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Specification
No. 252b

DEPARTMENT OF COMMERCE
BUREAU OF STANDARDS
George K. Burgess, Director

CIRCULAR OF THE BUREAU OF STANDARDS, No. 258

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[2d ed., Issued October 5, 1926]

UNITED STATES GOVERNMENT MASTER SPECIFICATION FOR
CHEESECLOTH, UNBLEACHED

FEDERAL SPECIFICATIONS BOARD SPECIFICATION No. 252b

[Revised July 9, 1926]

This specification was officially promulgated by the Federal Specifications Board on December 6, 1924, for the use of the departments and independent establishments of the Government in the purchase of cheesecloth, unbleached.

[The latest date on which the technical requirements of this revision shall become mandatory for all departments and independent establishments of the Government, is October 9, 1926. They may be put into effect, however, at any earlier date, after promulgation.]

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I. GENERAL SPECIFICATIONS

United States Government General Specifications for Textile Materials (Methods of Physical and Chemical Tests), Federal Specifications Board Specification No. 345, shall be considered a part of this specification with respect to the methods of testing necessary to determine the compliance with requirements as stated herein.

II. TYPE

The material shall be unbleached.

III. MATERIAL

The cheesecloth shall be made of cotton thoroughly cleaned and free from waste. The fabric shall be up to the standard of first quality for this class of merchandise.

IV. GENERAL REQUIREMENTS

Length of piece to be as specified, viz, single cuts 40 to 80 yards approximately, or double cuts 80 to 120 yards approximately, or longer according to trade practice.

V. DETAIL REQUIREMENTS

1. WEAVE.—The weave shall be plain.
2. THREAD COUNT.—The thread count shall be as specified. A minus tolerance of two threads in either warp or filling will be allowed.
3. WIDTH.—The width shall be 36 inches when measured in the bolt. A tolerance of plus or minus one-half inch will be permitted.
4. WEIGHT.—The weight shall be as specified. A tolerance of plus or minus 5 per cent will be permitted.
5. BOLTS.—Bolts shall be put up in yard folds.
6. REQUIREMENT TABLE.—

Reference number	Thread count		Width	Weight	
	Warp	Filling			
1.....	44	44	<i>Inches</i> 36	<i>Yards per pound</i> 8.10	<i>Ounces per square yard</i> 1.97
2.....	26	22	36	16.00	1.00

VI. METHOD OF INSPECTION AND TESTS

1. SAMPLING.—One sample at least 1 yard long shall be cut from every 2,000 yards or fraction thereof except where the shipment is over 50,000 yards, in which case a sample 1 yard long from each 10,000 yards or fraction thereof shall be taken for test purposes.

2. TESTING.—Federal Specifications Board No. 345, General Specifications for Textile Materials (methods of physical and chemical tests) will apply except that the tests on 1-yard samples for width and weight shall not be used alone as a basis for rejection, but if a

dispute arises regarding weight, the weight in yards per pound shall be determined from the actual yardage and the actual weight of the entire bolt.

VII. PACKING

Commercial packing to be followed unless otherwise specified by the purchaser.

VIII. NOTES

There are no notes applicable to this specification.

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