 0                           | 33                | 20.0757    | 1575.7      | 825.0         | .00            | -.04                        | 37.35                     |  |                           |       |
| 14                            | 0                           | 31                | 20.0757    | 1575.5      | 825.0         | .00            | -.04                        | 37.34                     |  |                           |       |
| 600                           | 15                          | 0                 | 34         | 20.0757     | 1575.2        | 825.0          | .00                         | -.04                      | 37.33  | 37.33                     |       |
|                               | 1                           | 0                 | 33         | 20.0757     | 1923.6        | 1009.5         | .00                         | -.06                      | 45.47  |                           | 45.46 |
|                               | 2                           | 0                 | 50         | 20.0757     | 1923.1        | 1009.5         | .00                         | -.04                      | 45.45  | 45.45                     |       |
| 700                           | 28                          | 0                 | 40         | 20.0757     | 2290.0        | 1204.0         | .00                         | -.08                      | 54.02  |                           | 53.97 |
|                               | 29                          | 0                 | 50         | 20.0757     | 2288.7        | 1204.0         | .00                         | -.08                      | 53.95  |                           |       |
|                               | 30                          | 0                 | 42         | 20.0757     | 2288.7        | 1204.0         | .00                         | -.08                      | 53.95  |                           |       |
| 800                           | 31                          | 0                 | 61         | 20.0757     | 2666.4        | 1408.0         | .00                         | -.08                      | 62.61  | 62.57                     |       |
|                               | 32                          | 0                 | 55         | 20.0757     | 2666.4        | 1408.0         | .00                         | -.08                      | 62.61  |                           |       |
|                               | 37                          | 0                 | 50         | 20.0757     | 2664.8        | 1408.3         | .00                         | -.08                      | 62.51  |                           |       |
|                               | 38                          | 0                 | 60         | 20.0757     | 2665.4        | 1408.3         | .00                         | -.08                      | 62.54  |                           |       |
| 850                           | 33                          | 0                 | 60         | 20.0757     | 2863.8        | 1510.8         | .00                         | -.10                      | 67.30  | 67.23                     |       |
|                               | 34                          | 0                 | 62         | 20.0757     | 2864.3        | 1510.8         | .00                         | -.10                      | 67.32  |                           |       |
|                               | 39                          | 0                 | 62         | 20.0757     | 2861.6        | 1511.1         | .00                         | -.10                      | 67.17  |                           |       |
|                               | 40                          | 0                 | 53         | 20.0757     | 2860.7        | 1511.1         | .00                         | -.10                      | 67.14  |                           |       |
|                               | 59                          | 0                 | 78         | 15.0776     | 2528.3        | 1513.5         | .00                         | -.10                      | 67.20  |                           |       |
|                               | 60                          | 0                 | 66         | 15.0776     | 2528.8        | 1513.5         | .00                         | -.10                      | 67.23  |                           |       |
| 870                           | 43                          | 58                | 52         | 20.0757     | 3123.9        | 1552.7         | .00                         | -.09                      | 78.17  | 78.16                     |       |
|                               | 44                          | 64                | 70         | 20.0757     | 3123.2        | 1552.7         | .00                         | -.09                      | 78.14  |                           |       |
| 875                           | 54                          | 0                 | 60         | 15.0776     | 2760.5        | 1565.6         | .00                         | -.09                      | 79.16  | 79.16                     |       |
| 880                           | 55                          | 0                 | 57         | 15.0776     | 2781.5        | 1576.1         | .00                         | -.09                      | 79.86  | 79.86                     |       |
| 885                           | 50                          | 0                 | 63         | 15.0776     | 2801.3        | 1586.5         | .00                         | -.09                      | 80.48  | 80.49                     |       |
|                               | 52                          | 0                 | 72         | 15.0776     | 2803.5        | 1586.5         | .00                         | -.09                      | 80.62  |                           |       |
|                               | 58                          | 0                 | 70         | 15.0776     | 2799.5        | 1586.5         | .00                         | -.09                      | 80.36  |                           |       |
| 890                           | 56                          | 0                 | 61         | 15.0776     | 2818.3        | 1597.0         | .00                         | -.09                      | 80.91  | 80.91                     |       |
| 895                           | 57                          | 0                 | 57         | 15.0776     | 2835.2        | 1607.5         | .00                         | -.09                      | 81.33  | 81.33                     |       |
| 900                           | 35                          | 0                 | 62         | 20.0757     | 3265.1        | 1614.3         | .00                         | -.09                      | 82.14  | 81.91                     |       |
|                               | 36                          | 0                 | 80         | 20.0757     | 3263.3        | 1614.3         | .00                         | -.09                      | 82.05  |                           |       |
|                               | 41                          | 0                 | 60         | 20.0757     | 3258.6        | 1615.4         | .00                         | -.09                      | 81.76  |                           |       |
|                               | 42                          | 0                 | 61         | 20.0757     | 3258.8        | 1615.4         | .00                         | -.09                      | 81.77  |                           |       |
|                               | 51                          | 0                 | 62         | 15.0776     | 2854.2        | 1618.0         | .00                         | -.09                      | 81.90  |                           |       |
|                               | 53                          | 0                 | 58         | 15.0776     | 2853.5        | 1618.0         | .00                         | -.09                      | 81.85  |                           |       |

<sup>a</sup> Omitted from the mean because of inferior precision.

these differences. It will be noted, as one would expect, that in every case the higher heat was found when the approach was from a higher temperature. Also, longer times at the nominal temperature usually narrowed the discrepancy between the two directions of approach, though not rapidly enough to be a practical means of coming as close to equilibrium as the precision of the apparatus enables one to measure.

When a hydride sample had been measured<sup>7</sup> at high temperatures, such as 900° C, before being remeasured at some lower temperature in the manner described above, the remeasurements were begun in the usual way by approaching the furnace temperature from a lower temperature, and the corrections applied for previous loss of hydrogen were calculated so as to give perfect agreement with the results ob-

TABLE 4. Individual measurements of heat content—zirconium hydride 0.356% H by weight (sample 2)

| Furnace temperature, $t$ | Order in which run was made | Time interval at—  |                      | Sample mass                              | Heat observed                        |                                      | Corrections for composition      |                              | Corrected $H_t - H_0^\circ\text{C}$ , net for sample |                           |
|--------------------------|-----------------------------|--------------------|----------------------|--|--------------------------------------|--------------------------------------|----------------------------------|------------------------------|--|---------------------------|
|                          |                             | $t+50^\circ$       | $t^\circ$            |  | With sample                          | Container only                       | Loss of $\text{H}_2$             | Impurities                   | Single run   | Mean (set)                |
| $^\circ\text{C}$         |                             | <i>min</i>         | <i>min</i>           | <i>g</i>                                 | <i>cal</i>                           | <i>cal</i>                           | <i>cal g<sup>-1</sup></i>        | <i>cal g<sup>-1</sup></i>    | <i>cal g<sup>-1</sup></i>                            | <i>cal g<sup>-1</sup></i> |
| 100-----                 | { 13<br>14                  | 0<br>0             | 67<br>43             | 19.8280<br>19.8280                       | 296.7<br>296.4                       | 150.3<br>150.3                       | 0.00<br>.00                      | 0.00<br>.00                  | 7.39<br>7.37   | } 7.38                    |
| 200-----                 | { 15<br>16                  | 0<br>0             | 42<br>80             | 19.8280<br>19.8280                       | 619.7<br>618.9                       | 311.6<br>311.6                       | .00<br>.00                       | -.02<br>-.02                 | 15.52<br>15.48                                       | } 15.50                   |
| 300-----                 | { 6<br>7                    | 0<br>0             | 63<br>53             | 19.8280<br>19.8280                       | 963.9<br>963.5                       | 477.3<br>477.3                       | .00<br>.00                       | -.04<br>-.04                 | 24.50<br>24.48                                       | } 24.49                   |
| 400-----                 | { 4<br>5                    | 0<br>0             | 64<br>50             | 19.8280<br>19.8280                       | 1337.6<br>1338.7                     | 650.6<br>650.6                       | .00<br>.00                       | -.05<br>-.05                 | 34.59<br>34.65                                       | } 34.62                   |
| 500-----                 | { 1<br>2<br>3               | 0<br>0<br>40       | 61<br>48<br>71       | 19.8280<br>19.8280<br>19.8280            | 1733.1<br>1733.2<br>1733.4           | 812.6<br>812.6<br>812.6              | .00<br>.00<br>.00                | -.07<br>-.07<br>-.07         | 46.36<br>46.36<br>46.37                              | } 46.36                   |
| 540-----                 | { 23<br>24                  | 0<br>0             | 69<br>52             | 19.1375<br>19.1375                       | 1881.0<br>1882.2                     | 899.8<br>899.8                       | + .15<br>- .15                   | -.08<br>-.08                 | 51.34<br>51.41                                       | } 51.38                   |
| 550-----                 | { 8<br>9<br>22              | 0<br>0<br>0        | 64<br>49<br>78       | 19.8280<br>19.8280<br>19.1375            | 2062.1<br>2032.2<br>2028.8           | 918.0<br>918.0<br>918.0              | -.15<br>-.15<br>+ .15            | -.08<br>-.08<br>-.08         | 57.62<br>56.11<br>58.11                              | } 57.86                   |
| 600-----                 | { 10<br>11<br>12<br>17      | 0<br>0<br>40<br>40 | 52<br>72<br>74<br>96 | 19.8280<br>19.8280<br>19.8280<br>19.8280 | 2561.8<br>2560.9<br>2565.3<br>2566.8 | 1010.5<br>1010.5<br>1010.5<br>1010.5 | + .15<br>+ .15<br>+ .15<br>+ .15 | -.08<br>-.08<br>-.08<br>-.08 | 78.16<br>78.11<br>78.33<br>78.41                     | } 78.14                   |
| 700-----                 | { 18<br>19                  | 40<br>0            | 56<br>87             | 19.8280<br>19.8280                       | 2741.6<br>2741.1                     | 970.1<br>970.1                       | .00<br>.00                       | -.11<br>-.11                 | 89.24<br>89.21                                       | } 89.24                   |
| 800-----                 | { 20<br>21                  | 0<br>0             | 70<br>57             | 19.8280<br>19.8280                       | 3083.1<br>3079.3                     | 1132.9<br>1132.9                     | + .12<br>+ .22                   | -.12<br>-.12                 | 98.36<br>98.26                                       | } 98.31                   |
| 900-----                 | { 25<br>26                  | 0<br>0             | 61<br>76             | 19.1375<br>19.1375                       | 3675.6<br>3668.9                     | 1615.4<br>1615.4                     | + .35<br>+ .48                   | -.13<br>-.13                 | 107.87<br>107.65                                     | } 107.76                  |

\* Given no weight. Apparently the time in the furnace was inadequate.

tained before the exposure to higher temperatures. This method of applying corrections for previous loss of hydrogen did not, of course, affect the principal purpose of making a new series of measurements, which was to ascertain the difference in heat resulting from heating and from cooling the sample to the desired furnace temperature.

#### 4. Mean Heat Capacities of Zirconium and the Zirconium Hydride Samples

The heat content of zirconium has been measured by Mixer and Dana ( $0^\circ$  to  $100^\circ\text{C}$ ) [3], Jaeger and Veenstra ( $21^\circ$  to  $801^\circ\text{C}$ ) [4], Coughlin and King ( $25^\circ$  to  $1,098^\circ\text{C}$ ) [5], Skinner ( $25^\circ$  to  $1,000^\circ\text{C}$ ) [6], Redmond and Lones ( $150^\circ$  to  $1,050^\circ\text{C}$ ) [7], and Scott ( $60^\circ$  to  $960^\circ\text{C}$ ) [8]. Reviewing the first two investigations, Kelley [9] gave equations for the heat content and heat capacity over the range  $25^\circ$  to  $627^\circ\text{C}$ . Scott's zirconium had a purity comparable to that indicated in table 2, but presumably most of the earlier measurements were on samples containing considerable hafnium for which no corrections were applied. According to Dulong and Petit's law, in the case of zirconium each 1 percent of hafnium would lower the observed heat content and heat capacity per unit mass by about  $\frac{1}{2}$  percent.

Pure zirconium metal undergoes a transformation of crystalline structure at a temperature that, partly due to its sensitivity to small amounts of certain impurities, does not seem to be known very precisely. Coughlin and King [5] observed a rapid

rise in heat content over a range of some  $80^\circ\text{C}$ . Since it is known that oxygen or nitrogen, when dissolved in the metal, has such an effect, they assumed their sample to contain one or both of these impurities. The heat-content measurements of Redmond and Lones [7] were of low precision, and they reported no evidence for a heat-absorbing transformation. Though two investigators [6, 8] reported  $870^\circ\text{C}$  as the transformation temperature, two compilations [10, 11] have given  $862^\circ$  and  $863^\circ\text{C}$ , respectively, and the last temperature has been somewhat arbitrarily assumed in this paper. (The assumption of another of these temperatures would have had very little effect on the value of the heat of transformation derived from the data.)

The present authors were limited by their apparatus to temperatures not higher than  $40^\circ\text{C}$  above the transformation temperature. As the preliminary measurements at  $870^\circ$  and  $900^\circ\text{C}$  had indicated a value for the mean heat capacity between these two temperatures of 11 cal/g atom-deg C, a value that seems too high for this element, additional measurements of heat content were made at 5-deg intervals over this temperature range. The mean relative heat content at each of these temperatures (last column of table 3) is plotted in figure 1. Considering the very small temperature intervals and the large magnitudes of all these measured heats, the precision is good; but (above the transformation temperature) there is a decided negative curvature at the lower temperatures, which may be due to small amounts of oxygen and nitrogen.

TABLE 5. Individual measurements of heat content—zirconium hydride, 0.611% H by weight (sample 3)

| Furnace temperature, $t$ | Order in which run was made                         | Time interval at—                         |  | Sample mass   | Heat observed  |   | Corrections for composition                                 |   | Corrected $H_t - H_0^\circ\text{C}$ , net for sample                          |                           |
|--------------------------|---|---|--|---|--|---|---|---|---|---------------------------|
|                          |   | $t+50^\circ$                              | $t^\circ$  |   | With sample  | Container only  | Loss of $\text{H}_2$  | Impurities  | Single run  | Mean (set)                |
| $^\circ\text{C}$         |   | <i>min</i>                                | <i>min</i>   | <i>g</i>  | <i>cal</i>   | <i>cal</i>  | <i>cal g<sup>-1</sup></i>                                   | <i>cal g<sup>-1</sup></i>                                   | <i>cal g<sup>-1</sup></i>   | <i>cal g<sup>-1</sup></i> |
| 100-----                 | { 1<br>2<br>3<br>4                                  | 0<br>0<br>0<br>0                          | 54<br>40<br>42<br>52                               | 19.6516<br>19.6516<br>19.6516<br>19.6516  | 291.6<br>303.5<br>303.7<br>303.0   | 150.4<br>150.4<br>150.4<br>150.4  | 0.00<br>.00<br>.00<br>.00                                   | -0.16<br>-0.16<br>-0.16<br>-0.16                            | <sup>a</sup> (7.02)<br>7.63<br>7.64<br>7.60                                   | 7.62                      |
| 200-----                 | { 5<br>6  | 0<br>0                                    | 54<br>37   | 19.6516<br>19.6516  | 640.2<br>640.1   | 310.3<br>310.3  | .00<br>.00  | -36<br>-36  | 16.42<br>16.42  | 16.42                     |
| 300-----                 | { 7<br>8  | 0<br>0                                    | 47<br>41   | 19.6516<br>19.6516  | 1011.4<br>1011.2   | 475.3<br>475.3  | .00<br>.00  | -58<br>-58  | 26.70<br>26.69  | 26.70                     |
| 400-----                 | { 9<br>10<br>13<br>19<br>20<br>25<br>26<br>27<br>28 | 0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0 | 42<br>38<br>51<br>40<br>51<br>55<br>40<br>56<br>41 | 19.6516<br>19.6516<br>19.6516<br>19.6516<br>19.6516<br>19.6516<br>19.6516<br>19.6516<br>19.6516 | 1402.7<br>1403.0<br>1402.5<br>1404.4<br>1404.3<br>1402.7<br>1402.6<br>1402.0<br>1402.9 | 648.0<br>648.0<br>648.0<br>648.0<br>648.0<br>648.0<br>648.0<br>648.0<br>648.0 | .00<br>.00<br>.00<br>.00<br>.00<br>.00<br>.00<br>.00<br>.00 | -85<br>-85<br>-85<br>-85<br>-85<br>-85<br>-85<br>-85<br>-85 | 37.55<br>37.57<br>37.55<br>37.64<br>37.64<br>37.56<br>37.55<br>37.52<br>37.57 | 37.57                     |
| 500-----                 | { 11<br>12<br>40<br>41<br>42<br>43                  | 0<br>0<br>0<br>0<br>41<br>38              | 54<br>40<br>52<br>71<br>55<br>43                   | 19.6516<br>19.6516<br>18.8850<br>18.8850<br>18.8850<br>18.8850                                  | 1831.5<br>1830.6<br>1789.6<br>1791.7<br>1791.1<br>1790.7                               | 826.3<br>826.3<br>827.0<br>827.0<br>827.0<br>827.0                            | .00<br>.00<br>+.09<br>+.09<br>+.09<br>+.09                  | -1.12<br>-1.12<br>-1.12<br>-1.12<br>-1.12<br>-1.12          | 50.03<br>49.98<br>49.94<br>50.06<br>50.03<br>50.00                            | 50.00                     |
| 550-----                 | { 16<br>17<br>18                                    | 0<br>0<br>0                               | 50<br>76<br>40                                     | 19.6516<br>19.6516<br>19.6516   | 2063.6<br>2062.2<br>2061.8   | 916.8<br>916.8<br>916.8   | .00<br>.00<br>.00   | -1.29<br>-1.29<br>-1.29                                     | 57.07<br>57.00<br>56.98   | 57.02                     |
| 575-----                 | { 29<br>30<br>33                                    | 0<br>0<br>0                               | 45<br>76<br>110                                    | 19.6516<br>19.6516<br>19.6516   | 2386.1<br>2404.8<br>2318.4   | 962.9<br>962.9<br>962.9   | .00<br>.00<br>.00   | -1.52<br>-1.52<br>-1.52                                     | 70.90<br>71.85<br>67.46   | 70.1                      |
| 600-----                 | { 14<br>15<br>36<br>37<br>38<br>39                  | 0<br>0<br>0<br>0<br>41<br>40              | 41<br>80<br>40<br>80<br>40<br>78                   | 19.6516<br>19.6516<br>18.8850<br>18.8850<br>18.8850<br>18.8850                                  | 2663.2<br>2660.7<br>2578.4<br>2578.8<br>2642.1<br>2640.1                               | 1009.8<br>1009.8<br>1010.5<br>1010.5<br>1010.5<br>1010.5                      | .00<br>.00<br>+1.05<br>+1.05<br>+1.05<br>+1.05              | -1.72<br>-1.72<br>-1.72<br>-1.72<br>-1.72<br>-1.72          | 82.42<br>82.29<br>82.35<br>82.37<br>85.72<br>85.62                            | 82.36                     |
| 650-----                 | { 31<br>32<br>44<br>45<br>46<br>47                  | 0<br>0<br>0<br>0<br>40<br>40              | 40<br>52<br>40<br>61<br>60<br>93                   | 19.6516<br>19.6516<br>18.8850<br>18.8850<br>18.8850<br>18.8850                                  | 2953.6<br>2955.0<br>2870.4<br>2870.6<br>2871.6<br>2873.4                               | 1106.8<br>1106.8<br>1115.7<br>1115.7<br>1115.7<br>1115.7                      | 0.00<br>.00<br>+1.11<br>+1.11<br>+1.11<br>+1.11             | -1.90<br>-1.90<br>-1.90<br>-1.90<br>-1.90<br>-1.90          | 92.08<br>92.15<br>92.12<br>92.14<br>92.19<br>92.28                            | 92.12                     |
| 700-----                 | { 21<br>22  | 0<br>0                                    | 54<br>40   | 19.6516<br>19.6516  | 3174.3<br>3175.1   | 1205.6<br>1205.6  | 0.00<br>.00   | -2.05<br>-2.05  | 98.13<br>98.17  | 98.15                     |
| 800-----                 | { 23<br>24  | 0<br>0                                    | 40<br>50   | 19.6516<br>19.6516  | 3624.9<br>3623.1   | 1409.1<br>1409.1  | +0.7<br>+1.6  | -2.34<br>-2.34  | 110.48<br>110.48  | 110.48                    |
| 900-----                 | { 34<br>35  | 0<br>0                                    | 40<br>55   | 19.6516<br>19.6516  | 4059.9<br>4053.8   | 1616.1<br>1616.1  | +38<br>+69  | -2.61<br>-2.61  | 122.13<br>122.13  | 122.13                    |

<sup>a</sup> Omitted from the mean because of inferior precision.

The straight line was drawn on the assumption that the scatter of points at and above  $880^\circ\text{C}$  is random. The mean heat capacity of  $\beta$ -zirconium corresponding to the slope of this line is subject to considerable uncertainty because of the smallness of the total temperature interval. Extrapolation to the transformation temperature leads to a value of  $9.8\text{ cal g}^{-1}$  for the heat of transformation of the metal. The following values (in the same units) have previously been given: 4.7 [12], 7.7 [10], 10.1 [5], 10.9 [8], and 11.4 [6]. The large spread of these values is undoubtedly largely due to the usual necessity of interpolating the heat content of this element through a considerable temperature range because the transformation indicated by the thermal data was not sharp.

In table 9 are given the values of mean heat capacity of zirconium observed in the present in-

vestigation. These values were calculated from the differences between successive values in the last column of table 3 up to  $850^\circ\text{C}$ , and from the line in figure 1 above  $863^\circ\text{C}$ . Also given for comparison are the percentage deviations of the smoothed values of other investigators from the values of the second column.

Similarly, the mean observed heat capacities of the five samples of zirconium hydride whose heat contents were measured were calculated from the temperature intervals of measurement from the successive differences in the last columns of tables 4 to 8. These values are given in table 10. (The compositions may be identified from table 1.) In the intervals where the apparent heat capacity was found to be unusually large, particularly between  $550^\circ$  and  $600^\circ\text{C}$ , extensive phase transformation was occurring, and as a consequence the effective

TABLE 6. Individual measurements of heat content—zirconium hydride, 0.769% H by weight (sample 4)

| Furnace temperature, $t$ | Order in which run was made | Time interval at— |            | Sample mass | Heat observed |                | Corrections for composition |                           | Corrected $H_t - H_0^\circ\text{C}$ , net for sample |                           |
|--------------------------|-----------------------------|-------------------|------------|-------------|---------------|----------------|-----------------------------|---------------------------|--|---------------------------|
|                          |                             | $t+50^\circ$      | $t^\circ$  |             | With sample   | Container only | Loss of $\text{H}_2$        | Impurities                | Single run   | Mean (set)                |
| $^\circ\text{C}$         |                             | <i>min</i>        | <i>min</i> | <i>g</i>    | <i>cal</i>    | <i>cal</i>     | <i>cal g<sup>-1</sup></i>   | <i>cal g<sup>-1</sup></i> | <i>cal g<sup>-1</sup></i>                            | <i>cal g<sup>-1</sup></i> |
| 100-----                 | 1                           | 0                 | 56         | 19.3007     | 303.2         | 150.4          | 0.00                        | -0.12                     | 7.79   | } 7.80                    |
|                          | 2                           | 0                 | 39         | 19.3007     | 303.2         | 150.4          | .00                         | -.12                      | 7.80   |                           |
| 200-----                 | 3                           | 0                 | 55         | 19.3007     | 642.6         | 310.3          | .00                         | -.29                      | 16.92  | } 16.93                   |
|                          | 4                           | 0                 | 40         | 19.3007     | 642.8         | 310.3          | .00                         | -.29                      | 16.94  |                           |
| 300-----                 | 5                           | 0                 | 56         | 19.3007     | 1019.8        | 475.3          | .00                         | -.48                      | 27.73  | } 27.71                   |
|                          | 6                           | 0                 | 41         | 19.3007     | 1019.0        | 475.3          | .00                         | -.48                      | 27.69  |                           |
| 400-----                 | 7                           | 0                 | 58         | 19.3007     | 1414.1        | 648.0          | .00                         | -.71                      | 38.98  | } 38.97                   |
|                          | 8                           | 0                 | 40         | 19.3007     | 1413.6        | 648.0          | .00                         | -.71                      | 38.96  |                           |
| 500-----                 | 9                           | 0                 | 56         | 19.3007     | 1847.4        | 826.3          | .00                         | -.92                      | 51.98  | } 51.99                   |
|                          | 10                          | 0                 | 41         | 19.3007     | 1847.7        | 826.3          | .00                         | -.92                      | 52.00  |                           |
|                          | 30                          | 0                 | 60         | 19.3007     | 1847.6        | 826.3          | +.05                        | -.92                      | 52.05  |                           |
|                          | 31                          | 0                 | 57         | 19.3007     | 1845.8        | 826.3          | +.05                        | -.92                      | 51.95  |                           |
|                          | 32                          | 0                 | 60         | 19.3007     | 1845.8        | 826.3          | +.05                        | -.92                      | 51.95  |                           |
| 550-----                 | 13                          | 0                 | 56         | 19.3007     | 2085.9        | 917.4          | .00                         | -1.06                     | 59.48  | } 59.54                   |
|                          | 14                          | 0                 | 187        | 19.3007     | 2091.1        | 917.4          | .00                         | -1.06                     | 59.75  |                           |
|                          | 15                          | 0                 | 52         | 19.3007     | 2084.2        | 917.4          | .00                         | -1.06                     | 59.39  |                           |
| 560-----                 | 20                          | 0                 | 56         | 19.3007     | 2217.4        | 935.9          | .00                         | -1.11                     | 65.29  | } 64.5                    |
|                          | 21                          | 0                 | 126        | 19.3007     | 2199.5        | 935.9          | .00                         | -1.11                     | 64.36  |                           |
|                          | 22                          | 0                 | 62         | 19.3007     | 2189.6        | 935.9          | .00                         | -1.11                     | 63.85  |                           |
| 575-----                 | 18                          | 0                 | 53         | 19.3007     | 2508.5        | 963.7          | .00                         | -1.28                     | 78.76  | } 78.67                   |
|                          | 19                          | 0                 | 89         | 19.3007     | 2505.1        | 963.7          | .00                         | -1.28                     | 78.58  |                           |
| 600-----                 | 11                          | 0                 | 56         | 19.3007     | 2722.3        | 1009.8         | .00                         | -1.40                     | 87.33  | } 87.37                   |
|                          | 12                          | 0                 | 89         | 19.3007     | 2723.9        | 1009.8         | .00                         | -1.40                     | 87.41  |                           |
|                          | 35                          | 0                 | 42         | 16.7834     | 2507.0        | 1021.7         | +.17                        | -1.40                     | 87.27  |                           |
|                          | 36                          | 0                 | 73         | 16.7834     | 2510.6        | 1021.7         | +.17                        | -1.40                     | 87.48  |                           |
|                          | 37                          | 40                | 61         | 16.7834     | 2535.8        | 1021.7         | +.17                        | -1.40                     | 88.99  |                           |
| 650-----                 | 38                          | 40                | 95         | 16.7834     | 2532.4        | 1021.7         | +.17                        | -1.40                     | 88.78  | } 88.88                   |
|                          | 16                          | 0                 | 51         | 19.3007     | 3037.2        | 1107.0         | .00                         | -1.55                     | 98.46  |                           |
|                          | 17                          | 0                 | 40         | 19.3007     | 3035.2        | 1107.0         | .00                         | -1.55                     | 98.35  |                           |
|                          | 39                          | 0                 | 43         | 16.7834     | 2779.5        | 1115.7         | +.83                        | -1.55                     | 98.42  |                           |
| 700-----                 | 40                          | 0                 | 60         | 16.7834     | 2779.2        | 1115.7         | +.83                        | -1.55                     | 98.40  | } 98.42                   |
|                          | 41                          | 41                | 66         | 16.7834     | 2778.9        | 1115.7         | +.83                        | -1.55                     | 98.38  |                           |
|                          | 42                          | 41                | 90         | 16.7834     | 2780.2        | 1115.7         | +.83                        | -1.55                     | 98.45  |                           |
| 800-----                 | 23                          | 0                 | 50         | 19.3007     | 3252.5        | 1205.6         | .00                         | -1.67                     | 104.38   | } 104.36                  |
|                          | 24                          | 0                 | 41         | 19.3007     | 3251.6        | 1205.6         | .00                         | -1.67                     | 104.34   |                           |
| 900-----                 | 25                          | 0                 | 45         | 19.3007     | 3691.4        | 1409.1         | +.07                        | -1.90                     | 116.42   | } 116.39                  |
|                          | 26                          | 0                 | 42         | 19.3007     | 3688.2        | 1409.1         | +.14                        | -1.90                     | 116.32   |                           |
|                          | 27                          | 0                 | 45         | 19.3007     | 3689.1        | 1409.1         | +.21                        | -1.90                     | 116.44   |                           |
| 900-----                 | 28                          | 0                 | 55         | 19.3007     | 4127.6        | 1616.1         | +.48                        | -2.12                     | 128.48   | } 128.48                  |
|                          | 29                          | 0                 | 40         | 19.3007     | 4124.1        | 1616.1         | +.68                        | -2.12                     | 128.50   |                           |
|                          | 34                          | 0                 | 50         | 19.3007     | 4118.6        | 1616.1         | +.93                        | -2.12                     | 128.47   |                           |

heat capacity was not only changing rapidly with temperature but the mean values recorded are subject to large uncertainties because of the impossibility of reaching equilibrium in the measurements within a reasonable time. On the other hand, in those temperature ranges where mean heat capacity appears to vary regularly with temperature (particularly from  $0^\circ$  to  $540^\circ$  or  $550^\circ\text{C}$ ), it is justifiable to assume the recorded values to be the instantaneous heat capacities in the middle of their respective temperature ranges and to interpolate for intermediate temperatures in the usual way.

The regions of regular variation can be more quickly located by an inspection of figure 2, since for each composition, each two adjacent points are connected by a straight line whose slope is proportional to the corresponding value in table 10. It is also justifiable to interpolate for values for intermediate compositions at any temperature up to  $540^\circ\text{C}$ , as discussed in section 5.

## 5. Discussion of the Heat Capacities of the Hydride Samples

The observed discontinuities in the heat-capacity-temperature functions of the five samples of zirconium hydride can be interpreted qualitatively in terms of the phase diagram of the system. One version of this diagram is shown in figure 3. The three solid solutions indicated are designated  $\alpha$ ,  $\beta$ , and  $\gamma$ . A similar diagram was given by Vaughan and Bridge as a result of their high-temperature X-ray diffraction studies [13]; but the results of different investigators, using various methods, do not agree well as to the shapes of some of the phase-field boundaries, two of which seem to be particularly uncertain and are therefore shown as dashed lines. The dotted vertical lines and their points indicate the compositions and temperatures for which measured values of relative heat content are reported in this paper.

TABLE 7. Individual measurements of heat content—zirconium hydride, 1.029% H by weight (sample 5)

| Furnace temperature, $t$ | Order in which run was made | Time interval at— |           | Sample mass | Heat observed |                | Corrections for composition |              | Corrected $H_t - H_{0^\circ\text{C}}$ , net for sample |              |
|--------------------------|-----------------------------|-------------------|-----------|-------------|---------------|----------------|-----------------------------|--------------|--|--------------|
|                          |                             | $t+50^\circ$      | $t^\circ$ |             | With sample   | Container only | Loss of $\text{H}_2$        | Impurities   | Single run   | Mean (set)   |
| $^\circ\text{C}$         |                             | min               | min       | g           | cal           | cal            | cal $g^{-1}$                | cal $g^{-1}$ | cal $g^{-1}$   | cal $g^{-1}$ |
| 100-----                 | 1                           | 0                 | 51        | 18.9319     | 306.5         | 150.0          | 0.00                        | -0.12        | 8.15   | 8.15         |
|                          | 2                           | 0                 | 44        | 18.9319     | 306.5         | 150.0          | .00                         | -.12         | 8.15   |              |
| 200-----                 | 3                           | 0                 | 40        | 18.9319     | 655.7         | 310.6          | .00                         | -.30         | 17.93  | 18.00        |
|                          | 4                           | 0                 | 41        | 18.9319     | 656.3         | 310.6          | .00                         | -.30         | 17.96  |              |
|                          | 5                           | 0                 | 41        | 18.9319     | 657.5         | 310.6          | .00                         | -.30         | 18.02  |              |
|                          | 14                          | 0                 | 42        | 18.9319     | 679.4         | 310.6          | .00                         | -.30         | <sup>a</sup> (19.18)                                   |              |
|                          | 15                          | 0                 | 58        | 18.9319     | 658.0         | 310.6          | .00                         | -.30         | 18.05  |              |
| 300-----                 | 16                          | 0                 | 43        | 18.9319     | 658.0         | 310.6          | .00                         | -.30         | 18.05  | 29.69        |
|                          | 6                           | 0                 | 38        | 18.9319     | 1050.1        | 476.7          | .00                         | -.49         | 29.80  |              |
|                          | 7                           | 0                 | 41        | 18.9319     | 1048.7        | 476.7          | .00                         | -.49         | 29.72  |              |
|                          | 8                           | 0                 | 45        | 18.9319     | 1048.4        | 476.7          | .00                         | -.49         | 29.71  |              |
|                          | 17                          | 0                 | 46        | 18.9319     | 1046.3        | 476.4          | .00                         | -.49         | 29.60  |              |
|                          | 18                          | 0                 | 54        | 18.9319     | 1045.8        | 476.4          | .00                         | -.49         | 29.57  |              |
| 400-----                 | 19                          | 0                 | 42        | 18.9319     | 1049.0        | 476.4          | .00                         | -.49         | 29.74  | 42.30        |
|                          | 11                          | 0                 | 60        | 18.9319     | 1462.4        | 648.2          | .00                         | -.73         | 42.27  |              |
|                          | 12                          | 0                 | 48        | 18.9319     | 1461.3        | 648.2          | .00                         | -.73         | 42.22  |              |
|                          | 13                          | 0                 | 53        | 18.9319     | 1461.2        | 648.2          | .00                         | -.73         | 42.21  |              |
|                          | 33                          | 0                 | 46        | 18.9319     | 1464.1        | 648.2          | .00                         | -.73         | 42.37  |              |
|                          | 34                          | 0                 | 60        | 18.9319     | 1464.9        | 648.2          | .00                         | -.73         | 42.41  |              |
|                          | 41                          | 0                 | 48        | 18.9319     | 1456.0        | 648.2          | + .38                       | -.73         | 42.32  |              |
| 42                       | 0                           | 61                | 18.9319   | 1455.7      | 648.2         | + .38          | -.73                        | 42.30        |  |              |
| 500-----                 | 9                           | 0                 | 57        | 18.9319     | 1910.4        | 825.0          | .00                         | -.97         | 56.36  | 56.39        |
|                          | 10                          | 0                 | 43        | 18.9319     | 1911.7        | 825.0          | .00                         | -.97         | 56.43  |              |
|                          | 43                          | 0                 | 50        | 17.2397     | 1796.3        | 812.6          | + .30                       | -.97         | 56.39  |              |
|                          | 44                          | 0                 | 70        | 17.2397     | 1796.3        | 812.6          | + .30                       | -.97         | 56.39  |              |
|                          | 45                          | 40                | 52        | 17.2397     | 1798.7        | 812.6          | + .30                       | -.97         | 56.53  |              |
| 550-----                 | 46                          | 30                | 80        | 17.2397     | 1800.8        | 812.6          | + .30                       | -.97         | 56.65  | 56.59        |
|                          | 20                          | 0                 | 53        | 18.9319     | 2164.4        | 917.2          | .00                         | -1.11        | 64.77  |              |
| 550-----                 | 21                          | 0                 | 41        | 18.9319     | 2160.3        | 917.2          | .00                         | -1.11        | 64.56  | 64.56        |
|                          | 22                          | 0                 | 62        | 18.9319     | 2158.4        | 917.2          | .00                         | -1.11        | 64.45  |              |
|                          | 23                          | 0                 | 75        | 18.9319     | 2158.4        | 917.2          | .00                         | -1.11        | 64.45  |              |
| 575-----                 | 26                          | 0                 | 60        | 18.9319     | 2384.2        | 963.4          | .00                         | -1.23        | 73.82  | 73.62        |
|                          | 27                          | 0                 | 64        | 18.9319     | 2376.8        | 963.4          | .00                         | -1.23        | 73.43  |              |
| 600-----                 | 24                          | 0                 | 62        | 18.9319     | 2561.3        | 1009.5         | .00                         | -1.33        | 80.64  | 81.10        |
|                          | 25                          | 0                 | 70        | 18.9319     | 2562.6        | 1009.5         | .00                         | -1.33        | 80.71  |              |
|                          | 47                          | 0                 | 51        | 17.2397     | 2408.0        | 992.9          | - .10                       | -1.33        | 80.66  |              |
|                          | 48                          | 0                 | 72        | 17.2397     | 2408.3        | 992.9          | - .10                       | -1.33        | 80.67  |              |
|                          | 49                          | 40                | 52        | 17.2397     | 2416.0        | 992.9          | - .10                       | -1.33        | 81.12  |              |
| 650-----                 | 50                          | 40                | 79        | 17.2397     | 2415.5        | 992.9          | - .10                       | -1.33        | 81.09  | 81.09        |
|                          | 28                          | 0                 | 60        | 18.9319     | 2878.4        | 1107.9         | .00                         | -1.49        | 92.03  |              |
| 700-----                 | 29                          | 0                 | 53        | 18.9319     | 2877.8        | 1107.9         | .00                         | -1.49        | 92.00  | 92.02        |
|                          | 30                          | 0                 | 54        | 18.9319     | 3179.5        | 1204.0         | .00                         | -1.67        | 102.68   |              |
|                          | 31                          | 0                 | 60        | 18.9319     | 3182.4        | 1204.0         | .00                         | -1.67        | 102.83   |              |
|                          | 32                          | 0                 | 75        | 18.9319     | 3181.9        | 1204.0         | .00                         | -1.67        | 102.81   |              |
|                          | 51                          | 0                 | 53        | 17.2397     | 2991.6        | 1182.9         | - .54                       | -1.67        | 102.70   |              |
|                          | 52                          | 0                 | 72        | 17.2260     | 2992.3        | 1182.9         | - .54                       | -1.67        | 102.83   |              |
|                          | 53                          | 43                | 67        | 17.2260     | 3011.1        | 1182.9         | - .54                       | -1.67        | <sup>b</sup> (103.92)                                  |              |
| 54                       | 43                          | 91                | 17.2260   | 2995.7      | 1182.9        | - .54          | -1.67                       | 103.02       |  |              |
| 750-----                 | 35                          | 0                 | 60        | 18.9319     | 3478.7        | 1305.3         | .00                         | -1.82        | 112.98   | 113.01       |
|                          | 36                          | 0                 | 63        | 18.9319     | 3479.8        | 1305.3         | .00                         | -1.82        | 113.04   |              |
| 800-----                 | 37                          | 0                 | 60        | 18.9319     | 3786.4        | 1408.0         | .00                         | -1.97        | 123.66   | 123.76       |
|                          | 38                          | 0                 | 85        | 18.9319     | 3790.3        | 1408.0         | .00                         | -1.97        | 123.87   |              |
| 850-----                 | 39                          | 0                 | 61        | 18.9319     | 4086.2        | 1510.8         | + .40                       | -2.14        | 134.30   | 134.32       |
|                          | 40                          | 0                 | 60        | 18.9319     | 4086.9        | 1510.8         | + .40                       | -2.14        | 134.34   |              |
|                          | 55                          | 0                 | 57        | 17.2260     | 3836.5        | 1510.8         | +1.45                       | -2.14        | 134.32   |              |
|                          | 56                          | 0                 | 61        | 17.2260     | 3830.5        | 1510.8         | +1.80                       | -2.14        | 134.32   |              |
| 900-----                 | 57                          | 0                 | 61        | 17.2260     | 4044.3        | 1615.4         | +2.26                       | -2.25        | 141.01   | 141.01       |
|                          | 58                          | 0                 | 58        | 17.2260     | 4028.4        | 1615.4         | +3.18                       | -2.25        | 141.01   |              |

<sup>a</sup> Omitted from mean because of inferior precision.

<sup>b</sup> Given no weight. Apparently the time in the furnace was inadequate.

The mean observed heat contents up to 500° C of zirconium and the five hydride samples, taken from the last columns of tables 3 to 8 and converted to cal mole<sup>-1</sup> of ZrH<sub>*x*</sub>, are plotted against the over-all composition *x* in figure 4. The linearity of the values for the five hydride samples is in general good and accords with the prediction of the phase diagram (fig. 3) that these five samples are mixtures in different proportions of the same two phases at each

temperature up to 550° C. (The sample ZrH<sub>0.234</sub> obeys this relation only up to 540° C.) In fact, the proximity of the observed points to the fairly steep lines at the higher temperatures may be considered to afford an approximate check on the general inter-consistency of the hydride compositions found by analysis. The coefficients of the equations of the straight lines drawn through these points in figure 4 were determined by the method of least squares and



TABLE 8. Individual measurements of heat content—zirconium hydride, 1.170% H by weight (sample 6)

| Furnace temperature, <i>t</i> | Order in which run was made | Time interval at— |           | Sample mass | Heat observed |                | Corrections for composition |                     | Corrected $H_t - H_{0^\circ\text{C}}$ , net for sample |                     |
|-------------------------------|-----------------------------|-------------------|-----------|-------------|---------------|----------------|-----------------------------|---------------------|--|---------------------|
|                               |                             | $t + 50^\circ$    | $t^\circ$ |             | With sample   | Container only | Loss of H <sub>2</sub>      | Impurities          | Single run   | Mean (set)          |
| $^\circ\text{C}$              |                             | min               | min       | g           | cal           | cal            | cal g <sup>-1</sup>         | cal g <sup>-1</sup> | cal g <sup>-1</sup>                                    | cal g <sup>-1</sup> |
| 100-----                      | { 10                        | 0                 | 58        | 18.6311     | 276.1         | 122.9          | 0.00                        | -0.01               | 8.21   | } 8.23              |
|                               | { 11                        | 0                 | 66        | 18.6311     | 276.8         | 122.9          | .00                         | -0.01               | 8.25   |                     |
| 200-----                      | 12                          | 0                 | 65        | 18.6311     | 593.3         | 251.9          | .00                         | -0.03               | 18.29  | 18.29               |
| 300-----                      | { 7                         | 0                 | 55        | 18.6311     | 944.8         | 385.8          | .00                         | -0.04               | 30.10  | } 29.99             |
|                               | { 8                         | 0                 | 84        | 18.6311     | 943.2         | 385.8          | .00                         | -0.04               | 29.88  |                     |
| 400-----                      | 9                           | 0                 | 57        | 18.6311     | 1321.0        | 524.2          | .00                         | -0.05               | 42.72  | 42.72               |
| 500-----                      | { 1                         | 0                 | 73        | 18.6311     | 1735.2        | 666.6          | .00                         | -0.08               | 57.27  | } 57.27             |
|                               | { 2                         | 45                | 93        | 18.6311     | 1739.2        | 666.6          | .00                         | -0.08               | 57.49  |                     |
| 550-----                      | { 3                         | 0                 | 66        | 18.6311     | 1981.6        | 740.5          | .00                         | -0.08               | 66.53  | } 66.42             |
|                               | { 4                         | 0                 | 57        | 18.6311     | 1977.4        | 740.5          | .00                         | -0.08               | 66.31  |                     |
| 600-----                      | { 5                         | 0                 | 73        | 18.6311     | 2451.0        | 815.2          | .00                         | -0.09               | 87.71  | } 87.71             |
|                               | { 6                         | 40                | 72        | 18.6311     | 2458.0        | 815.2          | .00                         | -0.09               | 88.08  |                     |
| 700-----                      | { 13                        | 0                 | 80        | 16.6219     | 3044.8        | 1207.6         | .00                         | -0.11               | 110.43   | } 110.42            |
|                               | { 14                        | 0                 | 61        | 16.6219     | 3044.2        | 1207.6         | .00                         | -0.11               | 110.40   |                     |
| 800-----                      | { 15                        | 0                 | 60        | 16.6219     | 3587.8        | 1410.7         | .00                         | -0.13               | 130.86   | } 130.92            |
|                               | { 16                        | 0                 | 50        | 16.6219     | 3589.8        | 1410.7         | .00                         | -0.13               | 130.98   |                     |
| 850-----                      | { 17                        | 0                 | 52        | 16.6219     | 3799.5        | 1513.5         | +0.17                       | -0.14               | 137.57   | } 137.57            |
|                               | { 18                        | 0                 | 64        | 16.6219     | 3795.5        | 1513.5         | +0.41                       | -0.14               | 137.57   |                     |
| 900-----                      | { 19                        | 0                 | 50        | 16.6219     | 3996.2        | 1618.0         | +1.11                       | -0.15               | 144.05   | } 144.05            |
|                               | { 20                        | 0                 | 60        | 16.6219     | 3972.8        | 1618.0         | +2.52                       | -0.15               | 144.05   |                     |

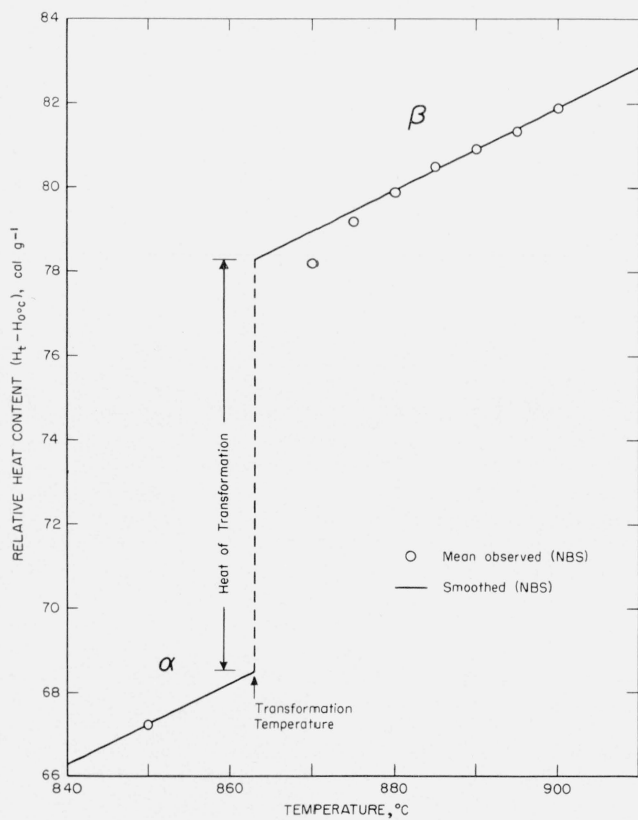


FIGURE 1. Heat content of zirconium near its transformation temperature.

are given in table 11. These relations can be used as a means of interpolating below 550° C for smooth values of the relative heat contents of compositions on which no measurements were made.

The phase diagram shown in figure 3 indicates a first-order phase transition at a eutectoid temperature of approximately 550° C. Though the slopes in figure 2 represent only average heat capacities over the finite temperature intervals of measurement, it is apparent that the heat capacity of each hydride sample reaches a maximum value within the range 540° to 600° C, corresponding to this phase transition. However, it will be observed that the particularly high heat capacities are spread over a temperature range, a fact to be interpreted as due to considerable lack of phase equilibrium at these temperatures. This is not an unusual situation in the case of all-solid systems. The interpretation is supported by the unusually poor reproducibility of duplicate heat values at 560° and 575° C and the hysteresis found at 600° C, as may be noted from the last two columns of tables 4 to 8.

As the temperature rises above 600° C, the heat capacities of samples 3 to 6 decrease rather abruptly to smaller values at temperatures that differ for the four samples. This fact also can be given a qualitative interpretation in terms of the phase diagram, for above a certain temperature each hydride sample investigated should become all  $\beta$  phase, and therefore at higher temperatures there would no longer be a contribution to the over-all, or observed, heat capacity by latent heat of phase reproporation.

TABLE 9. Mean observed heat capacities of zirconium metal

| Temperature interval                                       | Mean heat capacity (this investigation)    | Deviations of smoothed values of other investigators |                               |                |                                     |              |
|--|--|--|-------------------------------|----------------|-------------------------------------|--------------|
|  |  | Bull-<br>letin<br>476 [9]                            | Cough-<br>lin and<br>King [5] | Skinner<br>[6] | Red-<br>mond<br>and<br>Lones<br>[7] | Scott<br>[8] |
| °C   | cal g <sup>-1</sup><br>deg C <sup>-1</sup> | %  | %                             | %              | %                                   | %            |
| 0 to 100.....  | 0.0691                                     | -2   | +1                            | -3             | +2                                  | -2           |
| 100 to 200.....  | .0717                                      | -3   | +4                            | -2             | +5                                  | -3           |
| 200 to 300.....  | .0772                                      | -6   | +1                            | -5             | +2                                  | -8           |
| 300 to 400.....  | .0764                                      | 0  | +5                            | 0              | +8                                  | -6           |
| 400 to 500.....  | .0793                                      | +2   | +3                            | -1             | +9                                  | -7           |
| 500 to 600.....  | .0809                                      | +5   | +3                            | 0              | +11                                 | -7           |
| 600 to 700.....  | .0851                                      | -----  | 0                             | -2             | +10                                 | -9           |
| 700 to 800.....  | .0860                                      | -----  | +1                            | 0              | +13                                 | -7           |
| 800 to 850.....  | .0932                                      | -----  | -6                            | -6             | +7                                  | -11          |
| 850 to 863.....  | .099                                       | -----  | -11                           | -10            | +2                                  | -15          |
| Heat of trans-<br>formation<br>(cal g <sup>-1</sup> )..... | 9.8  | -----  | +3                            | +17            | -----                               | +11          |
| 863 to 900.....  | 0.097                                      | -----  | -18                           | -24            | -----                               | -26          |

TABLE 10. Mean observed heat capacities of five samples of zirconium hydride

| Temperature range | Sample 2<br>(x=0.324)                      | Sample 3<br>(x=0.556)                      | Sample 4<br>(x=0.701)                      | Sample 5<br>(x=0.999)                      | Sample 6<br>(x=1.071)                      |
|-------------------|--|--|--|--|--|
| °C                | cal g <sup>-1</sup><br>deg C <sup>-1</sup> | cal g <sup>-1</sup><br>deg C <sup>-1</sup> | cal g <sup>-1</sup><br>deg C <sup>-1</sup> | cal g <sup>-1</sup><br>deg C <sup>-1</sup> | cal g <sup>-1</sup><br>deg C <sup>-1</sup> |
| 0 to 100.....     | 0.0738                                     | 0.0762                                     | 0.0780                                     | 0.0815                                     | 0.0823                                     |
| 100 to 200.....   | .0812                                      | .0880                                      | .0913                                      | .0985                                      | .1006                                      |
| 200 to 300.....   | .0899                                      | .1028                                      | .1078                                      | .1169                                      | .1170                                      |
| 300 to 400.....   | .1013                                      | .1087                                      | .1126                                      | .1261                                      | .1273                                      |
| 400 to 500.....   | .1174                                      | .1244                                      | .1302                                      | .1419                                      | .1466                                      |
| 500 to 540.....   | .1255                                      | .1402                                      | .1510                                      | .1614                                      | .1808                                      |
| 540 to 550.....   | .648                                       |  |  |  |  |
| 550 to 560.....   | .408                                       | .522                                       | .50  | .362                                       | .430                                       |
| 560 to 575.....   |  |  | .945                                       |  |  |
| 575 to 600.....   | .1096                                      | .56  | .378                                       | .290                                       | .2252                                      |
| 600 to 650.....   |  |  | .206                                       | .2228                                      |  |
| 650 to 700.....   | .0909                                      | .1194                                      | .1188                                      | .2176                                      | .2050                                      |
| 700 to 750.....   |  |  | .1233                                      | .1203                                      |  |
| 750 to 800.....   | .0945                                      | .1165                                      | .121                                       | .134                                       | .1330                                      |
| 800 to 850.....   |  |  | .2150                                      | .2112                                      |  |
| 850 to 900.....   |  |  |  |  |  |

TABLE 11. Equations of smoothed heat content versus composition of zirconium hydrides up to 550°C

| $H_t - H_{0C} = A + Bx$ , cal per mole<br>of $ZrH_x$ |        |        |
|--|--------|--------|
| Temper-<br>ature, $t$                                | A      | B      |
| °C   |        |        |
| 100  | 637.5  | 114.0  |
| 200  | 1305.6 | 356.5  |
| 300  | 2041.8 | 694.9  |
| 400  | 2849.4 | 1039.7 |
| 500  | 3794.2 | 1410.0 |
| 550  | 4277.0 | 1705.8 |

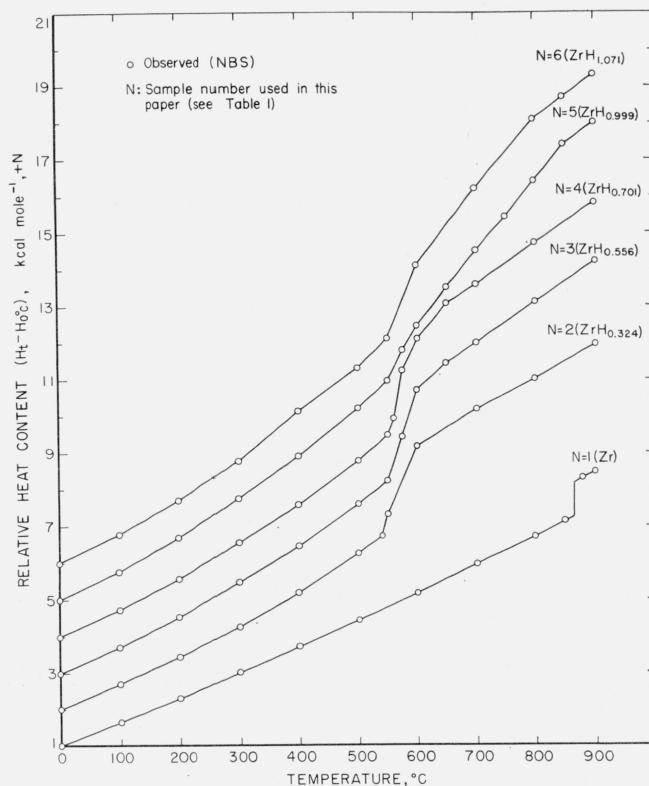


FIGURE 2. Heat content versus temperature, zirconium and several zirconium hydrides.

With due consideration to those few cases where phase equilibrium was obviously not reached during the measurements of heat content, it is possible to derive numerous quantitative energy and phase relations in the zirconium-hydrogen system from the precise thermal data reported in this paper. Such derivations are described in detail in a current publication [2].

The zirconium metal and its analysis were received from the U. S. Department of the Interior, Bureau of Mines, Albany, Oregon, through the courtesy of M. L. Wright. Several members of the National Bureau of Standards staff performed valuable services during the work. J. K. Russell made a number of the heat-content measurements on two of the hydride samples. Martha Darr carried out all the spectrochemical analyses of the Sylvania hydride samples, and R. A. Paulson analyzed the zirconium metal and duplicates of the Sylvania hydride samples for carbon and hydrogen.

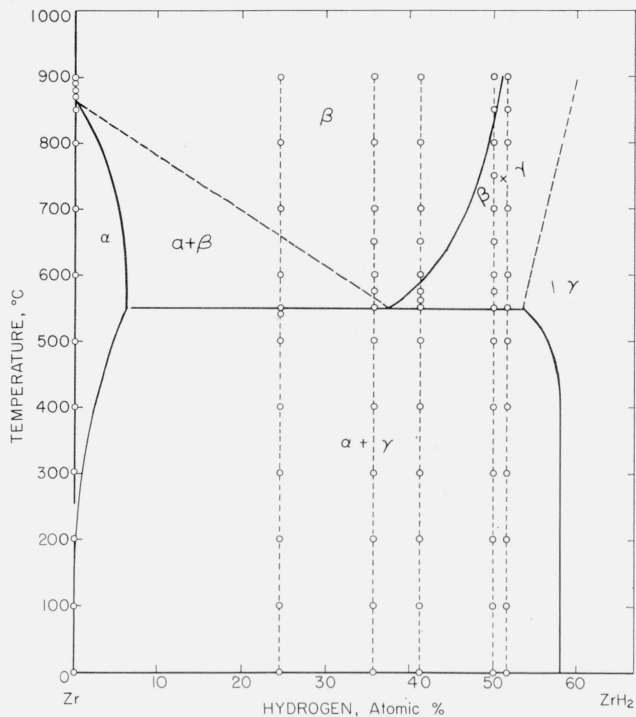


FIGURE 3. Phase diagram of the Zr-H system.

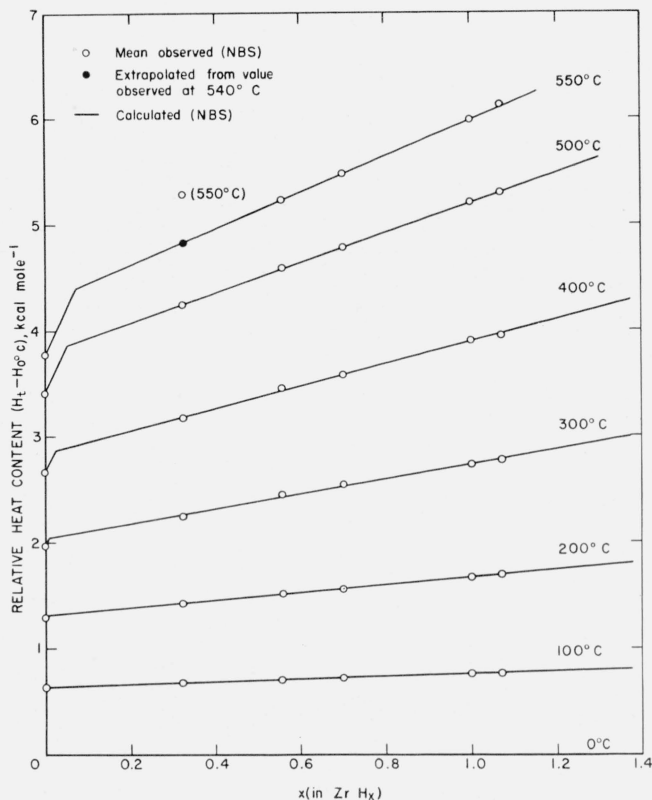


FIGURE 4. Heat content versus composition of the Zr-H system, 0° to 550° C.

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