ERS:ANK I-7

Department of Commerce Bureau of Standards Washington Letter Circular LC 329

# (June 9, oction inston

-123

### DETERMINATION OF THE CORROSIVITY OF SOILS

The following abstracts and summaries have been prepared from recent publications relating to methods of determining the corrosivity of different soils with respect to ferrous metals and are intended to give a fairly complete outline of what has been accomplished in this field. Where more detailed information is desired, the unabridged articles should be consulted.

Bureau of Standards publications referred to may be obtained from the Superintendent of Documents, Government Printing Office, Washington, D. C. at the following prices:

Correlation of Certain Soil Characteristics with Pipe Line Corrosion. I. A. Denison. Research Paper No. 363. 5 cents.

Pipe Line Currents and Soil Resistivity as Indicators of Local Corrosive Soil Areas. E. R. Shepard. Research Paper No. 298. 15 cents.

1. Corrosiveness of soils with respect to iron and steel. H. D. Holler, Bureau of Standards. Industrial and Engineering Chemistry, 21, p. 750; August 1929. - A method of studying soil corrosion based on the relation of salt content, acidity, and corrosiveness of soil to rainfall is suggested. The corrosiveness of soils as indicated by the initial losses of buried specimens in humid areas of the United States has been correlated with their acidityy.

The total acidity of soils may be estimated by titration using the hydrogen electrode; and also by comparing the pH value of the soil in water and in a potassium chloride solution. A relation exists between the ability of a soil to react on iron with liberation of hydrogen and its total acidity as indicated by titration.

The corrosiveness of a soil in humid regions may possibly be indicated by its total acidity or by its action on iron with evolution of hydrogen.

#### om om om om og 1 - Mi Stepacie Perofiky fille

¢2

#### 

#### 

A total set that a localitation print of the set of t

- son ai Stardards pliliotteas revelets : :. - Star the Steardart of Doumers - Oct and - : : shirt, - :. S. at the following prime:

Securies and selected and Soll Cognant of a Trans of the security Scale Scale at the Scale of the security of the security of the security of the security a

(1) Some and the second state state of the second state of the

in de la companya de la la companya Alexandra de la companya de la companya a la companya de la companya de la companya a la companya de la companya de la companya a la companya a companya

2. Correlation of certain soil characteristics with pipe line corrosion. I. A. Denison, Bureau of Standards. Bur. Standards J. Research 7, Oct., 1931. Research Paper No. 363. - Corrosion experienced in the operation of a group of pipe lines in Ohio was found to be related to the kinds of soil which occur along a 32-mile section of the lines. Soils of the Brookston series in this area are noncorrosive. Soils of the Nappanee series proved to be corrosive wherever they occurred. The Wauseon soils occurring on slopes or slight ridges were observed to be corrosive. Other sandy and sandy-loam soils not underlain by glacial material apparently have little corrosive action. A satisfactory correlation was found to obtain between the exchangeable hydrogen present in the soils and corrosiveness as indicated by the quantity of pipe replaced in 1,000-foot intervals. The hydrogen ion concentration of soil samples in normal potassium chloride solution is a fairly satisfactory index to the corrosiveness of the soils studied except in the case of slightly buffered sands. Both methods, however, tend to exaggerate the corrosiveness of well-drained sandy soils.

An accelerated laboratory test of soil corrosiveness involving the corrosion of a steel disk in contact with moist soil is also described. The results obtained paralleled the quantity of pipe replacements fairly closely in the case of heavy soils. The degree of corrosiveness indicated by the test is influenced by the acidity, texture, and probably by the structure of the soils studied. Since only a qualitative study of the factors influencing the test has been made, the test can not at this time be considered a reliable index of soil corrosiveness except in the case of soils similar to those tested.

The methods described for identifying corrosive soils which involve determinations of acidity are probably most reliable in the case of related soils which differ from one another chiefly in their contents of exchangeable hydrogen. The data obtained from the tests are probably insufficient to indicate the relative corrosiveness of soils having widely different physical and chemical characteristics.

3. Analyzing the merits of soil corrosion survey work as developed for the Amarillo-Denver Line. Nn. Thompson Smith. Western Gas, p.30, Feb., 1931. - The relative corrosiveness of the soil at various points along a pipe line right of way may be estimated in advance as a basis for the specification of the degree of protection to be applied in different sections. The most commonly used and generally accepted means of estimation is based upon simple observation of surface conditions. As an alternative, a detailed soil-corrosion survey involving simultaneous consideration of chemical and topographical characteristics was first if it is is intervaled is reducted a fit is is is is in it. If is is is interval is is interval i

A set is the total it boratory test of roll correctioness inand the set of the atom of a start in contast with voist soll is in the set of a start of the obtained parallolad the coasticly. A set of the set of the contast by the test is influenced with the set of the property by the start of the flat is a set of the set of the test of the is a start of the set of the test of the is a set of the flat of the test of the is a set of the flat of the is a set of the flat of the flat is a set of the flat of the flat is a set of the set of the flat is a set of the flat of the is a set of the flat of the is a set of the is a set of the is a set of the flat of the is a set of the flat of the is a set of the set of the set of the is a set of the set of the set of the set of the is a set of the is a set of the set of the set of the set

<sup>10</sup> Lotters is God for tractifying correctly with a single correct structure of outlify are proposity most when a column of a struction of outlify are proposed whether outlify and noteries of extremy obtained. The data obtained with the test of each formation with the correct of when a construct the bound, meaning of a structure of each of each of each bound, meaning of a structure of each of the test of each of bound, meaning of a structure of the test of each of bound, meaning of the test of each of the test of each of the test of the test of each of the test of each of the test of the test of each of the test of the test.

#### LC 329 -- 6/9/32.

employed in the construction of the Amarillo-Denver natural gas pipe line. The inspection of this line at 66 points by the American Gas Association two years after installation affords a basis for studying the relative merits of the two methods. Consideration of available data led the author to the following conclusions:

1. The substantial accuracy of the results of a soil corrosion survey as used by Ford, Bacon & Davis, Inc., is confirmed, for alkali soils.

2. The probable accuracy of such a survey in other soil conditions is indicated.

3. The specification of the degree of protection to be used on a pipe line is more exactly in accord with the actual requirements when based on a soil corrosion survey than when based upon surface inspection alone.

4. The variation from the degree of protection necessary, as indicated by actual inspection after service, tends toward provision of excess coating in the case of a soil corrosion survey and toward inadequate protection in the case of surface inspection alone.

5. Agreement by independent observers as to the degree of corrosiveness of the soil at any location is not absolute even when based on inspection data of pipe after service.

6. It is unsafe to base a decision to eliminate protection at any point on the old method of simple inspection of the surface of the ground alone.

7. It is relatively safe to base specifications of pipe protection on the results of a thorough soil-corrosion survey.

8. Substantial agreement in the comparative rating of soil samples as to relative corrosiveness, although a matter of judgment, is possible by independent workers.

9. Using the data from a soil-corrosion survey, substantial agreement is possible in the independent specification of the degree of protection for specific sections of pipe lines.

10. In the instance studied, soil-corrosion survey specifications would have entailed an expenditure for pipe protection of 6.4 per cent more than actually required. The actual construction program (although only in part substituting simple surface observation for a soil corrosion survey) expended only 75.1 per cent of the amount actually required for adequate protection. internation in the state of the state o

.

 is survive the data degree of protection and servic indexed by seven in pressent effort earlies, terry is with lets of excess services in the case of a soft of service by and troud inadoreate protection in the press of service receipt of the

7. Antiinis is independent of some som an in som Augures of Revenues of Armonic or orse is som in or Store Francis In base or orse or the some of the fifter or not off

6. It is control to the control of the second control is a second to the second control of the second contr

7. Et l. subrately is setting a setting of a setting o

Section approximation is a structure to be the section of the sectio

Let i the teach the set of the

11. This study has shown no one factor or small group of factors affecting corrosion which may safely be taken as an index of the comparative corrosiveness of soils at various locations.

4. A.G.A.-Bureau of Standards field study of long gas lines. Scott Ewing, Research Associate, American Gas Association, Bureau of Standards. American Gas Association Monthly, p.70, Feb. 1931.- An inspection of the Amarillo-Denver line at 65 locations, two years after installation led the author to the following conclusions.

The data fail to indicate that light coatings such as paints and cut-backs have any protective value. The light, cut-back, coating used on some portions of the line was found to be in all stages of disintegration. Where it was in good shape, it is doubtful if bare pipe would corrode, and where the soil was corrosive the pipe was pitted. A cold coat containing asbestos fiber, used on some portions of the line was examined in only three places, which is not sufficient for a positive conclusion.

There does not appear to be any relation between the electrical resistance of these coatings and their condition, the resistance being very low wherever it was measured. The condition of these coatings does not appear to be related to either the colloidal content of the soil or its specific resistance when saturated.

The results of this study indicate that if an enamel is used as a pipe coating it should be hard, because the harder the enamel the better it resists soil action. The only limit to hardness is the tendency of the enamel to crack. A much harder enamel can be used in warm weather, so it is a decided advantage to apply it then.

There is a fair correlation between the soil types and the recommendations resulting from the corrosion survey. In order to make coating recommendations in this region as accurate as those made for this line the following procedure is sufficient: Make a soil map of the line and (2) measure the resistivity of a number of soil samples, taken with proper care along the line.

5. Pipe line currents and soil resistivity as indicators of local corrosive soil areas. E. R. Shepard, Bureau of Standards. Bur. Standards J. Research, <u>6</u>, April, 1931. Research Paper No. 298. - The present tendency in the protection of pipe lines against soil corrosion is away from a uniform coating for the entire length of the line and toward the application of coatings

A A A AND AND

This state = what a set descape of a site as a site of the set of t

The deve fail to indicate that light warted. It is the action of the fact that the action of the fact of the light water. It is the second a new particle of the light was a second of the light was a second of the light was a second of the fact of the fact of the second of the fact of the second of the fact of the second of

There for a to express to be any rule of the second former to the second

A second s

LC329 -- 6/9/32.

selected with respect to the corrosive character of the soils involved. This calls for a knowledge of varying soil conditions and a means of locating local corrosive soil areas. Such areas, commonly termed "hot spots", are prevalent in many types of soils, and it is in these regions that pipe lines suffer the greatest deterioration. The location of such corrosive areas is a matter of considerable importance, both with respect to the selection of coatings for new pipe lines and the reconditioning of old ones.

An extensive investigation of a dozen pipe lines ranging from the Gulf coast to southern Kansas revealed an apparent correlation between pipe-line currents, soil resistivity, and corrosion. Galvanic currents of measurable magnitudes were found to be flowing on all pipe lines examined. As a rule, lines were found to be collecting current in areas of normal and high soil resistivity and losing current in areas of low resistivity. Many cases of abrupt loss or discharge of current occurred in soils of unusually low resistivity. In such areas the pipe lines were found to be badly corroded.

Although no direct relation was found to exist between electrical resistivity of soils and their corrosiveness, abrupt changes in resistivity and unusually low resistivity were found to be significant with respect to corrosion. Soils having a resistivity of about 500 ohm-centimeters or less were invariably found to be highly corrosive. A better relation between resistivity and corrosiveness exists in alkali than in acid soils.

To expedite the measurement of soil resistivity, a simple piece of apparatus was developed, consisting of two metal-tipped oak rods with a millianmeter mounted on one and a small flashlight battery on the other. By measuring the apparent resistance between the metal terminals, the approximate resistivity of the soil can be calculated if the constant of the apparatus is known. Since polarization is largely a cathode effect, it can be partly eliminated by making the cathode terminal much larger than the anode, thereby reducing the current density on it. A low resistance meter, such as a millianmeter, is found to be preferable to a voltmeter as with the former practically the full voltage of the test battery is applied between the electrodes, irrespective of the meter reading, while with the latter a large part of the battery voltage is consumed within the meter itself.

This apparatus permits of making frequent and rapid tests of earth resistivity along a pipe line or along a projected pipe line. Although it is not claimed that absolute values of resistivity are obtained with this apparatus, the results are sufficiently accurate for all practical purposes provided the soil is not too dry. It is important that earth be tested at A second s

1 1 1

arested. And Bee bigs line, and the recordent.

as the set of the second and in the second part of a set of a set of a set of the set of the second part of the second of the se

Consult on direct resultion and in axist in a sign of resident of the sign of resident of the sign of resident of the second in a second in a sign of the second in a second

of the entraided of five for furnesses and . feren ert in territore, megalerab ert 18 flate o bre as, no permet rate, star the accallent the treated the state of an area thank and the second as and The device condition and storing a glosist si cui-the mail includes the other marks and in and the second of the second the more calls gate there will a desire that he are an state to an an the state and a state that an an an dù **te**ra airt energia de la constante energia La constante de Carlos de Carlo La constante de Carlos A CARLES AND A CARLES

the pipe level and where there is sufficient moisture to afford nearly maximum conductivity. Damp soil which will pack in the hand will usually show conductivity approaching that in a saturated condition.

The technique of surveying pipe lines for galvanic currents and soil resistivity is discussed.

6. <u>Relation of long line currents to soil corrosion</u>. Stanley Gill and W. F. Rogers, Gulf Oil Companies, Research Department, Houston, Texas. Physics, <u>1</u>, No.3, p.194, September, 1931. -"Stray currents" from street electric railways and the like give rise to rapid corrosion of buried pipe lines. A type of currents similar to "stray currents", but which occur at long distances from any possible external source of electric current, has been found on pipe lines. These currents are known as "long line currents" and are supposed to originate between the soil and the pipe. They frequently follow the pipe for miles without any change in ampereage. To determine possible influence of these currents upon corrosion, measurements of their value were made on an S-inch oil line upon which much corrosion trouble had been experienced. The line was removed from the ground and the extent of corrosion determined by inspection. Electrical resistivities of numerous samples of soil were determined.

From the data obtained, the following conclusions are drawn:

1. Discharge or accumulation of electric currents of the class which have been termed "long line currents" is, in general, without influence upon corrosion of buried pipe lines.

2. Electrical resistivity of soil correlates to a certain extent with corrosion of buried pipe; the relationship is not sufficiently consistent to be of practical value.

3. There is no consistent relationship between soil resistivity and the accumulation or discharge of "long line currents".

A more detailed discussion of the several classes of current affecting pipe lines will be found in the paper by Logan, Rogers and Putnam "Pipe Line Currents", Trans. of A.P.I. Meeting, Section IV, p.116 (1930) and also in a paper by Gill and Rogers, "Electric currents carried in lines", Oil and Gas Journal, 29, T158 (1930).

and a stand Sec. It. Hart the state of the second 11.1 2242 en bie 15 and the second 17 3 A. to were a constant weight as reactively highly of test verse foit oga borres de reasentes alger test verse doits tes festerte varie doits test testerte otragia le outres festeres differer les to googi and sinchroup openit . ouril coly .st nuevade barniziar od badagter una ber face. the second party and what the vision part ward and ti sinistoj anitista di , persona ni u it Fer grades to character and the second of a subrezepting total this page and les dealed as the first for her set all all forests for the Notation of bonderstation exception for example, where THE LEVE DE BOLGERS OURSELLE AF GALLEND THE SHE WE THERE ets on inclusion and well of the business of the the base includes the contraction of the second the ation a st <del>newslatter lites. The same sector a</del> La ser de la ser question de la service d La service de 14 Nr. 11 and the state of the ) (1994) 11) (1994) 140 (1994) (19 and the stand of the ين يو جي مين و جي مين A. Buch . 2 .

1 Contractor and

7. Soil Corrosivity Surveys. K. H. Logan, Bureau of Standards. American Petroleum Institute Production Bulletin No. 207 -June 1931, page 142. Oil and Gas Journal - June 4, 1931. Pipe Line News - December 1931. - The author states briefly the essential features of a number of tests for the corrosiveness of soils now in use in various parts of the country. The details of manipulation depend on the operator. The following general conclusions are given.

Most, if not all, of the methods for identifying corrosive soils have been shown by their originators to be reasonably satisfactory under some condition. None of the methods have been used extensively enough to permit defining their limita-tions. The best way to do this would be to try out each method along a number of pipe lines in various parts of the country, determining at the same time the condition of the line. Until the results of such tests are available, it would probably be advisable for the soil survey engineer to check his results by the use of two widely different methods, selecting the methods after determining whether the soils are acid or alkaline. He night start with a method involving soil resistivity, indications of which will probably be significant if the resistivity is low. If the resistivity is high, the total acidity of the soil should also be investigated. Since soil conditions may change radically with the season, it will be well to give careful consideration to topography, drainage, and rainfall. The services of an expert familiar with the identification of soils will reduce the number of tests necessary and the chances that some corrosive soils will be missed. If due care is used, it may be expected that a very large percentage of the corrosive and non-corrosive soils will be located.

A bibliography is given.

8. Determining the corrosivity of soils. E. R. Shepard, Bureau of Standards. The Oil and Gas Journal, page T-40, June 4, 1931.-Although in general the alkaline soils of the West and certain southern soils appear to be the most destructive to pipes, there are no geographical limits to the areas in which acute corrosion may occur.

The experience of nearly every pipe line company and utility operator, which is also supported by the Bureau's data, indicates that a large proportion of the destructive corresion occurring on their systems is confined to relatively small areas. The problem of locating or predetermining such areas, particularly the so-called "hot-spots" or excessively corrosive soils, is of great importance to the pipe owners, both in connection with the protection of new lines and the reconditioning or repair of old ones.

an Britan (Bernelling) Den State

Notice to and the second second second for a second s

 A Second Sec Second Sec

A second of the second process of t

 $_{\mu},\tilde{\tilde{z}}$ 

No satisfactory method of predetermining the corrosivity of soils has yet been discovered, although several methods which are more or less applicable to certain types of soils have been proposed and used. Chemical analyses have generally proven disappointing although in some instances such tests are indicative of corrosive properties. A brief description is given of several tests which have recently been proposed for determining soil corrosivity, all of which involve electrical resistivity as the chief factor.

An analysis of the Bureau of Standards corrosion data indicates that for alkaline soils there exists a fair correlation between corrosivity and electrical resistivity, while for acid soils there appears to be no satisfactory relation,

This observed relation of resistivity to corrosivity in many scils is confirmed by a study which the Bureau of Standards carried out along a number of pipe lines in the southern states during the spring and summer of 1930. The primary purpose was to determine the relation of electric currents on pipe lines to corrosion, but measurements of soil resistivity also were made and these added greatly to the value of the investigation.

Measurable currents of galvanic origin were found on all pipe lines examined and marked variations in soil resistivity were discovered along most of the lines. In general the col-lecting areas, or those sections in which current flowed from the soil to the pipe, were regions of normal or high resistivity, while the discharge zones were usually relatively small in extent and were regions of low resistivity. On eight of the nine lines explored, abrupt changes in soil resistivity from high to low values were accompanied by unusually high rates of discharge of current from the pipe to the earth, and in such areas excessive coorosion was usually found to be in progress. In short, hot spots or excessively corrosive areas of limited extent can be located by either a study of galvanic currents on the line or by the measurement of soil resistivity. While no direct quantitative relation was found to exist between corrosion and soil resistivity it is significant that soils having a resistivity of about 500 ohm-om. or less were invariably found to be highly corrosive.

Until further correlations are obtained, covering a wide variety of soil conditions, resistivity values should be considered as indicative of corrosive areas only when the resistivity is unusually low or where abrupt changes are observed.

	5 - F <i>ranki</i> - Tori		
	18 28 - 20 Jun 20	and the state of the second	
-	$\frac{1}{1+1} = \frac{1}{1+1} $	$T_{ij} = \sqrt{2} i f \tilde{d}_{ij}$ (8)	
	1.1.12.12.12.12.12.13.13	<ul> <li>A state of the state of the state</li> </ul>	
$(1, \dots, N_{n-1})$	1993年,中国1993年前, 1993年(1993年)		
	and the second	$= \frac{1}{2} $	
		$1 = -\frac{1}{2} \frac{1}{2} \frac{1}{2}$	
	$\frac{dr}{dr} = \frac{dr}{dr} \frac{1}{dr} \frac{1}{d$	and the state of the	
		<ul> <li>State of the state of the stat</li></ul>	

And States of the second se

veletion of residently to containing to
 Street ty contain the survey of sinitry
 Autor of gaps lists in the antibar sinits
 Autor of 1000. We primate resident
 Autor of a street with a regime line to
 Autor of a street with a regime line to
 Autor of a street with a regime line.

n on de la factoria de construir de la constru Anna de la factoria de la construir de la construir de la construir de la factoria de la construir de la constru Anna de la construir de la cons Anna de la construir de la const Anna de la construir de la constru de la construir de la co 9. Relation of pipe line currents and soil resistivity to corrosion. C. R. Weidner and L. E. Davis, The Prairie Pipe Line Company. American Petroleum Institute Production Bulletin No. 208, December 1931, page 36. The Oil and Gas Journal, November 12, 1931, page 41. - The authors describe the results of soil resistivity and pit depth measurements on 58 miles of S-inch oil pipe lines in Oklahoma. Long-line currents were measured on 11.4 miles of the line. The apparatus and methods used were the same as those employed by Shepard. The authors summarize their findings as follows:

#### Long-Line Currents

Although the long-line current data are incomplete, the following observations appear warranted:

- The magnitude and fluctuations of long-line currents were greater than those observed by previous investigators. A maximum of over 6.85 amperes was observed in several places.
- 2. Long-line currents are not constant, but may vary from time to time, due probably to moisture content of the soil, terrestrial magnetic currents, solar activity, and probably other causes.
- 3. The depth of pits seems to be dependent on the magnitude of the current. Taking into consideration the age of the pipe, 8 years, and the low resistivities in many places, the pit depths were not large. However, an average of the current measurement showed about 0.5 ampere, which probably was not large enough to cause serious loss of metal.
- 4. Loss of current is not always indicative of serious pitting, unless concentrated at points of low resistivity. Conversely, when the line is picking up current, it cannot be definitely said that there will be no pitting. Pitting may occur along such stretches if there is sufficient leakage at points of low resistivity.
- 5. Long-line current measurements furnish a rapid and inexpensive method of examining existing pipe lines to determine the portions that need reconditioning. Such measurements must, however, be supplemented with resistivity measurements.
- 6. In attempting to take measurements of long-line currents on a pipe line paralleling a telegraph line within a few feet, evidence of stray current of considerable magnitude was found.

ł.

.

. 

•

#### Scil Resistivity

- 1. It requires extreme care to obtain the resistivity, or even the relative resistivity, of the soil along a pipe line. An experienced observer is required for accurate measurements.
- 2. Shepard's apparatus is more useful to discover corrosive soil than the data presented indicate.
- 3. There is not much pitting in sand, gravel or rocks where it is impossible to measure resistivity with Shepard's apparatus.
- 4. Clays with extremely low resistance were always wet enough even in summer to obtain good resistivity measurements.
- 5. Where deep pits were found, soil of low resistance usually could be found at some depth.
- Deep pits did not always coincide with soil of low resistance, but frequently were found in the next joint.
- 7. The resistivity of the soil below pipe depth is of some importance. Such observations sometimes discover soils of low resistance containing salts, which are absorbed by the top soil.
- 8. In soils of high resistance a hard rust scale sometimes forms, which seems to protect the pipe against further corrosion.
- 9. In soils of low resistance, where pitting is rapid, there is no scale or rust formation. The pipe is wet most of the time, and the corrosion products are white, yellow or green.

#### Conclusions

The data which have been presented indicate many variations and irregularities. This may be due largely to trying to analyze one variable, such as soil resistivity, when several are involved in the determination of soil corrosivity. Errors in observation must also be considered. No definite conclusions can, therefore, be drawn until more data are available. However, taking into consideration these limitations, the authors have concluded tentatively that:

## A second statement of the seco

· 6

- 1. There is some correlation between long-line currents and corrosion. In general, galvanic currents gradually accumulate on pipe lines through soils of high resistance, and in most cases discharge from the lines in soils of low resistance. If current density is relatively high and the discharge is abrupt, deep pitting is usually experienced.
- 2. There is considerable correlation between depth of pits and resistivity. This is of practical value in soil corrosivity surveys. Soil resistivities of less than 1,000 ohms are usually indicative of severe pitting. If due care is used, it may be expected that a large percentage of the corrosive soils will be located.
- 3. The results of this investigation leads to conclusions that agree closer to Shepard's than those of Gill and Rogers.

Discussion of Weidner and Davis Paper

American Petroleum Institute Production Bulletin No. 208, December 1931, Pages 45-52.

#### Stanley Gill - Gulf Oil Companies

A detailed analysis of the data is given and the following conclusions reached:

A protection program predicated upon the resistivity classification would involve coating 26 per cent of the total length of pipe, and would result in protection of 74.7 per cent of the points on which actual corrosion was experienced. A "no coating" program would involve no expenditure for resistivity survey or protective coating, but would leave unprotected all of the corrosive spots. In practical operation many of these corrosive spots could be pre-determined by experience; undoubtedly a considerable number are located in salt water drains, stream crossings, cinder fills, and the like. Such points would obviously merit protection, even without data on soil resistivity. It is our opinion, which is supported by the data presented by Mr. Weidner and Mr. Davis, that resistivity surveys cannot be economically used as the basis for pipe line protection programs.

#### Charles Fitzgerald - The Pure Oil Pipe Line Company of Texas

The results of a soil survey along 88 miles of pipe line in East Texas are described. Following are some of the conclusions. . . 

and the second 

#### LC 329 -- 6/9/32.

The quantitative correlation which exists between resistivity and corrosion should not be anticipated between longline currents and corrosion. Total corrosion and pitting rate, being functions of both local action and long-line currents, are dominated by the properties of the soil as expressed by resistivity. The ratio of long-line current effect to local action varies greatly; and, therefore, the former can have no exact relation to total corrosion or pitting rate. Resistivity measurements indicate where there is a tendency to corrode under conditions of sufficient moisture. Long-line current measurements show whether corrosion is active at the time, and define the limits of the section affected. If it could be determined for a specific set of conditions, the ratio probably would remain fairly constant.

For practical usefulness of these methods in the maintenance of pipe lines, the following procedure is suggested:

- 1. Find the hot spots by soil resistivity.
- 2. Check them by current measurements.
- 3. Apply insulation until the current has been reduced to negligible amounts.
- 4. Take all electrical readings when the soil is moist.

#### K. H. Logan and E. R. Shepard - U. S. Bureau of Standards.

Soil characteristics vary so in different localities that what may be applicable in one territory may be found entirely impracticable in another. The correlations found by Mr. Weidner and Mr. Davis, while by no means perfect, indicate a worth-while relation between soil resistivity and pipe life in the territory covered by their tests. Their data on pipe line currents appear to have a directional value, and no doubt can be used in some locations as an auxiliary to the measurement of soil resistivity in locating corrosive areas.

A very satisfactory correlation between soil resistivity and pipe life has been reported by A. B. Allyne, Southern Counties Gas Company, Los Angeles, in the Gas Age Record, August 22, 1931. It is apparent from Mr. Allyne's data that the alkali soils of the West lend themselves particularly well to the resistivity test, and that average pipe life can be predicted with a fair degree of accuracy by this method. In other soils, such as those in which Mr. Weidner and Mr. Davis worked, the relation is somewhat less pronounced; while in some regions it may be possible that no worth-while relation exists. Other

and an and a second second

· ·

pipe line companies are making similar tests in other territories, and it should be a matter of a comparatively short time before we can say rather definitely in what territories and in what types of soil the resistivity test is of practical value.

Most of the electrical tests which have been devised to determine the corrosive properties of soil involve soil resistivity in one way or another, and several of the methods compared by us appear to give substantially the same results; i.e., we can usually discriminate between highly corrosive and noncorrosive soil by any of these electrical tests. Until it has been demonstrated that some more precise or complicated measurement is of greater significance than those obtained with the simple apparatus now in use, we see no reason for resorting to greater expense and pains in determining soil properties.

10. Distribution soil surveys by the Shepard rod mothod. A. B. Allyne, Chemist, Southern Counties Gas Co., Los Angeles. Western Gas, August 1931, page 127; also Gas Age Redord, August 22, 1931, page 269. - In order to get a check on the apparatus before actually starting the survey, a number of locations were picked in which the life of steel pipe was actually known from past experience. After collecting a large number of these readings, it was found that in most cases at least, there was a marked agreement between the resistivity findings and the actual life of pipe. These data were then used to establish the scale readings in terms of life of pipe.

This segregation gave the following range of readings for three ranges of pipe life.

Rod readings,	Probable life of bare
Ohm-om.	steel pipe, years
0-1000	0-9
1000-2500	9-15
2500-10,000	15 or more

It has been found that a single operator can make about 25 to 30 tests per day, depending upon the mileage covered and the nature of the soil into which the auger must penetrate. At this rate it is estimated that the city of Santa Barbara can be completely surveyed in from a month to six weeks.

The cost per test has been roughly calculated to be between 25 and 30 cents. This is total cost and includes equipment, salary, transportation and technical supervision. A rapid computation will show the entire cost of the survey to be negligible in comparison with the value of the information it will make available. The soil maps resulting from these surveys will be used as atlases for future pipe protection work. In addition to this, as a second check, it is planned that all ditches in which pipe is to be laid will be tested every 50 feet prior to installation.

It is roughly estimated that the survey of our entire system can be completed in somewhat less than two years. So many factors influence this time period that no more definite a figure can be estimated until the work has further progressed.

At this writing it may be said, in conclusion, that the Shepard rod method appears to be a simple and rapid medium for obtaining the desired approximation in pipe line protection work. Future developments and the completed maps themselves are awaited with no little interest.

11. Experiments with the conductivity method of measuring soil corrosivity. Chas. F. Turner, The East Ohio Gas Company. American Gas Association Distribution Conference, Birmingham, April 6, 1932. - <u>Conclusions</u>. 1. The conductivity method of forecasting the degree of corrosive action of our acid soils on steel pipe has shown a number of inconsistencies sufficient to indicate that it is by no means infallible. But on the other hand many many cases have been found where low resistances are coincident with bad corrosion and pitting in the space of a comparatively few years, even months. The preponderance of these cases lends encouragement to the work.

2. Moisture is one variable which in our opinion must be considered in interpreting from resistivity readings the probable life expectancy of pipe. We cannot at this time agree that measurements made at saturation furnish the proper criterion by which to fix the degree of corrosivity; an array of evidence to the contrary must be considered.

Readings taken in a ditch following a rain are no more consistent than when taken in the same ditch which appears dry, but they are often of an entirely different order of degree which are we to take as the right ones?

3. Experience to date indicates that where resistivities up to 200 ohm-on are encountered the pipe will last about 2 yrs. before a puncture may be expected. The survey on the 16-inch line and numerous other tests made in the City lead to observation that whenever a soil shows a resistivity of about 1200 ohm-on the pipe has an age very close to 15 years and there are apt to be numerous pits more than two-thirds through the pipe.

· · · · · · · · ·

\* ÷

Stategy state
 Stategy state
 Stategy state
 Stategy State

ans for a state of the second state of the sec

-tes and la covrue still al buildaises yidayan . They and mode shar the case of the source of the so

A production of the set of year of children of the set of year of the set o

- Andrew Aler Viville - Verges Constants test - Verges Constants test - Verges Constants - Verges Cons

A second state think is not opinion .
 A second state the second sec

- The site of the second se

A state of organist in the Australiant of the Australiant

4. Summarizing all the work that we have done with the conductivity method of determining the corresiveness of the acid scils with which we are dealing, we are convinced that while there are many things in the results obtained which remain unexplained we have found it very useful in helping to determine pipe failures. We also believe that a survey over a proposed right-ofway for a pipe line is well worth the time and money spent in making it, and we propose to carry out such a plan whenever we have accasion to renew or relocate sections of our transmission system.

12. Methods for estimating the corrosiveness of acid soils toward iron and steel. I. A. Denison, Bureau of Standards. The Oil and Gas Journal, June 16, 1932. - Although acid soils are widely distributed, occupying the greater part of the United States east of the Great Plains, the great differences in the corrosiveness of these soils toward ferrous metals have not been explained, nor are satisfactory methods available for estimating their corrosiveness. Recently, therefore, a special study has been made of the results of tests in these soils, in the hope of finding some means of predicting the corrosion which will occur and thus determining when it is worth the cost to cover pipe lines with some protective coating.

Since the useful life of iron and steel pipe underground is determined by the rate of development of pits rather than by a general loss of metal from the pipe's surface, it is especially important that methods be available which will indicate the tendency of acid soils to induce pitting. Gonsequently, in this recent work the average rate of pitting of ferrous specimens removed from test locations of the Bureau of Standards after eight years' burial was compared with the total acidity of samples of soil collected at the test sites.

The total acidity values of the samples of soil were determined from titration curves prepared by plotting the pH values of a soil suspension, to which increasing quantities of alkali were added, against quantity of base and noting the point of inflection in the curve. Since this method could not be applied successfully to organic soils because of the strong tendency of organic matter to adsorb alkali directly, an indirect method was employed in estimating the acidity of such soils.

The results of the conparison show that in the types of soil considered, the rate of pitting increases with acidity of the soil, the relation being roughly linear. This relation does not apply to sandy soils, which are less corrosive than their

# •

** ,		
	Anna Anna Anna Anna Anna Anna Anna Anna	

Antonio pipe unite pipe unite province visit de la continue de la contente de la visit de visit de la continue de la continue de la contente visit de la contente de la contente de la contente visit de la contente de la content 18 19 18 18 18 STA STA

-ob start Star Active Mark

V DUTHARD BUTCHES DELEMENTS and the same

and a state of the state of the

and the second sec

I.C. 20

U.

21

1000 - 1000 - 1000 1000 - 1000

1. a. 1. 1. 1. 1.

and the second sec 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 

1.1.1.1.1.1.

and the de 

the part is accelled to the the A MARINE AND is according the second s and the second second • 4 F 2

San San San

#### LC 329 -- 6/9/32.

values for acidity would indicate. It is probable that a more satisfactory relation between pitting and acidity might be obtained for the soils of a limited area, in which certain characteristics of soils affecting corrosiveness other than acidity are subject to less variation than in the large area represented by this study.

Since for practical purposes, as in the location of corrosive areas for the protection of pipe lines, it is only necessary to divide soils into several groups on the basis of their corrosiveness, it would seem that acidity methods might prove of value in distinguishing areas differing in corrosiveness. However, in employing these methods it is important that they be applied only to soils in which acidity is likely to be an important factor in corrosion. They are applicable generally to soils occurring in regions having an annual rainfall above 30 inches. The eastern parts of Nebraska, Kansas, Oklahoma and Texas may be considered to mark the western limit of the occurrence of acid soils.

ter de la contra en contra de la contra de A second sec second sec

and the second of the same sping a set basic of the second A second s the second of a li maren l'anne as mived coniper ai cirrocan ofi a d angelet an test, askardel le pirag gradent off . Seriar a als to the professional Steelers building of the same bar seifte dies - constants



