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#### U. S. DEPARTMENT OF COMMERCE NATIONAL BUREAU OF STANDARDS WASHINGTON

Letter Circular LC-561 (Supersedes LC-345)

List of
SIMPLIFIED PRACTICE RECOMMENDATIONS
Revised to July 1, 1939

Simplified Practice means reduction of excessive variety of manufactured products, or of methods. Simplified Practice Recommendations are records of stock items retained after superfluous variety has been eliminated. These recommendations are developed by voluntary cooperation among manufacturers, distributors, consumers, and other interests, upon the initiative of any of these groups, through a regular procedure of the National Bureau of Standards established for that purpose. 1

With certain exceptions<sup>2</sup> current recommendations are available in printed form for 5 cents per copy, unless otherwise indicated. When ordering, give number and title of the publication, as, for example, "R107-31, Glassine Bags."

A discount of 25 percent will be allowed on orders for 100 or more copies.

DOMESTIC ORDERS for publications should be addressed to the Superintendent of Documents, Government Printing Office, Washington, D. C., and should be accompanied by coupons (obtainable from the Superintendent of Documents, in sets of 20 for \$1.00 and good until used), or by check or money order payable to the "Superintendent of Documents." The prices in this list are for publications which are to be delivered to addresses in the United States (or in its possessions), Canada, Colombia, Cuba, Dominican Republic, Ecuador, Guatemala, Honduras, Mexico, Newfoundland (including Labrador), Panama, and Venezuela.

ORDERS FROM COUNTRIES OTHER THAN THOSE MENTIONED IN THE PRECEDING PARAGRAPH should identify the desired publications by number and title, and should be accompanied by remittances which include one-third of the total cost of the specified publications, to cover postage. Remittances should be made payable to the "Superintendent of Documents," and mailed with order to that officer at the Government Printing Office, Washington, D. C., U. S. A.

<sup>&</sup>lt;sup>1</sup> The procedure is explained in detail in <u>Simplified Practice</u>, <u>Its Purpose</u> and <u>Application</u>, <u>Letter Circular LC-456</u>, <u>December 2</u>, 1935, <u>Division of Simplified Practice</u>, <u>National Bureau of Standards</u>.

<sup>&</sup>lt;sup>2</sup> Numbers indicated by an asterisk (\*) are available, at present, only in mimeographed form. They can be obtained, free of charge, from the Division of Simplified Practice, National Bureau of Standards, Washington, D. C.



### SIMPLIFIED PRACTICE RECOMMENDATIONS

Title	S.P.R. No.
Abrasive grain; sizes of	*R118-36 89-36 163-39 19-37 4-36 158-37
Bags, glassine Bags, paper, grocers' Bags, paper, notion and millinery (for Dept. and specialty store use) Bank checks; and notes, drafts, and similar instruments Barrels, steel; and drums Bars, steel; color code for marking Bars, steel, reinforcing Bars, steel, spiral, reinforcing Bars, steel, spiral, reinforcing Batteries, flashlight; packaging of Bearings, roller, taper Beds, hospital Bedsteads, springs, and mattresses Blackboard, composition Blades, hack-saw Blankets, bed (sizes) Board, binder's Board, box; thicknesses of Bobbins, filling cop winder, hole sizes for; and basic dimensions for cones for warp and knitting yarns Boilers, range; and expansion tanks Boilers, steel, heating, horizontal firebox Bolts; carriage, machine, and lag; packaging of Bolts; machine, carriage, and lag (steel)(stock production sizes) Books, composition Bottles, milk and cream; and bottle caps Boxes, corrugated; for department and specialty store use Boxes, corrugated and solid fiber; for canned fruits and vegetables	*129-31 *129-31 50-28 166-37 26-30 53-32 104-30 67-36 24-37 75-36 24-37 75-36 *44-36 152-37 69-37 *23-30 169-37 *24-30 169-37 *43-30 100-38 *44-30 100-38 *44-30 100-38 100-3
Boxes, folding; for department and specialty store use Boxes, folding, stock; (for) garments and dry cleaning	*127-31 172-38
Boxes, folding, stock; (for) millinery	173-38 64-30 *126-31 171-38

Title	S.P.R. No.
Brick, face, rough and smooth; and common brick  Brick, paving, vitrified  Brick, sand-lime  Brushes, calcimine; block sizes for  Brushes, carbon, graphite, and metal-graphite; and brush shunts  Brushes, counter, window, radiator  Brushes, paint and varnish	R 7 1-36 38-37 121-31 56-35 167-37 43-28
Cans, fruit and vegetable (names and dimensions)  Cans, tinned-steel; ice cream  Caps, bottle, milk and cream; and milk and cream bottles  Caps, paper; (for) ice-cream cups  Cartons, ice cream; and ice cream brick molds  Cartridges, metallic  Cases, flashlight; metal and fiber  Chain, welded  Chairs, wooden; folding and portable  Chasers for self-opening and adjustable die heads  Checks, bank; and notes, drafts, and similar instruments  Checks, guest, restaurant  Chinaware, cafeteria and restaurant  Chinaware, hospital  Choth, screen, wire insect  Coal, high volatile, sizes and terminology  Color code for marking steel bars  Color for school furniture  Compartments, ice, refrigerator  Connerte units; building  Cones, paper, and tubes for textile winding  Cones, warp and knitting yarn, basic dimensions for; and hole sizes for bobbins for filling cop winders  Containers (cans), fruit and vegetable (names and dimensions Containers) glass; for cottage cheese and sour cream  Containers, glass; for mayonnaise and kindred products  Containers, glass; for mayonnaise and kindred products  Containers, glass; for preserves, jellies, and apple butter  Containers, spice (tin and fiber)  Cups; for ice-cream, and cup caps  Curbstone, granite  Cutters, milling	*154-36 36 36 36 37 36 36 36 37 36 36 36 37 36 36 37 37 37 37 37 37 37 37 37 37 37 37 37
Doors, hollow metal single acting swing; frames and trim Doors, kalamein, single acting swing; frames and trim	82 <b>-</b> 28 83-28

Title	S.P.R. No.
Doubletrees, singletrees, and neckyokes  Dressings, surgical  Drums, steel; and barrels  Dry-cleaning boxes, folding, stock; (and for) garments  Duck, cotton	R134-32 133-38 20-28 172-38 27-36
Eaves trough and conductor pipe, elbows and fittings Elbows and fittings for eaves trough and conductor pipe Extractors, commercial laundry	*29 *29 139-32
Fencing, woven-wire; and woven-wire fence packages  Files and rasps  Film, photographic, for miniature copies of records  Fittings, eaves trough, conductor pipe, and conductor elbows	9-28 #6 165-36 *29
Fittings, wrought iron and wrought steel, and pipe and valves	57 <b>-</b> 32 106 <b>-</b> 30
(Included in Commercial Standard CS20-36)	52 68-33 54 50 37-38 87-32 34
doors	82-28 83-28 41-38 111-30
Galvanized-ware, tinware, and japanned ware	55 172-38 86-37 112-29
Hammers, forged	159-37 76 77
(Included in Commercial Standard CS22-30)  Hatchets, forged  Heads, die, self-opening and adjustable; chasers for 10¢  Hypodermic needles; dental	18 160-37 51-29 108-34
Ice, cake sizes	96-28 41-38

Title	S.P.R. No.
Insulators, porcelain, one-piece	*R 73  117-30 37-38 37-38 140-32
Jacks, screw, bell-bottom	97-30 55 94-30
Knives, pocket	99-30
Laces, shoe, braided	168-37 3-36
Lights; sidewalk, floor, and roof Lining, brake, automobile Lockers, steel Lumber (see Special NOTE on page 7) Lumber, rotary-cut; lumber stock for wire-bound boxes	49 66 35-28 16-29 59
Mattresses, bedsteads, and springs	2-32 19-37 173-38 137-32 to 16-29) 120-36
Nails, cut, small; and cut tacks	47-28 150-34 134-32 108-34
Packages, salt	70 60-30 9-28 104-30 41-38 162-35 161-35 145-33 65-31

Title	S.P.R. No.
Paints, varnishes, and related products (shades and containers)  Paper, asbestos; and asbestos millboard  Paper; basic sheet sizes for  Paper; photographic  Paper, tissue  Paper, tissue; waxed  Partitions, metal; for toilets and showers	R144-37 19-37 22-33 98-36 *46-39 125-31 101-29 *29
Pipe, wrought-iron and wrought-steel; and valves and fittings	57 <b>-</b> 32 85 <b>-</b> 37
packaging of	117-30 95-30 37-38
Rasps, and files Refractories, cupola	*6 154-38 79-28 109-29 78-28 138-32
Scoops, shovels, and spades	*48 58-36 122-31
Screens, production, (for) mineral aggregates; wire diameters for  Shells, loaded paper shot  Shingles, and moldings, wood (see NOTE pg. 7) *(Supplement Shovels, spades, and scoops  Sieve (screen) sizes of canned peas  Singletrees, doubletrees, and neckyokes  Skid platforms  Slate, blackboard  Slate, roofing  Slate, structural  Spades, shovels, and scoops  Spice containers (tin and fiber)  Spirals, steel, reinforcing  Spools, metal; for annealing, handling, and shipping wire  Springs, bedsteads, and mattresses  Steel joists, open-web	147~33 31-39 to 16-29) *48 149-33 134-32 *15-35 *14-28 13-28 *14-28 170-38 170-38 53-32 94-30
Steel, sheet	28-29
packaging of	117-30

Title	S.P.R. No.
Sweeps, floor	R 88-37
Tacks, cut; and small cut nails	47-28 93-39 8-29 *25 114-30 30-37 74-30 *12 61-30 55 103-33 17-35 119-31 21 82-28 *29 *143-35 153-34 135-32
Tumblers, commercial laundry Turnbuckles Twine, cotton, polished Twine, flax and hemp Twine, soft-fiber (jute) Twine, hard-fiber; and lath yarn (ply and yarn goods)	141-32 71-28 124-31 136-32 110-29 92-38
Units, building, concrete	32-38
Valves, wrought-iron and wrought steel; and pipe and fittings Varnishes, paints, and related products (shades and containers)	57-32 144-37
Warehouse paper-forms	34 142-32 105-32 116-30 115-30 45-39 130-32 *72

Title S.P.R. No.

Yarn, lath; and twine, hard-fiber (ply and yarn goods) .... R 92-38

NOTE: Simplified Practice Recommendation R16-29, Lumber, (also known as American Lumber Standards), includes data regarding shingles and moldings, which data was revised in 1931, and issued as a "Supplement to Simplified Practice Recommendation R16-29". The printed edition of the Supplement is depleted, but the information is obtainable in mimeographed form, from the Division of Simplified Practice, National Bureau of Standards, Washington, D. C. Those who are interested in R16-29 should also possess a copy of the current shingles and moldings series.